

January 3, 1950

Department #54

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List of Parts Complete .

for

Machine No. 158-6

158-6

:LR

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List of Parts Complete

for

Machine No. 158-6

No.	Name
*132110	Arm with 15404 and two each 462AL, 624AL, 15405, 42253 and 42487
4389	2 Arm Dowel Pin
949 E	2 " Screw
132501	Cloth Plate
132502	" " Extension (top)
229 E	2 " " " " Screw
42005	" " Lock Spring
236 J	2 " " " " Screw
132207	Cloth Plate complete, Nos. 42005, 132501, 132502 and two each 229E and 236J
1437 D	Cloth Plate Hinge Screw
1655 E	" " " " Nut
42205	Feed Bar with 1253AL
42007	" " Hinge Pin
1253 AL	" " " " Set Screw
42008	" Connecting Rod with two 1057AL
1057 AL	2 " " " Cap Screw
1373 C	" " " Hinge Screw
1520 J	" " " " " Nut
132504	" Dog, 14 teeth (10 teeth to the inch) for single thread
132097	" " 23 teeth (16 teeth to the inch) for two threads
190 J	" " Screw
42011	" Eccentric with two 453AL
132505	" " Cover
42102	" " " Holder

283 D	Feed Eccentric Cover Holder Thumb Screw
2749	" " " " " " Washer
207 J 2	" " " Screw
453 AL 2	" " Set Screw
132506	" Lifting Eccentric with two 462AL
42013	" " " Connection
462 AL 2	" " " Set Screw
1374 C	" Regulating Screw Stud
1680 C	" " " " Nut
42290	" " " " " Washer
42014	" Regulator with 233J and two 1259AL
42015	" " Connection with 1012E
1012 E	" " " Adjusting Screw
1373 C	" " " Hinge Screw
1520 J	" " " " " Nut
42016	" " Hinge Stud
1259 AL 2	" " Set Screw
233 J	" " Stop Screw
42019	" Rock Shaft
42021	" " " Crank with 157E
157 E	" " " " Clamping Screw
42020	Feed Rock Shaft Complete, Nos. 42019 and 42021
42098	" " " Hinge Pin
42079 2	" " " " " Bushing
1036 AL 2	" " " " " " Set Screw
*132507	Frame
42210	" Rotary Shaft
42024	" " " Bushing (front)
1036 AL	" " " " " Set Screw
42211	" " " Crank with 1036AL and 1375AL
1375 AL	" " " " Position Screw
1036 AL	" " " " Set Screw

42026		Frame Rotary Shaft Flanged Bushing (back)
54967		" " " " " " Oil Pad (braided cotton)
1036 AL		Frame Rotary Shaft Flanged Bushing (back) Set Screw
42367		" " " Front Bearing Oil Pad (braided cotton)
42027		" Side Cover (left) with 132701
132701		" " " " Handle
330 W	2	" " " " Screw
42028		" " " (right)
42101		" " " " Lock Spring
190 J		" " " " " " Screw
330 W	2	" " " " Screw
132508		" Top Cover
132180		" " " Extension (back)
742 F		" " " " " Screw
132509		" " " " (front) for 132510
132098		" " " " " " 132099
132510		Frame Top Cover Extension (front) 132509 with 132511 and two 233J, for single thread stitch
132099		Frame Top Cover Extension (front) 132098 with 132100 and two 337J, for two or three thread stitch
132511		Frame Top Cover Extension (front) Chaining-off Finger for 132510
132100		Frame Top Cover Extension (front) Chaining-off Finger for 132099
233 J	2	Frame Top Cover Extension (front) Chaining-off Finger Screw for 132510
337 J	2	Frame Top Cover Extension (front) Chaining-off Finger Screw for 132099
190 J		Frame Top Cover Extension (front) Screw
742 F	2	" " " Screw
42305	2	Knife (movable)
		Note: Two No. 42305 are sent with this machine.
42306		Knife (movable) Gib
42307		" " Holder

42308				Knife (movable) Holder 42307 with 133F, 42040 and 42306
42038			"	Guide with 336F
42039			"	" Plate
821 E	2		"	" " Screw
336 F			"	" Set Screw
133 F			"	" Screw
42040			"	" Extension Pin
42041			"	" Spring
42042			"	" Lever
132512			"	" Bracket with 1036AL
949 D			"	" Screw
42217			"	" Connection with two 175E
175 E	2		"	" Cap Screw
1373 C			"	" Hinge Screw
1520 J			"	" " " Nut
42045			"	" Hinge Stud
1036 AL			"	" " Set Screw
42309	2		"	(stationary) with 42049
Note: Two No. 42309 are sent with this machine.				
42310				Knife (stationary) Clamping Stud
1534 D			"	" " Thumb Nut
132513			"	" Holder
1376 C			"	" Regulating Thumb Screw
1101 C			"	" Screw
42049	2		"	" Stud
132514				Looper (left hand) for single thread stitch
42219			"	" " " two or three thread stitch
42051			"	" " Lever with 209H
42052			"	" " Connecting Link
50562 C	2		"	" " " Hinge Screw
1520 C	2		"	" " " " " Nut
42053			"	" Hinge Stud

1036 AL		Looper (left hand)	Lever Hinge Stud	Set Screw
209 H		"	"	" Set Screw
42239		"	(right hand)	for three thread stitch
42073		"	"	" and Spreader Lever with 1259AL
42221		"	"	" " " Ball Stud
1259 AL		"	"	" " " Set Screw
42075		"	"	" " " Connection with four 896AL
896 AL 2		Looper (right hand)	and Spreader Lever Connection Cap (lower)	Screw
896 AL 2		Looper (right hand)	and Spreader Lever Connection Cap (upper)	Screw
42077		Looper (right hand)	and Spreader Lever Connection Guide	
171 F		"	"	" " " " " Screw
42078		"	"	" " " Hinge Pin
42079	2	"	"	" " " Bushing
1259 AL 2		"	"	" " " " " Set Screw
197 J		Looper (right hand)	Set Screw	
38534		Needle Bar (hollow)		
42253	2	"	"	Bushing
462 AL 2		"	"	" Set Screw
42291		"	"	Connecting Bracket with 223F and 1057J
1057 J		"	"	" Clamping Screw
42055		"	"	" Link
40247	2	"	"	" Hinge Pin
223 F		"	"	" " " Set Screw for 42291
904 AL		"	"	" " " " " 42104
42057		"	"	" Rod with four 896AL
896 AL 2		"	"	" Cap (lower) Screw
896 AL 2		"	"	" " (upper) Screw
42077		"	"	" Guide
171 F		"	"	" " Screw
42103		"	"	Crank (back) with 1258AL and two 1259AL

42074		Needle Bar Crank (back) Ball Stud
1259 AL	" " " "	" " " " Set Screw
1259 AL	" " " "	" " " " Position Screw
1258 AL	" " " "	" " " " Set Screw
42104	" " " "	" " " " (front) with 904AL, 1258AL and 1259AL
1259 AL	" " " "	" " " " Position Screw
1258 AL	" " " "	" " " " Set Screw
42105	" " " "	" " " " Shaft
42487	2	" " " " Bushing
624 AL	2	" " " " Set Screw
42115		" " " " Thread Retainer Bracket
228 J		" " " " Screw
42483		" " " " Disc
93 AL		" " " " Screw
10107		" " " " Spring
1737 C		" " " " Clamping Nut
132515		" " " " Guard
171 F		" " " " Screw
132096		Presser Foot Body
132517		" " " " Chaining-off Finger for 132006
132008		" " " " " 132007
233 J		" " " " Screw
132006		Presser Foot complete, for single thread stitch, Nos. 233J, 132096 and 132517
132007		Presser Foot complete, for two or three thread stitch, Nos. 233J, 132008 and 132096
1324 C		Presser Foot Screw
39541		" " " " Washer
132518		" " " " Lever
42045		" " " " Hinge Stud
1120 AL		" " " " Set Screw
132519		" " " " Lifter
50378 F		" " " " Screw (back)

1547 J		Presser Lever Lifter Screw (back) Nut
190 J		" " Screw
1378 J		Pressure Regulating Thumb Screw
132109		Pulley (loose) 2 3/16 in. diam.
791517		" " Ball Bearing
132111		" (tight) 2 3/16 in. diam. with 424C and 1354C
1354 C		" " Position Screw
424 C		" " Set Screw
132112		Pulleys (loose and tight) complete, Nos. 132109, 132111 and 791517
42250		Spreader, for two thread stitch
197 J		" Screw
132183		Tension (looper, left hand) Bracket
191 J		" " " " " Screw
2102	2	" " " " Disc
1560 C		" " " " Regulating Thumb Nut
828 C		" " " " Screw Stud
42418		" " " " " " 828C with 1560C
10148		" " " " Spring
2102	2	" (looper, right hand) Disc
1560 C		" " " " Regulating Thumb Nut
828 C		" " " " Screw Stud
42418		" " " " " " 828C with 1560C
10148		" " " " Spring
17547		" " " " Thread Guide
2102	2	" (needle thread) Disc
1560 C		" " " " Regulating Thumb Nut
916 C		" " " " Screw Stud
44209		" " " " " " 916C with 1560C
2103		" " " " Spring

42082	Tension (needle thread) Thread Guide
42242	Thread (looper, left hand) Eyelet, for two or three thread stitch
233 J	Thread (looper, left hand) Eyelet Screw
42084	" " " " Tube
462 AL	" " " " " Set Screw
42093	" (looper, right hand) Staple
190 J	" " " " " Screw
42127	" " " " Take-up
197 J	" " " " " Screw
132520	" (needle) Eyelet, for single thread stitch
42096	" " " " two or three thread stitch
217 J	" " " Screw
42162	" " Take-up for single thread stitch
42128	" " " " two or three thread stitch
197 J 2	" " " Screw
132084	" Cutting Knife
132184	" " " Bar
132185	" " " " Bracket
191 J 2	" " " " " Screw
132186	" " " " Handle with 453AL
453 AL	" " " " " Set Screw
132095	" " " " Spring
132085	" " " Block (brass)
50156 F 2	" " " " Screw
132197	" " " Locating Collar with 50084C
50084 C	" " " Collar Set Screw
207 E	" " " Screw
132009	Throat Plate, for 132107, for 132504, for single thread stitch
132107	Throat Plate 132009 with 132085 and two 50156F, for 132504, for single thread stitch
132010	Throat Plate for 132108, for 132097, for two or three thread stitch

132108		Throat Plate 132010 with 132085 and two 50156F, for 132097, for two or three thread stitch
742 F	2	Throat Plate Screw
15404		Trade Mark
15405	2	" " Rivet

Accessories

120344		Oiler (copper plated) with 120345
120345		" Spout, 5 in. long
120440		Screw Driver
42090		Threading Wire
68547		Wrench for 1324
8908		" " 1520
4822		" " 1547

Belt and Belt Shifter Parts

41874		Belt, size 1/4 in., length 29 3/4 in., with 25128
132208		" Guard with 132209, 132210 and four 150048
132209		" " Bracket (lower)
150048	2	" " " " Rivet
132210		" " " (upper)
150048	2	" " " " Rivet
327 R	2	" " Screw (lower)
9525	2	" " " " Washer
333 R		" " " (upper)
9525		" " " " Washer
25128		" Hook
132211		" Shifter
132212		" " 132211 with 25143 and 132213
25143		" " Belt Guide (left)
132213		" " " " (right)

52 C				Belt Shifter Hinge Screw
4430		"	"	" " Friction Washer
132214		"	"	Releaser
1425 C		"	"	" Hinge Screw
8482		"	"	" " Washer
132215	2	"	"	" Tripping Plate
1330 R	4	"	"	" " Screw
39026	4	"	"	" " " Washer

Machine Base

132216				Machine Base with 436C and four 445C
132217	2	"	"	" Bumper (rubber)
132218	4	"	"	" Clamp with 327R and 1528R
327 R	4	"	"	" " Screw
1528 R	4	"	"	" " " Nut
132219		"	"	" Guard (for looper motion)
327 R	2	"	"	" " Screw
132220		"	"	" Releasing Rod
132221		"	"	" " Bracket with 50166R
1177 R	2	"	"	" " " Screw
67425	2	"	"	" " " Lock Washer
132222		"	"	" " Spring
219 E		"	"	" " " Screw
50166 R		"	"	" " " " Eyelet
132223		"	"	" " Collar with 457AL
457 AL		"	"	" " " Set Screw
132224		"	"	" " Spring
132225	2	"	"	" Retaining Plate
1300 R	4	"	"	" " " Screw
132226	2	"	"	" Stop Pin
132227	2	"	"	" " " Bracket
132228	2	"	"	" " " " 132227 with 138R, 132215, 132226 and two each 1300R and 39026

50344 J		Machine Base Thumb Screw, to fasten Machine to base
14063		" " " " Spring
9842		" " " " " Washer
132229	4	" " Wheel
132230	4	" " " 132229 with 132231 to 132233
132231	4	" " " Ball Bearing
132232	4	" " " " " Retainer
132233	4	" " " Shaft
445 C	4	" " " " Set Screw
42088	4	" Cushion (felt)
935 E	4	" " Screw
66707	4	" " " Washer
132234		Machine Base complete, Nos. 52C, 219E, 1425C, 4430, 8482, 132212, 132214, 132216, 132219 to 132224, two each 327R, 1177R, 67425, 132225, four each 935E, 1300R, 42088, 66707 and 132230

Rail and Rail Parts

132235		Cloth Guide (rod)
132236	2	" " Edge Guide
132237	2	" " " " Plate
132238	2	" " " " " Bracket with 51394J and two 69126
51394 J	2	Cloth Guide Edge Guide Plate Bracket Thumb Screw
69126	4	" " " " " Position Pin
742 F	4	" " " " " Screw
1231 F	4	" " " " Screw
*132071	4	" " " " Spur
132239	4	" " " " " 132071 with 132240
132240	4	" " " " " Holder
132241	2	Cloth Guide Edge Guide complete, Nos. 132236 to 132238 and two each 742F, 1231F and 132239
132242	4	Cloth Guide Supporting Stud

1793 R	4	Cloth Guide Supporting Stud Lock Nut
1793 R	4	" " " " Nut
132243		Machine Base Rail (back)
132244		" " " (front)
132245	2	" " " Spacing Stud
51625 C	4	" " " " " Nut
132246	6	" " " Supporting Plate
51083 R	12	" " " " " Bolt with 51581R
51581 R	12	" " " " " " Nut
701348	12	" " " " " " Lock Washer
132247	12	" " " " " Spacer
132248	2	" " " Truss Rod
1606 R	4	" " " " " Nut
9842	4	" " " " " Washer
132249	4	" " " " " Stud (long)
132250	4	" " " " " " (short)
51625 C	8	" " " " " Nut
126750	4	" " " Wheel with 126752
132251		" " " " Guide (left)
51089 R	2	" " " " " " Screw with 51581R
51581 R	2	" " " " " " Nut
67425	2	" " " " " " Lock Washer
132251		" " " " " (right)
51089 R	2	" " " " " " Screw with 51581R
51581 R	2	" " " " " " Nut
67425		" " " " " " Lock Washer
126751	4	" " " " Shaft with 858C
132252	4	" " " " " Bracket with 50422C
1178 E	8	" " " " " Screw
126752	4	" " " " " Bushing
126969	4	" " " " " Collar with 1448AL
1448 AL	4	" " " " " Set Screw

858 C	4	Machine Base Rail Wheel Shaft Oil Plug Screw
50422 C	4	" " " " " Set Screw
132253		" " " " " Track (left)
50399 R	5	" " " " " " Bolt
9281	5	" " " " " " " Washer
132254		" " " " " " " Bracket with two each 575R and 1714R
50340 R	3	Machine Base Rail Wheel Track (left) Bracket Bolt
9281	3	" " " " " " " " Washer
575 R	2	" " " " " " " Leveling Screw
1714 R	2	" " " " " " " " Nut
132253		" " " " " " (right)
50399 R	5	" " " " " " " Bolt
9281	5	" " " " " " " " Washer
132255		" " " " " " " " Bracket with two each 575R and 1714R
50340 R	3	Machine Base Rail Wheel Track (right) Bracket Bolt
9281	3	" " " " " " " " " Washer
575 R	2	" " " " " " " " Leveling Screw
1714 R	2	" " " " " " " " " Nut
132256		Machine Base with Track complete, Nos. 14063, 41874, 50344J, 132208, 132234, 132235, 132243, 132244, 132254, 132255, 132257, 150323, 194042, 194044, 998917, two each 327R, 132217, 132228, 132241, 132245, 132248, 132251, 132253, three each 333R, 9525, four each 1606R, 50807R, 51089R, 51578R, 67425, 126150, 126750, 126751, 126869, 132218, 132242, 132249, 132250, 132252, six each 50340R, 132246, eight each 1178E, 1793R, ten 50399R, twelve each 51083R, 51625C, 132247, 701348, thirteen 9842 and sixteen 9281
50907 R	4	Motor Bolt
51578 R	4	" " " Nut
126150	4	" " " Lock Washer
9842	8	" " " Washer

Thread Unwinder
For One Spool

225259	Spool Rest with 201018C
150203	" " Cushion
150321	" " Rod

150322		Spool Rest Rod Collar with 454C
454 C		" " " " Set Screw
436 C		" " " Set Screw
201018 C		" " Set Screw
150079		Thread Guide with 208E
208 E		" " Screw
150323		Thread Unwinder complete, Nos. 150079, 150203, 150321, 150322 and 225259

Electrical Parts

898788		Lead, length 25 ft. (lead only) for 194042
898790	4	" Insulating Bushing with 50771
898781	4	" " " Insulator (rubber)
50771	4	" " " Set Screw
67935		Lead Insulating Bushing complete, Nos. 898780 and 898781
67932		" Plug
67933		" " Cap
67931		Lead Plug, 660 watt complete, Nos. 67932 and 67933
144004		Lead Support
194042		Lead, length 25 ft. complete, from outlet box to switch, for single or two phase A.C. Motors, 110 and 220 volts and D.C. Motors, 115 and 230 volts, Nos. 67931, 898788 and two 67935
194043		Lead, length 23 1/2 in. (lead only) for 194044
194044		Lead, length 23 1/2 in. complete, from motor to switch Nos. 194043 and two 67935
898917		Switch
132257		" Cover
333 R 2		" " Screw