

**SINGER**  
**240W13**

LIST OF PARTS  
for  
MACHINE NO. 240W13  
Revised 10-16-62

REVISED COPY  
MACHINE NO. 24Cw13

243725P	Cloth Plate
243602	" " Gasket
222119X	" " Position Pin
691X	" " Screw (3)
25878	Edge Guide
51224X	" " Thumb Screw
243760	Face Plate
243761	" " 243760 with 243712, 243773 and two 200137X
200166X	" " Screw (2)
243615	Feed Bar with 200394C and 243634
243616	" " Carrier with 243618 and 243620
243617	" " " Hinge Stud
243618	" " " " " Bearing
200364C	" " " " " Set Screw
243619	" " Hinge Stud
243620	" " " " Bearing
243681	" " " " Collar with 200141F
200141F	" " " " " Set Screw
200394C	" " " " " Set Screw
243621	" " Slide Block
243796	" Dog, for Cap Work, for 243797
243631	" " Adjusting Plate
202F	" " " " " Screw
176D	" " Screw
243726	" Driving Connection Link with 243633
243633	" " " " Bearing
243634	" " " " Hinge Stud
243762	" " Link

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243743	Feed Lubricating Wick
243727	" Regulating Connection
243638	" " " Hinge Pin
243789	" " Crank with 200066ALX
243640	" " " Bushing
200425C	" " " " Position Screw
350589AL	" " " " " " Check Screw
243790	" " " Eccentric Stud
243641	" " " Link with 243642
243642	" " " " Bearing
200066ALX	" " " Pinch Screw
243728	" " Wheel (indexed) with 243638
350642C	" " " Lock Screw
243763	" " " " " Lever
1467X	" " " " " " Cap Screw
213949	" " " " " Washer
*243764	Frame with 243798, 243799, 244026 and three 222119X
243646	" End Cover
243745	" " " 243646 with 243744 and 350366X
243647	" " " Gasket
350366X	" " " Oil Stop Screw
243744	" " " " " " Gasket (vellumoid)
200099X	" " " Screw (4)
350366X	" Oil Stop Screw
243765	Looper
243649	" Safety Guard
243710	" " " Compression Spring
243650	" " " Post (2)
691X	" " " " " Screw (2)

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350589AL Looper Set Screw (long)  
350750ALX " " " (short)  
243746 " Shaft with 350589AL and 350750ALX  
243652 " " Bearing (back)  
243653 " " " (front)  
243742 " " End Thrust Adjusting Collar with two 200392C  
200392C " " " " " " Set Screw  
243741 " " " " Bushing  
243604P Machine Pulley (aluminum alloy casting) for 3/8 in. "V"  
belt (outside diam. of belt  
groove 2.6 in.) (rim diam. 3-3/16  
in.) with 200379C  
243731 Machine Pulley 243604P with 243606  
Note: Machine Pulley 243731 furnished with this machine unless  
otherwise specified on order  
243605P Machine Pulley (aluminum alloy casting) for 5/16 in. round  
belt (diam. of belt groove 1-13/32  
in.) (rim diam. 3-3/16 in.)  
with two 200379C  
243732 " " 243605P with 243606  
350419X " " Adjusting Screw  
243606 " " Ball Bearing  
200379C " " Set Screw  
243607 " " Shaft  
243608 " " " 243607 with 243609  
243609 " " " Ball Bearing  
243611 " " " Sleeve  
243612 " " " " 243611 with 243613  
243613 " " " " Oil Seal  
200958X " " " " Set Screw (2)  
243654 Needle Bar with 9611 with 200141F  
243655 " " Bushing (2)

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243656	Needle Bar Connecting Link
243657	" " " Stud with 200086ALX and 206758
206758	" " " " Oil Packing (wick)
200086ALX	" " " " Pinch Screw
243658	† " Driving Connection with 243659 and 243660
243659	" " " " Bushing (lower)
243660	" " " " " (upper)
243766	" " " Crank with 200058D
243767	" " " " 243766 with 243606
243606	" " " " Ball Bearing
200058D	" " " " Pinch Screw
243768	" " " Shaft with 12509
243769	" " " " 243768 with 243609
243609	" " " " Ball Bearing
243770	" " " " Oil Control Rod
350643X	" " " " " Metering Screw
201753X	" " " " " " " Nut
243771	" " " " Oiling Wick
12509	" " " " Pin
243772	" " Oiling Felt
243773	" " " " Retainer
9611	" " Thread Tube
200141F	" Set Screw
243798	Oil Level Indicator
243799	" " " Oil Seal (neoprene)
243666	" Reservoir Cover
243667	" " " Gasket
200064X	" " " Screw (12)
243774	Presser Bar with 200110D
243775	" " Bushing

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243673	Presser Bar Lifter
200201C	" " " Hinge Screw
243776	" " Lifting Bracket with 200110ALX
200110ALX	" " " " Pinch Screw
243777	" " " Rock Shaft
202510	" " " " " Collar with 200141F
200141F	" " " " " " Set Screw
243778	" " " " " Crank
243779	" " " " " " Clamp Collar with 200089ALX
200089 ALX	" " " " " " " Pinch Screw
243749	" " " " " Spring
244026	" " " " " Stop Pin
243788	" " Spring (heavy)
243781	" " " Guide Rod
1121X	" " Thumb Screw (pressure regulating)
243691	" Foot for Cap Work
200110D	" " Screw
2102	Tension Disc
1371C	" Spring
350557C	" Stud
243782	" Thread Guide
1560F	" Thumb Nut
243696	Tension complete, Nos. 1560F, 1371C, 350557C and two 2102
243791	Thread Guide with 243792 and 243793
243792	" " Eyelet Bushing
243793	" " " " Retaining Ring
243698	" Measuring Adjusting Knob (indexed)
200241C	" " " " Hinge Screw
2437CC	" " " " Spring

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2437C1	Thread Measuring Pull-off Finger
20C136C	" " " " Screw
2437C2	" " Thread Guide
222119X	" " " " Hinge Pin
2455	" Nipper Disc (2)
243784	" " Rod with 2437C6 and 2437C7
20C1754XC	" " " Nut
20C1669E	" " " " Lock Nut
*2437C6	" " " Operating Sleeve
2437C7	" " " " " Plug
243785	" " " Spring
35C644XC	" " Screw Bushing
1623C	" " " " Lock Nut
243786	" " Thread Guide
21C683	" Retainer Bracket with 20C397X
20C137X	" " " Screw
21C993	" " Sleeve
21C992	" " Spring
243711	" " Stud
21C958	" " " Collar
20C397X	" " " Set Screw
243712	Thread Retainer Bracket complete, Ncs. 21C683, 21C958, 21C992 21C993 and 243711
243797	Throat Plate, for 243796
244X	" " Screw (2)



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ACCESSORIES

228720 Drip Pan with four each 228721 and wood screws 1 inch  
No. 8 R.H.B.

228730 Knee Lifter Rock Lever complete

24 x 1 Needles, six, size #16

160727 Oil Container (filled, 5 Oz. Mfg. Oil, light grade, nct  
Stainless, Nos. 160725 and 160726)

160728 " " Spout

225498 Screw Driver (7-1/4 in. long)

228476 " "

228775 Thread Unwinder (for one spec1) complete

243787 Wrench

240566 Wrench (1/16 in. Hex.)