

SINGER
236W131

LIST OF PARTS COMPLETE

FOR

MACHINE NO. 236W131

HIGH SPEED, SINGLE NEEDLE, LOCK STITCH, ROUNDED TOP POST,
HORIZONTAL UNDER TRIMMER MACHINE.

FEED WHEEL (BALL BEARING) AND BELT DRIVEN ROLLER PRESSER
FOR SIMULTANEOUSLY STITCHING EDGES AND UNDER TRIMMING
LININGS OF SHOES, SANDALS, SLIPPERS, ETC.

THE MACHINE HAS A ROUNDED TOP HOOK POST, FEED POST, SLIDE COVER
AND THROAT PLATE TO FACILITATE STITCHING OPERATIONS ON SHOES.
THE HOOK TIMING, HOOK POST AND FEED POST ARE ADJUSTABLE FROM
TOP OF THE BED.

VERTICAL AXIS HOOK WITH METERED LUBRICATION AND
IMPROVED MECHANICAL OPENER.

HOOK DRIVING GEARS AND FEED CLUTCH OPERATE IN AN
OIL BATH.

OIL RESERVOIR IN THE BED FROM WHICH THE HOOK AND
HOOK DRIVING MECHANISM ARE AUTOMATICALLY LUBRICATED.

INTERMITTENT FEED WHEEL (BALL BEARING) ADJUSTABLE
FOR WEAR, AND BELT DRIVEN ROLLER PRESSER, BOTH
DRIVEN BY A "HORTON" TYPE CLUTCH.

HORIZONTAL UNDER TRIMMER MOUNTED ON THE HOOK POST AND OPERATED
BY A MOTOR DRIVEN MECHANISM ATTACHED TO THE BED.
THE TRIMMER SPEED IS CONSTANT AND INDEPENDENT OF
THE MACHINE SPEED.

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*263401	Arm
263651	Arm Base
263652	Arm Base Cover
200160E	Arm Base Cover Screw (2)
204235	Arm Base Position Pin (2)
200004E	Arm Base Screw (3)
202005	Arm Base Screw Washer (3)
263634	Arm Cover (back)
200007E	Arm Cover (back) Screw (2)
263403	Arm Cover (front)
200576X	Arm Cover (front) Screw (2)
263404	Arm Cover Plate (back) (lower)
200112X	Arm Cover Plate (back) (lower) Screw (2)
263405	Arm End Cover
200001C	Arm End Cover Screw (2)
204235	Arm Position Pin (2)
200004E	Arm Screw (3)
202005	Arm Screw Washer (3)
*263406	Arm Shaft
263573	Arm Shaft 263406 with 200333C, 200362C, 200382ALX and 263493
272142	Arm Shaft Ball Bearing (back)
263408	Arm Shaft Bushing (front) with 203100
203100	Arm Shaft Bushing (front) Oil Packing (wick)

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200338C	Arm Shaft Bushing (front) Set Screw
263409	Arm Shaft Connection Belt (reinforced neoprene)
263410	Arm Shaft Connection Belt Pulley with 200363ALX, 350492C and two 214206
350492C	Arm Shaft Connection Belt Pulley Position Screw
200363ALX	Arm Shaft Connection Belt Pulley Position Screw Check Screw
200363ALX	Arm Shaft Connection Belt Pulley Set Screw
214206	Arm Shaft Connection Belt Pulley Spring Flange
263412	Arm Top Cover
263590	Arm Top Cover Oil Tube with 170168
170168	Arm Top Cover Oil Tube Oil Metering Insert
200194F	Arm Top Cover Screw (3)
*263413	Bed
263414	Bed Cover (bottom) with 350777X, 263459 and 267093
263415	Bed Cover (bottom) Gasket
350777X	Bed Cover (bottom) Oil Screw Plug
200040E	Bed Cover (bottom) Screw (10)
272154	Bed Cover (bottom) Screw Washer (fibre) (10)
263417	Bed Leg (3)
233939	Bobbin
235769	Bobbin Case Base with 202056, 203211 to 203213 and 203216
203211	Bobbin Case Base Latch
*202056	Bobbin Case Base Latch Pin

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203212	Bobbin Case Base Latch Plunger
203213	Bobbin Case Base Latch Spring
241676	Bobbin Case Cap with 200594E, 200984C, 235771, 241674, 241675 and two 350405C
263826	Bobbin Case Lever
*203476	Bobbin Case Lever Eccentric
204243	Bobbin Case Lever Eccentric Position Pin
203478	Bobbin Case Lever Slide Stud
263421	Bobbin Case Lever Slide Stud Base (adjustable)
263582	Bobbin Case Lever Slide Stud Base Position Pin
140862AL	Bobbin Case Lever Slide Stud Base Set Screw
241674	Bobbin Case Oiling Felt
241675	Bobbin Case Oiling Felt Retainer
350405C	Bobbin Case Oiling Felt Retainer Screw
235771	Bobbin Case Tension Spring
200984C	Bobbin Case Tension Spring Regulating Screw
200594E	Bobbin Case Tension Spring Screw
203216	Bobbin Case Washer (cloth)
241677	Bobbin Case complete, Nos. 235769 and 241676
241732	Edge Guide
263861	Edge Guide Bracket
263656	Edge Guide Bracket Hinge Stud
140105C	Edge Guide Bracket Hinge Stud Set Screw

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206840 Edge Guide Bracket Hinge Stud Spring Washer
263862 Edge Guide Bracket Release Lever
86C Edge Guide Bracket Release Lever Hinge Screw
1735X Edge Guide Bracket Release Lever Hinge Screw Nut
263863 Edge Guide Bracket Release Lever Spring (flat)
1443F Edge Guide Bracket Release Lever Spring Screw
7071 Edge Guide Bracket Release Lever Spring Washer
263864 Edge Guide Bracket Release Spring
263865 Edge Guide Bracket Support with
140105C
808ALD Edge Guide Bracket Support Screw
263868 Edge Guide Bracket 263861 with 86C, 1735X, 1443F,
7071X, 206840, 241732, 263656, 263862, 263863,
263864, 263865 and two 990D
990D Edge Guide Screw (2)
144262 Feed Clutch (brake)
263578 Feed Clutch (brake) 144262 with three 263574
1255C Feed Clutch (brake) Screw (3)
263424 Feed Clutch (brake) Supporting Plate
200911X Feed Clutch (brake) Supporting Plate Screw (3)
263422 Feed Clutch (drive)
263423 Feed Clutch (drive) 263422 with three 263574
144261 Feed Clutch (drive) washer
131717 Feed Clutch Roller

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68152	Feed Clutch Roller Plunger
131718	Feed Clutch Roller Spring
263579	Feed Clutch Sleeve with two 140409AL
140409AL	Feed Clutch Sleeve Set Screw
263591	Feed Clutch Thrust Washer
263574	Feed Clutch Wear Plate
263425	Feed Clutch complete, Nos. 144261, 263423, 263458, 263578, 263579, 263591, six each 68152, 131717 and 131718
263426	Feed Driving Connection with four 200274E
200274E	Feed Driving Connection Cap Screw
263427	Feed Driving Connection Tension Spring
263428	Feed Driving Crank with 350175E
140300C	Feed Driving Crank Ball Screw
201616E	Feed Driving Crank Ball Screw Nut
350175E	Feed Driving Crank Pinch Screw
231836	Feed Driving Crank Thrust Washer
263429	Feed Driving Eccentric with 215 057
263430	Feed Driving Eccentric Adjusting Eccentric
263431	Feed Driving Eccentric Adjusting Eccentric Latch with 200351C
263432	Feed Driving Eccentric Adjusting Eccentric Latch Hinge Pin
200605C	Feed Driving Eccentric Adjusting Eccentric Latch Hinge Pin Position Screw

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263433 Feed Driving Eccentric Adjusting Eccentric Latch
Operating Lever with 200394C

200394C Feed Driving Eccentric Adjusting Eccentric Latch
Operating Lever Set Screw

263434 Feed Driving Eccentric Adjusting Eccentric Latch
Operating Lever Spring

200351C Feed Driving Eccentric Adjusting Eccentric Latch
Set Screw

215057 Feed Driving Eccentric Adjusting Eccentric Pin

263435 Feed Driving Eccentric Adjusting Eccentric Spring

263436 Feed Driving Eccentric Adjusting Eccentric Spring
Adjusting Collar with two 200394C

200394C Feed Driving Eccentric Adjusting Eccentric Spring
Adjusting Collar Set Screw

263567 Feed Driving Eccentric Friction Plate

350548C Feed Driving Eccentric Friction Plate Adjusting
Screw

350477C Feed Driving Eccentric Friction Plate Adjusting
Screw Set Screw

263437 Feed Driving Flange with 200333C, 200346C, 263567,
two each 350477C and 350548C

200333C Feed Driving Flange Position Screw

200346C Feed Driving Flange Set Screw

263847 Feed Post with 448ALX and two 140321AL

263828 Feed Post 263847 with 249019, 249092, 263453,
263460, 263461, 263662, 263692, 263829, 263849,
350411C and two 237D

263440 Feed Post Adjusting Eccentric Stud with 263441

263441 Feed Post Adjusting Eccentric Stud Retaining Ring

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263801	Feed Post Base Cover
350316X	Feed Post Base Cover Screw (2)
263829	Feed Post Cover (side)
237D	Feed Post Cover (side) Screw
201110X	Feed Post Screw (2)
263804	Feed and Hook Post Base Cover Support (back)
263803	Feed and Hook Post Base Cover Support (front)
200578X	Feed and Hook Post Base Cover Support Screw (2)
263830	Feed and Hook Post Cover (back)
263845	Feed and Hook Post Cover (front)
141672F	Feed and Hook Post Cover (back or front) Clamp Screw (6)
51023B	Feed and Hook Post Cover (back or front) Screw (8)
263832	Feed and Hook Post Cover Gasket (back or front) (vellumoid) (2)
263812	Feed and Hook Post Gasket (bottom) (vellumoid)
263592	Feed and Hook Post Screw Washer (fibre) (4)
263660	Feed Wheel
263662	Feed Wheel 263660 with 263450 to 263452, three 200587D and sixty 206417
249092	Feed Wheel Adjusting Stud (eccentric)
140321AL	Feed Wheel Adjusting Stud Set Screw
206417	Feed Wheel Ball, 1/16 in. diameter
263450	Feed Wheel Ball Cone (inside)
263451	Feed Wheel Ball Cone (outside)

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263452	Feed Wheel Bevel Gear
263453	Feed Wheel Bevel Gear Driving Pinion
*263454	Feed Wheel Bevel Gear Driving Pinion Coupling (lower) with two 200382ALX
*263455	Feed Wheel Bevel Gear Driving Pinion Coupling (upper) with two 200382ALX
*263456	Feed Wheel Bevel Gear Driving Pinion Coupling Ball Connection with two 201052ALX
200133C	Feed Wheel Bevel Gear Driving Pinion Coupling Ball Connection Retaining Screw
263457	Feed Wheel Bevel Gear Driving Pinion Coupling Ball Connection Stud
201052ALX	Feed Wheel Bevel Gear Driving Pinion Coupling Ball Connection Stud Set Screw
200382ALX	Feed Wheel Bevel Gear Driving Pinion Coupling Set Screw
263692	Feed Wheel Bevel Gear Driving Pinion Coupling complete, Nos. 200133C, 263454, to 263456 and two 263457
263458	Feed Wheel Bevel Gear Driving Pinion Shaft (lower)
267093	Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Needle Bearing
263459	Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Needle Bearing Oil Seal
200587D	Feed Wheel Bevel Gear Screw
263460	Feed Wheel Bracket with 200041C
263461	Feed Wheel Bracket Extension
448ALX	Feed Wheel Bracket Extension Set Screw
249019	Feed Wheel Bracket Friction Plug

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140321AL Feed Wheel Bracket Friction Plug Set Screw
200041C Feed Wheel Bracket Pinch Screw
350411C Feed Wheel Cap Screw
*263462 Hook (sewing)
263463 Hook 263462 with 201253F, 201376C, 241604, 263563
and two 201409F
263464 Hook and Bobbin Case complete, Nos. 241677 and
263463
263465 Hook and Feed Driving Shaft
276045 Hook and Feed Driving Shaft Bushing (back) with
276046
276046 Hook and Feed Driving Shaft Bushing (back) Oil
Packing (wick)
200958C Hook and Feed Driving Shaft Bushing (back) Set
Screw
263467 Hook and Feed Driving Shaft Bushing (front) with
272115
272115 Hook and Feed Driving Shaft Bushing (front) Oil
Packing (wick)
200958C Hook and Feed Driving Shaft Bushing (front) Set
Screw
263468 Hook and Feed Driving Shaft Connection Belt Pulley
with 201254C, 201421C, 214206 and 228842
228842 Hook and Feed Driving Shaft Connection Belt Pulley
Needle Bearing
263569 Hook and Feed Driving Shaft Connection Belt Pulley
Needle Bearing Sleeve
201007C Hook and Feed Driving Shaft Connection Belt Pulley
Needle Bearing Sleeve Set Screw

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201254C Hook and Feed Driving Shaft Connection Belt Pulley
Position Screw

201421C Hook and Feed Driving Shaft Connection Belt Pulley
Set Screw

214206 Hook and Feed Driving Shaft Connection Belt Pulley
Spring Flange

263469 Hook and Feed Driving Shaft Thrust and Timing Collar
with 200378C

200378C Hook and Feed Driving Shaft Thrust and Timing Collar
Set Screw

263470 Hook Driving Gear (spiral) with two 797C

263471 Hook Driving Gear (spiral) Retaining Ring

797C Hook Driving Gear (spiral) Set Screw

263472 Hook Driving Gear (spiral) Sleeve with 200378C and
201220ALX

201220ALX Hook Driving Gear (spiral) Sleeve Position Screw

200378C Hook Driving Gear (spiral) Sleeve Set Screw

265522 Hook Driving Pinion with two 200382ALX

200382ALX Hook Driving Pinion Set Screw

241604 Hook Gib

201376C Hook Gib Hinge Screw

201253F Hook Gib Screw

263563 Hook Needle Guard

201409F Hook Needle Guard Screw

141580ALX Hook Oil Regulating Screw

234426 Hook Oil Regulating Spring

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263866 Hook Post with two 263582

263867 Hook Post 263866 with 202X, 212D, 141580ALX,
200121E, 203478, 234426, 263421, 263464, 263476,
263478 to 263482, 263568, 263593, 263594, 263826,
265522, 350611X, two each 1448ALX, 140862AL and
four 263093

263440 Hook Post Adjusting Eccentric Stud with 263441

263441 Hook Post Adjusting Eccentric Stud Retaining Ring

263476 Hook Post Oil Inlet Strainer

212D Hook Post Oil Inlet Strainer Screw

202X Hook Post Oil Stop Screw

141581E Hook Post Oil Stop Screw

244746 Hook Post Oil Stop Screw Seal

201110X Hook Post Screw (2)

263846 Hook Post Slide

263478 Hook Shaft (vertical)

263479 Hook Shaft (vertical) Bearing (lower)

1448AL Hook Shaft (vertical) Bearing (lower) Set Screw

263480 Hook Shaft (vertical) Bearing (upper) with 263561

263561 Hook Shaft (vertical) Bearing (upper) Oil Wick

1448AL Hook Shaft (vertical) Bearing (upper) Set Screw

263593 Hook Shaft (vertical) Oil Packing (wick)

263594 Hook Shaft (vertical) Oil Packing (wick) Spring

350611X Hook Shaft (vertical) Screw

263568 Hook Shaft (vertical) Sleeve (center) with 200387C

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200387C Hook Shaft (vertical) Sleeve (center) Set Screw
263481 Hook Shaft (vertical) Thrust Washer
200121E Hook Shaft (vertical) Thrust Washer Screw
263482 Hook Washer with 203476 and three 204243
238508 Knife
263665 Knife Bracket
350355C Knife Bracket Adjusting Screw
463AL Knife Bracket Adjusting Screw Lock Screw
263840 Knife Bracket Adjusting Screw Lock Screw Packing
(nylon)
263666 Knife Bracket Arm
263667 Knife Bracket Arm complete, Nos. 463AL, 263665,
263666, 263669, 263670, 263840, 350238D, 350355
and two 200169X
263093 Knife Bracket Arm Oil Packing (wick)
263668 Knife Bracket Arm Spring
214833 Knife Bracket Arm Spring Adjusting Collar with
200380C
200380C Knife Bracket Arm Spring Adjusting Collar Set Screw
263669 Knife Bracket Hinge Pin
263670 Knife Bracket Spring
350238D Knife Bracket Spring Screw
263671 Knife Driving Belt
263672 Knife Driving Fork Lever (lower) with 200048C and
249288
200048C Knife Driving Fork Lever (lower) Pinch Screw

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241738 Knife Driving Fork Lever (lower) Shaft

263673 Knife Driving Lever (lower) Complete, Nos. 104D,
24173 and 263672

263674 Knife Driving Lever (upper) with 200048C

263675 Knife Driving Lever (upper) Locking Plunger

241721 Knife Driving Lever (upper) Locking Plunger Spring

201725D Knife Driving Lever (upper) Locking Plunger Spring
Thumb Nut with 200389C

200389C Knife Driving Lever (upper) Locking Plunger Spring
Thumb Nut Set Screw

200048C Knife Driving Lever (upper) Pinch Screw

263676 Knife Driving Lever (upper) complete, Nos. 201725D,
241721, 263674 and 263675

*249288 Knife Driving Lever Fork

249289 Knife Driving Lever Fork Slide Block

200102C Knife Driving Lever Fork Slide Block Cap Screw

249298 Knife Driving Lever Fork Slide Block Oiling Wick

24173 Knife Driving Lever Fork Swivel

104D Knife Driving Lever Fork Swivel Screw

263677 Knife Driving Lever Guard

201256E Knife Driving Lever Guard Screw (2)

203411 Knife Driving Lever Guard Screw Washer (2)

263678 Knife Driving Shaft (eccentric)

263679 Knife Driving Shaft Bearing

249292 Knife Driving Shaft Collar with 200386C

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200386C Knife Driving Shaft Collar Set Screw

263680 Knife Driving Shaft Housing with two 263679

129E Knife Driving Shaft Housing Screw (4)

249295 Knife Driving Shaft Pulley (double grooved) for "V"
belt, 1-23/32 and 1-13/16 in. diam. belt grooves,
with two 200958C

200958C Knife Driving Shaft Pulley Set Screw

263681 Knife Guard

263682 Knife Guard Holder with 200403C

263683 Knife Guard Holder Bracket

808ALD Knife Guard Holder Bracket Screw (2)

200197C Knife Guard Holder Hinge Screw

201527E Knife Guard Holder Hinge Screw Nut

225837 Knife Guard Holder Hinge Screw Nut Washer

263684 Knife Guard Holder Spring

263685 Knife Guard Holder Complete, Nos. 200197C, 201527E,
225837 and 263681 to 263684

200403C Knife Guard Set Screw

200169X Knife Screw

263686 Knife Switch-in Lever with 200061ALX

200061ALX Knife Switch-in Lever Pinch Screw

263687 Knife Switch-out Lever

200284D Knife Switch-out Lever Hinge Screw

263688 Knife Switch-out Plunger

263483 Lifting Lever

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263484 Lifting Lever Extension

200092C Lifting Lever Extension Screw

201101C Lifting Lever Hinge Screw

263485 Lifting Lever Spring

200224C Lifting Lever Spring Stop Screw (on Arm)

201051C Lifting Lever Spring Stop Screw (on Lever)

201231C Lifting Lever Stop Screw

263486 Lifting Lever complete, Nos. 200092C, 201051C,
263483, and 263484

263487 Machine Pulley (aluminum alloy casting) for "V"
belt (outside diam. of belt groove 2.9 in.) (rim
diam. 5-1/4 in.) with 200327C and 200328C

263488 Machine Pulley 263487 with 272142

200328C Machine Pulley Position Screw

200327C Machine Pulley Set Screw

TK-161 Motor

350617C Motor Adjusting Screw

263689 Motor Clamping Bracket

200006C Motor Clamping Bracket Screw (long)

201083C Motor Clamping Bracket Screw (short) (2)

995536 Motor Control Box

263635 Motor Pulley (double grooved) for "V" belt, 1-13/32
in. and 1-33/64 in. diam. belt grooves, with two
200351C.

200351C Motor Pulley Set Screw

145X Motor Terminal Block Screw (furnished with motor)

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263489 Needle Bar with 200125ALX, 200175D, and 249270
263560 Needle Bar and Take-up Oiling Wick
228485 Needle Bar and Take-up Oiling Wick Retaining Screw
(3)
263490 Needle Bar Bushing (lower)
263491 Needle Bar Bushing (upper)
200398C Needle Bar Bushing (upper) Set Screw
263492 Needle Bar Connecting Link
1130E Needle Bar Connecting Link Cap Screw
263570 Needle Bar Connecting Link Oil Packing (wick)
263571 Needle Bar Connecting Link Oil Packing (wick)
Spring Clamp (2)
143057 Needle Bar Connecting Stud with 207E
207E Needle Bar Connecting Stud Pinch Screw
143058 Needle Bar Connecting Stud Slide Block
*263493 Needle Bar Crank
203172 Needle Bar Crank Friction Washer
200333C Needle Bar Crank Position Screw
249270 Needle Bar Thread Guide
200175D Needle Bar Thread Guide Screw
200125ALX Needle Set Screw
263848 Oil Reservoir Oil Gauge
263849 Oil Reservoir Oil Gauge Plug
263495 Presser Bar Bushing (lower)
263496 Presser Bar Bushing (upper)

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200398C Presser Bar Bushing (upper) Set Screw
202671 Presser Bar Lifter
200666C Presser Bar Lifter Hinge Screw
263497 Presser Bar Lifting Releasing Lever Bracket
206608 Presser Bar Lifting Releasing Lever Bracket Spring
263498 Presser Bar Position Guide
202338 Presser Bar Position Guide Lever with 200086ALX
200086ALX Presser Bar Position Guide Lever Pinch Screw
200055C Presser Bar Position Guide Lever Stop Screw
201671E Presser Bar Position Guide Lever Stop Screw Nut
200398C Presser Bar Position Guide Set Screw
350612C Presser Bar Screw (pressure regulating)
236089 Presser Bar Spring
263499 Presser Bar Spring Stop Rod
351883 Roller Presser, 1 in. diam., 9/64 in. face (fine)
with 1528X, 201699C, 350104C and twenty-eight
206417
263500 Roller Presser Arm
263501 Roller Presser Arm 263500 with 351883
235087 Roller Presser Arm Bracket
235088 Roller Presser Arm Bracket Position Collar with
200362C
228740 Roller Presser Arm Bracket Position Collar Lock Ring
200362C Roller Presser Arm Bracket Position Collar Set Screw
202558 Roller Presser Arm Bracket Spring

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202559	Roller Presser Arm Bracket Spring Stop
200141F	Roller Presser Arm Bracket Spring Stop Screw
200096D	Roller Presser Arm Screw
206417	Roller Presser Ball, 1/16 in. diameter
201699C	Roller Presser Ball Cone
263504	Roller Presser Bar
350104C	Roller Presser Hinge Screw
1528X	Roller Presser Hinge Screw Nut
263505	Roller Presser and Bar complete, Nos. 200096D, 202558, 202559, 228740, 235087, 235088, 263501, 263504 and two 200141F
263506	Roller Presser Driving Belt (lower)
263507	Roller Presser Driving Belt (lower) Driving Pulley with two 200403C
200403C	Roller Presser Driving Belt (lower) Driving Pulley Set Screw
263508	Roller Presser Driving Belt (lower) Driving Pulley with two 200958C
200958C	Roller Presser Driving Belt (lower) Driving Pulley Set Screw
*263509	Roller Presser Driving Belt (lower) Idler Pulley
263510	Roller Presser Driving ;Belt (lower) Idler Pulley 263509 with 263513
263511	Roller Presser Driving Belt (lower) Idler Pulley Arm
660C	Roller Presser Driving Belt (lower) Idler Pulley Arm Hinge Screw

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263512	Roller Presser Driving Belt (lower) Idler Pulley Arm Spring
200948C	Roller Presser Driving Belt (lower) Idler Pulley Hinge Screw
263513	Roller Presser Driving Belt (lower) Idler Pulley Needle Bearing
263514	Roller Presser Driving Belt (lower) Idler Pulley and Arm complete, Nos. 200948C, 263510 and 263511
263515	Roller Presser Driving Belt (upper)
263517	Roller Presser Driving Belt (upper) Idler Pulley
263566	Roller Presser Driving Belt (upper) Idler Pulley 263517 with 263565 (2)
263518	Roller Presser Driving Belt (upper) Idler Pulley Bracket
263519	Roller Presser Driving Belt (upper) Idler Pulley Bracket Adjusting Rod with two 201525E
201525E	Roller Presser Driving Belt (upper) Idler Pulley Bracket Adjusting Rod Nut
201525E	Roller Presser Driving Belt (upper) Idler Pulley Bracket Adjusting Rod Nut Lock Nut
263521	Roller Presser Driving Belt (upper) Idler Pulley Bracket Adjusting Rod Spring
263522	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension with two 263523
263523	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Center
1094D	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Screw (3)
208636	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Screw Washer (3)

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263524 Roller Presser Driving Belt (upper) Idler Pulley
Bracket Extension Support (back)

263525 Roller Presser Driving Belt (upper) Idler Pulley
Bracket Extension Support (front)

201387F Roller Presser Driving Belt (upper) Idler Pulley
Bracket Extension Support Screw (4)

263565 Roller Presser Driving Belt (upper) Idler Pulley
Needle Bearing

263526 Roller Presser Driving Belt (upper) Idler Pulley
Spindle

263564 Roller Presser Driving Belt (upper) Idler Pulley
Spindle Retaining Ring (2)

201748X Roller Presser Driving Belt (upper) Pulley (variable
diam.) (adjustable) Lock Nut

263527 Roller Presser Driving Belt (upper) Pulley (variable
diam.) (adjustable) Segment

263528 Roller Presser Driving Belt (upper) Pulley (variable
diam.) (adjustable) Segment Guide Stud

263529 Roller Presser Driving Belt (upper) Pulley (variable
diam.) (adjustable) Segment Retaining Ring

263530 Roller Presser Driving Belt (upper) Pulley (variable
diam.) (adjustable) Segment Ring

263531 Roller Presser Driving Belt (upper) Pulley (variable
diam.) (adjustable) Spreader Cone

263532 Roller Presser Driving Belt (upper) Pulley (variable
diam.) (adjustable) complete, Nos. 201748X, 263529
to 263531, four each 263527 and 263528

201110E Roller Presser Driving Belt (upper) Pulley (variable
diam.) (adjustable) Stop Screw

263533 Roller Presser Driving Belt Shaft

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263534	Roller Presser Driving Belt Shaft Collar with two 200111C
200111C	Roller Presser Driving Belt Shaft Collar Set Screw
268425	Roller Presser Driving Belt Shaft Needle Bearing (lower)
268425	Roller Presser Driving Belt Shaft Needle Bearing (upper)
263537	Stitch Length Indicator with 200347AL
200347AL	Stitch Length Indicator Set Screw
263538	Take-up Lever
263539	Take-up Lever 263538 with 12166, 263543, 263572 and two 263571
263813	Take-up Lever Crank
200362C	Take-up Lever Crank Set Screw
200382ALX	Take-up Lever Crank Set Screw
263541	Take-up Lever Guard
200161X	Take-up Lever Guard Screw (2)
12166	Take-up Lever Hinge Stud
263543	Take-up Lever Link
263544	Take-up Lever Link Hinge Stud
200347AL	Take-up Lever Link Hinge Stud Set Screw
263572	Take-up Lever Link Oil Packing (wick)
263571	Take-up Lever Link Oil Packing (wick) Spring Clamp
263545	Take-up Lever Position Plate
244048	Tension Disc (back)

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244049	Tension Disc (front)
263546	Tension Release Plunger
263547	Tension Release Washer
263548	Tension Releasing Pin
223438	Tension Spring
263549	Tension Spring Washer
350613F	Tension Stud with 263550
50305C	Tension Stud Set Screw
263550	Tension Stud Washer
201572X	Tension Thumb Nut
263551	Tension complete, Nos. 201572X, 202410, 223438, 244048, 244049, 263547 to 263549, 263552 and 350613F
202410	Thread Controller Spring
263552	Thread Controller Spring Regulator with 50305C
446ALX	Thread Controller Spring Regulator Set Screw
202412	Thread Guide
210954	Thread Guide (lower)
200582C	Thread Guide (lower) Set Screw
241765	Thread Lubricator Oil Pad (felt)
263554	Thread Lubricator Oil Pad Holder
200137X	Thread Lubricator Oil Pad Holder Screw (2)
263555	Thread Lubricator Plate
200577AL	Thread Lubricator Plate Screw (2)

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240034	Thread Retainer
201188C	Thread Retainer Set Screw
263558	Thread Retainer Thread Guide
350559ALX	Thread Retainer Thread Guide Set Screw
263851	Throat Plate Body, for 263853
263852	Throat Plate Needle Plate, 56 elongated needle hole, for needle sizes 12 and 13 (minimum trimming margin .035 inch.) for 263853
141584	Throat Plate Needle Plate Screw
263853	Throat Plate complete, 56 elongated needle hole, for needle sizes 12 and 13 (minimum trimming margin .035 inch) Nos. 263851, 263852 and two 141584X
141664X	Throat Plate Screw (2)

ACCESSORIES

FOR

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202258	Bed Hinge Connection (2)
200570E	Bed Hinge Connection Screw (4)
233939	Bobbin (2)
259462	Bobbin Winder complete
228884	Drip Pan (plastic) complete
228846	Knee Lifter Rock Shaft complete
238508	Knife
41401	Machine Rest Pin (wood)
128x22y	Needles, six size 14 Narrow Wedge Point with Supplementary Shoulder
120342	Oiler (copper plated)
263577	Pulley Spreader Cone Adjusting Key
4822	Roller Presser Hinge Screw Nut Wrench
228476	Screw Driver (Bobbin Case)
225498	Screw Driver
144465	Wrench (1/8 in. Hex)
225554	Wrench

FITTINGS

THROAT PLATES FOR 236WL31

- 263851 Throat Plate Body, for 263853, 263855 and 263857
- 263852 Throat Plate Needle Plate, 56 elongated needle hole, for needle sizes 12 and 13 (minimum trimming margin .035 inch) for 263853
- 141584X Throat Plate Needle Plate Screw
- 263853 Throat Plate complete, 56 elongated needle hole, for needle sizes 12 and 13 (minimum trimming margin .035 inch) Nos. 263851, 263852 and two 141584X
- 263854 Throat Plate Needle Plate, 53 elongated needle hole, for needle sizes 14 and 15 (minimum trimming margin .045 inch) for 263855
- 263855 Throat Plate complete, 53 elongated needle hole, for needle sizes 14 and 15 (minimum trimming margin .045 inch) Nos. 263851, 263854 and two 141584X
- 263856 Throat Plate Needle Plate, 53 elongated needle hole, for needle sizes 14 and 15 (minimum trimming margin .060 inch) for 263857
- 263857 Throat Plate complete, 53 elongated needle hole for needle size 14 and 15 (minimum trimming margin .060 inch) Nos. 263851, 263856 and two 141584X