

### MO-3304E 1-needle overlock stitch machine

| Stitch sample               | Material | Sewing width | Model No.             | Throat plate | Presser foot asm. | Presser foot hinge | Presser foot | Stitch tongue | Needle clamp | Main feed dog | Differential feed dog | Auxiliary feed dog | Upper looper | Lower looper | Chip guard cover | Upper knife | Lower knife | Needle guard | Gauge    | Looper holder | Looper support |  |
|-----------------------------|----------|--------------|-----------------------|--------------|-------------------|--------------------|--------------|---------------|--------------|---------------|-----------------------|--------------------|--------------|--------------|------------------|-------------|-------------|--------------|----------|---------------|----------------|--|
|                             |          | 4.0          | MO-3304E-0E4-40H      | R4200L0EE00  | 12466058          | 12467304           | 12467205     | 12465001      | 12476003     | 12478004      | 12480000              |                    | 12481107     | 12481800     | 12483004         | 11845609    | 12447504    | 12484101     | 12434601 | 12433405      | 12433504       |  |
| Runstitching                | L - H    | 4.0          | MO-3304E-0E4-40H      | R4200L0EE00  | 12466058          | 12467304           | 12467205     | 12465001      | 12476003     | 12478004      | 12480000              |                    | 12481107     | 12481800     | 12483004         | 11845609    | 12447504    | 12484101     | 12434601 | 12433405      | 12433504       |  |
| Blind hemming               | L - M    |              | MO-3305E-0E4-41H/L121 | R4200L0ED00  | 12466157          |                    |              |               | 12468005     | 12468104      | 12476305              | 12478301           | 12480307     |              |                  |             |             |              |          |               |                |  |
| Runstitching                | M - H    |              | MO-3304E-0F8-50H      | R4300L0FE00  | 12466058          |                    | 12467007     | 12467205      |              | 12476701      | 12478305              | 12480109           |              |              |                  |             |             |              |          |               |                |  |
| Rolling-in chain-off thread | L - M    | 4.0          | MO-3304B-0E4-40H/Z192 | R4200L2EE00  |                   |                    |              |               | 12476800     | 12479101      | 12480000              |                    |              |              |                  |             |             |              |          |               |                |  |

L121:Blind hemming attachment Z192:Chain-off thread rolling-in device

### MO-3314E 2-needle overlock stitch machine

| Stitch sample  | Material | Needle gauge & Sewing width | Model No.                 | Throat plate | Presser foot asm. | Presser foot hinge | Presser foot | Stitch tongue | Needle clamp | Main feed dog | Differential feed dog | Auxiliary feed dog | Upper looper | Lower looper | Chip guard cover | Upper knife | Lower knife | Needle guard | Gauge    | Looper holder | Looper support |
|----------------|----------|-----------------------------|---------------------------|--------------|-------------------|--------------------|--------------|---------------|--------------|---------------|-----------------------|--------------------|--------------|--------------|------------------|-------------|-------------|--------------|----------|---------------|----------------|
|                |          | 2 x 4                       | MO-3314E-BE6-40H          | R4305J0EE00  | 12466853          | 12467304           | 12467809     | 12467908      | 12465100     | 12476107      | 12478103              | 12480109           | 12481008     | 12481800     | 12483004         | 11845609    | 12447504    | 12484200     | 12434601 | 12433405      | 12433504       |
| Runstitching   | L - H    | 2 x 4                       | MO-3314E-BE6-40H          | R4305J0EE00  | 12466853          | 12467304           | 12467809     | 12467908      | 12465100     | 12476107      | 12478103              | 12480109           | 12481008     | 12481800     | 12483004         | 11845609    | 12447504    | 12484200     | 12434601 | 12433405      | 12433504       |
| Tape attaching | M - H    |                             | MO-3314E-BE6-44H/G41/Q148 |              |                   | 12466850           |              | 12468203      | 12468302     |               |                       |                    |              |              |                  |             |             |              |          |               |                |

G41:Tape attaching presser foot Q148:Tape guide

### MO-3316E 2-needle safty stitch machine

| Stitch sample | Material  | Needle gauge & Sewing width | Model No.        | Throat plate | Presser foot asm. | Presser foot hinge | Presser foot | Rear presser foot | Needle clamp | Main feed dog | Differential feed dog | Auxiliary feed dog | Upper looper | Lower looper | Chip guard cover | Upper knife | Lower knife | Needle guard | Needle guard | Needle guard | Gauge    | Looper holder | Looper support |  |
|---------------|-----------|-----------------------------|------------------|--------------|-------------------|--------------------|--------------|-------------------|--------------|---------------|-----------------------|--------------------|--------------|--------------|------------------|-------------|-------------|--------------|--------------|--------------|----------|---------------|----------------|--|
|               |           | 3.2 x 4                     | MO-3316E-DE4-40H | R4508L0EG00  | 12470050          | 12471108           | 12471009     | 12471207          | 12465407     | 12476208      | 12478202              | 12480208           | 12481107     | 12481800     | 12483202         | 11845609    | 12447504    | 12484507     | 12484606     | 12484408     | 12434601 | 12433405      | 12433504       |  |
| Runstitching  | L - H     | 3.2 x 4                     | MO-3316E-DE6-40H | R4608L0EG00  | 12470159          | 12471801           | 12471900     | 12465508          | 12476404     | 12478309      | 12481008              |                    |              |              |                  |             |             |              |              |              |          |               |                |  |
|               |           | 4.8 x 4.8                   | MO-3316E-FF6-40H | R4612L0FG00  |                   |                    |              |                   |              |               |                       |                    |              |              |                  |             |             |              |              |              |          |               |                |  |
|               |           | 4.8 x 4.8                   | MO-3316E-FF6-50H | R4612L0FG00  |                   |                    |              |                   |              |               |                       |                    |              |              |                  |             |             |              |              |              |          |               |                |  |
|               | M - H     | 4.8 x 4.8                   | MO-3316E-FF6-50H | R4612L0FG00  | 12470258          | 12472205           | 12472007     | 12472108          |              |               |                       |                    |              |              |                  |             |             |              |              |              |          |               |                |  |
|               |           | 4.8 x 6.4                   | MO-3316E-FH6-50H | R4612L0HG00  |                   |                    |              |                   |              |               |                       |                    |              |              |                  |             |             |              |              |              |          |               |                |  |
|               |           | 4.8 x 4.8                   | MO-3316E-FF6-60H | R4612L0FL00  |                   |                    |              |                   |              |               |                       |                    |              | 12481203     |                  |             |             |              |              |              |          |               |                |  |
| H - EH        | 4.8 x 6.4 | MO-3316E-FH6-60H            | R4612L0HL00      |              |                   |                    |              |                   |              |               |                       |                    |              |              |                  |             |             |              |              |              |          |               |                |  |

L: Light-weight materials M: Medium-weight materials H: Heavy-weight materials EH: Extra heavy-weight materials  
 材質: 3316-BE6-40Hから3316-FF6-40H/50Hへの改訂には、ゲージの取扱いに留意し、特に二重縫合糸対応サイズを調整する必要があります。