

Singer 44-76

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NAVY DEPARTMENT
APRIL 8 1913

LIST OF PARTS
COMPLETE



Machine No. 44-76

THE SINGER MANUFACTURING COMPANY

HISTORICAL COPY

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NUMBERING DEPARTMENT
APRIL 6, 1912

LIST OF PARTS COMPLETE

FOR

MACHINE NO. 44-76

Upper feed. For stitching cloth uppers to the soles
of Japanese Tabs. Has special mechanism for
gathering in the upper at the toe
while stitching.

(SUPERSEDES MACHINE NO. 44-73)

*24753	Arm with 11104	C. I. Milling Dep't.	20	00
8582	" Dowel Pin			02
12453	" Oil Tube for intermediate bearing			06
11119	" " with 29599, for oiling 12408			06
12454	" " " " " " 12409			06
29599	" " " Packing (felt)	<i>per 1.00</i>		25
748E	" Screw (back)			08
868E	" " (front)			10
16511	" Shaft		1	90
*11104	" " Bushing (front)			20
12357	" " Flanged Bushing (back)			20
448C	" " " " Set Screw			03
144D	" " Screw			08
12403	" Spool Pin and Thread Eyelet			05
11241	" " Washer (cloth)	<i>per 1.00</i>		25
24754	Balance Wheel and Feed Lifting Cam with two 423C Small Parts Dep't.		3	00
423C	Balance Wheel and Feed Lifting Cam Set Screw			05
*24755	Bed	C. I. Milling Dep't.	7	50
24756	Clamp Arm (lower)	Oil Milling Dep't.	1	00
624C	" " " Adjusting Screw			03
24757	" " " Guide	Oil Milling Dep't.	1	00
1443D	" " " Screw			04
208D	" " " Screw			02
24758	" " (upper)	Oil Milling Dep't.	1	00
24759	" " " Extension	Oil Milling Dep't.		50
1029F	" " " Adjusting Screw			04
24760	" " " Lifting Bracket with two 145C	Small Parts Dep't.		35
145C	Clamp Arm (upper) Extension Lifting Bracket Set Screw			04
1423D	Clamp Arm (upper) Extension Screw			04
24761	" " " Spring	Spring		02

24762	Clamp Arm (upper) Hinge Block Small Parts Dep't.	50
24620	Clamp Arm (upper) Hinge Block Pin	02
620c	" " " " " " Set Screw	02
24763	Clamp Arm (upper) Pitman complete, Nos. 1698c, 24764 and 38446. Assembling Dep't.	1 65
50016c	Clamp Arm (upper) Pitman Ball Screw Stud	15
*42524	" " " " Cap	—
187D	" " " " " Screw	02
*38444	" " " " End Bearing	—
38446	" " " " Head, Nos. 38444, 42524, 50016c and two 187D	1 50
24764	Clamp Arm (upper) Pitman Rod Screw Dep't.	10
1698c	" " " " Nut	03
24765	" " " Retaining Lever with 1996. Small Parts Dep't.	1 50
1996	Clamp Arm (upper) Retaining Lever Roller and Screw Stud with 1655c. Screw Dep't.	50
1655c	Clamp Arm (upper) Retaining Lever Roller and Screw Stud Nut	04
77D	Clamp Arm (upper) Screw	06
23821	" " " Spring	02
1002c	" " " Guide Screw Stud	03
24766	" Body with 620c and 624c. Small Parts Dep't.	1 75
24624	" " Shaft	25
24739	" " " Collar with two 155c	25
155c	" " " Set Screw	03
1701E	" " " Nut	10
24767	" Carrier. Small Parts Dep't.	1 50
24768	" " Connecting Link with two 580D. Small Parts Dep't.	30
580D	Clamp Carrier Connecting Link Adjusting Screw	04
50042c	" " " Hinge Screw	10
24769	" " Latch. Small Parts Dep't.	50
96D	" " " Screw	05
24770	" " " Spring. Spring Dep't.	02
24629	" Disengaging Lever	10
81D	" " " Hinge Screw	05
24630	" Feed Cam with two 435c	1 00
435c	" " " Set Screw	04
24631	" " Driving Crank (forked)	1 25
24632	" " Lever	50
729c	" " " Hinge Screw	20
24633	Clamp Feed Lever Pitman complete, Nos. 1697c, 1698c, 24634, 24636 and 38446	3 25
679c	Clamp Feed Lever Pitman Ball Screw Stud (back)	12
50016c	" " " " " (front)	15
*42525	" " " " Cap (back)	—

187D	Clamp Feed Lever Pitman Cap (back) Screw	02
*42524	" " " " " (front)	—
187D	" " " " " " Screw	02
*38443	" " " " End Bearing (back)	—
*38444	" " " " " (front)	—
24634	" " " " Head (back) Nos. 679c, 38443, 42525 and two 187D	1 50
38446	Clamp Feed Lever Pitman Head (front) Nos. 38444, 42524, 50016c and two 187D	1 50
24636	Clamp Feed Lever Pitman Rod	25
1697c	" " " " Nut (back)	03
1698c	" " " " " (front)	03
24637	" " Pitman	50
24638	" " " Crank	75
24639	" " " Hinge Pin	02
460c	" " " " " Set Screw	02
24640	" " " " Lever with 460c	1 00
24641	" " " " Collar with 1185c	20
1185c	" " " " " Set Screw	03
50042c	" " " Hinge Screw (lower)	10
50074c	" " " " (upper)	12
24642	" " Regulator with 454c	75
24643	" " " Lever with 158D	75
158D	" " " Clamping Screw	03
939D	" " " Thumb Screw	10
1229c	" " " Screw	04
454c	" " " Set Screw	02
24644	" " " Shaft	15
24645	" " " Slide Block	40
1131c	" " " " Screw	10
24771	" Rock Shaft. Small Parts Dep't.	1 25
24772	Clamp Rock Shaft Pitman complete, Nos. 24650, 24773 and two 1698c. Assembling Dep't.	1 75
50158c	Clamp Rock Shaft Pitman Ball Screw Stud. Screw Dep't.	20
1636E	Clamp Rock Shaft Pitman Ball Screw Stud Nut	03
*42524	" " " " Cap	—
187D	" " " " " Screw	02
*38444	" " " " End Bearing	—
24773	" " " " Head, Nos. 38444, 42524, 50158c and two 187D	1 55
24774	Clamp Rock Shaft Pitman Crank with two 159D. Small Parts Dep't.	75
159D	Clamp Rock Shaft Pitman Crank Clamping Screw	03
24649	" " " " Stud	25
27659	" " " " Collar with 237F	10
237F	Clamp Rock Shaft Pitman Crank Stud Collar Set Screw	02

24738	Thread Take-up Spring.....	03
7336	" " " Regulator.....	25
446C	" " " " Set Screw.....	03
24713	Toe Retainer.....	03
208D	" " " " Set Screw.....	02
24079	Drip Pan with four 1 in. wire nails.....	25

ACCESSORIES

12361	Machine Hinge Connection.....	15
12362	" " Plate.....	15
12363	Machine Hinge complete, Nos. 12361, 12362 and two wood screws 1 1/4 in. No. 14.....	30
12405	Machine Rest (felt).....	02
35859	Oiler with Cap and 35861.....	07
35860	" 35859, filled with oil.....	10
35861	" Spout, 3 1/2 in. long.....	03
26026	Screw Driver (machine).....	10
26485	" " (shuttle tension).....	05
10875	Wrench for 1517, 1518, 1519, 1520 and 1701.....	10
19221	" " 936 and 1619.....	15
23535	" " 1547, 1697 and 1698.....	20

BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)
FOR 19131

27540	Base.....	15
15072	Bobbin Position Pin for 27610.... <i>per 1.00</i>	10
27302	Frame.....	15
32D	" Hinge Screw.....	10
27303	" Spring.....	03
27541	Pulley.....	15
27610	Spindle with 15072.....	20
2846	" for spool.....	10
27611	" 27610 with 2846.....	30
27306	Spool Pin.....	05
27307	" Stand.....	10
27308	Spool Stand complete, Nos. 418D, 1562, 2106, 10141, 11241, 27306, 27307 and two each 2455 and wood screws 1 in. No. 10.....	35
11241	Spool Washer (cloth).... <i>per 1.00</i>	25
27587	Stop Latch.....	10
35D	" " Hinge Screw.....	07
2455	Tension Disc.....	02

1562	Tension Regulating Thumb Nut.....	04
418D	" Screw Stud.....	08
10141	" Spring.....	01
2106	" Thread Guide.....	01
41596	Bobbin Winder Nos. 32D, 35D, 27302, 27303, 27540, 27541, 27587, 27611 and two wood screws 1 in. No. 7.....	1 05
41597	Bobbin Winder (swinging automatic, right hand) complete, for 19131, Nos. 27308 and 41596.....	1 40

STAND

(ROCKING TREADLE)

25133	Band Wheel (two speed) 10 in. and 12 in. diam., with 2117 and 25010.....	3 00
25010	Band Wheel Crank.....	15
2117	" " " Pin.....	01
297C	" " " Screw Centre.....	10
1507E	" " " " " Nut.....	05
25500	Belt, size 5/16 in. length, 64 7/8 in. with 25029.....	30
25029	" Hook.....	01
25166	Brace with three each 297C and 1507E.....	1 70
25181	Brace (sectional) complete, Nos. 25182, 25183 and three 506E.....	1 85
506E	Brace Bolt with 1510E.....	03
1510E	" " Nut.....	02
25183	" Section (left) with 297C and 1507E.....	65
25182	" " (right) with two each 297C and 1507E.....	1 20
506E	Brace Section Bolt with 1510E.....	03
1510E	" " " Nut.....	02
25064	Leg.....	1 60
25123	Pitman Adjusting Block.....	02
558E	" " Screw.....	03
1570E	" " " Nut.....	02
25075	" " " Washer.....	01
25074	Pitman (adjustable) complete with two each 558E, 1570E, 25075 and 25123.....	25
7958	Pitman Pin.....	01
11742	" Washer.....	01
25082	Treadle.....	65
297C	" Screw Centre.....	10
1507E	" " " Nut.....	05
25086	Wrench for 1507 and 1510.....	10
25226	Stand (iron work) complete, Nos. 7958, 11742, 25074, 25082, 25086, 25133, 25166, two 25064 and four 506E.....	—