

SINGER
400W24

MACHINE No. 400w24

DROP FEED. HIGH SPEED.
DOUBLE ROTARY DISC TAKE-UP.
SINGLE NEEDLE. LOCK STITCH.

FOR STITCHING UPPER AND LOWER CORD ON TAPE
FOR APPLICATION OF SLIDE FASTENER UNITS,
IN WIDTHS FROM $\frac{5}{16}$ TO $\frac{7}{8}$ INCH.

**LIST
OF
PARTS**



FOR

MACHINE No. 400w24

Which Differs From Machine No. 400w21

** A TRADE MARK OF

THE SINGER MANUFACTURING COMPANY

Same as Machine No. 400w21 with the following exceptions:

No.	Plate	Name
259463	18353	Balance Wheel, belt grooves 2-1/8 and 1 in. diam., with 201346C and 350107C
259464	18353	Balance Wheel 259463 with 270004
Note: Balance Wheel 259464 is furnished with this machine unless otherwise specified on order		
259465	18353	Balance Wheel, belt grooves 2.9 in. outside diam., for 3/8 in. "V" belt and 1 in. bottom diam. for round belt, with 201346C and 350107C
259466	18353	Balance Wheel 259465 with 270004
*270201	----	Bed
270242	18553	" Plate and Tape Guide Bracket
270250	18553	" " 270242 with 270208, 270210 and 270211
200462B	18553	Bed Plate Locking Thumb Screw
264642	18553	" " Stop with 200462B
200056E	18553	" " " Screw (2)
270243	18553	Cord Retainer and Tape Guide
201563H	18553	" " " " " Thumb Nut
270205	18553	Feed Dog, for 270247
270159	18554	" Driving Eccentric Adjusting Disc
270206	18553	Presser Foot for sizes 12 and 15 cord
270207	18553	" " Guide
200126D	18553	" " " Screw
270208	18553	Tape Guide
270210	18553	" " Collar with 200486D
200486D	18553	" " " Thumb Set Screw
270211	18553	" " Spring
270212	18553	" Tension Base Plate
200157B	18553	" " " " " Screw
270215	18553	" " Plate
223438	18553	" " Spring
263106	18553	" " " Washer
200618H	18553	" " Stud
270216	18553	" " " Bracket with 200618H
200110D	18553	" " " " " Screw

No.	Plate	Name
270213	18553	Tape Tension Tape Guide (left)
270214	18553	" " " " (right)
200137H	18553	" " " " Screw
201572H	18553	" " Thumb Nut
270217	18553	Tape Tension complete, Nos. 200157B, 201572H, 223438, 263106, 270212 to 270216, two each 200110D and 200137H
270246	18553	Throat Plate for sizes 12 and 15 cord
270247	18553	" " 270246 with 201563H, 270243, two each 200126D and 270207, for 270205
1094D	18553	Throat Plate Screw (2)
Note:	Nos. 691F, 26231, 52031 to 52033, 62527, 62925 to 62927, 143272XC, 270008, 270018, 270187 to 270190, 350540C and 350541C, not used	

ACCESSORIES

Same as for Machine No. 400w21 with the following exceptions:

88 x 1	-----	Needles, six, size 14
Note:		The following three parts not used
50190W	-----	Attachment Thumb Screw
25878	-----	Guide
228371	-----	Knee Lifter Rock Lever complete

CORD GUIDE

270220	18553	Cord Guide with 270223 and 350456B
270221	18553	" " Tension Plate
13710	18553	" " " Spring
350456B	18553	" " " Stud
201572H	18553	" " " Thumb Nut
270222	18553	Cord Guide complete, Nos. 13710, 201572H, 270220, 270221 and two wood screws 1/2 in., No. 8, R. H. B.
270223	18553	Tape Guide Pin

CORD UNWINDER

No.	Plate	Name
270224	18352	Cord Unwinder Cord Spool Center (wood)
270225	18352	" " " " Rod
270226	18352	" " " " " Bracket with two 200530C
227116	18352	Cord Unwinder Cord Spool Rod Collar
227210	18352	" " " " " " 227116 with 200731E and 227327
200731E	18352	Cord Unwinder Cord Spool Rod Collar Wing Screw
200530C	18352	Cord Unwinder Cord Spool Rod Set Screw
2102	18352	" " " " " Washer
227327	18352	" " " " " Tension Spring
270227	18352	Cord Unwinder complete, Nos. 270226, two each 2102, 227210, 270225, four 270224 and two wood screws 3/4 in., No. 10

PULLER FEED

259467	18353	Base with 200364C, 259061, two each 200902D and 205796
259055	18353	Base Block (wood)
200710	18353	" Bolt
9842R	18353	" Washer
270228	18353	Driving Belt, size 3/16 in. diam., length 33-1/2 in., with 25128
25128	18353	Driving Belt Hook
259056	18353	" Gear with 200394C
200394C	18353	" " Set Screw
270229	18353	" " and Pinion (intermediate)
200095B	18353	" " " " " Cap Screw
259057	18353	Driving Pinion
200095B	18353	" " Cap Screw
259468	18353	" Pulley (belt groove 4-1/4 in. diam.) with 200373C
200373C	18353	Driving Pulley Set Screw
270230	18353	" " Shaft
200364C	18353	" " " Set Screw
270235	18353	" " " Sleeve
270231	18353	Roll and Shaft (lower)
270232	18353	" " " (upper)
*259061	-----	" " " " Bearing
200902D	18353	" " " " " Screw
205796	18353	" " " " " Spring
270233	18353	" " " " " Collar
259063	18353	" " " " Gear with 200394C

ACCESSORIES

No.	Plate	Name
200394C	18353	Roll and Shaft Gear Set Screw
259064	18353	Work Guide (wood)
270234	18353	Puller Feed Device complete, Nos. 259055 to 259057, 259064, 259467, 259468, 270228 to 270233, 270235, two each 9842R, 200095B, 200710 and 259063

TAPE REEL

225663	18352	Tape Reel (9 in. diam.) with 225666
225664	18352	" " Supporting Spindle
225665	18352	" " " " Base with 225664 and two wood screws 3/4 in., No. 7
230471	18352	Tape Reel Supporting Spindle Hub
225666	18352	" " " " " 230471 with 225980
225980	18352	Tape Reel Supporting Spindle Hub Base
225976	18352	Tape Reel (9 in. diam.) complete, Nos. 225663 and 225665

PRESSER FEET

270236	18553	Presser Foot for size 9 cord
270206	18553	" " " " 12 and 15 cord
270237	18553	" " " " 18 cord

THROAT PLATES

270244	18553	Throat Plate, for size 9 cord
270246	18553	" " " sizes 12 and 15 cord
270248	18553	" " " size 18 cord
270245	18553	" " 270244 with 201563H, 270243, two each 200126D and 270207, for 270205
270247	18553	Throat Plate 270246 with 201563H, 270243, two each 200126D and 270207, for 270205
270249	18553	Throat Plate 270248 with 201563H, 270243, two each 200126D and 270207, for 270205

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