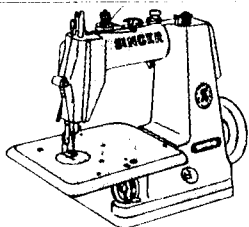
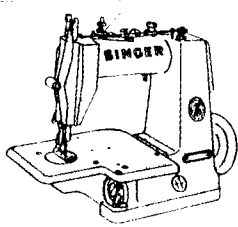


**SINGER**  
**240K12,K13**

# SINGER 240k12 & 240k13

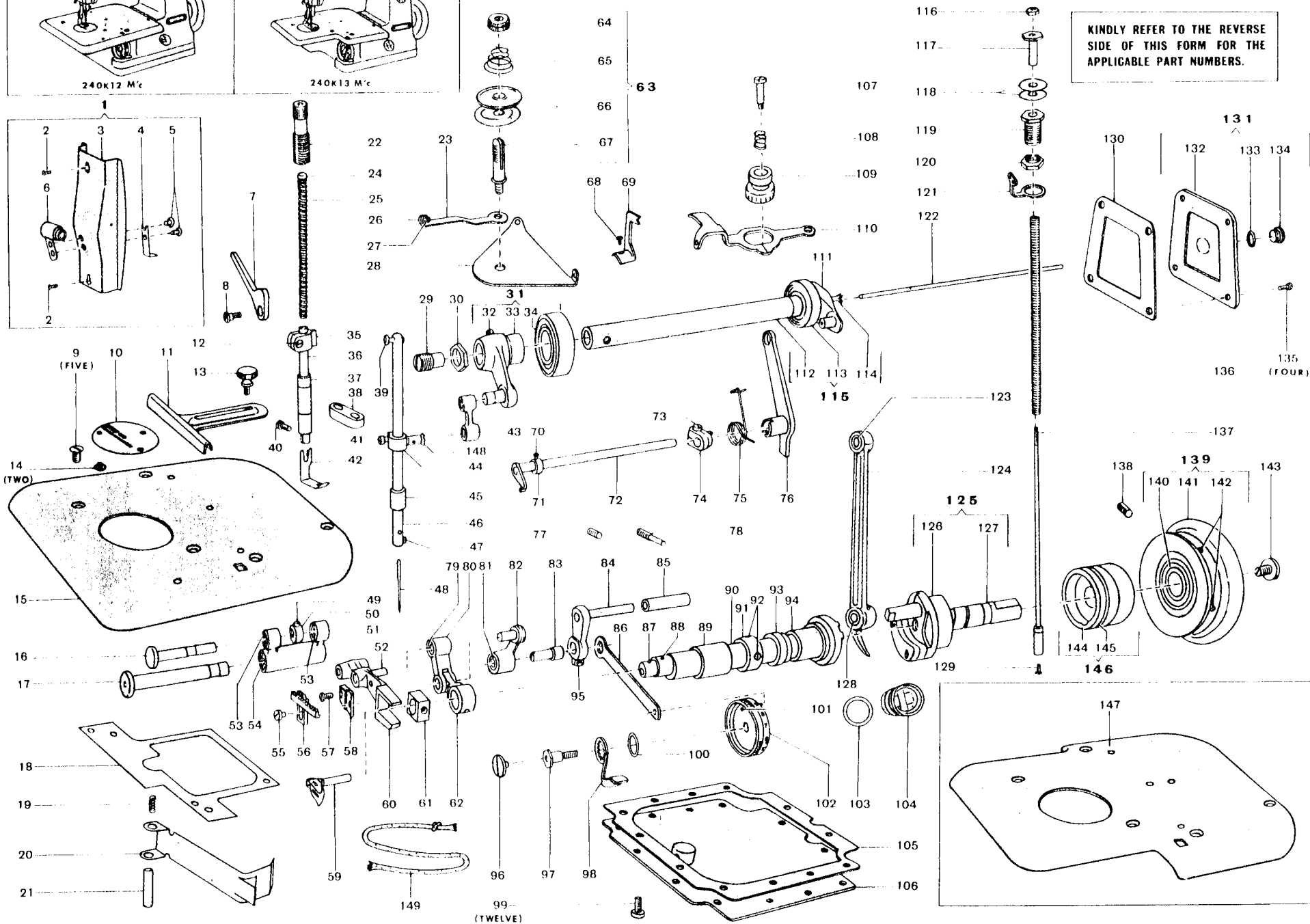


240k12 M.c.



240k13 M.c.

KINDLY REFER TO THE REVERSE SIDE OF THIS FORM FOR THE APPLICABLE PART NUMBERS.



LIST OF PARTS FOR 240 K12 & 240K13 MACHINES

Illustr. Ref. No.	Part No.	Description	Illustr. Ref. No.	Part No.	Description
1	243761	Face Plate Complete	75	243749	Presser Bar Lifting Rock Shaft Crank Spring
2	200166	Face Plate Screw	76	243778	Presser Bar Lifting Rock Shaft Crank
3	243760	Face Plate	77	350589	Feed Regulating Crank Bushing Position Screw Check Screw
4	243773	Needle Bar Oiling Felt Retainer	78	200425	Feed Regulating Crank Bushing Position Screw
5	200137	Thread Retainer Bracket Screw	79	243633	Feed Driving Connection Link Bearing
6	243712	Thread Retainer Bracket Complete	80	243632	Feed Driving Connection Link for 240K12 Machine
7	243673	Presser Bar Lifter	80	243726	Feed Driving Connection Link for 240K13 Machine
8	200201	Presser Bar Lifter Hinge Screw	81	243642	Feed Regulating Crank Link Bearing
9	691	Cloth Plate Screw (4)	82	243641	Feed Regulating Crank Link
9	691	Looper Safety Guard Post Screw	83	243790	Feed Regulating Crank Eccentric Stud
10	243795	Throat Plate for 240K12 Machine	84	243789	Feed Regulating Crank
10	243797	Throat Plate for 240K13 Machine	85	243640	Feed Regulating Crank Bushing
11	25878	Edge Guide	86	243637	Feed Regulating Connection for 240K12 Machine
12	200110	Presser Bar Lifting Bracket Pinch Screw	86	243727	Feed Regulating Connection for 240K13 Machine
13	51224	Edge Guide Thumb Screw	87	350750	Looper Set Screw (short)
14	244	Throat Plate Screw	88	350589	Looper Set Screw (long)
15	243601	Cloth Plate for 240K12 Machine	89	243653	Looper Shaft Bearing (front)
16	243619	Feed Bar Hinge Stud	90	243741	Looper Shaft Complete
17	243617	Feed Bar Carrier Hinge Stud	91	243742	Looper Shaft End Thrust Adjusting Collar
18	243602	Cloth Plate Gasket	92	200392	Looper Shaft End Thrust Adjusting Collar Set Screw
19	243710	Looper Safety Guard Compression Spring	93	243741	Looper Shaft End Thrust Bushing
20	243649	Looper Safety Guard	94	243657	Looper Shaft Bearing (back)
21	243650	Looper Safety Guard Post	95	200066	Feed Regulating Crank Pinch Screw
22	1121	Presser Bar Thumb Screw (pressure regulating)	96	1467	Feed Regulating Wheel Lock Screw Lever Cap Screw
23	243791	Thread Guide	97	350642	Feed Regulating Wheel Lock Screw
24	243781	Presser Bar Spring Guide Rod	98	243763	Feed Regulating Wheel Lock Screw Lever
25	243780	Presser Bar Spring for 240K12 Machine	99	200064	Oil Reservoir Cover Screw
25	243788	Presser Bar Spring for 240K13 Machine	100	213949	Feed Regulating Wheel Lock Screw Washer
26	243792	Thread Guide Eyelet Bushing	101	243638	Feed Regulating Connection Hinge Pin
27	243793	Thread Guide Eyelet Bushing Retaining Ring	102	243643	Feed Regulating Wheel (Indexed) for 240K12 Machine
28	243782	Tension Thread Guide	102	243728	Feed Regulating Wheel (Indexed) for 240K13 Machine
29	350643	Needle Bar Driving Shaft Oil Metering Screw	103	243799	Oil Level Indicator Oil Seal
30	201753	Needle Bar Driving Shaft Oil Metering Screw Nut	104	243798	Oil Level Indicator
31	243767	Needle Bar Driving Crank Complete	105	243667	Oil Reservoir Cover Gasket
32	200058	Needle Bar Driving Crank Pinch Screw	106	243666	Oil Reservoir Cover
33	243766	Needle Bar Driving Crank	107	200241	Thread Measuring Adjusting Knob Hinge Screw
34	243606	Needle Bar Driving Crank Ball Bearing	108	243700	Thread Measuring Adjusting Knob Spring
35	243776	Presser Bar Lifting Bracket	109	243698	Thread Measuring Adjusting Knob (Indexed)
36	243774	Presser Bar	110	243702	Thread Measuring Thread Guide
37	243775	Presser Bar Bushing	111	12509	Needle Bar Driving Shaft Pin
38	243772	Needle Bar Oiling Felt	112	243768	Needle Bar Driving Shaft
39	9611	Needle Bar Thread Tube	113	243609	Needle Bar Driving Shaft Ball Bearing
40	200110	Presser Foot Screw	114	243771	Needle Bar Driving Shaft Oiling Wick
41	200086	Needle Bar Connecting Stud Pinch Screw	115	243769	Needle Bar Driving Shaft Complete
42	243675	Presser Foot for 240K12 Machine	116	201669	Thread Nipper Rod Nut Lock Nut
42	243691	Presser Foot for 240K13 Machine	117	201754	Thread Nipper Rod Nut
43	243656	Needle Bar Connecting Link	118	24355	Thread Nipper Disc
44	243657	Needle Bar Connecting Stud	119	350644	Thread Nipper Screw Bushing
45	243655	Needle Bar Bushing	120	1623	Thread Nipper Screw Bushing Lock Nut
46	243654	Needle Bar	121	243786	Thread Nipper Thread Guide
47	200141	Needle Set Screw	122	243770	Needle Bar Driving Shaft Oil Control Rod
48	Cat. 1111	Needle, size II (24x1)	123	243660	Needle Bar Driving Connection Bushing (upper)
49	200141	Feed Bar Hinge Stud Collar Set Screw	124	243658	Needle Bar Driving Connection
50	243681	Feed Bar Hinge Stud Collar	125	243608	Machine Pulley Shaft Complete
51	243616	Feed Bar Carrier	126	243609	Machine Pulley Shaft Ball Bearing
52	243634	Feed Driving Connection Link Hinge Stud	127	243607	Machine Pulley Shaft
53	243620	Feed Bar Hinge Stud Bearing	128	243659	Needle Bar Driving Connection Bushing (lower)
54	243618	Feed Bar Carrier Hinge Stud Bearing	129	243707	Thread Nipper Rod Operating Sleeve Plug
55	176	Feed Dog Screw	130	243647	Frame End Cover Gasket
56	243794	Feed Dog for 240K12 Machine	131	243745	Frame End Cover Complete
56	243796	Feed Dog for 240K13 Machine	132	243646	Frame End Cover
57	202	Feed Dog Adjusting Plate Screw	133	243744	Frame End Cover Oil Stop Screw Gasket
58	243631	Feed Dog Adjusting Plate	134	350366	Frame End Cover Oil Stop Screw
59	243765	Looper	135	200099	Frame End Cover Screw
60	243615	Feed Bar	136	243785	Thread Nipper Rod Spring
61	243621	Feed Bar Slide Block	137	243784	Thread Nipper Rod
62	243762	Feed Driving Link	138	200058	Machine Pulley Shaft Sleeve Set Screw
63	243696	Tension Complete	139	243731	Machine Pulley Complete for 3/8" "V" Belt
64	1560	Tension Thumb Nut	139	243732	Machine Pulley Complete for 5/16" Belt
65	13710	Tension Spring	140	243606	Machine Pulley Ball Bearing
66	2102	Tension Disc	141	243604	Machine Pulley for 243731
67	350557	Tension Stud	141	243605	Machine Pulley for 243732
68	200136	Thread Measuring Pull-off Finger screw	142	200379	Machine Pulley Set Screw
69	243701	Thread Measuring Pull-off Finger	143	350419	Machine Pulley Adjusting Screw
70	200141	Presser Bar Lifting Rock Shaft Collar Set Screw	144	243611	Machine Pulley Shaft Sleeve
71	202510	Presser Bar Lifting Rock Shaft Collar	145	243613	Machine Pulley Shaft Sleeve Oil Seal
72	243777	Presser Bar Lifting Rock Shaft	146	243612	Machine Pulley Shaft Sleeve Complete
73	200089	Presser Bar Lifting Rock Shaft Crank Clamp Collar Pinch Screw	147	243725	Cloth Plate for 240K13 Machine
74	243779	Presser Bar Lifting Rock Shaft Crank Clamp Collar	148	206758	Needle Bar Connecting Stud Oil Packing (wick)
			149	243743	Feed Lubricating Wick

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