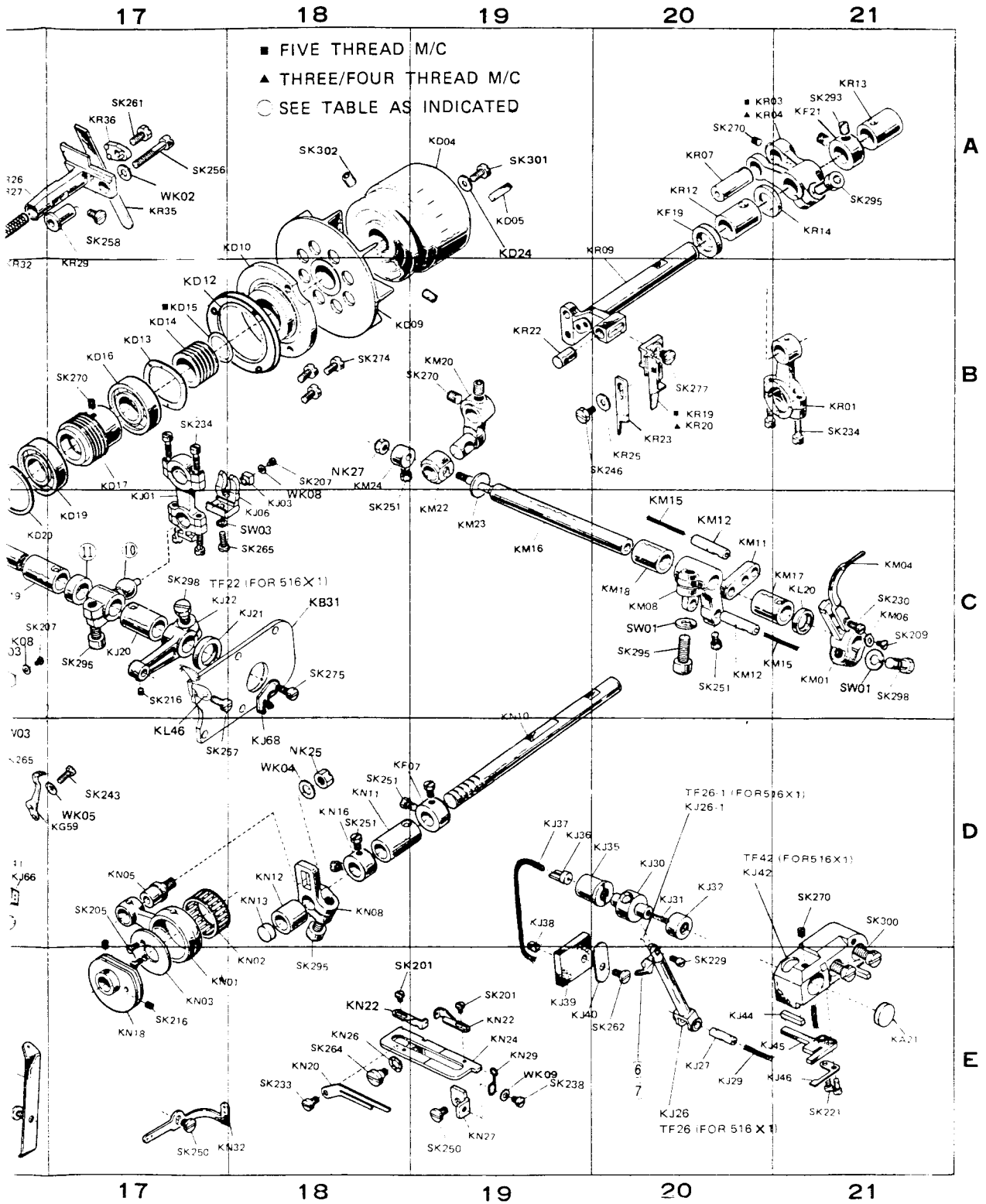


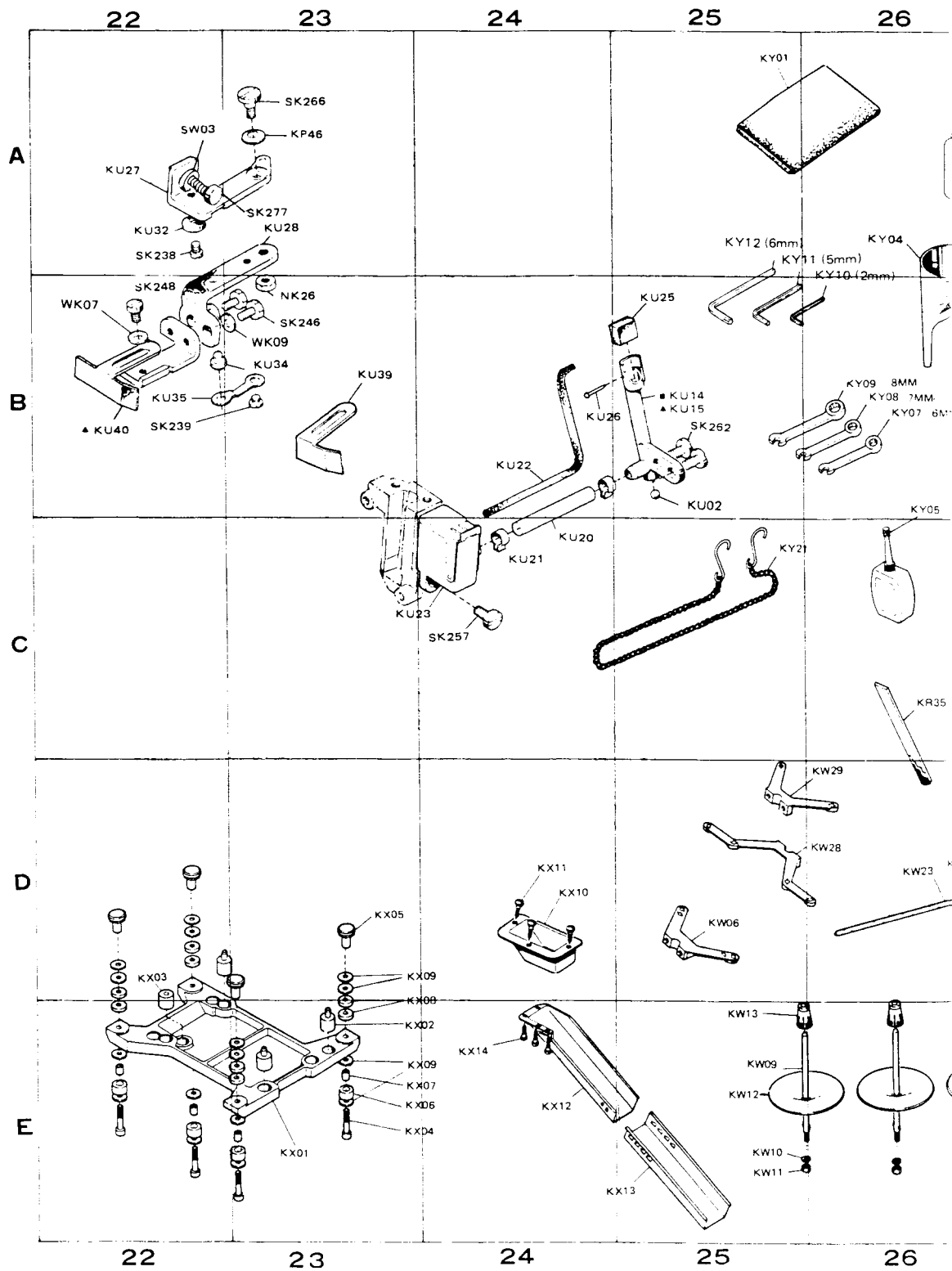
PARTS LIST

390 Series

390 SERIES

ULTRA HIGH SPEED
OVERLOCK MACHINE
SAFETY STITCH MACHINE





RE:SER DOT COMP	FABRIC GUARD	UPPER LOOPER	SPREA- DER	NEEDLE HOLDER	NEEDLE DRIVE CRANK	UPPER LOOPER DRIVE CRANK	WASHER	NDL SIZE	FOOT LIFT mm
152E/ F155C			LP21	KG131	KF25 STD	KJ09	KJ10	9	5.5
152E F525	KS62	LP22		KG131	KF25 STD	KJ09	KJ10	11	5.5
P230C/ F371	KS62	LP22		KG131	KF25 STD	KJ09	KJ10	9	5.5
230C/ F371	KS62	LP22		KG131	KF25 STD	KJ09	KJ10	9	5.5
P136		LP24		KG131	KF26 GA, HI	KJ11	KJ13	11	6.0
152E/ F155C		LP22		KG131	KF25 STD	KJ09	KJ10	9	5.5
253/ F374	KS62	LP34		KG142	KF26 HI	KJ11	KJ13	14	6.0
253 F503/ 53 F374	KS62	LP24		KG142	KF26 HI	KJ11	KJ13	11	6.0
30C F503/ 30C F374	KS62	LP24		KG142	KF25 STD	KJ11	KJ13	9	5.5
P136		LP24		KG142	KF26 GA, HI	KJ11	KJ13	11	6.0
P998 P504	KS42	LP22 (LP21)		KG152 KG153	KF25 STD	KJ11	KJ10	11	5.5
P502	KS42	LP24 (LP23)		KG155	KF25 STD	KJ11	KJ10	14	5.5
P502	KS42	LP24 (LP23)		KG155	KF26 HI	KJ11	KJ12	16	6.0
P508 P509	KS42B	LP24 (LP23)		KG153 KG155	KF25 GA, STD	KJ11	KJ10	14	5.5
P955	KS47	LP38 (LP23)		KG155	KF26 HI	KJ11	KJ12	21	6.0

GROUP PARTS NUMBER

- KB100 - Cloth Plate (Narrow) for 3, 4 Thread
KB01, KB03, KB08, KB11, KB12, KB21, NK23, NK26, SK221, SK 240, SK241, SK268, WK06, WK09
- KB101 - Cloth Plate (Wide) for 5 Thread
KB02, KB05, KB09, KB17, KB12, KB21, NK23, NK26, SK221, SK240, SK241, SK268, WK06, WK09
- *KF100 - Needle Holder Guide
KF32, KF33, KF34, KF35, KF37, SK216
- *KF100 - Needle Thread Lubricator Complete for 3, 4 Thread
KF12, KF13, KG14, KG15, KG19, SK201, SK250, SK359
- *KG101 - Needle Thread Lubricator Complete for 5 Thread
KG12, KG13, KG14, KG15, KG16, KG25, SK207, SK250, SK359
- KG120 - Thread Tension Complete with Heavy Spring
KG02, KG03, KG04, KG05, KG06, KG07, KG08, KG09
- KG121 - Thread Tension Complete with Medium Spring
KL30, KG03, KG04, KG05, KG06, KG07, KG08, KG09
- KG122 - Thread Tension Complete with Light Spring
KG01, KG03, KG04, KG05, KG06, KG07, KG08, KG09
- KG123 - Thread Tension Complete with Heavy Spring for 4, 5 Thread
KG02, KG03, KG04, KG05, KG06, KG07, KG08, KG10
- KJ100 - Upper Looper Holder
KJ26, KJ30, KJ31, KJ25-1, SK229
- KJ110 - Base/Upper Looper Holder Guide
KA21, KJ32, KJ42, SK270, SK360
- KN100 - Bracket/Looper Thread Tension
KN36, KN40, KN42, KN43, KN44, NK26, SK257
- *KQ100 - Crank Complete/Diff. Feed
KQ37, KQ37-1, KQ37-2, SK221, SK295
- *KQ110 - Feed Bar
KQ07, KQ10
- KT100 - Gear Pump Complete
KT03, KT04, KT06, KT07, KT08, KT09, KT10, KT12, KT24, KT26, KT34, KP03, SK262, SK267, SK278, SK293, SK304
- KT110 - Oiler Reservoir
KT51, KT56, KT57, KT58, SK262, SK305, SK310, SW102
- *KT120 - Indicator Complete
KT46, KT47, KT48
- KU100 - Needle Cooler Complete Set for 3, 4 Thread
KU22, KU15, KU23, KU21, KU22, KU23, KU25, KU26, SK257, SK262
- KU101 - Needle Cooler Complete Set for 5 Thread
KU02, KU16, KU20, KU21, KU22, KU23, KU25, KU26, SK257, SK262
- KW100 - Thread Stand Complete for 3 Thread
KW01, KW02, KW03, KW04, KW05, KW06, KW07, KW08, KW09, KW10, KW11, KW12, KW13, KW14, KW15, KW17, KW18, KW20, KW23, KW26, KW28, KW32, KW33, KW34, KW36, KW38
- KW101 - Thread Stand Complete for 4, 5 Thread
KW01, KW02, KW03, KW04, KW05, KW06, KW07, KW08, KW09, KW10, KW11, KW12, KW13, KW14, KW15, KW17, KW18, KW20, KW23, KW26, KW28, KW32, KW33, KW34, KW36, KW38
- KW102 - Thread Stand Complete for 6 Thread
KW11, KW12, KW13, KW14, KW17, KW18, KW20, KW23, KW26, KW28, KW32, KW33, KW34, KW36, KW38
- KX100 - Drive Complete
KX10, KX11, KX12, KX13, KX14
- KX110 - Parts for Maching Rest Board
KX02, KX03, KX04, KX05, KX06, KX07, KX08, KX09

* Parts can only be supplied by group.

DD KJ32	7A KL30	18E KN20	14B KP35	9B KQ42	4B KS16	3E KT23	22A KU32	28E KW33
	3A KL36	19E KN22	12B KP37	9C KQ44	4C NK21	3E KT24	23B KU34	27E KW34
DD KJ35	7D KL38	19E KN24	12B KP41	9C KQ46	3B KS18	2E KT24	22B KU35	28E KW35
DD KJ36	7D WK06	18E KN26	13B KP42	9D KQ48	3A KS20	3E KT26	23B KU39	27C KW36
DD KJ37	16D KL43	19E KN27	13B KP43	9D KQ49	3B KS21	2E KT26	22A SW03	
DD KJ38	17D KL46	19E KN29	12C KP46	9C KQ50	2D KS24		22B KU40	- KX -
DE KJ39	15D KL57	19E WK09	12C KP46		5A KS26	4E KT26	22B WK07	
			12C KP47	- KR -		3D KT27	22B KU43	23E KX01
DE KJ40	- KM -	17E KN32	12B KP47			2E KT32	23B WK09	23E KX02
DD KJ42		16E KN34			5A KS27	2D KT33		22D KX03
DE KJ44	21C KM01	15E KN36	13A KP50	21B KR01	5A KS28	4E KT34		23C KX04
DE KJ45	21C SW01	16E KN37	13A KP51	21A KR03	4A KS29			23D KX05
DE KJ46	21C KM04	16E KN38	13A KP52	21A KR04	4A KS30	6B KT38	- KW -	
	21C KM06	14E KN38	13A KP54	20A KR07	4A KS31	6B KT39		23E KX06
	20C KM08	14E KN40	13B KP56	20A KR09		6B KT41	27D KW01	23E KX07
DA KJ51		15E KN26	13B KP57	20A KR12	4A SP04	6B KT42	28E KW02	23D KX08
DA KJ58	20C SW01	14E KN42	12D KP59	21A KR13	4A KS34	7B KT43	28D KW03	23D KX09
DD KJ61	20C KM11	14E KN43	12B KP60	21A KR14	3D KS42		28E KW04	23D KX10
DD KJ63	20C KM12	14E KN44		20B KR19	2C KS44	7B KT44	28E KW05	
DD KW06	20C KM15			20B KR20	1C KS54	7E KT46		24D KX10
DD KJ68	19C KM16					7E KT47	28C KW05	24D KX11
						7E KT48	25D KW06	24D KX12
						7E KT49	27C KW07	25E KX13
							28D KW08	24E KX14
	21C KM17	14D KP01	11B KQ05	19B KR22	1C KS56	6E KT51		
	20C KM18	14D KP02	11B KQ07	20B KR23	1C KS58	6D KT52	28C KW08	- KY -
	19B KM20	14D KP03	11B KQ10	20B KR25	1C KS60	4D SW02	25E KW09	25A KY01
	19B KM22	14C KP03	10B KQ11	16A KR26	1C KS61	5E KT56	25E KW10	27A KY02
	19C KM23	14C KP05	10B KQ12	16A KR27	2C KS62	5E KT57	25E KW11	26A KY03
							26D KW11	26A KY04
	18B KM24	13D KP08	10B KQ13	17A KR29	1C KS64	5E KT58		26B KY05
DC WK08	18B NK27	13D KP09	11A KQ15	16A KR32	1C WK08	7B KT60		26B KY07
DC SW03		14D KP11	10B KQ17	16B KR33				26B KY08
DC KL09	- KN -	13D KP13	11B KQ19	17A KR35	- KT -			26B KY09
		13D KP14			4D KT03		27D KW11	26B KY10
DD KL11	17E KN01		10A KQ21	26C KR35	4D KT04		25E KW12	26A KY11
DD KL12	18E KN02	13D KP15	9B KQ24	17A KR36	4E KT06		25D KW13	25A KY12
DD KL15	17E KN03	13D KP18	11A KQ25		4E KT07		28C KW14	28B KY14
DD KL16	17D KN05	13D KP21	10A KQ28			25B KU18		
DD KL17	18D WK04	13D KP22	9A KQ30	- KS -	4E KT08	26B KU15	27C KW15	
		3B KP23			4E KT09	24B KU20	27D KW17	27B KY16
DD SW03	18D NK25		10A KQ31	2C KS01	4E KT10	24C KU21	27D KW17	28B KY17
DD KL20	18D KN08	13A KP25	10A NK25	3C KS02	4E KT12	24B KU22	27D KW18	27B KY18
DD KL20	19C KN10	14A KP27	9A KQ33	2C KS03	3B KT14	24C KU23	26D KW20	29B KY20
DD KL21	18D KN11	13A KP28	10B KQ34	3C KS05	27B KT14	25B KU25		25C KY21
DD KL22	18D KN12	12B KP30	10B KQ35	2C KS09	4B KT15	24B KU26	26D KW23	
		13B KP31			3B KT16	22A KU27	28C KW26	28A KY26
DD KL23	18D KN13		9B KQ37	3B KS10	3B KT17	23A KU28	26C KW29	
DD KL25	18D KN16	13B KP32	9B KQ40	4B KS12	3E KT19	23A KP46	24C KW29	
DD WK11	17E KN18	13A KP33	9B KQ41	4B KS14	3E KT21	23B NK26	25D KW32	