

HISTORICAL COPY
 DEPARTMENT No. 54
 DECEMBER, 1917
 DO NOT REMOVE

LIST OF PARTS COMPLETE

FOR

MACHINE NO. 58-13

FOR SEWING MILITARY SHANK BUTTONS ON COATS, OVERCOATS, ETC.
 MAKES 12 STITCHES IN THE BUTTON SHANK AND ONE FASTENING
 STITCH. AFTER EACH BUTTON IS SEWN ON THE GARMENT THE
 NEEDLE AND BOBBIN THREADS ARE CUT BY THE OPERATION
 OF THE FOOT LIFTER. UNIVERSAL BUTTON CLAMP FOR
 BUTTONS UP TO 1 ³/₁₆ INCH IN DIAMETER. THE BUTTON
 IS HELD IN THE CLAMP BY THE SHANK. BY PRESSING
 THE STARTING TREADLE BEFORE RAISING THE
 PRESSER FOOT THE MACHINE WILL MAKE
 24 STITCHES IN THE BUTTON SHANK.
 FORMERLY 58 S. V. 9.

*43766	Arm and Cylinder with 21503.....
43677	" Shaft.....
*21503	" " Bushing (front).....
21634	" " Flanged Bushing (back).....
437c	" " " " " Adjusting Screw.....
1517E	" " " " " " Nut.....
448e	" " " " " Set Screw.....
1069d	" " Screw.....
23373	Belt Cover.....
43584	" " Bracket with 871E and 43585.....
871E	" " " Screw Stud.....
43585	" " " Stud.....
217F	" " Screw.....
43767	Button Clamp (back).....
43768	" " (front).....
50130c	" " Hinge Screw.....
43769	" " Plate.....
43770	" " Shank.....
43771	" " Spreader.....
43772	" " " Stop.....
190d	" " " " Screw.....
19116	" " Spring.....
111d	" " " Screw.....
793d	" " Thumb Screw.....
43773	Button Clamp complete, Nos. 190d, 793d, 19116, 43767 to 43772 and two each 111d and 50130c.....

172F	Button Clamp Screw
12108	Crank Connecting Rod with 4349 and two 158E
*4349	“ “ “ Cap
158E	“ “ “ “ Screw
375c	“ “ “ “ Hinge Screw
1518E	“ “ “ “ “ Nut
43774	Needle Bar with 857H
3045	“ “ “ Connecting Link
377c	“ “ “ “ “ Hinge Screw
1518E	“ “ “ “ “ “ Nut
43644	“ “ “ “ Stud with 187D
187D	“ “ “ “ “ Set Screw
43645	“ “ “ “ Frame
43775	“ “ “ “ Cam with 448c
43691	“ “ “ “ “ Cover
158E	“ “ “ “ “ “ Screw
23668	“ “ “ “ “ Pin
448c	“ “ “ “ “ Set Screw
43692	“ “ “ “ “ Shaft
43776	“ “ “ “ “ Worm with 448c and 50243c
50243c	“ “ “ “ “ “ Position Screw
448c	“ “ “ “ “ “ Set Screw
43777	“ “ “ “ “ Wheel with 448c and 50243c
50243c	Needle Bar Frame Cam Worm Wheel Position Screw
448c	“ “ “ “ “ “ Set Screw
43695	“ “ “ “ “ Driving Arm with 1253c and 51803
2022	“ “ “ “ “ “ Pin
51803	“ “ “ “ “ “ Roller and Stud
1253c	“ “ “ “ “ “ Set Screw
43696	“ “ “ “ “ “ Shaft
43697	“ “ “ “ “ Pitman with two 44361 and four 175E
43698	Needle Bar Frame Pitman Arm
2022	“ “ “ “ “ “ Pin
679c	“ “ “ “ “ “ Ball Screw Stud (arm end)
1520E	“ “ “ “ “ “ “ “ “ “ Nut
777c	Needle Bar Frame Pitman Ball Screw Stud (frame end)
1518E	“ “ “ “ “ “ “ “ “ “ Nut
*44361	Needle Bar Frame Pitman Cap (back)
175E	“ “ “ “ “ “ “ Screw
*44361	“ “ “ “ “ “ (front)
175E	“ “ “ “ “ “ “ Screw
577c	“ “ “ “ “ “ Screw Centre (lower)
1517E	“ “ “ “ “ “ Nut
945F	“ “ “ “ “ “ (upper)

1517D	Needle Bar Frame Screw Centre (upper) Nut
21553	“ “ “ “ Thread Eyelet
219D	“ “ “ “ “ “ Screw
43778	“ “ “ “ Plate
43779	“ “ “ “ Thread Guard
1161F	“ “ “ “ “ “ Screw
691F	“ “ “ “ “ “ Screw (large)
219F	“ “ “ “ “ “ (small)
857H	“ “ “ “ “ “ Set Screw
21555	Oscillating Rock Shaft (steel)
21630	“ “ “ “ 21555 with 4784 and 12388
12388	“ “ “ “ “ “ Hinge Pin
448c	“ “ “ “ “ “ “ Set Screw
4784	“ “ “ “ “ “ Oil Pad
21556	“ “ “ “ “ “ Shaft
21557	“ “ “ “ “ “ Crank with 460c and 192U
2019	“ “ “ “ “ “ Pin
1921	“ “ “ “ “ “ Roller and Stud
460c	“ “ “ “ “ “ Set Screw
43780	Presser Bar
43700	“ “ “ “ “ “ Lifting Bracket with 448c
43781	“ “ “ “ “ “ Guide Bar
453c	“ “ “ “ “ “ “ Set Screw
448c	“ “ “ “ “ “ “ Set Screw
43782	“ “ “ “ “ “ Lever with 141c and 1528E
141c	“ “ “ “ “ “ “ Adjusting Screw
1528E	“ “ “ “ “ “ “ “ Nut
65c	“ “ “ “ “ “ “ Hinge Screw
20023	“ “ “ “ “ “ Spring
11170	“ “ “ “ “ “ Washer
688E	Pressure Regulating Thumb Screw
1648E	“ “ “ “ “ “ “ Lock Nut
21638	Pulley (loose)
43650	“ “ “ “ “ “ (tight)
43651	Pulley (tight) complete, Nos. 871E, 21615 to 21617, 21647, 21653, 43650 and two 997E
23668	Pulley (tight) Pin
43652	Pulleys complete, Nos. 21638 and 43651
2996	Shuttle Bobbin
15140	“ “ “ “ “ “ Case Latch
2973	“ “ “ “ “ “ Lever
2974	“ “ “ “ “ “ “ Fulcrum Pin
2975	“ “ “ “ “ “ Spring
592E	“ “ “ “ “ “ Stop Screw
15141	“ “ “ “ “ “ Hinge, Nos. 2973, 2974 and 15140
4820	“ “ “ “ “ “ Position Finger
2523	“ “ “ “ “ “ “ Rivet

43725	Shuttle Bobbin Case complete, Nos. 591F, 592E, 2523, 2975, 4820, 15141 and 224842.
21562	Shuttle Body.
591F	" Tension Regulating Screw.
224842	" " Spring.
43654	Shuttle, 1 1/16 in. diam., Nos. 2996, 21562 and 43725.
43745	" Driver.
2049	" " Pin.
43783	" Race Body.
43543	" " Cap.
662D	" " " Screw.
2523	" " " Steady Pin.
43784	" " Ring.
18413	" " " Spring.
1289D	" " " " Screw.
43785	Shuttle Race (flexible) complete, Nos. 662D, 2523, 43543, 43783, 43784 and two each 1289D and 18413.
171D	Shuttle Race Screw.
43704	Starting Lever with 641C and 51804.
43786	Starting Lever complete, Nos. 159F, 717C, 913C, 1520B, 1638E, 21643, 21649, 21651, 43583, 43704, two 640F and three 21645.
43705	Starting Lever Bell Crank with 1921.
43787	" " " " Cam with 448C.
23668	" " " " " Pin.
448C	" " " " " Set Screw.
802D	" " " " Hinge Screw.
1921	" " " " Roller and Stud.
21643	" " Belt Shifter.
159F	" " " " Set Screw.
21730	" " Bracket.
8582	" " " Dowel Pin.
123E	" " " Screw.
21645	" " Cushion (rawhide).
640F	" " " Screw.
51804	" " Roller and Stud.
641C	" " " " Set Screw.
564C	" " Screw Centre.
1508E	" " " Nut.
14174	" " Spring.
43788	" " Stop.
43789	" " " 43788 with 50130C and 50134C.
43790	" " " Connection.
62C	" " " " Hinge Screw (long).
50130C	" " " " " (short).
50130C	" " " Hinge Screw.
717C	" " " Screw.

1520F	Starting Lever Stop Screw Nut.
21647	Stop Cam with 21652.
43583	" " Interlocking Rod.
21649	" " " " Guide with 1070C.
1070C	" " " " " Set Screw.
21651	" " " " Spring.
913C	" " " " " Regulating Thumb Screw.
1638E	Stop Cam Interlocking Rod Spring Regulating Thumb Screw Nut.
21652	Stop Cam Pin.
21615	" " Spring (long).
21616	" " " (short).
21653	" " " Cover.
997E	" " " " Screw.
21617	" " " Stop Block.
871E	" " " " " Screw.
2102	Tension Disc.
1560C	" Regulating Thumb Nut.
43791	" Releasing Arm.
190D	" " " Screw.
32572	" " Disc.
43709	" " Pin.
1338C	" Screw Stud.
2103	" Spring.
12149	" Thread Guard.
43792	Thread (lower) Cutting Blade.
43793	" " " " Holder.
43794	" " " " " Extension.
43795	" " " " " Guide.
578D	" " " " " " Screw.
171D	" " " " " " Screw.
43796	" " " " " " Sleeve.
43797	" " " " " Connection (bell crank end).
43798	Thread (lower) Cutting Blade Connection (holder end).
43799	Thread (lower) Cutting Blade Connection complete, Nos. 43797, 43798 and two 193D.
43800	Thread (lower) Cutting Blade Connection Bell Crank.
66001	" " " " " " " Connection.
50130C	Thread (lower) Cutting Blade Connection Bell Crank Connection Hinge Screw.
50434C	Thread (lower) Cutting Blade Connection Bell Crank Hinge Screw.
50130C	Thread (lower) Cutting Blade Connection Hinge Screw.
193D	" " " " " " Screw.
757D	" " " " " " Screw.

66004	Thread (upper) Cutting Blade with 66014.....
66005	“ “ “ “ Cap.....
1329D	“ “ “ “ “ Screw.....
66006	“ “ “ “ “ Holder.....
193D	“ “ “ “ “ “ Screw.....
66007	“ “ “ “ “ “ Slide with 66011.....
66023	“ “ “ “ “ “ “ Bracket.....
19793	“ “ “ “ “ “ “ “.....
	Dowel Pin.....
389D	Thread (upper) Cutting Blade Holder Slide Bracket Screw (left).....
50128D	Thread (upper) Cutting Blade Holder Slide Bracket Screw (right).....
66009	Thread (upper) Cutting Blade Holder Slide Connection with 66018.....
190D	Thread (upper) Cutting Blade Holder Slide Connection Screw.....
50435D	Thread (upper) Cutting Blade Holder Slide Screw.....
66010	“ “ “ “ “ “ “ Spring.....
66011	“ “ “ “ “ “ “ “ Stud.....
66024	“ “ “ “ “ “ Lever with 51820.....
50130C	“ “ “ “ “ “ Hinge Screw.....
51820	“ “ “ “ “ “ Roller and Stud.....
66014	“ “ “ “ “ “ Stud.....
66015	“ “ Guard.....
1423D	“ “ “ “ “ “ Screw.....
43719	“ “ Eyelet (side of arm).....
190D	“ “ “ “ “ “ “ Screw.....
21578	“ “ Take-up Cam with 446C.....
3012	“ “ “ “ “ “ Pin.....
446C	“ “ “ “ “ “ Set Screw.....
21579	“ “ “ “ “ “ Lever with 1819.....
76C	“ “ “ “ “ “ Hinge Screw.....
1819	“ “ “ “ “ “ Roller and Stud.....
8511	“ “ “ “ “ “ Spring.....
7336	“ “ “ “ “ “ Regulator.....
453C	“ “ “ “ “ “ Set Screw.....
66016	“ “ Wiper.....
66017	“ “ “ “ “ “ Body.....
1207D	“ “ “ “ “ “ Hinge Screw.....
66018	“ “ “ “ “ “ Pin.....
66019	“ “ “ “ “ “ Bracket.....
219D	“ “ “ “ “ “ “ Screw.....
665D	“ “ “ “ “ “ “ Screw.....
15404	Trade Mark.....
15405	“ “ “ “ “ “ Rivet (brass).....

ACCESSORIES

599E	Bolt with 1524E, to secure machine to table.....
1524E	“ “ Nut.....
6055	“ “ “ “ Washer.....
36565	Oiler (copper plated) with 36566.....
36566	“ “ Spout, 9 in. long.....
11831	Screw Driver (large).....
26026	“ “ “ “ (medium).....
26485	“ “ “ “ (small).....
27070	Shaft Driving Pulley (sectional, grooved) 10 in. diam., 1 $\frac{3}{16}$ in. bore, with two 597C.....
597C	Shaft Driving Pulley Clamping Screw.....
8908	Wrench for 1070.....
21654	“ “ “ “ 1508 and 1638.....
10875	“ “ “ “ 1517, 1518 and 1520.....
4822	“ “ “ “ 1528.....

BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

27540	Base.....
15072	Bobbin Position Pin.....
27302	Frame.....
50356D	“ “ Hinge Screw.....
1620J	“ “ “ “ Nut.....
27303	“ “ Spring.....
27541	Pulley.....
27538	Spindle with 15072.....
27306	Spool Pin.....
27307	“ “ Stand.....
27308	Spool Stand complete, Nos. 418E, 1562J, 2106, 10141, 11241, 27306, 27307 and two each 2455 and wood screws 1 in. No. 10.....
11241	Spool Washer (cloth).....
27312	Stop Latch.....
35D	“ “ “ “ Hinge Screw.....
2455	Tension Disc.....
1562J	“ “ Regulating Thumb Nut.....
418E	“ “ “ “ Screw Stud.....
10141	“ “ Spring.....
2106	“ “ Thread Guide.....
27647	Bobbin Winder, Nos. 35D, 1620J, 27302, 27303, 27312, 27538, 27540, 27541, 50356D and two wood screws 1 in. No. 7.....
27544	Bobbin Winder (swinging automatic, right hand) com- plete, Nos. 27308 and 27647.....

STARTING TREADLE PARTS

13351	Chain, length 46 in. to 55 in.
NOTE: When ordering No. 13351 give length required.	
4879	Chain Connecting Link
14209	Starting Treadle
7585	“ “ Shaft
14210	“ “ Stand
14211	Starting Treadle complete, Nos. 7585, 14209, 14210 and four wood screws 1¼ in. No. 12.

TABLE CHAIN GUIDE PARTS

14229	Bracket with 448c.
14230	Pulley
14231	“ Shaft with 858c.
858c	“ “ Plug Screw
448c	“ “ Set Screw
14232	Table Chain Guide complete, Nos. 14229 to 14231 and four wood screws 1¼ in. No. 10 R. H. B.

THREAD CUTTING TREADLE PARTS

13351	Chain, length 46 in. to 55 in.
NOTE: When ordering No. 13351 give length required.	
4879	Chain Connecting Link
5667	Foot Lever
5669	“ “ Bracket
5671	“ “ Hinge Pin
5672	“ “ Lifting Spring
5668	Foot Lever complete, Nos. 5667, 5669, 5671 and three wood screws 1½ in. No. 16

THREAD UNWINDER

FOR TWO LARGE SPOOLS OR TWO LARGE CONES OF THREAD

27623	Spool Pin
155c	“ “ Set Screw
41530	“ Rest
41531	“ “ 41530 with 1149c and two each 155c and 27623.
1149c	Spool Rest Set Screw
27940	“ Stand with 453c.
41514	“ Weight, 4 in. diam., with 41515.

41515	Spool Weight Centre Pin
27739	Thread Cone (wood)
41631	“ Guard with 208E and two 41569
41569	“ “ Eyelet
41637	“ “ Rod (lower)
41638	“ “ “ (upper)
41639	“ “ “ Coupling with two 456c.
456c	“ “ “ “ Set Screw
41640	Thread Guard Rod complete, 30 in. long, Nos. 41637 to 41639.
453c	Thread Guard Rod Set Screw
208E	“ “ Screw
41533	Thread Unwinder complete, Nos. 27940, 41531, 41631, 41640, two each 27739, 41514 and three wood screws 1 in. No. 12.