

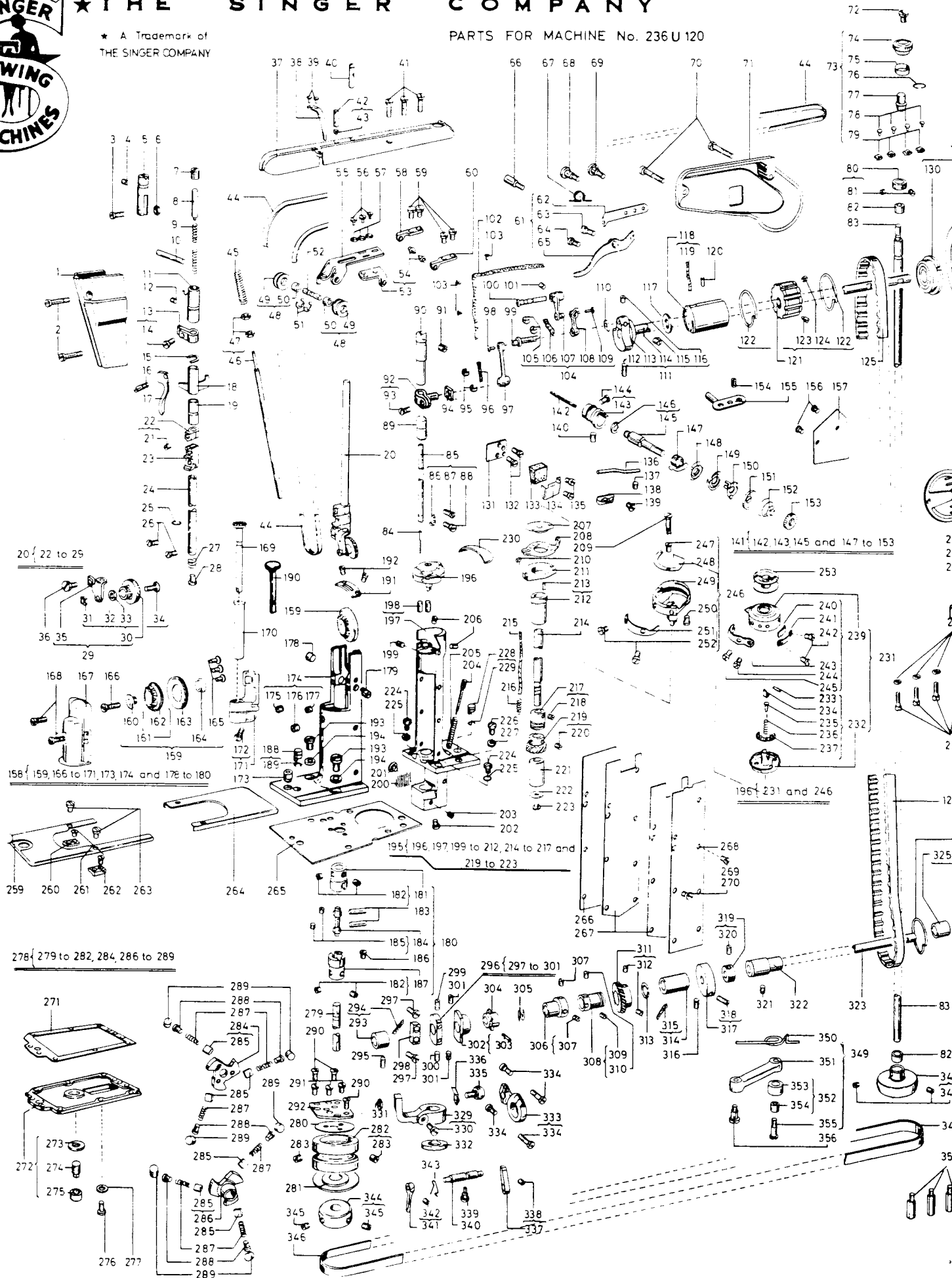
**SINGER**  
**236U120,124,130,131**



# ★ THE SINGER COMPANY

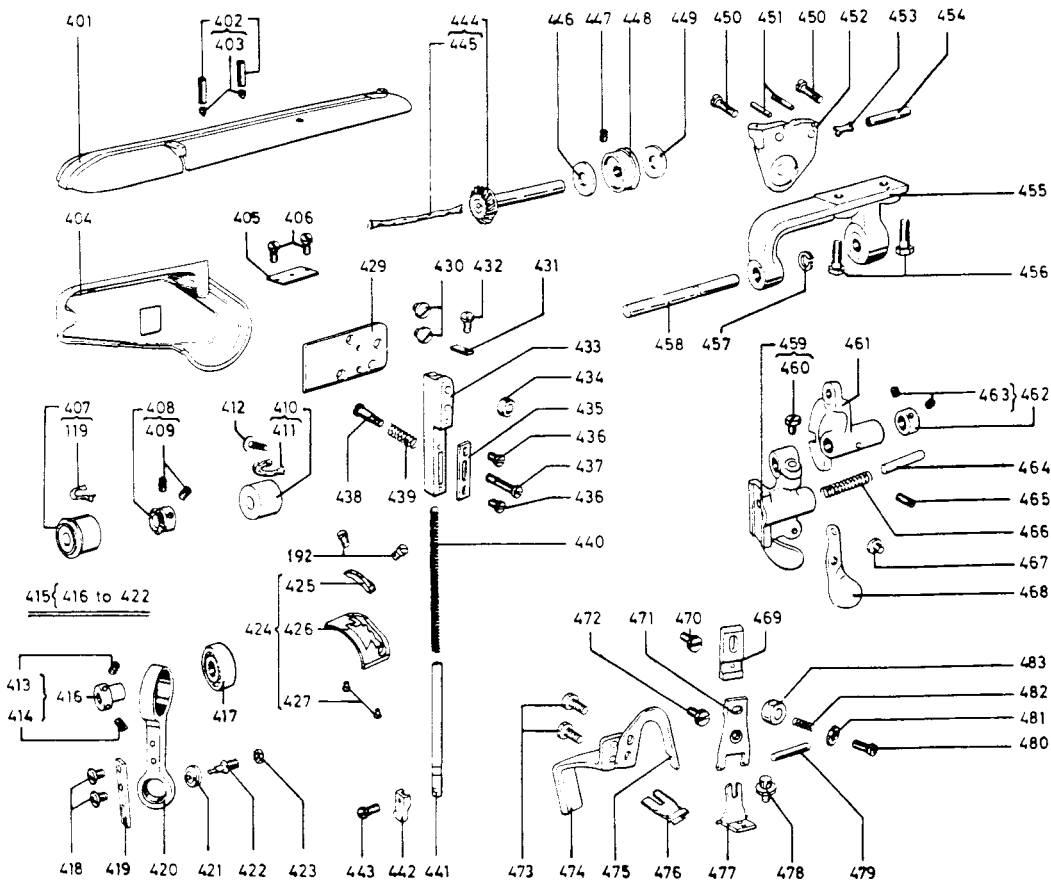
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## PARTS FOR MACHINE No. 236 U 120



PARTS FOR MACHINE No. 236 U 124

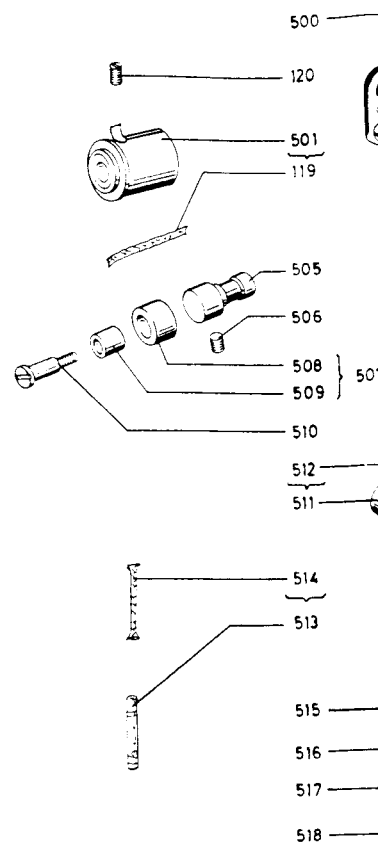
Same as Machine No. 236 U 120 with the following exceptions:



PARTS FOR MACHINE

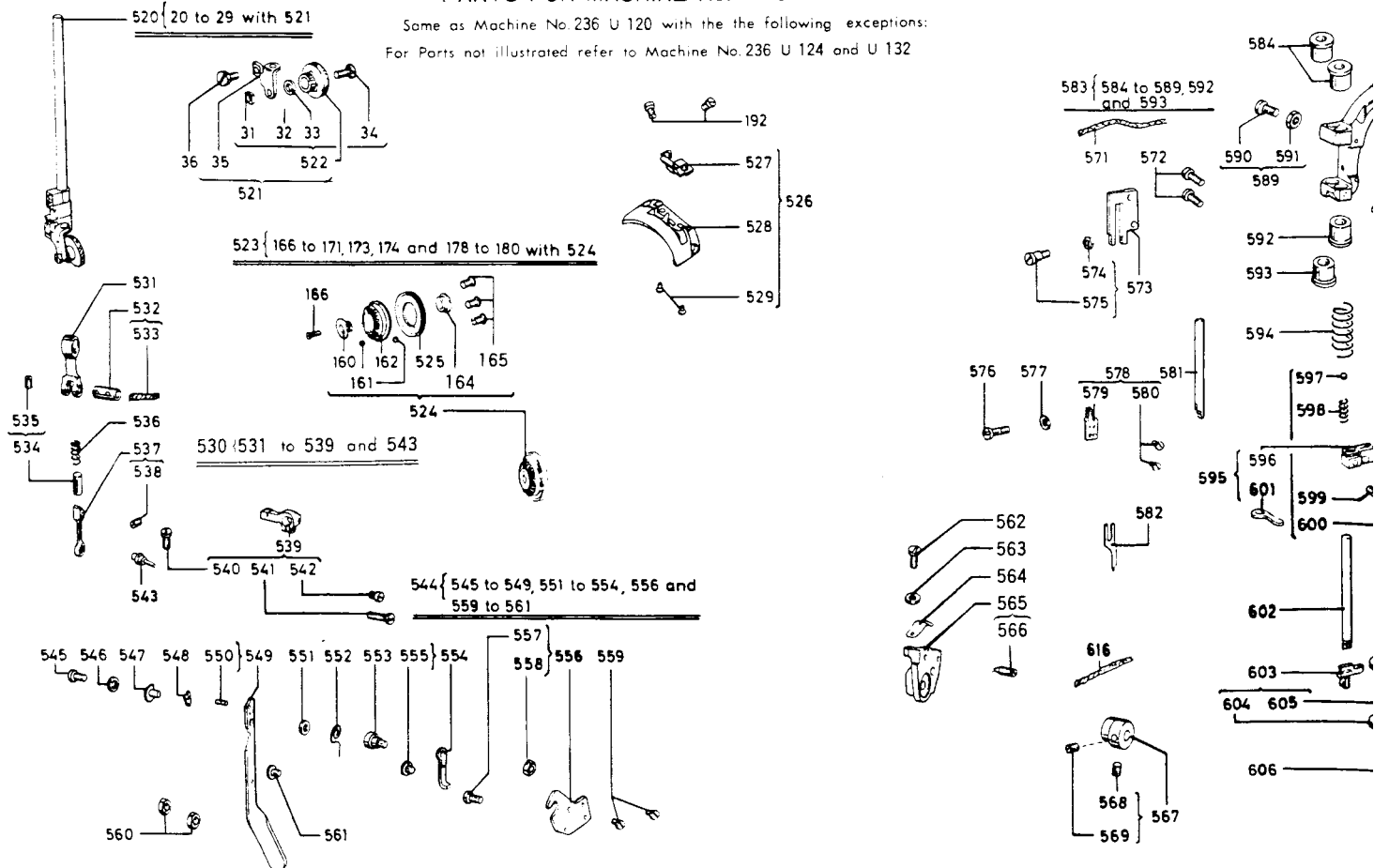
Same as Machine No. 236 U 120 with the following exceptions:

For Parts not illustrated refer to

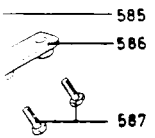
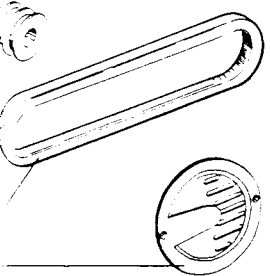
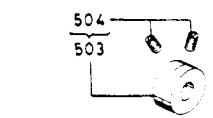
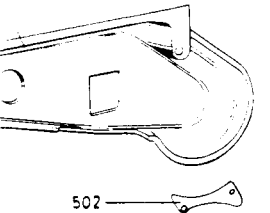


PARTS FOR MACHINE No. 236 U 130

Same as Machine No. 236 U 120 with the the following exceptions:  
For Parts not illustrated refer to Machine No. 236 U 124 and U 132

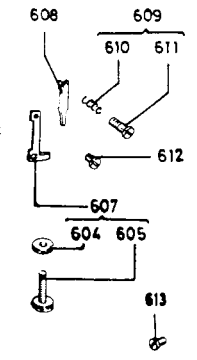


No. 236 U 132  
 the following exceptions:  
 Machine No. 236 U 124

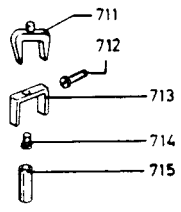
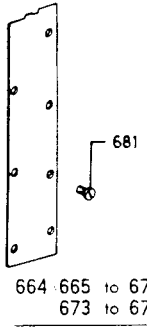
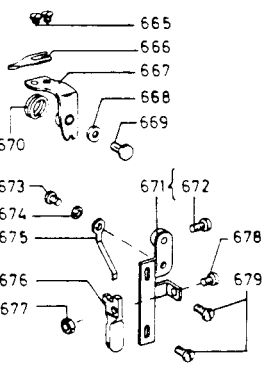
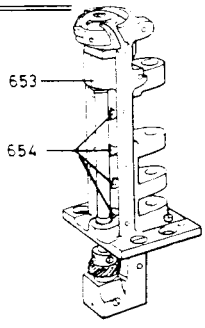
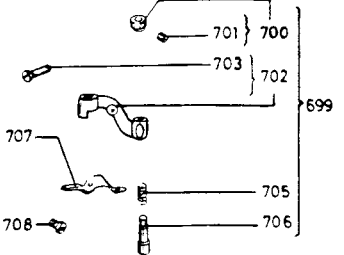
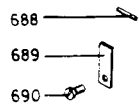
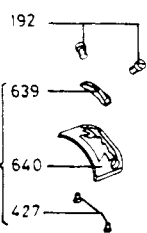
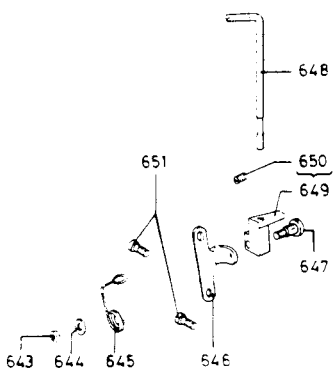
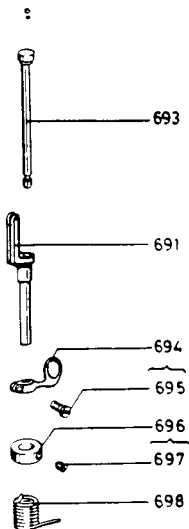
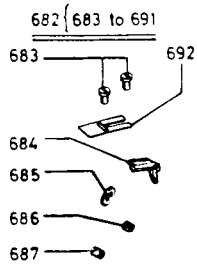
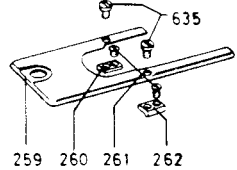
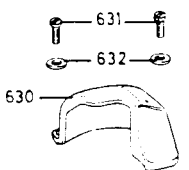


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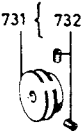
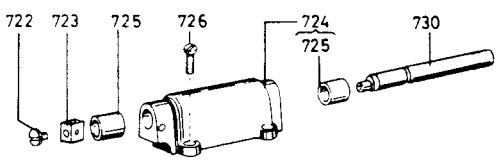
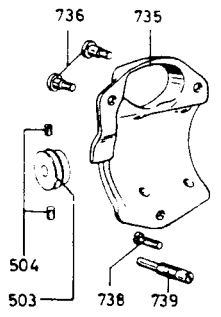
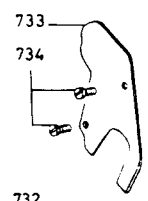
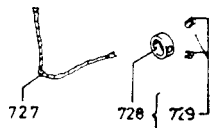
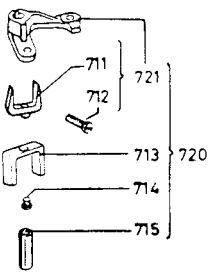
570 { 571 to 573, 576 to 578, 581, 583, 594, 595, 602, 603, 606-609 and 613



PARTS FOR MACHINE No. 236 U 131  
 For Parts not illustrated refer to Machine No. 236 U 120



652 { 196, 199 to 212, 214 to 217, 219 to 223, 653 and 654



**SINGER** 236 U 120, 236 U 124, 236 U 130, 236 U 131, 236 U 132

# List of Parts 236U120/124/130/131 and 236U132 (Form U3)

| Illustr. Ref. No. | Part No.   | For Class |     |     |     | Name  | Components  | Illustr. Ref. No. | Part No.   | For Class |     |
|-------------------|------------|-----------|-----|-----|-----|---|---|-------------------|------------|-----------|-----|
|                   |            | 120       | 124 | 130 | 131 |   |   |                   |            | 120       | 132 |
| 1                 | 263405     | x         | x   | x   | x   | Arm End Cover   |   | 76                | 265329     | x         | x   |
| 2                 | 416220     | x         | x   | x   | x   | Arm End Cover Screw (2)   |   |                   |            |           |     |
| 3                 | 416232     | x         | x   | x   | x   | Presser Bar Position Guide Lever Stop Screw   |   | 77                | 416403     | x         | x   |
| 4                 | 416283     | x         | x   | x   | x   | Presser Bar Position Guide Set Screw  |   |                   |            |           |     |
| 5                 | 416391     | x         | x   | x   | x   | Presser Bar Position Guide  |   | 78                | 263528     | x         | x   |
| 6                 | 416329     | x         | x   | x   | x   | Presser Bar Position Guide Lever Stop Screw Nut   |   |                   |            |           |     |
| 7                 | 416479     | x         | x   | x   | x   | Presser Bar Screw (presser regulating)  |   | 79                | 263527     | x         | x   |
| 8                 | 263499     | x         | x   | x   | x   | Presser Bar Spring Stop Rod   |   | 80                | 416405     | x         | x   |
| 9                 | 236089     | x         | x   | x   | x   | Presser Bar Spring  |   | 81                | 416166     | x         | x   |
| 10                | 263546     | x         | x   | x   | x   | Tension Releasing Plunger   |   |                   |            |           |     |
| 11                | 263496     | x         | x   | x   | x   | Presser Bar Bushing (upper)   |   |                   |            |           |     |
| 12                | 416283     | x         | x   | x   | x   | Presser Bar Bushing (upper) Set Screw   |   | 82                | 268425     | x         | x   |
| 13                | 416335     | x         | x   | x   | x   | Presser Bar Position Guide Lever  |   |                   |            |           |     |
| 14                | 416239     | x         | x   | x   | x   | Presser Bar Position Guide Lever Pinch Screw  |   | 83                | 416404     | x         | x   |
| 15                | 206608     | x         | x   | x   | x   | Presser Bar Lifting Releasing Leber Bracket Spring  |   | 84                | Cat. 1740  | x         | x   |
| 16                | 416292     | x         | x   | x   | x   | Presser Bar Lifter Hinge Screw  |   | 85                | 416389     | x         | x   |
| 17                | 202671     | x         | x   | x   | x   | Presser Bar Lifter  |   | 86                | 249270     | x         | x   |
| 18                | 263497     | x         | x   | x   | x   | Presser Bar Lifting Releasing Lever Bracket   |   | 87                | 416254     | x         | x   |
| 19                | 263495     | x         | x   | x   | x   | Presser Bar Bushing (lower)   |   | 88                | 200125-833 | x         | x   |
| 20                | 416395     | x         | x   | x   | x   | Roller Presser Bar and Bar Cpl.   | 416243, two 416249,<br>202558, 202559, 416343,<br>416351, 416350, 416393,<br>416394 | 89                | 263490     | x         | x   |
|                   |            |           |     |     |     |   |   | 90                | 263491     | x         | x   |
|                   |            |           |     |     |     |   |   | 91                | 416283     | x         | x   |
|                   |            |           |     |     |     |   |   | 92                | 416218     | x         | x   |
|                   |            |           |     |     |     |   |   | 93                | 416167     | x         | x   |
| 21                | 416270     | x         | x   | x   | x   | Roller Presser Arm Bracket Position Collar Set Screw  |   | 94                | 143058     | x         | x   |
|                   |            |           |     |     |     |   |   | 95                | 263571     | x         | x   |
| 22                | 416351     | x         | x   | x   | x   | Roller Presser Arm Bracket Position Collar Cpl.   | 416270  |                   |            |           |     |
| 23                | 416350     | x         | x   | x   | x   | Roller Presser Arm Bracket  |   | 96                | 265370     | x         | x   |
| 24                | 416394     | x         | x   | x   | x   | Roller Presser Bar  |   | 97                | 263492     | x         | x   |
| 25                | 416343     | x         | x   | x   | x   | Roller Presser Arm Bracket Position Collar Lock Ring  |   | 98                | 504057     | x         | x   |
|                   |            |           |     |     |     |   |   | 99                | 416454     | x         | x   |
| 26                | 416249     | x         | x   | x   | x   | Roller Presser Arm Bracket Spring Stop Screw (2)  |   | 100               | 263544     | x         | x   |
| 27                | 202558     | x         | x   | x   | x   | Roller Presser Arm Bracket Spring   |   | 101               | 416267     | x         | x   |
| 28                | 202559     | x         | x   | x   | x   | Roller Presser Arm Bracket Spring Stop  |   | 102               | 263560     | x         | x   |
| 29                | 416393     | x         | x   | x   | x   | Roller Presser Arm Cpl.   | 416392, 416488  | 103               | 228485     | x         | x   |
| 30                | 416488     | x         | x   | x   | x   | Roller Presser Cpl.   | 1528, 201699, Twenty-Eight<br>206417, 350104  |                   |            |           |     |
|                   |            |           |     |     |     |   |   | 104               | 263539     | x         | x   |
| 31                | 1528-819   | x         | x   | x   | x   | Roller Presser Hinge Screw Nut  |   |                   |            |           |     |
| 32                | 206417     | x         | x   | x   | x   | Roller Presser Ball 1/16" φ (28)  |   | 105               | 263571     | x         | x   |
| 33                | 201699-803 | x         | x   | x   | x   | Roller Presser Ball Cone  |   | 106               | 263572     | x         | x   |
| 34                | 350104-803 | x         | x   | x   | x   | Roller Presser Hinge Screw  |   | 107               | 263543     | x         | x   |
| 35                | 416392     | x         | x   | x   | x   | Roller Presser Arm  |   | 108               | 263538     | x         | x   |
| 36                | 416243     | x         | x   | x   | x   | Roller Presser Arm Screw  |   | 109               | 12166      | x         | x   |
| 37                | 416363     | x         | x   | x   | x   | Arm Top Cover   |   | 110               | 263545     | x         | x   |
| 38                | 263541     | x         | x   | x   | x   | Take-Up Lever Guard   |   | 111               | 416411     | x         | x   |
| 39                | 416251     | x         | x   | x   | x   | Take-Up Lever Guard Screw (2)   |   |                   |            |           |     |
| 40                | 416336     | x         | x   | x   | x   | Thread Guide  |   | 112               | 416264     | x         | x   |
| 41                | 416256     | x         | x   | x   | x   | Arm Top Cover Screw (3)   |   | 113               | *416390    | x         | x   |
| 42                | 263590     | x         | x   | x   | x   | Arm Top Cover Oil Tube Cpl.   | 170168  | 114               | *263406    | x         | x   |
| 43                | 170168     | x         | x   | x   | x   | Arm Top Cover Oil Tube Metering Insert  |   | 115               | 416270     | x         | x   |
| 44                | 263515     | x         | x   | x   | x   | Roller Presser Driving Belt (upper)   |   | 116               | 416277     | x         | x   |
| 45                | 263521     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley Bracket Adjusting Rod Spring               |   | 117               | 203172     | x         | x   |
|                   |            |           |     |     |     |   |   | 118               | 263408     | x         | x   |
| 46                | 416401     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley Bracket Adjusting Rod Cpl.                 | Two 416321  | 119               | 203100     | x         | x   |
| 47                | 416321     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley Bracket Adjusting Rod Nut and Lock Nut (2) |   | 120               | 416265     | x         | x   |
|                   |            |           |     |     |     |   |   | 121               | 416362     | x         | x   |
| 48                | 263556     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley Cpl. (2)                                   | Two 263517, two 263565  | 122               | 214206     | x         | x   |
| 49                | 263517     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley (2)  |   | 123               | 416476     | x         | x   |
| 50                | 263565     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley Needle Bearing (2)                         |   | 124               | 416271     | x         | x   |
| 51                | 263564     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley Spindle Retaining Ring (2)                 |   | 125               | 263409     | x         | x   |
|                   |            |           |     |     |     |   |   | 126               | 416388     | x         | x   |
| 52                | 263526     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley Spindle                                    |   | 127               | 416387     | x         | x   |
|                   |            |           |     |     |     |   |   | 128               | 416262     | x         | x   |
| 53                | 416402     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Cpl.                     | Two 263523  | 129               | 416263     | x         | x   |
|                   |            |           |     |     |     |   |   | 130               | 272142     | x         | x   |
| 54                | 263523     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Center (2)               |   | 131               | 416409     | x         | x   |
|                   |            |           |     |     |     |   |   | 132               | 416288     | x         | x   |
| 55                | 263518     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley Bracket                                    |   | 133               | 241765     | x         | x   |
|                   |            |           |     |     |     |   |   | 134               | 263554     | x         | x   |
| 56                | 416208     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Screw (3)                |   | 135               | 416248     | x         | x   |
|                   |            |           |     |     |     |   |   | 136               | 263558     | x         | x   |
| 57                | 208636     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Screw Washer (3)         |   | 137               | 416477     | x         | x   |
|                   |            |           |     |     |     |   |   | 138               | 210954     | x         | x   |
| 58                | 263524     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Support (back)           |   | 139               | 416289     | x         | x   |
|                   |            |           |     |     |     |   |   | 140               | 446-833    | x         | x   |
| 59                | 416317     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Support Screw (4)        |   | 141               | 416407     | x         | x   |
| 60                | 263525     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Support (front)          |   |                   |            |           |     |
| 61                | 416386     | x         | x   | x   | x   | Lifting Lever Cpl.  | 416241, 416035, 416385,<br>263484   | 142               | 263548     | x         | x   |
|                   |            |           |     |     |     |   |   | 143               | 416408     | x         | x   |
| 62                | 263484     | x         | x   | x   | x   | Lifting Lever Extension   |   | 144               | 504047     | x         | x   |
| 63                | 416241     | x         | x   | x   | x   | Lifting Lever Extension Screw   |   | 145               | 416480     | x         | x   |
| 64                | 416035     | x         | x   | x   | x   | Lifting Lever Spring Stop Screw (on Lever)  |   | 146               | *263550    | x         | x   |
| 65                | 416385     | x         | x   | x   | x   | Lifting Lever   |   | 147               | 202410     | x         | x   |
| 66                | 416314     | x         | x   | x   | x   | Lifting Lever Stop Screw  |   | 148               | 244048     | x         | x   |
| 67                | 263485     | x         | x   | x   | x   | Lifting Lever Spring  |   | 149               | 244049     | x         | x   |
| 68                | 416308     | x         | x   | x   | x   | Lifting Lever Hinge Screw   |   | 150               | 263547     | x         | x   |
| 69                | 416258     | x         | x   | x   | x   | Lifting Lever Spring Stop Screw (on Arm)  |   | 151               | 263549     | x         | x   |
| 70                | 416223     | x         | x   | x   | x   | Arm Cover (back) Screw (2)  |   | 152               | 223438     | x         | x   |
| 71                | 263634     | x         | x   | x   | x   | Arm Cover (back)  |   | 153               | 416326     | x         | x   |
| 72                | 416309     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Pulley (adjustable) Stop Screw                          |   | 154               | 416311     | x         | x   |
|                   |            |           |     |     |     |   |   | 155               | 240034     | x         | x   |
| 73                | 416165     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Pulley (adjustable) Cpl.                                | 416334, Four 263527,<br>Four 263528, 263529,<br>263530, 416403                      | 156               | 416245     | x         | x   |
|                   |            |           |     |     |     |   |   | 157               | 263404     | x         | x   |
|                   |            |           |     |     |     |   |   | 158               | 416455     | x         | x   |
| 74                | 416334     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Pulley (adjustable) Lock Nut                            |   |                   |            |           |     |
| 75                | 263530     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Pulley (adjustable) Segment Ring                        |   |                   |            |           |     |

| s | 31 | 132 | Name   | Components   | Illustr. Ref. No. | Part No.   | For Class |     |     |     | Name  |
|---|----|-----|--|--|-------------------|------------|-----------|-----|-----|-----|---|
|   |    |     |  |  |                   |            | 120       | 124 | 130 | 131 |   |
| x | x  |     | Roller Presser Driving Belt (upper) Pulley (adjustable) Segment Retaining Ring |  | 159               | 416168     | x         | x   | x   | x   | Feed Wheel Cpl.                                   |
| x | x  |     | Roller Presser Driving Belt (upper) Pulley (adjustable) Spreader Cone          |  | 160               | 416374     | x         | x   | x   | x   | Feed Wheel Ball Cone (outside)                    |
| x | x  |     | Roller Presser Driving Belt (upper) Pulley (adjustable) Segment Guide Stud (4) |  | 161               | 206417     | x         | x   | x   | x   | Feed Wheel Ball 1/16" φ (60)                      |
| x | x  |     | Roller Presser Driving Belt (upper) Pulley (adjustable) Segment (4)            |  | 162               | 416375     | x         | x   | x   | x   | Feed Wheel Bevel Gear                             |
| x | x  |     | Roller Presser Driving Belt (upper) Pulley (adjustable) Segment (4)            |  | 163               | 263660     | x         | x   | x   | x   | Feed Wheel  |
| x | x  |     | Roller Presser Driving Belt Shaft Collar Cpl.                                  | Two 416166   | 164               | 416373     | x         | x   | x   | x   | Feed Wheel Ball Cone (inside)                     |
| x | x  |     | Roller Presser Driving Belt Shaft Collar Set Screw (2)                         |  | 165               | 416290     | x         | x   | x   | x   | Feed Wheel Bevel Gear Screw (3)                   |
| x | x  |     | Roller Presser Driving Belt Shaft Needle Bearing (lower and upper) (2)         |  | 166               | 416274     | x         | x   | x   | x   | Feed Wheel Cap Screw                              |
| x | x  |     | Roller Presser Driving Belt Shaft Needle Bar Cpl.                              |  | 167               | 263829     | x         | x   | x   | x   | Feed Post Cover (side)                            |
| x | x  |     | Needle Bar Thread Guide  |  | 168               | 545318     | x         | x   | x   | x   | Feed Post Cover (side) Screw (2)                  |
| x | x  |     | Needle Bar Thread Guide Screw  |  | 169               | 416161     | x         | x   | x   | x   | Feed Wheel Bevel Gear Driving Pinion              |
| x | x  |     | Needle Bar Bushing (lever)   |  | 170               | 263461     | x         | x   | x   | x   | Feed Wheel Bracket Extension                      |
| x | x  |     | Needle Bar Bushing (upper)   |  | 171               | 416379     | x         | x   | x   | x   | Feed Wheel Bracket Cpl.                           |
| x | x  |     | Needle Bar Connecting Stud Col.  | 200125, 416254, 249270   | 172               | 416227     | x         | x   | x   | x   | Feed Wheel Bracket Pinch Screw                    |
| x | x  |     | Needle Bar Connecting Stud Pinch Screw   |  | 173               | 263849     | x         | x   | x   | x   | Oil Reservoir Oil Gauge Plug                      |
| x | x  |     | Needle Bar Connecting Stud Slide Block   |  | 174               | 416461     | x         | x   | x   | x   | Feed Post with                                    |
| x | x  |     | Needle Bar Connecting Stud Oil Packing (wick) Spring Clamp (2)                 |  | 175               | 504020     | x         | x   | x   | x   | Feed Wheel Bracket Friction Plug Set              |
| x | x  |     | Needle Bar Connecting Link Oil Packing (wick) Spring Clamp (2)                 |  | 176               | 448-833    | x         | x   | x   | x   | Feed Wheel Bracket Extension Set Screw            |
| x | x  |     | Needle Bar Connecting Link   |  | 177               | 504020     | x         | x   | x   | x   | Feed Wheel Adjusting Stud Set Screw               |
| x | x  |     | Needle Bar Connecting Link Cap Screw   |  | 178               | 249019     | x         | x   | x   | x   | Feed Wheel Bracket Friction Plug                  |
| x | x  |     | Take-Up Lever Crank  |  | 179               | 249092     | x         | x   | x   | x   | Feed Wheel Adjusting Stud                         |
| x | x  |     | Take-Up Lever Link Hinge Stud  |  | 180               | 416162     | x         | x   | x   | x   | Feed Wheel Bevel Gear Driving Pinion              |
| x | x  |     | Take-Up Lever Link Hinge Stud Set Screw  |  |                   |            |           |     |     |     | Coupling Cpl.                                     |
| x | x  |     | Needle Bar and Take-Up Oiling Wick   |  | 181               | 416377     | x         | x   | x   | x   | Feed Wheel Bevel Gear Driving Pinion              |
| x | x  |     | Needle Bar and Take-Up Oiling Wick Retaining Screw (3)                         |  | 182               | 416277     | x         | x   | x   | x   | Coupling (upper) Cpl.                             |
| x | x  |     | Take-Up Lever Complete   | 12166, 263538, 263543, two 263571, 263572  | 183               | 263457     | x         | x   | x   | x   | Feed Wheel Bevel Gear Driving Pinion              |
| x | x  |     | Take-Up Lever Link Oil Packing (wick) Spring Clamp                             |  | 184               | 416378     | x         | x   | x   | x   | Coupling Set Screw (4)                            |
| x | x  |     | Take-Up Lever Link Oil Packing (wick)  |  | 185               | 416306     | x         | x   | x   | x   | Feed Wheel Bevel Gear Driving Pinion              |
| x | x  |     | Take-Up Lever Link   |  | 186               | 416247     | x         | x   | x   | x   | Coupling Ball Connection Cpl.                     |
| x | x  |     | Take-Up Lever  |  | 187               | 416376     | x         | x   | x   | x   | Feed Wheel Bevel Gear Driving Pinion              |
| x | x  |     | Take-Up Lever Hinge Stud   |  | 188               | 263440     | x         | x   | x   | x   | Ball Connection Stud Set Screw (2)                |
| x | x  |     | Take-Up Lever Position Plate   |  | 189               | 263441     | x         | x   | x   | x   | Feed Wheel Bevel Gear Driving Pinion              |
| x | x  |     | Arm Shaft Cpl.   | *263406, *416390, 416264, 416277, 416270   | 190               | 263848     | x         | x   | x   | x   | Ball Connection Retaining Screw                   |
| x | x  |     | Needle Bar Crank Position Screw  |  | 191               | 263836     | x         |     |     |     | Feed Wheel Bevel Gear Driving Pinion (lower) Cpl. |
| x | x  |     | Needle Bar Crank   |  | 192               | 141664-819 | x         | x   | x   | x   | Feed Post Adjusting Eccentric Stud C              |
| x | x  |     | Arm Shaft  |  | 193               | 416309     | x         | x   | x   | x   | Feed Post Adjusting Eccentric Stud R              |
| x | x  |     | Take-Up Lever Crank Set Screw  |  | 194               | 263592     | x         | x   | x   | x   | Ring  |
| x | x  |     | Take-Up Lever Crank Set Screw  |  | 195               | 416457     | x         | x   | x   | x   | Oil Reservoir Oil Gauge                           |
| x | x  |     | Needle Bar Crank Friction Washer   |  |                   |            |           |     |     |     | Throat Plate                                      |
| x | x  |     | Arm Shaft Bushing (front) with   | 203100   |                   |            |           |     |     |     | Throat Plate Screw (2)                            |
| x | x  |     | Arm Shaft Bushing (front) Oil Packing (wick)                                   |  |                   |            |           |     |     |     | Feed Post Screw (2)                               |
| x | x  |     | Arm Shaft Bushing (front) Set Screw  |  |                   |            |           |     |     |     | Feed and Hook Post Screw Washer (fi               |
| x | x  |     | Arm Shaft Connection Belt Pulley Cpl.  | 416271, two 214206 416476  | 196               | 263464     | x         | x   | x   | x   | Hook Post Cpl.                                    |
| x | x  |     | Arm Shaft Connection Belt Pulley Spring Flange (2)                             |  | 197               | 416456     | x         | x   | x   | x   |   |
| x | x  |     | Arm Shaft Connection Belt Pulley Position Screw                                |  | 198               | 263582     | x         | x   | x   | x   | Hook and Bobbin Case Cpl.                         |
| x | x  |     | Arm Shaft Connection Belt Pulley Position Screw Check Screw/Set Screw (2)      |  | 199               | 544322     | x         | x   | x   | x   | Bobbin Case Lever Slide Stud Base Pc              |
| x | x  |     | Arm Shaft Connection Belt (reinforced neoprene)                                |  | 200               | 263476     | x         | x   | x   | x   | Pin (2)   |
| x | x  |     | Machine Pulley with  | 416387, 272142   | 201               | 545342     | x         | x   | x   | x   | Hook Shaft (vertical) Bearing (upper)             |
| x | x  |     | Machine Pulley Cpl.  | 416262, 416263   | 202               | 416136     | x         | x   | x   | x   | Hook Post Oil Inlet Strainer                      |
| x | x  |     | Machine Pulley Set Screw   |  | 203               | 544322     | x         | x   | x   | x   | Hook Post Oil Inlet Strainer Screw                |
| x | x  |     | Machine Pulley Position Screw  |  | 204               | 416215     | x         | x   | x   | x   | Hook Post Oil Stop Screw                          |
| x | x  |     | Arm Shaft Ball Bearing (back)  |  | 205               | 234426     | x         | x   | x   | x   | Hook Shaft (vertical) Bearing (lower)             |
| x | x  |     | Thread Lubricator Plate  |  | 206               | 544303     | x         | x   | x   | x   | Hook Oil Regulating Screw                         |
| x | x  |     | Thread Lubricator Plate Screw (2)  |  | 207               | 263482     | x         | x   | x   | x   | Hook Oil Regulating Spring                        |
| x | x  |     | Thread Lubricator Oil Pad (felt)   |  | 208               | 263826     | x         | x   | x   | x   | Bobbin Case Lever Slide Stud Base Se              |
| x | x  |     | Thread Lubricator Oil Pad Holder   |  | 209               | 416478     | x         | x   | x   | x   | Hook Washer                                       |
| x | x  |     | Thread Lubricator Oil Pad Holder Screw (2)                                     |  | 210               | 203478     | x         | x   | x   | x   | Bobbin Case Lever                                 |
| x | x  |     | Thread Retainer Thread Guide   |  | 211               | 263421     | x         | x   | x   | x   | Hook Shaft (vertical) Screw                       |
| x | x  |     | Thread Retainer Thread Guide Set Screw   |  | 212               | 263480     | x         | x   | x   | x   | Bobbin Case Lever Slide Stud                      |
| x | x  |     | Thread Guide (lever)   |  | 213               | 263561     | x         | x   | x   | x   | Bobbin Case Lever Slide Stud Base (a              |
| x | x  |     | Thread Guide (lever) Set Screw   |  | 214               | 416169     | x         | x   | x   | x   | Hook Shaft (vertical) Bearing (upper)             |
| x | x  |     | Thread Controller Spring Regulator Set Screw                                   |  | 215               | 263593     | x         | x   | x   | x   | Hook Shaft (vertical) Bearing (upper)             |
| x | x  |     | Tension Cpl.   | 202410, 223438, 244048, 244049, 263547, 263548, 263549, 416326, 416480, 416408                     | 216               | 416413     | x         | x   | x   | x   | Hook Shaft (vertical)                             |
| x | x  |     | Tension Releasing Pin  |  | 217               | 416410     | x         | x   | x   | x   | Hook Shaft (vertical) Oil Packing (wic            |
| x | x  |     | Thread Controller Spring Regulator Cpl.  |  | 218               | 416280     | x         | x   | x   | x   | Hook Shaft (vertical) Sleeve (center)             |
| x | x  |     | Tension Stud Set Screw   |  | 219               | 416466     | x         | x   | x   | x   | Hook Shaft (vertical) Sleeve (center)             |
| x | x  |     | Tension Stud Cpl.  |  | 220               | 416277     | x         | x   | x   | x   | Hook Driving Pinion Cpl.                          |
| x | x  |     | Tension Stud Washer  |  | 221               | 263479     | x         | x   | x   | x   | Hook Driving Pinion Set Screw (2)                 |
| x | x  |     | Thread Controller Spring   |  | 222               | 263481     | x         | x   | x   | x   | Hook Shaft (vertical) Bearing (lower)             |
| x | x  |     | Tension Disc (back)  |  | 223               | 416170     | x         | x   | x   | x   | Hook Shaft (vertical) Thrust Washer               |
| x | x  |     | Tension Disc (front)   |  | 224               | 416309     | x         | x   | x   | x   | Hook Shaft (vertical) Thrust Washer S             |
| x | x  |     | Tension Release Washer   |  | 225               | 263592     | x         | x   | x   | x   | Hook Post Screw (2)                               |
| x | x  |     | Tension Spring Washer  |  | 226               | 416216     | x         | x   | x   | x   | Feed and Hook Post Screw Washer (fi               |
| x | x  |     | Tension Spring   |  | 227               | 244746     | x         | x   | x   | x   | Hook Post Oil Hole Screw                          |
| x | x  |     | Tension Thumb Nut  |  | 228               | 263440     | x         | x   | x   | x   | Hook Post Oil Hole Screw Seal                     |
| x | x  |     | Thread Retainer Set Screw  |  | 229               | 263441     | x         | x   | x   | x   | Hook Post Adjusting Eccentric Stud C              |
| x | x  |     | Thread Retainer  |  | 230               | 263846     | x         | x   | x   | x   | Hook Post Adjusting Eccentric Stud F              |
| x | x  |     | Arm Cover Plate (back) (lower) Screw (2)                                       |  | 231               | 241677     | x         | x   | x   | x   | Hook Post Slide                                   |
| x | x  |     | Arm Cover Plate (back) (lower)   |  | 232               | 235769     | x         | x   | x   | x   | Bobbin Case Cpl.                                  |
| x | x  |     | Feed Post Cpl.   | Two 545318, 249019, 249092, 416161, 263461, 416379, 416168, 263829, 416161, 263849, 416461, 416274 | 233               | *202056    | x         | x   | x   | x   | Bobbin Case Base Cpl.                             |
|   |    |     |  |  | 234               | *203211    | x         | x   | x   | x   | Bobbin Base Base Latch Pin                        |
|   |    |     |  |  | 235               | *203212    | x         | x   | x   | x   | Bobbin Case Base Latch                            |
|   |    |     |  |  | 236               | *203213    | x         | x   | x   | x   | Bobbin Case Base Latch Plunger                    |
|   |    |     |  |  | 237               | 203216     | x         | x   | x   | x   | Bobbin Case Base Latch Spring                     |
|   |    |     |  |  | 239               | 241676     | x         | x   | x   | x   | Bobbin Case Washer (cloth)                        |
|   |    |     |  |  | 240               | 241674     | x         | x   | x   | x   | Bobbin Case Cap Cpl.                              |
|   |    |     |  |  |                   |            |           |     |     |     | Bobbin Case Oiling Felt                           |

| Components   | Illustr. Ref. No.  | Part No.  | For Class  |  |  | Name   | Components  |
|--|--|---|--|--|--|--|---|
|  |  |   | 124  | 131  | 132  |  |   |
| Three 416290, Sixty 206417, 416374, 416375, 263660, 416373 | 241<br>242<br>243<br>244<br>245<br>246   | 241675<br>350405<br>235771<br>200594-805<br>200984-803<br>263463  | x<br>x<br>x<br>x<br>x<br>x                               | x<br>x<br>x<br>x<br>x<br>x                               | x<br>x<br>x<br>x<br>x<br>x                               | Bobbin Case Oiling Felt Retainer<br>Bobbin Case Oiling Felt Retainer Screw (2)<br>Bobbin Case Tension Spring<br>Bobbin Case Tension Spring Screw<br>Bobbin Case Tension Spring Regulating Screw<br>Hook Cpl.   | 201253, two 201409, 201376, 241604, *263462, 263563                               |
|  | 247<br>248<br>249<br>250<br>251<br>252<br>253                                    | 201253-806<br>241604<br>263462<br>201376-803<br>263563<br>201409-806<br>233939  | x<br>x<br>x<br>x<br>x<br>x<br>x                          | x<br>x<br>x<br>x<br>x<br>x<br>x                          | x<br>x<br>x<br>x<br>x<br>x<br>x                          | Hook Gib Screw<br>Hook Gib<br>Hook (sewing)<br>Hook Gib Hinge Screw<br>Hook Needle Guard<br>Hook Needle Guard Screw (2)<br>Bobbin  |   |
| 416227   | 254<br>255<br>256  | 263403<br>416287<br>204235  | x<br>x<br>x  | x<br>x<br>x  | x<br>x<br>x  | Arm Cover (front)<br>Arm Cover (front) Screw (2)<br>Arm Base Position and Arm Position Pin (4)   |   |
| 448, two 504020  | 257<br>258<br>259<br>260<br>261<br>262   | 202005<br>416221<br>263801<br>416453<br>416210<br>416452  | x<br>x<br>x<br>x<br>x<br>x                               | x<br>x<br>x<br>x<br>x<br>x                               | x<br>x<br>x<br>x<br>x<br>x                               | Arm Base Screw and Arm Screw Washer (6)<br>Arm Base and Arm Screw (6)<br>Feed Post Base Cover<br>Feed and Hook Post Base Cover Support (back)<br>Feed and Hook Post Base Cover Support Screw (2)<br>Feed and Hook Post Base Cover Support (front)  |   |
| 416247, 416376, 416377, 416378, two 263457                 | 263<br>264<br>265<br>266<br>267<br>268<br>269<br>270                             | 416255<br>263802<br>263812<br>263830<br>263832<br>263845<br>504110<br>416217  | x<br>x<br>x<br>x<br>x<br>x<br>x<br>x                     | x<br>x<br>x<br>x<br>x<br>x<br>x<br>x                     | x<br>x<br>x<br>x<br>x<br>x<br>x<br>x                     | Feed and Hook Post Base Cover Screw (2)<br>Hook Post Base Cover<br>Feed and Hook Post Gasket (bottom)<br>Feed and Hook Post Cover (back)<br>Feed and Hook Post Cover Gasket (back or front) (2)<br>Feed and Hook Post Cover (front)<br>Feed and Hook Post Cover (back or front) Screw (8)<br>Feed and Hook Post Cover (back or front) Clamp Screw (6)  |   |
| Two 416306   | 271<br>272<br>273  | 263415<br>416365<br>263459  | x<br>x<br>x  | x<br>x<br>x  | x<br>x<br>x  | Bed Cover (bottom) Gasket<br>Bed Cover (bottom) Cpl.<br>Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Needle Bearing Oil Seal   | 263459, 267093, 416487  |
|  | 274<br>275   | 416487<br>267093  | x<br>x   | x<br>x   | x<br>x   | Bed Cover (bottom) Screw Oil Plug<br>Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Needle Bearing   |   |
| Two 416277 263441  | 276<br>277<br>278  | 416226<br>272154<br>416366  | x<br>x<br>x  | x<br>x<br>x  | x<br>x<br>x  | Bed Cover (bottom) Screw (10)<br>Bed Cover (bottom) Screw Washer (fibre) (2)<br>Feed Clutch Cpl.   | Six 68152, Six 131717, Six 131718, 144261, 263423, 263458, 416171, 263579, 263591 |
|  | 279<br>280<br>281<br>282<br>283<br>284<br>285<br>286<br>287<br>288<br>289<br>290 | 263458<br>263591<br>144261<br>263579<br>140409-830<br>416171<br>263574<br>263423<br>131718<br>68152<br>131717<br>416917 | x<br>x<br>x<br>x<br>x<br>x<br>x<br>x<br>x<br>x<br>x<br>x | x<br>x<br>x<br>x<br>x<br>x<br>x<br>x<br>x<br>x<br>x<br>x | x<br>x<br>x<br>x<br>x<br>x<br>x<br>x<br>x<br>x<br>x<br>x | Feed Wheel Bevel Gear Driving Pinion Shaft (lower)<br>Feed Clutch Thrust Washer<br>Feed Clutch (drive) Washer<br>Feed Clutch Sleeve<br>Feed Clutch Sleeve Set Screw (2)<br>Feed Clutch (brake) with<br>Feed Clutch Wear Plate (6)<br>Feed Clutch (drive) with<br>Feed Clutch Roller Spring (6)<br>Feed Clutch Roller Plunger (6)<br>Feed Clutch Roller (6)<br>Feed Clutch (brake) Supporting Plate Screw (3)<br>Feed Clutch (brake) Screw (3)      | Three 263574<br>Three 263574  |
|  | 291<br>292<br>293<br>294   | 1255-803<br>263424<br>263467<br>272115  | x<br>x<br>x<br>x   | x<br>x<br>x<br>x   | x<br>x<br>x<br>x   | Feed Clutch (brake) Supporting Plate<br>Hook and Feed Driving Shaft Bushing (front) with<br>Hook and Feed Driving Shaft Bushing (front) Oil Packing (wick)<br>Hook and Feed Driving Shaft Bushing (front) Set Screw  | 272115  |
|  | 295<br>296<br>297  | 416300<br>416372<br>416172  | x<br>x<br>x  | x<br>x<br>x  | x<br>x<br>x  | Feed Driving Flange Cpl.<br>Feed Driving Eccentric Friction Plate Adjusting Screw (2)<br>Feed Driving Eccentric Friction Plate   | 416264, 416266, 263567, Two 416275, two 416172                                    |
|  | 298<br>299<br>300<br>301   | 263567<br>416264<br>416266<br>416275  | x<br>x<br>x<br>x   | x<br>x<br>x<br>x   | x<br>x<br>x<br>x   | Feed Driving Flange Position Screw<br>Feed Driving Flange Set Screw<br>Feed Driving Eccentric Friction Plate Adjusting Screw Set Screw (2)   |   |
| 263561   | 302<br>303   | 263429<br>215057  | x<br>x   | x<br>x   | x<br>x   | Feed Driving Eccentric Cpl.<br>Feed Driving Eccentric Adjusting Eccentric Pin  | 215057  |
|  | 304<br>305<br>306<br>307   | 263430<br>263435<br>416371<br>416282  | x<br>x<br>x<br>x   | x<br>x<br>x<br>x   | x<br>x<br>x<br>x   | Feed Driving Eccentric Adjusting Eccentric<br>Feed Driving Eccentric Adjusting Eccentric Spring<br>Feed Driving Eccentric Adjusting Eccentric Spring Adjusting Collar Cpl.<br>Feed Driving Eccentric Adjusting Eccentric Spring Adjusting Collar Set Screw (2)   | Two 416282  |
|  | 308<br>309<br>310<br>311<br>312<br>313<br>314<br>315                             | 416383<br>416313<br>416274<br>416382<br>416205<br>263471<br>276045<br>276046  | x<br>x<br>x<br>x<br>x<br>x<br>x<br>x                     | x<br>x<br>x<br>x<br>x<br>x<br>x<br>x                     | x<br>x<br>x<br>x<br>x<br>x<br>x<br>x                     | Hook Driving Gear (spiral) Sleeve Cpl.<br>Hook Driving Gear (spiral) Sleeve Position Screw<br>Hook Driving Gear (spiral) Sleeve Position Screw<br>Hook Driving Gear (spiral) Sleeve Position Screw<br>Hook Driving Gear (spiral) Cpl.<br>Hook Driving Gear (spiral) Set Screw (2)<br>Hook Driving Gear (spiral) Retaining Ring<br>Hook and Feed Driving Shaft Bushing (back) with<br>Hook and Feed Driving Shaft Bushing (back) Oil Packing (wick) | 416274, 416313<br>Two 416205  |
|  | 316<br>317<br>318<br>319   | 416300<br>416406<br>416267<br>416381  | x<br>x<br>x<br>x   | x<br>x<br>x<br>x   | x<br>x<br>x<br>x   | Hook and Feed Driving Shaft Bushing (back) Set Screw<br>Stitch Length Indicator Cpl.<br>Stitch Length Indicator Set Screw<br>Hook and Feed Driving Shaft Thrust and Timing Collar Cpl.   | 416267<br>416274  |
| 200594, 200984, 235771, 241674, 241675, two 350405         | 320<br>321   | 416274<br>416302  | x<br>x   | x<br>x   | x<br>x   | Hook and Feed Driving Shaft Thrust and Timing Collar Set Screw<br>Hook and Feed Driving Shaft Connection Belt Pulley Needle Bearing Sleeve Set Screw   |   |

# ACCESSORIES

FOR

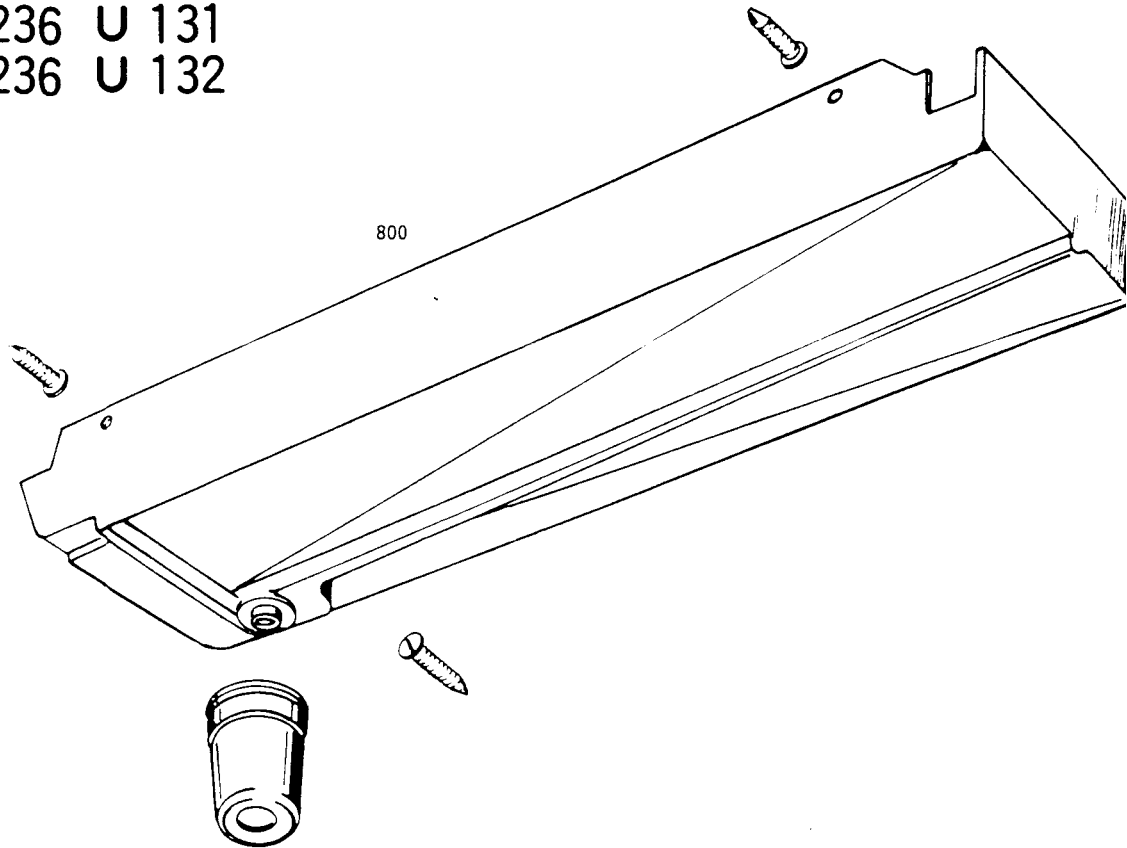
236 U 120

236 U 124

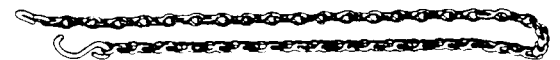
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236 U 131

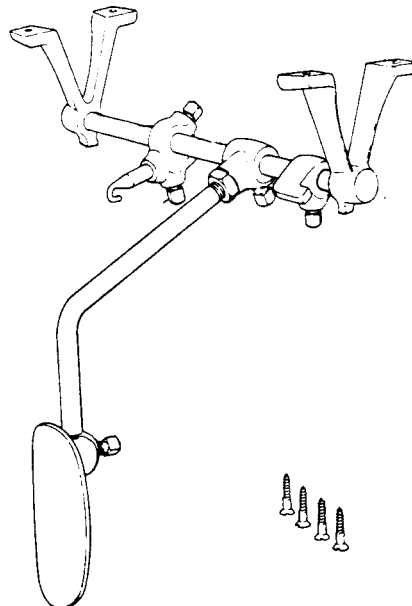
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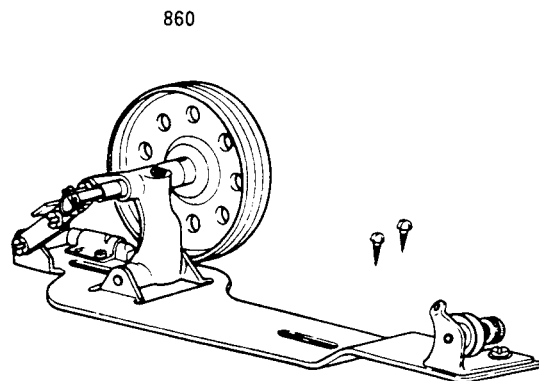
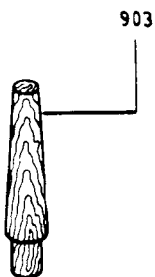
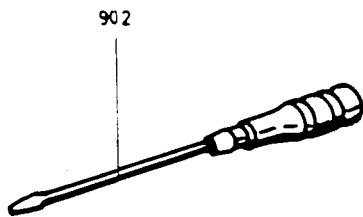
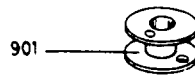
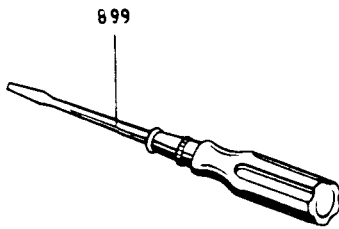
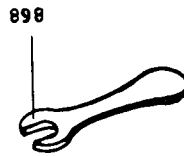
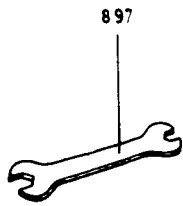
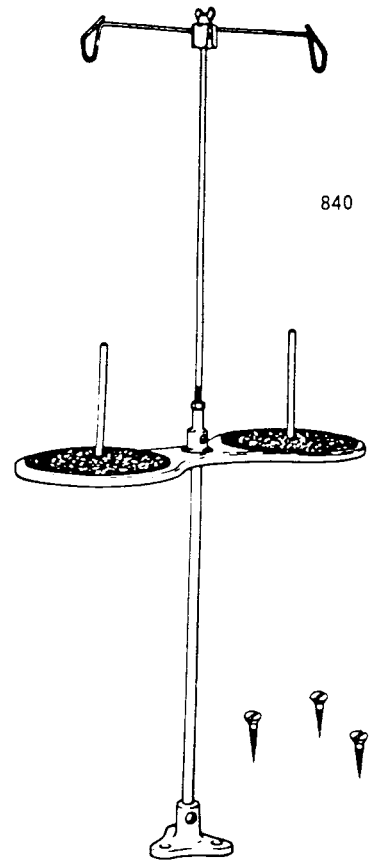
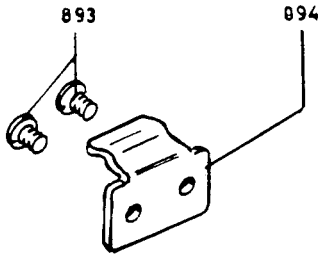
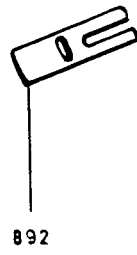
829



810







| Illustr.<br>Ref. No. | Part No. | For Class |     |     |     | Name   | Components |
|----------------------|----------|-----------|-----|-----|-----|--|------------|
|                      |          | 120       | 124 | 130 | 131 |  |            |
| 728                  | 416358   |           |     |     | x   | Knife Driving Shaft Collar with  | 416279     |
| 729                  | 416279   |           |     |     | x   | Knife Driving Shaft Collar Set Screw (2)   |            |
| 730                  | 416436   |           |     |     | x   | Knife Driving Shaft (eccentric)  | Two 416300 |
| 731                  | 416359   |           |     |     | x   | Knife Driving Shaft Pulley (double grooved)<br>for "V" belt, 1-23/32 and 1-13/16 in. dia.<br>belt grooves Cpl. |            |
| 732                  | 416300   |           |     |     | x   | Knife Driving Shaft Pulley Set Screw (2)   |            |
| 733                  | 263652   |           |     |     | x   | Arm Base Cover   |            |
| 734                  | 416250   |           |     |     | x   | Arm Base Cover Screw (2)   |            |
| 735                  | 263689   |           |     |     | x   | Motor Clamping Bracket   |            |
| 736                  | 416307   |           |     |     | x   | Motor Clamping Bracket Screw (short) (2)   |            |
| 737                  | 263671   |           |     |     | x   | Knife Driving Belt   |            |
| 738                  | 416222   |           |     |     | x   | Motor Clamping Bracket Screw (long)  |            |
| 739                  | 416483   |           |     |     | x   | Motor Adjusting Screw  |            |

### Accessories

|     |        |   |   |   |   |   |  |
|-----|--------|---|---|---|---|---|--|
| 800 | 416164 | x | x | x | x | x | Drip Pan Cpl.                                    |
| 810 | 416163 | x | x | x | x | x | Knee Lifter Rock Shaft Cpl.                      |
| 829 | 227676 | x | x | x | x | x | Rock Shaft Lifting Chain, 18 in. long, with Hook |

### Thread Unwinder

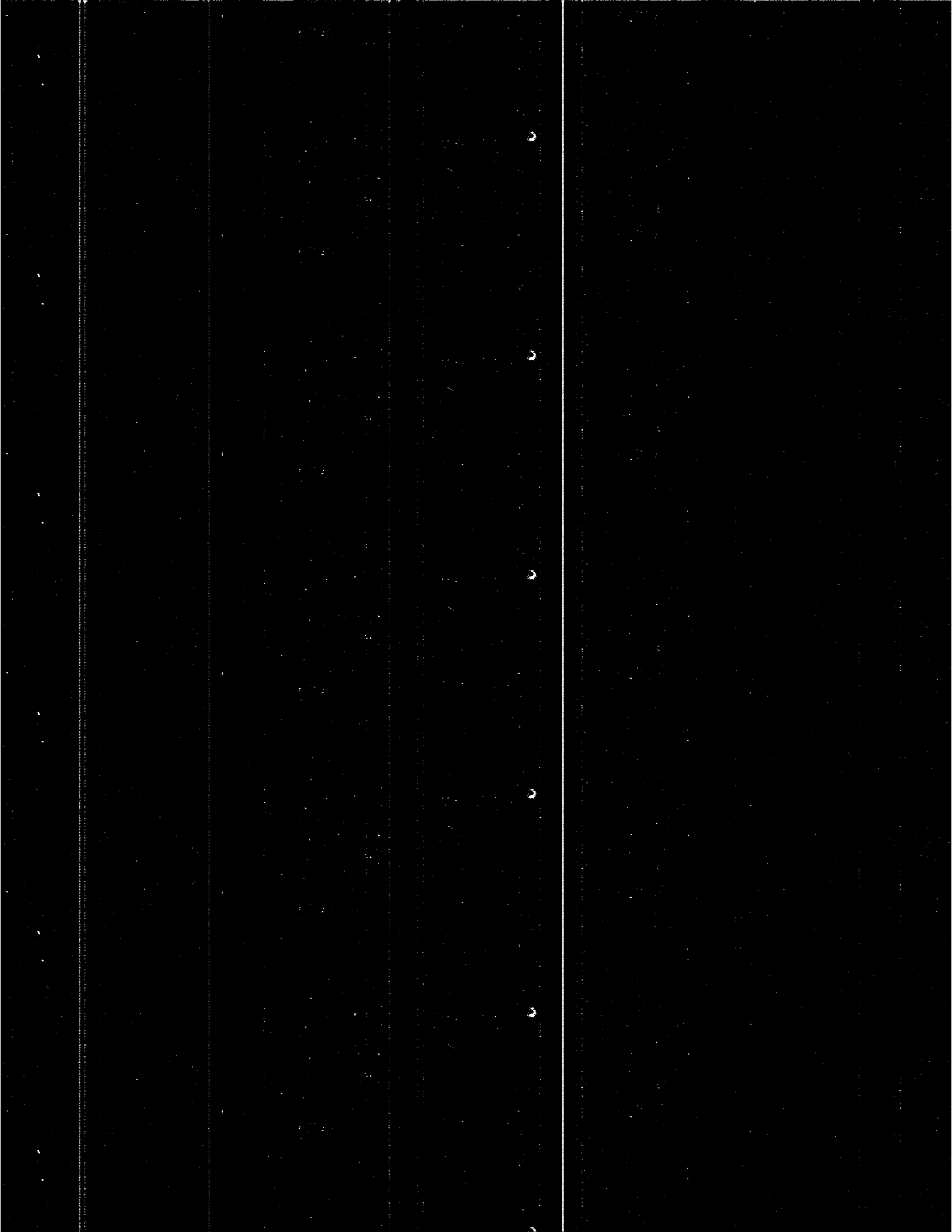
|     |        |   |   |   |   |   |                      |
|-----|--------|---|---|---|---|---|----------------------|
| 840 | 416160 | x | x | x | x | x | Thread Unwinder Cpl. |
|-----|--------|---|---|---|---|---|----------------------|

### Universal Bobbin Winder

|     |          |   |   |   |   |   |                                       |
|-----|----------|---|---|---|---|---|---------------------------------------|
| 860 | 503780   | x | x | x | x | x | Universal Bobbin Winder               |
| 890 | 248929   |   |   | x |   |   | Knife (3)                             |
| 891 | 263735   |   | x |   |   | x | Knife (2)                             |
| 892 | 238508   |   |   |   | x |   | Knife (2)                             |
| 893 | 416286   | x | x | x | x | x | Bed Hinge Connection Screw (4)        |
| 894 | 202258   | x | x | x | x | x | Bed Hinge Connection (2)              |
| 895 | 517708   | x | x | x | x | x | Oiler                                 |
| 897 | 225544   | x | x | x | x | x | Wrench                                |
| 898 | 4822     | x | x | x | x | x | Roller Presser Hinge Screw Nut Wrench |
| 899 | 225498   | x | x | x | x | x | Screw Driver                          |
| 900 | 144465   | x | x | x | x | x | Wrench (1/8 in. Hex.)                 |
| 901 | 233939   | x | x | x | x | x | Bobbin (2)                            |
| 902 | 228476   | x | x | x | x | x | Screw Driver (bobbin case)            |
| 903 | 41401    | x | x | x | x | x | Machine Rest Pin (wood)               |
| 904 | 263577   | x | x | x | x | x | Pulley Spreader Cone Adjusting Key    |
| -   | 1740-141 | x | x | x | x | x | Needle (5)                            |

# List of Parts 236U120/124/130/131 and 236U132 (Form U34)

| Illustr. Ref. No. | Part No.   | For Class |     |     | Name   | Components   | Illustr. Ref. No. | Part No.   | For Class |     |
|-------------------|------------|-----------|-----|-----|--|--|-------------------|------------|-----------|-----|
|                   |            | 120       | 130 | 132 |  |  |                   |            | 124       | 130 |
| 322               | 263569     | x         | x   | x   | Hook and Feed Driving Shaft Connection Belt Pulley Needle Bearing Sleeve   |  | 437               | 416294     |           | x   |
| 323               | 263465     | x         | x   | x   | Hook and Feed Driving Shaft  |  | 438               | 263731     |           | x   |
| 324               | 416380     | x         | x   | x   | Hook and Feed Driving Shaft Connection Belt Pulley Cpl.                    | 214206, 228842, 416315, 416318                             | 439               | 263732     |           | x   |
|                   |            |           |     |     |  |  | 440               | 263733     |           | x   |
| 325               | 228842     | x         | x   | x   | Hook and Feed Driving Shaft Connection Belt Pulley Needle Bearing          |  | 441               | 416441     |           | x   |
| 326               | 214206     | x         | x   | x   | Hook and Feed Driving Shaft Connection Belt Pulley Spring Flange           |  | 442               | 263756     |           | x   |
| 327               | 416315     | x         | x   | x   | Hook and Feed Driving Shaft Connection Belt Pulley Position Screw          |  | 443               | 416246     |           | x   |
| 328               | 416318     | x         | x   | x   | Hook and Feed Driving Shaft Connection Belt Pulley Set Screw               |  | 444               | 263777     |           | x   |
| 329               | 416368     | x         | x   | x   | Feed Driving Crank Cpl.  | 416468   | 445               | 223847     |           | x   |
| 330               | 416468     | x         | x   | x   | Feed Driving Crank Pinch Screw   |  | 446               | 250405     |           | x   |
| 331               | 416328     | x         | x   | x   | Feed Driving Crank Ball Screw Nut  |  | 447               | 416272     |           | x   |
| 332               | 231836     | x         | x   | x   | Feed Driving Crank Thrust Washer   |  | 448               | 263631     |           | x   |
| 333               | 416367     | x         | x   | x   | Feed Driving Connection Cpl.   | Four 416259  | 449               | 263626     |           | x   |
| 334               | 416259     | x         | x   | x   | Feed Driving Connection Cap Screw (4)                                      |  | 450               | 416230     |           | x   |
| 335               | 416214     | x         | x   | x   | Feed Driving Crank Ball Screw  |  | 451               | 232154     |           | x   |
| 336               | 263427     | x         | x   | x   | Feed Driving Connection Tension Spring                                     |  | 452               | 263751     |           | x   |
| 337               | 416369     | x         | x   | x   | Feed Driving Eccentric Adjusting Eccentric Latch Cpl.                      | 416268   | 453               | 263647     |           | x   |
| 338               | 416268     | x         | x   | x   | Feed Driving Eccentric Adjusting Eccentric Latch Set Screw                 |  | 454               | 263646     |           | x   |
| 339               | 416291     | x         | x   | x   | Feed Driving Eccentric Adjusting Eccentric Latch Hinge Pin Position Screw  |  | 455               | 263741     |           | x   |
| 340               | 263432     | x         | x   | x   | Feed Driving Eccentric Adjusting Eccentric Latch Hinge Pin                 |  | 456               | 416175     |           | x   |
| 341               | 416370     | x         | x   | x   | Feed Driving Eccentric Adjusting Eccentric Latch Operating Lever Cpl.      | 416282   | 457               | 263753     |           | x   |
| 342               | 416282     | x         | x   | x   | Feed Driving Eccentric Adjusting Eccentric Latch Operating Lever Set Screw |  | 458               | 263742     |           | x   |
| 343               | 263434     | x         | x   | x   | Feed Driving Eccentric Adjusting Eccentric Latch Operating Lever Spring    |  | 459               | 416442     |           | x   |
| 344               | 416397     | x         | x   | x   | Roller Presser Driving Belt (lower) Driving Belt Pulley Cpl.               | Two 416300   | 460               | 416229     |           | x   |
| 345               | 416300     | x         | x   | x   | Roller Presser Driving Belt (lower) Driving Belt Pulley Set Screw (2)      |  | 461               | 416444     |           | x   |
| 346               | 263506     | x         | x   | x   | Roller Presser Driving Belt (lower)  |  | 462               | 416467     |           | x   |
| 347               | 416396     | x         | x   | x   | Roller Presser Driving Belt (lower) Driven Pulley Cpl.                     | Two 416284   | 463               | 416279     |           | x   |
| 348               | 416284     | x         | x   | x   | Roller Presser Driving Belt (lower) Driven Pulley Set Screw (2)            |  | 464               | 416443     |           | x   |
| 349               | 416400     | x         | x   | x   | Roller Presser Driving Belt (lower) Idler Pulley and Arm Cpl.              | 416299, 416398, 416399                                     | 465               | 416484     |           | x   |
| 350               | 263512     | x         | x   | x   | Roller Presser Driving Belt (lower) Idler Pulley Arm Spring                |  | 466               | 263738     |           | x   |
| 351               | 416399     | x         | x   | x   | Roller Presser Driving Belt (lower) Idler Pulley Arm                       |  | 467               | 416298     |           | x   |
| 352               | 416398     | x         | x   | x   | Roller Presser Driving Belt (lower) Idler Pulley Cpl.                      | 263509, 263513   | 468               | 249171     |           | x   |
| 353               | 263509     | x         | x   | x   | Roller Presser Driving Belt (lower) Idler Pulley Needle Bearing            |  | 469               | 249162     |           | x   |
| 354               | 263513     | x         | x   | x   | Roller Presser Driving Belt (lower) Idler Pulley Needle Bearing            |  | 470               | 416316     |           | x   |
| 355               | 416299     | x         | x   | x   | Roller Presser Driving Belt (lower) Idler Pulley Hinge Screw               |  | 471               | 249164     |           | x   |
| 356               | 416204     | x         | x   | x   | Roller Presser Driving Belt (lower) Idler Pulley Arm Hinge Screw           |  | 472               | 416234     |           | x   |
| 357               | 263417     | x         | x   | x   | Bed Leg (3)  |  | 473               | 416231     |           | x   |
|                   |            |           |     |     |  |  | 474               | 263750     |           | x   |
| 401               | 416451     | x         |     |     | Arm Top Cover  | Two 170168   | 475               | 263739     |           | x   |
| 402               | 263590     | x         |     |     | Arm Top Cover Oil Tube Cpl. (2)  |  | 476               | 263735     |           | x   |
| 403               | 170168     | x         |     |     | Arm Top Cover Oil Tube Metering Insert (2)                                 |  | 477               | 416357     |           | x   |
| 404               | 263784     | x         |     |     | Knife Driving Mechanism Guard  |  | 478               | 350625-806 |           | x   |
| 405               | 263781     | x         |     |     | Knife Driving Shaft Driving Gear Lubrication Reservoir Cover               |  | 479               | 249165     |           | x   |
| 406               | 416238     | x         |     |     | Knife Driving Shaft Driving Gear Lubrication Reservoir Cover Screw (2)     | 203100   | 480               | 416304     |           | x   |
| 407               | 263782     | x         |     |     | Arm Shaft Bushing (front) with   | Two 416277   | 481               | 202101     |           | x   |
| 408               | 416450     | x         |     |     | Knife Driving Shaft Driving Gear Cpl.                                      |  | 482               | 249166     |           | x   |
| 409               | 416277     | x         |     |     | Knife Driving Shaft Driving Gear Set Screw (2)                             |  | 483               | 416327     |           | x   |
| 410               | 263407     | x         |     |     | Arm Shaft Bushing (center) with  | 203100   | 500               | 263639     |           | x   |
| 411               | 203100     | x         |     |     | Arm Shaft Bushing (center) Oil Packing (wick)                              |  | 501               | 263640     |           | x   |
| 412               | 416173     | x         |     |     | Arm Shaft Bushing (center) Set Screw                                       |  | 502               | 263636     |           | x   |
| 413               | 416273     | x         | x   | x   | Knife Driving Eccentric Position Screw                                     |  | 503               | 416427     |           | x   |
| 414               | 416306     | x         | x   | x   | Knife Driving Eccentric Set Screw  |  | 504               | 416268     |           | x   |
| 415               | 263745     | x         | x   | x   | Knife Driving Connection Cpl.  | Two 416250, 416445, 263746, 263747, 263748, 416447, 416485 | 505               | 416422     |           | x   |
|                   |            |           |     |     |  | 416273, 416306   | 506               | 416269     |           | x   |
| 416               | 416447     | x         |     | x   | Knife Driving Eccentric Cpl.   |  | 507               | 416398     |           | x   |
| 417               | 263747     | x         |     | x   | Knife Driving Connection Bearing (upper) (large)                           |  | 508               | 263509     |           | x   |
| 418               | 416250     | x         |     | x   | Knife Driving Connection Guide Plate Screw (2)                             |  | 509               | 263513     |           | x   |
| 419               | 263748     | x         |     | x   | Knife Driving Connection Guide Plate                                       |  | 510               | 416299     |           | x   |
| 420               | 416445     | x         |     | x   | Knife Driving Connection   |  | 511               | 416429     |           | x   |
| 421               | 263746     | x         |     | x   | Knife Driving Connection Bearing (lower) (small)                           |  | 512               | 416268     |           | x   |
| 422               | 416485     | x         |     | x   | Knife Driving Connection Hinge Screw                                       |  | 513               | 263628     |           | x   |
| 423               | 416212     | x         |     | x   | Knife Driving Connection Hinge Screw Nut                                   |  | 514               | 222583     |           | x   |
| 424               | 263857     | x         |     | x   | Threat Plate Cpl.  | Two 141584, 263851, 263856                                 | 515               | 263620     |           | x   |
| 425               | 263856     | x         |     | x   | Threat Plate Needle Plate  |  | 516               | 263648     |           | x   |
| 426               | 263851     | x         |     | x   | Threat Plate Body  |  | 517               | 145-819    |           | x   |
| 427               | 141584-819 | x         |     | x   | Threat Plate Needle Plate Screw (2)  |  | 518               | 416270     |           | x   |
| 429               | 416448     | x         |     | x   | Thread Lubricator and Edge Guide Bracket Mounting Plate                    |  | 520               | 416428     |           | x   |
| 430               | 416174     | x         |     | x   | Edge Guide Bracket Screw (2)   |  | 521               | 416176     |           | x   |
| 431               | 263734     | x         |     | x   | Edge Guide Rod Spring Plate  |  | 522               | 416177     |           | x   |
| 432               | 416252     | x         |     | x   | Edge Guide Rod Spring Plate Screw  |  | 523               | 416465     |           | x   |
| 433               | 416440     | x         |     | x   | Edge Guide Bracket   |  | 524               | 416178     |           | x   |
| 434               | 416333     | x         |     | x   | Edge Guide Rod Plunger Nut   |  | 525               | 263605     |           | x   |
| 435               | 263729     | x         |     | x   | Edge Guide Position Plate  |  | 526               | 263873     |           | x   |
| 436               | 416252     | x         |     | x   | Edge Guide Position Plate Screw (2)  |  | 527               | 416179     |           | x   |
|                   |            |           |     |     |  |  | 528               | 263871     |           | x   |
|                   |            |           |     |     |  |  | 529               | 416180     |           | x   |
|                   |            |           |     |     |  |  | 530               | 416181     |           | x   |
|                   |            |           |     |     |  |  | 531               | 508378     |           | x   |
|                   |            |           |     |     |  |  | 532               | 416423     |           | x   |
|                   |            |           |     |     |  |  | 533               | 272115     |           | x   |
|                   |            |           |     |     |  |  | 534               | 416424     |           | x   |
|                   |            |           |     |     |  |  | 535               | 416293     |           | x   |
|                   |            |           |     |     |  |  | 536               | 222013     |           | x   |
|                   |            |           |     |     |  |  | 537               | 263627     |           | x   |
|                   |            |           |     |     |  |  | 538               | 416281     |           | x   |



# 2 Part No. 409843-002)

| 132 | Name   | Components                  | Illustr.<br>Ref. No. | Part No.   | For Class |     |  | Name |
|-----|--|-----------------------------|----------------------|------------|-----------|-----|--|------|
|     |  |                             |                      |            | 124       | 131 | 132  |      |
| x   | Edge Guide Rod Lifting Screw                         |                             | 539                  | 416416     |           | x   | Knife Bar Driving Connection Cpl.          |      |
| x   | Edge Guide Rod Plunger                               |                             | 540                  | 416240     |           | x   | Knife Bar Driving Link Hinge Stud Pinch    |      |
| x   | Edge Guide Rod Spring                                |                             | 541                  | 416235     |           | x   | Knife Bar Driving Connection Hinge Scre    |      |
| x   | Edge Guide Rod Spring                                |                             | 542                  | 416276     |           | x   | Knife Bar Driving Connection Set Screw     |      |
| x   | Edge Guide Rod                                       |                             | 543                  | 263611     |           | x   | Knife Bar Driving Link Hinge Stud          |      |
| x   | Edge Guide   |                             | 544                  | 416421     |           | x   | Knife Control lever Cpl.                   |      |
| x   | Edge Guide Screw                                     |                             |                      |            |           |     |  |      |
|     | Knife Driving Shaft Cpl.                             | 223847                      |                      |            |           |     |  |      |
|     | Knife Driving Shaft Oil Packing (wick)               |                             |                      |            |           |     |  |      |
|     | Knife Driving Shaft Thrust Washer                    |                             | 545                  | 416319     |           | x   | Knife Control Lever Position Spring Adj    |      |
| x   | Knife Driving Shaft Bushing Set Screw                |                             |                      |            |           |     | Plate Screw                                |      |
| x   | Knife Driving Shaft Bushing                          |                             | 546                  | 206482     |           | x   | Knife Control Lever Position Spring Adj    |      |
| x   | Knife Driving Eccentric Thrust Washer                |                             |                      |            |           |     | Plate Screw Washer                         |      |
| x   | Knife Driving Shaft Bracket Screw (2)                |                             | 547                  | 263614     |           | x   | Knife Control Lever Hinge Stud             |      |
| x   | Knife Driving Shaft Bracket Position Pin (2)         |                             | 548                  | 263618     |           | x   | Knife Control Lever Position Spring Adj    |      |
| x   | Knife Driving Shaft Bracket                          |                             |                      |            |           |     | Plate                                      |      |
| x   | Knife Driving Shaft Oil Tube Packing (wick)          |                             | 549                  | 416468     |           | x   | Knife Control Lever Cpl.                   |      |
| x   | Knife Driving Shaft Bracket Oil Tube                 |                             | 550                  | 232348     |           | x   | Knife Control Lever Position Spring Adj    |      |
| x   | Knife Driving Bell Crank Bracket                     |                             |                      |            |           |     | Plate Pin                                  |      |
| x   | Knife Driving Bell Crank Bracket Screw (2)           |                             | 551                  | 206482     |           | x   | Knife Control Lever Latch Spring Screw     |      |
| x   | Knife Driving Bell Crank Shaft Retaining Ring        |                             | 552                  | 40058      |           | x   | Knife Control Lever Latch Spring           |      |
| x   | Knife Driving Bell Crank Shaft                       |                             | 553                  | 350109-803 |           | x   | Knife Control Lever Latch Hinge Screw      |      |
| x   | Knife Driving Arm Cpl.                               | 416229                      | 554                  | 416419     |           | x   | Knife Control Lever Latch Cpl.             |      |
| x   | Knife Driving Arm Pinch Screw                        |                             | 555                  | 416261     |           | x   | Knife Control Lever Latch Spring Stop S    |      |
| x   | Knife Driving Bell Crank                             |                             | 556                  | 416420     |           | x   | Knife Control Lever Plate Cpl.             |      |
| x   | Knife Driving Bell Crank Shaft Collar Cpl.           | Two 416279                  | 557                  | 416482     |           | x   | Knife Control Lever Latch Adjusting Scr    |      |
| x   | Knife Driving Bell Crank Shaft Collar Set            |                             | 558                  | 416325     |           | x   | Knife Control Lever Latch Adjusting Scr    |      |
|     | Screw (2)  |                             | 559                  | 416233     |           | x   | Knife Control Lever Plate Screw (2)        |      |
| x   | Knife Driving Arm Locking Plunger                    |                             | 560                  | 416331     |           | x   | Knife Control Lever Plate Screw Nut (2)    |      |
| x   | Knife Driving Arm Locking Plunger Position Screw     |                             | 561                  | 545307     |           | x   | Knife Control Lever Latch Spring Screw     |      |
| x   | Knife Driving Arm Locking Plunger Spring             |                             | 562                  | 416240     |           | x   | Knife Control Lever Position Spring Scre   |      |
| x   | Knife Driving Arm Unlocking Lever Hinge Screw        |                             | 563                  | 202603     |           | x   | Knife Control Lever Position Spring Scre   |      |
| x   | Knife Driving Arm Unlocking Lever                    |                             | 564                  | 263617     |           | x   | Knife Control Lever Position Spring        |      |
| x   | Knife Adjusting Plate                                |                             | 565                  | 416425     |           | x   | Knife Driving Shaft Bracket Cpl.           |      |
| x   | Knife Adjusting Plate Screw                          |                             | 566                  | 416285     |           | x   | Knife Control Lever Hinge Stud Set Scre    |      |
| x   | Knife Bracket Arm                                    |                             | 567                  | 416182     |           | x   | Knife Driving Eccentric Cpl.               |      |
| x   | Knife Bracket Arm Screw                              |                             | 568                  | 416306     |           | x   | Knife Driving Eccentric Set Screw          |      |
| x   | Knife Driving Arm Retainer and Knife Guard Screw (2) |                             | 569                  | 416273     |           | x   | Knife Driving Eccentric Position Screw     |      |
| x   | Knife Guard  |                             | 570                  | 416183     |           | x   | Bracket (underedge) Cpl.                   |      |
| x   | Knife Driving Arm Retainer                           |                             |                      |            |           |     |  |      |
| x   | Knife  |                             |                      |            |           |     |  |      |
| x   | Knife Bracket  |                             |                      |            |           |     |  |      |
| x   | Knife Screw  |                             |                      |            |           |     |  |      |
| x   | Knife Bracket Hinge Pin                              |                             |                      |            |           |     |  |      |
| x   | Knife Bracket Adjusting Screw                        |                             | 571                  | 267263     |           | x   | Knife Bar Position Guide Oiling Wick       |      |
| x   | Knife Bracket Adjusting Screw                        |                             | 572                  | 416224     |           | x   | Knife Bar Position Guide Screw (2)         |      |
| x   | Knife Bracket Spring                                 |                             | 573                  | 416417     |           | x   | Knife Bar Position Guide Cpl.              |      |
| x   | Knife Bracket Adjusting Screw Nut                    |                             | 574                  | 416324     |           | x   | Knife Bar Position Guide Pinch Screw N     |      |
|     |  |                             | 575                  | 416225     |           | x   | Knife Bar Position Guide Pinch Screw       |      |
|     |  |                             | 576                  | 416242     |           | x   | Knife Holder Screw                         |      |
| x   | Motor and Belt Guard                                 |                             | 577                  | 202603     |           | x   | Knife Holder Screw Washer                  |      |
| x   | Arm Shaft Bushing (front) with                       | 203100                      | 578                  | 416184     |           | x   | Knife Holder Cpl.                          |      |
| x   | Motor Terminal Box Lead Wire Cover Plate             |                             | 579                  | 416426     |           | x   | Knife Holder                               |      |
| x   | Motor Pulley (double grooved) for "V" Belt,          |                             | 580                  | 200126-806 |           | x   | Knife Screw (2)                            |      |
|     | 1-13/32 and 1-33/64 in. diam. Belt Grooves           |                             | 581                  | 416415     |           | x   | Knife Bar                                  |      |
|     | with   | Two 416268                  | 582                  | 248929     |           | x   | Knife                                      |      |
|     |  |                             | 583                  | 416185     |           | x   | Bracket (underedge) Cpl.                   |      |
| x   | Motor Pulley Set Screw (2)                           |                             | 584                  | 248896     |           | x   | Knife Bar Bushing (2)                      |      |
| x   | Knife Driving Belt Idler Pulley Adjusting Stud       |                             | 585                  | 416186     |           | x   | Knife Bar Bushing Screw                    |      |
| x   | Knife Driving Belt Idler Pulley Adjusting Stud       |                             | 586                  | 416356     |           | x   | Bracket (underedge)                        |      |
| x   | Set Screw  |                             | 587                  | 416481     |           | x   | Bracket (underedge) Screw (2)              |      |
| x   | Knife Driving Belt Idler Pulley Cpl.                 | *263509, 263513             | 588                  | 416310     |           | x   | Guide Finger Clamp Bar Bushing Set Scre    |      |
| x   | Knife Driving Belt Idler Pulley                      |                             | 589                  | 416187     |           | x   | Knife Bar Sleeve Set Screw Cpl.            |      |
| x   | Knife Driving Shaft Belt Pulley Hinge Screw          |                             | 590                  | 416228     |           | x   | Knife Bar Sleeve Set Screw                 |      |
| x   | Knife Driving Shaft Belt Pulley with                 | Two 416268                  | 591                  | 416320     |           | x   | Knife Bar Sleeve Set Screw Nut             |      |
| x   | Knife Driving Shaft Belt Pulley Set Screw (2)        |                             | 592                  | 204411     |           | x   | Knife Bar Sleeve                           |      |
| x   | Knife Driving Shaft with                             | 222583                      | 593                  | 248896     |           | x   | Guide Finger Clamp Bar Bushing             |      |
| x   | Knife Driving Shaft Oil Packing (wick) (in shaft)    |                             | 594                  | 204365     |           | x   | Guide Finger Clamp Bar Spring              |      |
| x   | Knife Driving Belt                                   |                             | 595                  | 416188     |           | x   | Guide Finger Clamp Bar Position Guide (    |      |
| x   | Arm Cover (front) (motor vent)                       |                             | 596                  | 416352     |           | x   | Guide Finger Clamp Bar Position Guide (    |      |
| x   | Motor Terminal Block Screw (furnished with motor)    |                             |                      |            |           |     |  |      |
| x   | Motor Set Screw (2)                                  |                             | 597                  | 36737      |           | x   | Guide Finger Disengaging Lever Friction    |      |
| x   | Roller Presser and Bar Cpl.                          | Two 416249, 202558, 416343, | 598                  | 204389     |           | x   | Guide Finger Disengaging Lever Friction    |      |
|     |  | 202559, 416351, 416350,     |                      |            |           |     | Spring                                     |      |
|     |  | 416394, 416243, 416176      |                      |            |           |     |  |      |
|     |  | 416177, 416392              | 599                  | 416280     |           | x   | Guide Finger Clamp Bar Position Guide      |      |
|     | Roller Presser Arm Cpl.                              | 1528, 201699, twenty-eight  | 600                  | 416237     |           | x   | Guide Finger Clamp Bar Position Guide      |      |
|     | Roller Presser Cpl.                                  | 206417, 350104              | 601                  | 241626     |           | x   | Guide Finger Disengaging Lever             |      |
|     | Feed Post Cpl.                                       | Two 545318, 249019, 249092, | 602                  | 416354     |           | x   | Guide Finger Clamp Bar                     |      |
|     |  | 416161, 263461, 416379,     | 603                  | 416353     |           | x   | Guide Finger Bracket Cpl.                  |      |
|     |  | 416178, 263829, 416162,     | 604                  | 416209     |           | x   | Guide Finger Clamp Bar Stop Adjusting      |      |
|     |  | 416461, 263849, 416274      |                      |            |           |     | Thumb Nut (2)                              |      |
|     | Feed Wheel Cpl.                                      | Three 416290, sixty 206417, | 605                  | 416312     |           | x   | Guide Finger Clamp Bar Stop Adjusting      |      |
|     |  | 416373, 416374, 416375,     | 606                  | 416471     |           | x   | Guide Finger Bracket Screw                 |      |
|     |  | 263605                      | 607                  | 416355     |           | x   | Guide Finger Clamp Bar Position Guide      |      |
|     | Feed Wheel   |                             | 608                  | 204361     |           | x   | Guide Finger Clamp Bar Latch               |      |
|     | Throat Plate Cpl.                                    | Two 416180, 263871, 416179  | 609                  | 416189     |           | x   | Guide Finger Clamp Bar Latch Spring Cp     |      |
|     | Throat Plate Knife Cutting Plate                     |                             | 610                  | 204230     |           | x   | Guide Finger Clamp Bar Latch Spring        |      |
|     | Throat Plate Body                                    |                             | 611                  | 416295     |           | x   | Guide Finger Clamp Bar Latch Hinge Scr     |      |
|     | Throat Plate Knife Cutting Plate Screw (2)           |                             | 612                  | 416288     |           | x   | Guide Finger Clamp Bar Position Guide      |      |
|     | Knife Bar Driving Connection Cpl.                    | 222013, 416416, 263611,     | 613                  | 416296     |           | x   | Guide Finger Screw                         |      |
|     |  | 263627, 416423, 416424,     | 614                  | 248878     |           | x   | Guide Finger                               |      |
|     |  | 508378                      | 615                  | 248879     |           | x   | Guide Finger with projection to guard K    |      |
|     | Knife Driving Connection                             |                             |                      |            |           |     | (furnished in place of 248878 if specified |      |
|     | Knife Driving Connection Hinge Pin Cpl.              | 272115                      |                      |            |           |     | order)                                     |      |
|     | Knife Driving Connection Hinge Pin Oiling Wick       |                             | 616                  | 276046     |           | x   | Knife Driving Shaft Oil Wick (in arm)      |      |
|     | Knife Driving Connection Plunger Cpl.                | 416293                      |                      |            |           |     |  |      |
|     | Knife Driving Connection Plunger Screw               |                             |                      |            |           |     |  |      |
|     | Knife Driving Connection Plunger Spring              |                             | 630                  | 263677     |           | x   | Knife Driving Lever Guard                  |      |
|     | Knife Driving Link Cpl.                              | 416281                      | 631                  | 416316     |           | x   | Knife Driving Lever Guard Screw (2)        |      |
|     | Knife Driving Connection Hinge Pin                   |                             |                      |            |           |     |  |      |
|     | Position Screw                                       |                             |                      |            |           |     |  |      |

| Components   | Illustr.<br>Ref. No. | Part No. | For Class |     |     | Name   | Components   |
|--|----------------------|----------|-----------|-----|-----|--|--|
|  |                      |          | 124       | 131 | 132 |  |  |
| 416240, 416235, 416276   | 632                  | 203411   |           | x   |     | Knife Driving Lever Guard Screw Washer (2)   |  |
|  | 635                  | 416472   |           | x   |     | Feed Post Base Cover Screw (2)   |  |
|  | 638                  | 263853   |           | x   |     | Throat Plate Cpl.  | Two 141584, 263851, 263852   |
|  | 639                  | 263852   |           | x   |     | Throat Plate Needle Plate  |  |
|  | 640                  | 263851   |           | x   |     | Throat Plate Body  |  |
| 545307, 40058, two 416233,<br>416319, two 416331, two<br>206482, 416419, 416420,<br>263618, 350109, 416418   | 642                  | 416439   |           | x   |     | Knife Guard Holder Cpl.  | 416257, 416322, 225837,<br>263681, 416437, 416438,<br>263684   |
|  | 643                  | 416322   |           | x   |     | Knife Guard Holder Hinge Screw Nut   |  |
|  | 644                  | 225837   |           | x   |     | Knife Guard Holder Hinge Screw Washer  |  |
|  | 645                  | 263684   |           | x   |     | Knife Guard Holder Spring  |  |
|  | 646                  | 416438   |           | x   |     | Knife Guard Holder Bracket   |  |
|  | 647                  | 416257   |           | x   |     | Knife Guard Set Screw  |  |
|  | 648                  | 263681   |           | x   |     | Knife Guard  |  |
|  | 649                  | 416437   |           | x   |     | Knife Guard Holder Cpl.  | 416284   |
|  | 650                  | 416284   |           | x   |     | Knife Guard Set Screw  |  |
| 232348   | 651                  | 416206   |           | x   |     | Knife Guard Holder Bracket Screw (2)   |  |
|  | 652                  | 416190   |           | x   |     | Hook Post Cpl.   | 416136, 545342, two 544322,<br>two 544303, 416215, 416170,<br>203478, 234426, 263421,<br>263464, 263476, 416169,<br>263479, 263480, 263481,<br>416466, 263482, 416410,<br>263593, 263826, 416413,<br>416463, 416478, four 263093<br>Two 263582 |
| 416261   |                      |          |           |     |     |  |  |
| 416325, 416482   | 653                  | 416463   |           | x   |     | Hook Post with   |  |
|  | 654                  | 263093   |           | x   |     | Knife Bracket Arm Oil Packing (wick) (4)   | 416201, 541178, 1443, 7071,<br>206840, 241732, 263656,<br>263862, 263863, 263864,<br>416462, 263861, two 545239,<br>two 416206   |
|  | 664                  | 416464   |           | x   |     | Edge Guide Bracket Cpl.  |  |
|  | 665                  | 545239   |           | x   |     | Edge Guide Screw (2)   |  |
| 416285   | 666                  | 241732   |           | x   |     | Edge Guide   |  |
|  | 667                  | 263861   |           | x   |     | Edge Guide Bracket   |  |
| 416273, 416306   | 668                  | 206840   |           | x   |     | Edge Guide Bracket Hinge Stud Spring Washer  |  |
|  | 669                  | 263656   |           | x   |     | Edge Guide Bracket Hinge Stud  |  |
|  | 670                  | 263864   |           | x   |     | Edge Guide Bracket Release Spring  |  |
| Two 416224, 416242, 416288,<br>416242, 202603, 416189,<br>204361, 204365, 416188,<br>416185, 416353, 416354,<br>416355, 416415, 263610,<br>416417, 416184, 267263,<br>416471 | 671                  | 416462   |           | x   |     | Edge Guide Bracket Support Cpl.  | 416213   |
|  | 672                  | 416213   |           | x   |     | Edge Guide Bracket Hinge Stud Set Screw  |  |
|  | 673                  | 1443-806 |           | x   |     | Edge Guide Bracket Release Lever Spring Screw  |  |
|  | 674                  | 7071-806 |           | x   |     | Edge Guide Bracket Release Lever Spring Washer   |  |
|  | 675                  | 263863   |           | x   |     | Edge Guide Bracket Release Lever Spring (flat)   |  |
|  | 676                  | 263862   |           | x   |     | Edge Guide Bracket Release Lever   |  |
|  | 677                  | 541178   |           | x   |     | Edge Guide Bracket Release Lever Hinge Screw Nut   |  |
|  | 678                  | 416201   |           | x   |     | Edge Guide Bracket Release Lever Hinge Screw   |  |
|  | 679                  | 416206   |           | x   |     | Edge Guide Bracket Support Screw (2)   |  |
| 416225, 416324   | 681                  | 504110   |           | x   |     | Feed and Hook Post Cover (back or front) Screw (4)   |  |
|  | 682                  | 416191   |           | x   |     | Knife Bracket Arm Cpl.   | 463, two 416253, 416431,<br>416432, 263669, 263670,<br>263840, 416470, 416473  |
|  | 683                  | 416253   |           | x   |     | Knife Screw (2)  |  |
| Two 200126, 416426   | 684                  | 416431   |           | x   |     | Knife Bracket  |  |
|  | 685                  | 263840   |           | x   |     | Knife Bracket Adjusting Screw Lock Screw<br>Packing (nylon)                                |  |
|  | 686                  | 416473   |           | x   |     | Knife Bracket Adjusting Screw  |  |
|  | 687                  | 463-830  |           | x   |     | Knife Bracket Adjusting Screw Lock Screw   |  |
| 416186, 416187, 416310,<br>204411, 416356, three 248896  | 688                  | 263669   |           | x   |     | Knife Bracket Hinge Pin  |  |
|  | 689                  | 263670   |           | x   |     | Knife Bracket Spring   |  |
|  | 690                  | 416470   |           | x   |     | Knife Bracket Spring Screw   |  |
|  | 691                  | 416432   |           | x   |     | Knife Bracket Arm  |  |
|  | 692                  | 238508   |           | x   |     | Knife  |  |
|  | 693                  | 263688   |           | x   |     | Knife Switch-out Plunger   |  |
|  | 694                  | 416192   |           | x   |     | Knife Switch-in Lever Cpl.   | 416193   |
| 416228, 416320   | 695                  | 416193   |           | x   |     | Knife Switch-in Lever Pinch Screw  |  |
|  | 696                  | 416337   |           | x   |     | Knife Bracket Arm Spring Adjusting<br>Collar Cpl.  | 416275   |
|  | 697                  | 416275   |           | x   |     | Knife Bracket Arm Spring Adjusting<br>Collar Set Screw                                     |  |
|  | 698                  | 263668   |           | x   |     | Knife Bracket Arm Spring   |  |
| 416352, 241626<br>36737, 416237, 416280,<br>204389   | 699                  | 416194   |           | x   |     | Knife Driving Lever (upper) Cpl.   | 416332, 241721, 416434,<br>416435  |
|  | 700                  | 416332   |           | x   |     | Knife Driving Lever (upper) Locking Plunger<br>Spring Thumb Nut Cpl.                       | 416281   |
|  | 701                  | 416281   |           | x   |     | Knife Driving Lever (upper) Locking Plunger<br>Spring Thumb Nut Set Screw                  |  |
|  | 702                  | 416434   |           | x   |     | Knife Driving Lever (upper) Cpl.   | 416229   |
|  | 703                  | 416229   |           | x   |     | Knife Driving lever (upper) Pinch Screw  |  |
|  | 705                  | 241721   |           | x   |     | Knife Driving Lever (upper) Locking Plunger<br>Spring                                      |  |
| 416209, 416312   | 706                  | 416435   |           | x   |     | Knife Driving Lever (upper) Locking Plunger  |  |
|  | 707                  | 263687   |           | x   |     | Knife Switch-out Lever   |  |
|  | 708                  | 416260   |           | x   |     | Knife Switch-out Lever Hinge Screw   |  |
|  | *711                 | 249288   |           | x   |     | Knife Driving Lever Fork   |  |
|  | 712                  | 416229   |           | x   |     | Knife Driving Fork Lever (lower) Pinch Screw   |  |
|  | 713                  | 24173    |           | x   |     | Knife Driving Lever Fork Swivel  |  |
| 416209, 416312   | 714                  | 416202   |           | x   |     | Knife Driving Lever Fork Swivel Screw  |  |
| 204230, 416295   | 715                  | 241738   |           | x   |     | Knife Driving Fork Lever (lower) Shaft   |  |
|  | 720                  | 263673   |           | x   |     | Knife Driving Fork Lever (lower) Cpl.  | 416202, 24173, 416433,<br>241738<br>416229,* 249288  |
|  | 721                  | 416433   |           | x   |     | Knife Driving Fork Lever (lower) with<br>Knife Driving Lever Fork Slide Block<br>Cap Screw |  |
|  | 722                  | 416244   |           | x   |     | Knife Driving Lever Fork Slide Block<br>Cap Screw  |  |
|  | 723                  | 249289   |           | x   |     | Knife Driving Lever Fork Slide Block   |  |
|  | 724                  | 263680   |           | x   |     | Knife Driving Shaft Housing with<br>Knife Driving Shaft Bearing (2)                        | Two 263679   |
|  | 725                  | 263679   |           | x   |     | Knife Driving Shaft Housing Screw (4)  |  |
|  | 726                  | 129-805  |           | x   |     | Knife Driving Lever Fork Slide Block<br>Oiling Wick  |  |
|  | 727                  | 249298   |           | x   |     |  |  |