

SINGER
146-51 to 66

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THIS LIST SUPERSEDES
LIST OF MACHINES NOS. 146-51 TO 146-66
ISSUED MARCH 22, 1924

DEPARTMENT No. 51
AUGUST 4, 1926

LIST OF PARTS COMPLETE

FOR

Machines Nos. 146-51 to 146-66

FOR CLOSING BAGS AFTER THEY ARE FILLED. THE COMPLETE OUTFIT IS COMPRISED OF SEWING MACHINE HEAD, STAND COMPLETE WITH 12 INCH CONVEYOR (ADJUSTABLE) AND ELECTRIC LIGHTING SYSTEM. THE CONVEYOR IS DESIGNED TO HANDLE BAGS FROM 8 TO 34 INCHES FROM THE BOTTOM OF THE BAG TO THE LINE OF STITCHING. THE SEWING MACHINE HEAD AND CONVEYOR ARE DRIVEN BY SEPARATE MOTORS. THE S. D. MOTORS ARE TOTALLY ENCLOSED AND THE S. A. MOTORS ARE SEMI-ENCLOSED. THE SEWING MACHINE IS DRIVEN BY THE BELT FROM THE MOTOR AND THE CONVEYOR MOTOR IS DIRECT CONNECTED TO THE CONVEYOR DRIVING MECHANISM. THE SEWING MACHINE HEAD AND CONVEYOR ARE CONTROLLED BY SEPARATE TREADLES. HAND CONTROLLED MECHANISM FOR REVERSING THE DIRECTION OF THE MOVEMENT OF THE CONVEYOR BELT.

MACHINE No. 146-51

HEAD ONLY

*124178	Arm, upper and lower (solid) with 15404 and two 15445
58030	" Oil Tube with 58599 ⁵²⁰⁴⁵ and 54897, for oiling 122012 (lower bearing).....
124179	Arm Oil Tube with 58599 ⁵²⁰⁴⁵ , for oiling intermediate bearing.....
17670	Arm Oil Tube for oiling 49101.....
54897	" " " Oil Cup for 58030.....
58599 ⁵²⁰⁴⁵	" " " Packing (felt).....
122097	" Rock Shaft.....
49003	" " " Bushing (back).....
446c	" " " " " Set Screw.....
122003	" " " " (front).....
446c	" " " " " Set Screw.....
49001	" " " " (intermediate).....
446c	" " " " " Set Screw.....
49006	" " " Collar with two 443c.....
443c	" " " " " Set Screw.....

122098	Arm	Rock Shaft Crank (back) with 50582c and 50582c and two 51157c
50582c	Arm	Rock Shaft Crank (back) Position Screw
50582c	"	" " " " " Set Screw
122099	"	" " " " (front) with 50582c and 50582c and 51157c
50582c	Arm	Rock Shaft Crank (front) Position Screw
50582c	"	" " " " " Set Screw
49005	"	" " " Flanged Bushing (front)
446c	"	" " " " " " Set Screw
49084	"	" " " Oil Cover
152b	"	" " " " " Screw
124180	"	Rotary Shaft
124181	"	" " " Bushing (front)
448c	"	" " " " " Set Screw
124182	"	" " " " (intermediate)
446c	"	" " " " " Set Screw
49010	"	" " " Collar with two 1259c
1259c	"	" " " " " Set Screw
49012	"	" " " Flanged Bushing (back)
49093	"	" " " " " Oil Pad (long) braided cotton
49013	Arm	Rotary Shaft Flanged Bushing (back) Oil Pad (short) braided cotton
159f	Arm	Rotary Shaft Flanged Bushing (back) Screw
49014	"	" " " " " (intermediate)
448c	"	" " " " " " Set Screw
64805	Arm	Rotary Shaft Oil Pad (braided cotton) for intermediate bearing
144b	Arm	Rotary Shaft Screw
17676	"	Side Cover (left)
2269	"	" " " " Stop Pin
286b	"	" " " " Thumb Screw
17677	"	" " " (right)
2269	"	" " " " Stop Pin
286b	"	" " " " Thumb Screw
124183	Balance Wheel and Pulley (tight) 4 3/8 in. diam., with two 430c	
430c	Balance Wheel Set Screw	
17679	"	" " Washer
124184	Cloth Plate	
124185	Cloth Plate complete, Nos. 42005, 52716c, 124184, 124191 and two 217 ^J	
50467 ^F	Cloth Plate Screw (top of plate)	
1489b	"	" " " (side of plate)
122012	Crank Connecting Rod with 896E, 49099, 49109 and two 145E	

896E	Crank Connecting Rod Adjusting Screw
49109	" " " " Washer
*49099	" " " Cap
145E	" " " " Screw
50244c	" " " Hinge Screw
1513i	" " " " " Nut
122013	Face Plate
193F	" " Screw
122014	Feed Bar
122015	Feed Bar complete, Nos. 190b, 457c, 1258c, 122014, 122016 to 122018 and two 704c
122016	Feed Bar Extension
704c	" " " Screw
124186	" " Hinge Pin
1258c	" " " Set Screw
122017	" " Oil Pad (braided cotton)
122018	" " Wearing Plate
190 ^J	" " " Screw
124187	" Dog, 16 teeth (5 1/2 teeth to the inch)
157E	" " Screw
457c	" " Stop Screw
124188	" Eccentric with two 1036c
124188	" " Connection with ^{49109, 122102} 2653, 1784, 122033
	and two 145E
¹²²¹⁰² 122033	Feed Eccentric Connection Cap
⁴⁹¹⁰⁹ 122033	" " " " Clamping Screw Washer
^{145E} 122033	" " " " Screw
1784	" " " Oil Pad (left)
2653	" " " " Pin
1036c	" " " Set Screw
122023	" Lifting Cam with 1258c
1258c	" " " Set Screw
50086c	" Regulating Screw Stud
1711c	" " " " Nut
49031	" " " " Sleeve
49032	" " " " Washer
122024	" Rock Shaft with two 1258c
122025	" " " Hinge Pin
124189	" " " " Bushing
448c	" " " " " Set Screw
1258c	" " " " " Set Screw
122028	Looper (double thread)
122029	" (single thread)
122030	" Bell Crank
49039	" " " Hinge Stud
448c	" " " " " Set Screw
4784	" " " Oil Pad
122031	" " " Pitman with 46223, 49041 and two each 171E and 1057E

50070c	Looper Bell Crank Pitman Ball Screw Stud (lower)
1519c	“ “ “ “ “ “ “ “
	Nut.....
50069c	Looper Bell Crank Pitman Ball Screw Stud (upper)
1619E	“ “ “ “ “ “ “ “
	Nut.....
*49041	Looper Bell Crank Pitman Cap (lower).....
171E	“ “ “ “ “ “ Screw.....
*46223	“ “ “ “ “ (upper).....
1057E	“ “ “ “ “ “ Screw.....
49043	“ “ “ “ “ Washer (fibre).....
27398	“ “ “ “ “ (steel).....
122032	“ Carrier with two each 175E, 59019 and three 1120c.....
175E	Looper Carrier Adjusting Screw.....
21506	“ “ Collar with 457c.....
457c	“ “ “ Set Screw.....
59019	“ “ Gib.....
4784	“ “ Oil Pad (felt).....
122033	Looper Carrier Pitman complete, Nos. 1722E, 1723E and 122036 to 122038.....
50070c	Looper Carrier Pitman Ball Screw Stud (right).....
1519E	“ “ “ “ “ “ “ Nut.....
46237	“ “ “ “ “ Stud (left).....
1120c	“ “ “ “ “ “ Set Screw.....
*49085	“ “ “ “ “ Cap (left).....
171E	“ “ “ “ “ “ Screw.....
*49085	“ “ “ “ “ (right).....
171E	“ “ “ “ “ “ Screw.....
*122034	“ “ “ “ “ End Bearing (left).....
*122035	“ “ “ “ “ “ (right).....
122036	“ “ “ “ “ Head (left) Nos. 46237, 49085, 122034 and two 171E.....
122037	Looper Carrier Pitman Head (right) Nos. 49085, 50070c, 122035 and two 171E.....
122038	Looper Carrier Pitman Rod.....
1722E	“ “ “ “ “ Nut (left).....
1723E	“ “ “ “ “ “ (right).....
49043	“ “ “ “ “ Washer (fibre).....
124190	“ “ “ “ “ Rock Shaft.....
11411	“ “ “ “ “ Collar with 453c.....
453c	“ “ “ “ “ “ Set Screw.....
49048	“ “ “ “ “ Crank (back) forked, with 50083c.....
50083c	Looper Carrier Rock Shaft Crank (back) Set Screw.....
49049	“ “ “ “ “ “ Slide Block.....
122040	“ “ “ “ “ “ (front) with two 1255E.....

1255E	Looper Carrier Rock Shaft Crank (front) Clamping Screw.....
49051	Looper Eccentric with two 1259c.....
1259c	“ “ “ “ Set Screw.....
124191	“ “ Gate with 1259c.....
52746c	“ “ “ “ Hinge Pin.....
1259c	“ “ “ “ “ Set Screw.....
12005	“ “ “ “ Lock Spring.....
217E	“ “ “ “ “ Screw.....
1120c	“ “ “ “ “ Set Screw.....
122042	Needle Bar (hollow).....
122043	“ “ “ “ “ Bushing (lower).....
452c	“ “ “ “ “ “ Set Screw.....
124192	“ “ “ “ “ (upper).....
452c	“ “ “ “ “ “ Set Screw.....
*49101	“ “ “ “ “ Connecting Link.....
122100	“ “ “ “ “ “ 49101 with 1517a, 49057, 122045 and 122099.....
49057	Needle Bar Connecting Link Hinge Stud.....
1517a	“ “ “ “ “ “ “ Nut.....
122045	“ “ “ “ “ “ Stud with two 1454E.....
1454E	“ “ “ “ “ “ Clamping Screw.....
2102	“ “ “ “ “ Thread Retainer Disc.....
1560c	“ “ “ “ “ “ Regulating Thumb Nut.....
916c	“ “ “ “ “ “ Screw Stud.....
10148	“ “ “ “ “ “ Spring.....
1753c	“ “ “ “ “ Clamping Nut.....
122047	“ “ “ “ “ Guard.....
190b	“ “ “ “ “ “ Screw.....
122048	Presser Bar (left).....
59033	“ “ “ “ “ “ Bushing (lower).....
452c	“ “ “ “ “ “ “ Set Screw.....
122049	“ “ “ “ “ “ (upper).....
452c	“ “ “ “ “ “ “ Set Screw.....
124193	“ “ “ “ “ “ Collar with two 1253c.....
1253c	“ “ “ “ “ “ “ Set Screw.....
122050	“ “ “ “ “ “ Lifting Bracket with 1258c.....
1258c	“ “ “ “ “ “ “ Set Screw.....
122051	“ “ “ “ “ “ (right).....
59033	“ “ “ “ “ “ Bushing (lower).....
452c	“ “ “ “ “ “ “ Set Screw.....
122049	“ “ “ “ “ “ (upper).....
452c	“ “ “ “ “ “ “ Set Screw.....
122052	“ “ “ “ “ “ Lifting Bracket with 1258c.....
1258c	“ “ “ “ “ “ “ Set Screw.....
124194	“ “ “ “ “ “ Lifter.....
15486	“ “ “ “ “ “ Hinge Stud.....
452c	“ “ “ “ “ “ “ Set Screw.....

439c	Presser Bar Lifter Stop Screw.....
124195	“ “ Lifting Lever.....
89c	“ “ “ “ Hinge Screw.....
122054	“ “ Spring (flat).....
122055	“ “ “ Bracket.....
1396R	“ “ “ “ Screw.....
38468	“ “ “ Stud.....
124196	“ Foot (left) Plate.....
646F	“ “ “ “ Hinge Screw.....
122057	“ “ “ Shank.....
124197	Presser Foot (left, hinged) complete, Nos. 646F, 122057, 124196, 124198 and two 233R ^J
898D	Presser Foot (left) Screw.....
124198	“ “ “ Finger Guard.....
233R ^J	“ “ “ “ Screw.....
124199	“ “ (right).....
898D	“ “ “ Screw.....
574J	Pressure Regulating Thumb Screw.....
1539J	“ “ “ “ Lock Nut.....
124200	Pulley (loose) 4 ³ / ₈ in. diam.....
122062	Tension (looper thread) Disc.....
1560c	“ “ “ Regulating Thumb Nut.....
50261c	“ “ “ Screw Stud.....
122063	“ “ “ “ Sleeve.....
52975	“ “ “ Spring.....
13915	“ “ “ Bushing.....
122062	“ (needle thread) Disc.....
1560c	“ “ “ Regulating Thumb Nut.....
50261c	“ “ “ Screw Stud.....
122063	“ “ “ “ Sleeve.....
52975	“ “ “ Spring.....
13915	“ “ “ Bushing.....
124201	Thread Cutting Blade (left) with 1933.....
1933	“ “ “ “ Roller and Stud.....
124202	“ “ “ (right) with 51862.....
51862	“ “ “ “ Roller and Stud.....
124203	“ “ “ Connecting Link.....
741R	“ “ “ “ Hinge Screw.....
124204	“ “ “ Guide Plate.....
690R	“ “ “ “ Screw.....
124205	“ “ “ Hinge Stud.....
199R	“ “ “ “ Cap Screw.....
124206	“ “ “ Spring.....
964R	“ “ “ “ Screw.....
124207	“ “ “ Lever.....
14223	“ “ “ Handle with 1518E.....
1518E	“ “ “ “ Nut.....
802D	“ “ “ Hinge Screw.....

124208	Thread Cutting Lever Spring.....
124209	“ “ “ Stop.....
160D	“ “ “ “ Screw.....
1204E	“ “ “ “ Stud.....
9525	“ “ “ “ Washer.....
122064	“ Eyelet (side of arm).....
452c	“ “ “ “ Set Screw.....
124210	“ Guard (back of arm).....
122065	“ Guide (side of arm).....
452c	“ “ “ “ Set Screw.....
122066	“ (under) Take-up.....
122020	“ “ “ Eccentric with two 1036c.....
1036c	“ “ “ “ Set Screw.....
122067	“ “ “ Lever with 122068 and two each 145E and 1279E.....
*122068	Thread (under) Take-up Lever Cap.....
145E	“ “ “ “ “ Screw.....
122069	“ “ “ “ Connection.....
11411	“ “ “ “ “ Collar with 453c.....
453c	Thread (under) Take-up Lever Connection Collar Set Screw.....
375c	Thread (under) Take-up Lever Hinge Screw.....
1519E	“ “ “ “ “ Nut.....
1279E	“ “ “ Set Screw.....
122070	“ “ “ Stripper.....
122071	“ “ “ “ Bracket with three 462c.....
122072	Thread (under) Take-up Stripper Bracket Bushing 462c.....
462c	“ “ “ “ “ “ “ Set Screw.....
690D	Thread (under) Take-up Stripper Bracket Screw.....
462c	“ “ “ “ “ Set Screw.....
124211	“ (upper) Controller with 1320c and 124215.....
124212	“ “ “ Connecting Link.....
974F	“ “ “ “ “ Hinge Screw.....
1131E	Thread (upper) Controller Hinge Screw.....
124213	“ “ “ Lever.....
63c	“ “ “ “ Hinge Screw.....
124214	“ “ “ “ Lifting Bracket with 1036c and 1823.....
1823	Thread (upper) Controller Lever Lifting Bracket Roller and Stud.....
1036c	Thread (upper) Controller Lever Lifting Bracket Set Screw.....
124215	Thread (upper) Controller Roller.....
1320c	“ “ “ “ Screw.....

46383	Thread (upper) Nipper Cam with two 1253c.....
1253c	“ “ “ “ Set Screw.....
32191	“ “ “ Disc.....
1535c	“ “ “ Regulating Thumb Nut.....
122074	“ “ “ Releaser.....
122075	“ “ “ Releasing Pin.....
735c	“ “ “ “ “ Set Screw.....
1979	“ “ “ Roller and Screw Stud.....
122076	“ “ “ “ Bracket with 735c.....
122077	“ “ “ Spring.....
122078	“ “ “ Stud.....
1036c	“ “ “ “ Set Screw.....
124216	“ “ Take-up with 49223 and 49224.....
49223	“ “ “ Roller.....
49224	“ “ “ “ Pin.....
45083	“ “ “ Washer.....
124217	Throat Plate for 124187.....
742F	“ “ “ Screw.....

MACHINE No. 146-52

Reserved for Belt Drive.

MACHINE No. 146-53

Machine (146-51) with Stand, S. D. Motor Special for driving the sewing head and S. D. 107 for driving the conveyor (for 115 volt).

MACHINE No. 146-54

Machine (146-51) with Stand, S. D. Motor Special for driving the sewing head and S. D. 108 for driving the conveyor (for 230 volt).

MACHINE No. 146-55

Machine (146-51) with Stand, S. A. Motor Special for driving the sewing head and S. A. 297 for driving the conveyor (for 110 volt, 60 cycle, 1 phase).

MACHINE No. 146-56

Machine (146-51) with Stand, S. A. Motor Special for driving the sewing head and S. A. 298 for driving the conveyor (for 220 volt, 60 cycle, 1 phase).

MACHINE No. 146-57

Machine (146-51) with Stand, S. A. Motor Special for driving the sewing head and S. A. 299 for driving the conveyor (for 110 volt, 60 cycle, 2 phase).

MACHINE No. 146-58

Machine (146-51) with Stand, S. A. Motor Special for driving the sewing head and S. A. 300 for driving the conveyor (for 220 volt, 60 cycle, 2 phase).

MACHINE No. 146-59

Machine (146-51) with Stand, S. A. Motor Special for driving the sewing head and S. A. 301 for driving the conveyor (for 110 volt, 60 cycle, 3 phase).

MACHINE No. 146-60

Machine (146-51) with Stand, S. A. Motor Special for driving the sewing head and S. A. 302 for driving the conveyor (for 220 volt, 60 cycle, 3 phase).

MACHINE No. 146-61

Machine (146-51) with Stand, S. A. Motor Special for driving the sewing head and S. A. Motor Special for driving the conveyor (for 110 volt, 50 cycle, 1 phase).

MACHINE No. 146-62

Machine (146-51) with Stand, S. A. Motor Special for driving the sewing head and S. A. Motor Special for driving the conveyor (for 220 volt, 50 cycle, 1 phase).

MACHINE No. 146-63

Machine (146-51) with Stand, S. A. Motor Special for driving the sewing head and S. A. Motor Special for driving the conveyor (for 110 volt, 50 cycle, 2 phase).

MACHINE No. 146-64

Machine (146-51) with Stand, S. A. Motor Special for driving the sewing head and S. A. Motor Special for driving the conveyor (for 220 volt, 50 cycle, 2 phase).

MACHINE No. 146-65

Machine (146-51) with Stand, S. A. Motor Special for driving the sewing head and S. A. Motor Special for driving the conveyor (for 110 volt, 50 cycle, 3 phase).

MACHINE No. 146-66

Machine (146-51) with Stand, S. A. Motor Special for driving the sewing head and S. A. Motor Special for driving the conveyor (for 220 volt, 50 cycle, 3 phase).

CONVEYOR PARTS

124003	Conveyor Adjusting Rod Screw.....
124004	“ “ “ Bearing.....
25303	“ “ “ “ Ball, size 1/4 in.....
124005	“ “ “ “ “ Ring (brass)....
124006	“ “ “ “ “ “ 12 1005 with ten 25303.....
124007	Conveyor Adjusting Rod Bearing Ball Washer.....
124008	“ “ “ “ “ Case.....
357c	“ “ “ “ “ “ Set Screw....
124009	“ “ “ “ “ “ Washer (leather)
124010	“ “ “ “ “ “ Collar with two 432c.....
432c	“ “ “ “ “ “ Set Screw.....
124011	“ “ “ “ “ “ Crank.....
124012	Conveyor Adjusting Rod Crank complete, Nos. 24611, 41740 and 124011.....
24611	Conveyor Adjusting Rod Crank Handle (wood).....
41740	“ “ “ “ “ “ Stud with 11488.....
11488	Conveyor Adjusting Rod Crank Handle Stud Washer
124013	“ “ “ “ “ “ Shaft.....
17643	“ “ “ “ “ “ Collar with two 445c.....
445c	Conveyor Adjusting Rod Crank Shaft Collar Set Screw.....
124014	Conveyor Adjusting Rod Crank Shaft Gear.....
8873	“ “ “ “ “ “ “ Pin.....
124015	“ “ “ “ “ “ “ Gear.....
8873	“ “ “ “ “ “ “ Pin.....
62144	“ “ “ “ “ “ “ Hole Cover.....
331F	“ “ “ “ “ “ “ Screw.....
124016	“ “ “ “ “ “ “ Screw Bushing (bronze)....
610b	“ “ “ “ “ “ “ Screw.....
124017	“ “ “ “ “ “ “ Belt (canvas).....
124018	“ “ “ “ “ “ “ Driving Roller with two 350c.....
124019	“ “ “ “ “ “ “ 124018 with 124021 and sixteen 124022.....
124020	Conveyor Belt Driving Roller End Cover.....
327D	“ “ “ “ “ “ “ “ Screw.....
124021	“ “ “ “ “ “ “ Friction Ring (leather)
124022	“ “ “ “ “ “ “ Rivet....

124023	Conveyor Belt Driving Roller Pin.....
350c	“ “ “ “ “ “ “ Set Screw.....
124024	“ “ “ “ “ “ “ Shaft.....
124025	“ “ “ “ “ “ “ “ Bracket with 54897.....
8582	Conveyor Belt Driving Roller Shaft Bracket Dowel Pin.....
54897	Conveyor Belt Driving Roller Shaft Bracket Oil Cup
779E	“ “ “ “ “ “ “ “ Screw..
124026	Conveyor Belt Driving Roller Shaft Bushing (back)
124027	“ “ “ “ “ “ “ “ “ Packing (braided cotton).....
1177D	Conveyor Belt Driving Roller Shaft Bushing (back) Screw.....
124028	Conveyor Belt Driving Roller Shaft Bushing (front)
64508	“ “ “ “ “ “ “ “ “ Packing (braided cotton).....
1177D	Conveyor Belt Driving Roller Shaft Bushing (front) Screw.....
124029	Conveyor Belt Driving Roller Shaft Clutch.....
124030	“ “ “ “ “ “ “ “ Pin.....
124031	“ “ “ “ “ “ “ “ Guard with 436c.....
436c	“ “ “ “ “ “ “ “ Set Screw.....
430c	“ “ “ “ “ “ “ “ Stop Screw.....
1520c	“ “ “ “ “ “ “ “ Nut.....
124032	“ “ “ “ “ “ “ “ Roller (large) with two 350c.....
124033	“ “ “ “ “ “ “ “ Adjusting Bracket (back)
124034	“ “ “ “ “ “ “ “ (front)
338E	“ “ “ “ “ “ “ “ “ Screw
9281	“ “ “ “ “ “ “ “ “ Washer.....
50535c	Conveyor Belt Roller (large) Adjusting Screw.....
1509c	“ “ “ “ “ “ “ “ Nut....
124020	“ “ “ “ “ “ “ “ End Cover.....
327D	“ “ “ “ “ “ “ “ “ Screw.....
350c	“ “ “ “ “ “ “ “ Set Screw.....
124035	“ “ “ “ “ “ “ “ Shaft with two 54897....
124036	“ “ “ “ “ “ “ “ End Bearing.....
124038	“ “ “ “ “ “ “ “ “ “ Cover
207F	“ “ “ “ “ “ “ “ “ “ Screw.....
124037	Conveyor Belt Roller (large) Shaft End Bearing Posi- tion Block.....
158E	Conveyor Belt Roller (large) Shaft End Bearing Posi- tion Block Screw.....
54897	Conveyor Belt Roller (large) Shaft Oil Cup.....
124039	“ “ “ “ “ “ “ “ (small).....
307c	“ “ “ “ “ “ “ “ “ Screw Centre (back)....

1513r	Conveyor Belt Roller (small) Screw Centre (back) Nut
867c	“ “ “ “ “ “ (front)
124040	“ “ Supporting Bar
134d	“ “ “ “ Screw
124041	Bracket (left) with 54897
124042	“ “ “ “ Gib
8714	“ “ “ “ Dowel Pin
50536E	“ “ “ “ Screw
54897	“ “ “ Oil Cup
124043	“ “ (right)
124042	“ “ “ Gib
8714	“ “ “ “ Dowel Pin
50536E	“ “ “ “ Screw
124166	Clutch
124046	“ “ Lever with two 4801
46558	“ “ “ Hinge Stud
124047	“ “ “ “ “ Bracket with
	445c
1062E	Conveyor Clutch Lever Hinge Stud Bracket Screw ..
445c	“ “ “ “ “ “ Set Screw
1801	“ “ “ Roller and Stud
41866	“ “ “ Spring
124048	“ “ “ “ Hook
643E	“ “ “ Stop Screw
1518E	“ “ “ “ Nut
124167	“ “ Sleeve
16532	“ “ Pin
124051	Driving Worm
25362	“ “ “ Ball, size $\frac{3}{16}$ in.
41744	“ “ “ “ Ring
41745	“ “ “ “ “ 41744 with four-
	teen 25362
41746	Conveyor Driving Worm Ball Washer
124052	“ “ “ Pin
124053	“ “ “ Shaft
124054	“ “ “ “ Coupling (motor end)
	with four 50537c
124054	Conveyor Driving Worm Shaft Coupling (shaft end)
	with four 50537c
124055	Conveyor Driving Worm Shaft Coupling Joint
50537c	“ “ “ “ “ “ Set Screw ..
124056	“ “ “ “ Wheel with two 50455c
50455c	“ “ “ “ Set Screw
124057	“ “ “ “ Shaft
124058	“ “ “ “ “ Gear
124052	“ “ “ “ “ Pin
124059	Extension
124060	“ “ Hinge Pin

136c	Conveyor Extension Hinge Pin Set Screw
124061	“ “ Frame Side (back)
124062	“ “ “ “ “ Extension with 436c
338E	“ “ “ “ “ “ Screw
9281	“ “ “ “ “ “ Washer
124063	“ “ “ (front)
124064	“ “ “ “ Extension with 436c
338E	“ “ “ “ “ “ Screw
9281	“ “ “ “ “ “ Washer
124065	“ “ “ Bracket
1062E	“ “ “ “ Screw
124066	“ “ “ Wearing Block
129E	“ “ “ “ “ Screw
124099	Motor Bracket
50283E	“ “ “ Screw
9281	“ “ “ “ Washer
124100	“ “ Guard
731E	“ “ “ Screw
124067	Reversing Clutch
124068	“ “ “ Lever
124069	“ “ “ “ Fork with two
	51829
150c	Conveyor Reversing Clutch Lever Fork Cap Screw ..
51829	“ “ “ “ “ “ Roller and
	Stud
46557	Conveyor Reversing Clutch Lever Hinge Stud
445c	“ “ “ “ “ “ Set
	Screw
8582	Conveyor Reversing Clutch Pin
124070	“ “ “ “ Shaft
124071	“ “ “ “ Bracket and Worm
	Wheel and Reversing Gear Case
124072	Conveyor Reversing Clutch Shaft Bracket and Worm
	Wheel and Reversing Gear Case Cover
176d	Conveyor Reversing Clutch Shaft Bracket and Worm
	Wheel and Reversing Gear Case Cover Screw
8582	Conveyor Reversing Clutch Shaft Bracket Dowel Pin
731E	“ “ “ “ “ “ Screw
124073	“ “ “ Frame with three 356c
124075	“ “ “ “ Connection (frame end)
124076	“ “ “ “ “ “
	Hinge Stud
356c	Conveyor Reversing Frame Connection (frame end)
	Hinge Stud Set Screw
166b	Conveyor Reversing Frame Connection (frame end)
	Screw
124074	Conveyor Reversing Frame Connection (lever end)

	60d	Conveyor Reversing Frame Connection (lever end)		
		Hinge Screw.....		
124077		Conveyor Reversing Frame Rod.....		
356c	"	" " " " Set Screw.....		
124078	"	" " " " Shaft.....		
124079	"	" " " " Collar with 445c.....		
445c	"	" " " " " Set Screw.....		
124080	"	" " " " End Bearing.....		
137E	"	" " " " " Screw.....		
124081	"	" " " " Gear.....		
124084	"	" " " " Clutch.....		
124082	"	" " " " Cover (left).....		
124083	"	" " " " " (right).....		
176d	"	" " " " " Screw.....		
124085	"	" " " " Key.....		
124086	"	" " " " Lever with two 445c.....		
124087	"	" " " " Lock Stud.....		
124088	"	" " " " " Spring.....		
445c	"	" " " " " Set Screw.....		
124089	"	" " " " Shaft.....		
1316c	"	" " " " Stop Screw.....		
124090	"	Starting Frame with two 356c.....		
124092	"	" " " " Hook.....		
124091	"	" " " " Rod.....		
356c	"	" " " " " Set Screw.....		
124078	"	" " " " Shaft.....		
124079	"	" " " " Collar with 445c.....		
445c	"	" " " " " Set Screw.....		
124080	"	" " " " End Bearing.....		
137E	"	" " " " " Screw.....		
124093	"	" " " " Lever with two 50538d.....		
50538d	"	" " " " Clamping Screw.....		
124094	"	" " " " Shaft.....		
124096	"	" " " " Bearing with two 50538d.....		
50538d		Conveyor Starting Lever Shaft Bearing Clamping Screw.....		
124095		Conveyor Starting Lever Shaft Bracket.....		
731E	"	" " " " " Screw.....		
17643	"	" " " " Collar with two 445c.....		
445c	"	" " " " " Set Screw.....		
124097	"	" " " " Crank with two 50538d.....		
50538d		Conveyor Starting Lever Shaft Crank Clamping Screw.....		
124098	"	" " " " Stop with two 50538d.....		
50538d	"	" " " " Clamping Screw.....		

STAND PARTS

124218	Belt Shifter.....
124219	" " Lever with two 452c.....
124220	" " " Bracket with 445c.....
1062E	" " " " Screw.....
124105	" " " Chain, 65 in. long, with 56864 and 56865.....
56864	Belt Shifter Lever Chain Hook (large).....
56865	" " " " " (small).....
46557	" " " Hinge Stud.....
445c	" " " " " Set Screw.....
124221	" " " Spring.....
11416	" " " Hook.....
452c	" " Set Screw.....
124110	Brake (leather).....
124222	" Lever with 124110 and two 198E.....
131b	" " Screw.....
23250	" " " Washer.....
198E	" Screw.....
25303	Caster Ball, size $\frac{1}{4}$ in.....
124117	" " Ring (brass).....
124118	" " " 124117 with sixteen 25303.....
124119	" " Washer (lower).....
124120	" " " (upper).....
124112	" Bracket (back, left).....
124113	" " (back, right).....
124114	" " (front, left) with 363c.....
124115	" " (front, right) with 363c.....
50539E	" " Bolt with 1506E.....
1506E	" " " Nut.....
50540E	" " " (upper, front) with 1691c.....
1691c	" " " " Nut.....
124116	" Fork.....
124121	" Roller.....
124122	" " Pin.....
124164	" Shank with 2269.....
144b	" " Screw.....
14044	" " Washer.....
2269	" " " Steady Pin.....
8496	" " Steady Pin.....
124123	Caster complete, Nos. 144b, 8496, 14044, 124116, 124118 to 124122 and 124164.....
124124	Foot Rest.....
124125	" " Caster Fork.....
150b	" " " Cap Screw.....
124126	" " " Roller.....
124127	" " " " Pin.....

ELECTRICAL PARTS

(FOR D. C. MOTORS)

190775	Conveyor Motor Conduit complete, Nos. 190776 and two 190777
190776	Conveyor Motor Conduit, 94 in. long
190777	“ “ “ Connector
190784	“ “ “ Strap (lower)
164E	“ “ “ “ “ Screw
41812	“ “ “ “ (upper)
164E	“ “ “ “ “ Screw
190762	Fuse Block (double pole)
190763	“ “ Fuse (3 amp. screw type)
376E	“ “ Screw
1611E	“ “ “ Nut
190142	Lamp Bulb
190143	“ Shade
190768	“ Socket
190769	“ “ Arm
190770	“ “ “ Elbow (45°)
190771	“ “ “ Holder with 354c
1062E	“ “ “ “ Adjusting Screw
190779	“ “ “ “ “ Washer
190595	“ “ “ “ Bracket
190596	“ “ “ “ “ 190595 with 190132 and two 731E
*190132	Lamp Socket Arm Holder Bracket Cap
731E	“ “ “ “ “ “ Screw
190151	“ “ “ “ Spring (spring wire)
190148	“ “ “ “ “ Washer
9082	“ “ “ “ “ Cotter Pin
190597	“ “ “ “ Washer (leather)
354c	“ “ “ “ Set Screw
190765	Light Circuit complete, Nos. 190766 and two 190767
190766	“ “ Armored Cable, 68 in. long
190767	“ “ “ “ Bushing
191735	Machine Motor Conduit complete, Nos. 191737 and two 190774
191737	Machine Motor Conduit
190774	“ “ “ Connector
190761	Panel Box, 15 in. wide, 21 in. long, 6 in. deep, with hinged cover
134E	Panel Box Screw
124138	“ “ “ Collar
164E	Rheostat Screw
1611E	“ “ Nut
9331	“ “ Washer

164E	Starting Box Screw
1611E	“ “ “ Nut
9331	“ “ “ Washer
50515E	Switch Screw
1611E	“ “ Nut
190761	“ Terminal (copper)
190778	Conduit Strap for 190776 and 191737
164E	“ “ Screw
	- 60 ft. of No. 11 R. C. stranded cotton braid wire

ELECTRICAL PARTS

(FOR A. C. MOTORS)

190797	Conveyor Motor Conduit complete, Nos. 190776 190777 and 190798
190776	Conveyor Motor Conduit, 94 in. long
190777	“ “ “ Connector (motor end)
190798	“ “ “ “ “ 90° (switch box end)
190784	Conveyor Motor Conduit Strap (lower)
164E	“ “ “ “ “ Screw
41812	“ “ “ “ (upper)
164E	“ “ “ “ “ Screw
164E	“ “ “ Switch Screw
190762	Fuse Block (double pole)
190786	“ “ Box
164E	“ “ “ Screw
190763	“ “ Fuse (3 amp. screw type)
894E	“ “ Screw
190787	Fuse and Switch Box Connector complete, Nos. 190788 and two each 190789 and 190790
190788	Fuse and Switch Box Connector Conduit, 3 in. long
190789	“ “ “ “ “ “ Bushing
190790	“ “ “ “ “ “ “
	Lock Nut
190142	Lamp Bulb
190143	“ Shade
190768	“ Socket
190769	“ “ Arm
190770	“ “ “ Elbow (45°)
190771	“ “ “ Holder with 354c
1062E	“ “ “ “ Adjusting Screw
190779	“ “ “ “ “ Washer
190595	“ “ “ “ Bracket
190596	“ “ “ “ “ 190595 with 190132 and two 731E

ELECTRICAL PARTS

*190132	Lamp Socket Arm Holder Bracket Cap.....
731E	“ “ “ “ “ “ Screw.....
190151	“ “ “ “ Spring (spring wire).....
190148	“ “ “ “ Washer.....
9082	“ “ “ “ “ Cotter Pin.....
190597	“ “ “ “ Washer (leather).....
354c	“ “ “ Set Screw.....
190791	Light Circuit complete, Nos. 190792 to 190794 and two 190767.....
190792	Light Circuit Armored Cable, 77 in. long.....
190767	“ “ “ “ Bushing.....
190794	“ “ Chase Nipple.....
190793	“ “ Elbow (90°).....
191736	Machine Motor Conduit complete, Nos. 190774, 190796 and 191737.....
191737	Machine Motor Conduit, 50 in. long.....
190774	“ “ “ Connector (motor end).....
190796	“ “ “ “ 90° (switch box end).....
164E	Machine Motor Switch Screw.....
190783	Switch Plate.....
50172E	“ “ Screw.....
190778	Conduit Strap for 190776, 190792 and 191737.....
164E	“ “ Screw.....
—	50 ft. of No. 14 R. C. stranded cotton braid wire.....

THREAD UNWINDER PARTS

27623	Spool Pin.....
155c	“ “ Set Screw.....
41530	“ Rest.....
60455	“ “ 41530 with 1149c and two 155c.....
41531	“ “ 60455 with two 27623.....
1149c	“ “ Set Screw.....
27739	Thread Cone (wood).....
41631	“ Guard with 208E and two 41569.....
41569	“ “ Eyelet.....
41637	“ “ Rod (lower).....
41638	“ “ “ (upper).....
41639	“ “ “ Coupling with two 456c.....
456c	“ “ “ “ Set Screw.....
41640	Thread Guard Rod complete, 30 in. long, Nos. 41637 to 41639.....
149c	Thread Guard Rod Set Screw.....
208E	“ “ Screw.....