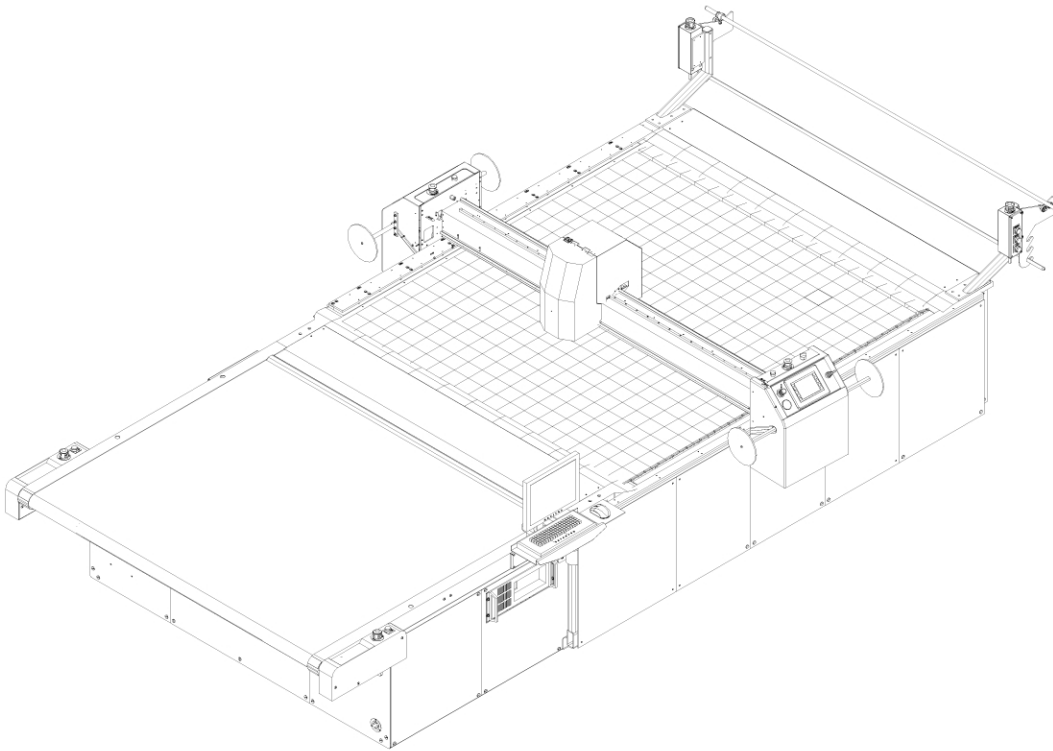


Eastman®

THE EASTMAN® Multi-Ply Cutter

Illustrated Parts List



⚠ WARNING

This machine is equipped with a very sharp knife. Keep hands, arms, and hair away from the knife area at all times.

Misuse of this machine or failure to follow all safety instructions on this machine and in the instruction manual may result in serious personal injuries.

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Over a Century of Cutting Expertise

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IMPORTANT

The purchaser must instruct all operators on the proper use of this equipment. All standard industrial safety measures and equipment should be provided to protect the operator. Operators must be cautioned that improper or careless use of this equipment may cause personal injury. If you do not have qualified operators to instruct new persons, contact your EASTMAN sales representative or EASTMAN factory direct.

Electrical connections and servicing to this equipment should be made by a qualified electrician who is familiar with applicable codes and regulations. Disconnect this equipment from electrical power source before proceeding with any disassembly for adjustment or repair.

Your Eastman **Multi-Ply Cutter** is designed to operate at a high rate speed. All personnel should be instructed to wear safety glasses and stand well clear of the **Multi-Ply Cutter** when in operation.

Safety Information

Throughout this manual, safety information is presented by the use of the terms WARNING, CAUTION, ELECTRICAL HAZARD, and NOTE. These terms have the following meanings:

WARNING

A warning contains critical information regarding potential safety hazards that can occur during proper use or misuse of the machine. Failure to follow these procedures may result in serious personal injury to the user.

CAUTION

A caution contains instructions for the use or maintenance of the machine. Failure to follow these procedures may result in damage to the machine.

ELECTRICAL HAZARD

An electrical hazard calls attention to a procedure, practice, or the like, which, if not correctly performed or adhered to, could result in personal injury. Do not proceed beyond an Electrical Hazard.

Supplementary information may be given in a Note.

General Safety Precautions

WARNING

- This machine is equipped with very sharp and dangerous tools. Keep hands, arms, and hair away from the cutting area and drive system at all times. Safety gloves, glasses, and appropriate clothing may prevent serious personal injuries.
- Disconnect the power supply to the machine when it is not in use or during routine maintenance, including cleaning and lubrication.
- The purchaser must instruct all operators in the proper use of the machine according to the instructions in this manual. This training must include instruction on the potential safety hazards arising from the use or misuse of the machine. In addition to such training, the purchaser should provide written work instructions as necessary to ensure correct use of the machine for specific cutting and spreading applications.
- Do not modify this machine or disable safety features. Unauthorized modification may result in serious personal injuries to the user. Electrical connections to this machine must be made by a qualified electrician familiar with applicable codes and regulations.
- Safety labels must be kept clean and legible at all times. Call the Eastman Machine factory to order replacement labels.

Safety and Indemnification

During the life of the machine, the purchaser agrees to provide to all machine users (including its own employees and independent contractors) all relevant safety information, including warning labels and instruction manuals. The purchaser also agrees to maintain the safety features and working condition of the machine, and to adequately train all users in the safe use and maintenance of the machine. The purchaser agrees to defend, protect, indemnify, and hold Eastman Machine Company and its subsidiaries harmless from and against all claims, losses, expenses, damages, and liabilities to the extent that they have been caused by the purchaser's failure to comply with the terms and instructions of this manual.

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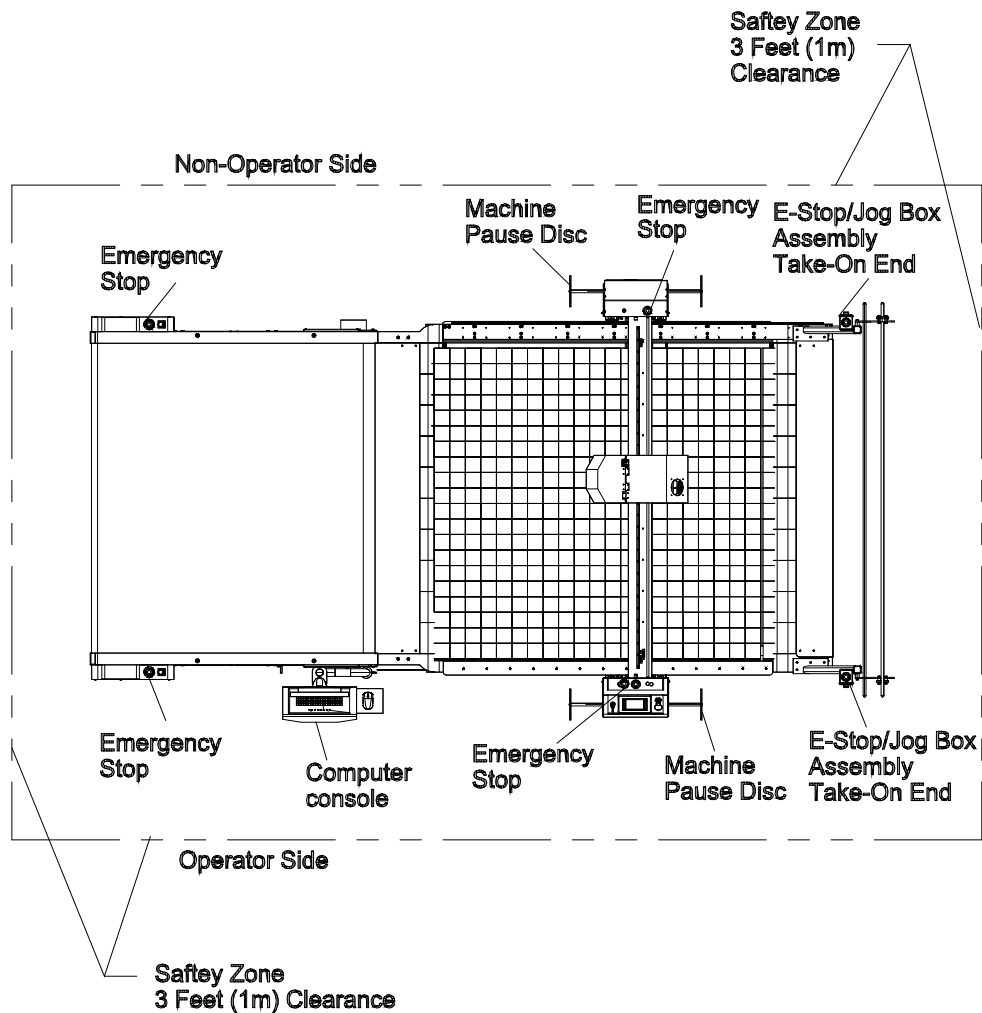
Safety Zones and Stop Devices

Pause Buttons/Disc

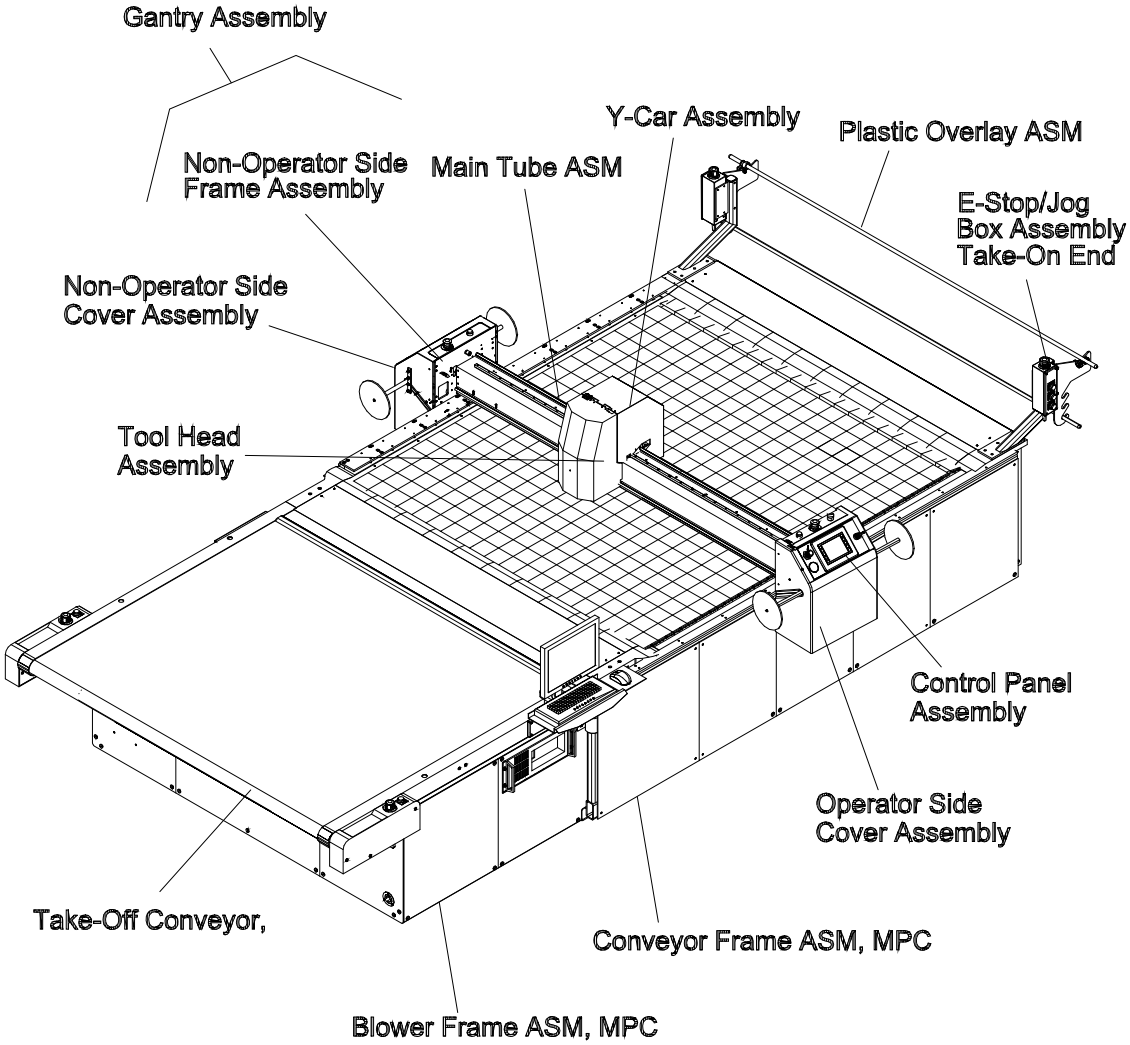
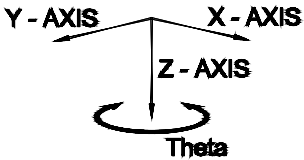
The yellow buttons above the control panel and on the non-operator side of the gantry as well as the pause discs on each side of the gantry will pause the machine. Activating either the button or the pause disc will execute a controlled stop of the plotter, with the machine remaining fully powered. After releasing the pause button or resetting the pause discs and pressing NEXT on the UIT keypad, the cutter will resume cutting the work in progress. Pressing ABORT will cancel the job.

Emergency Stop Buttons

There are red Emergency Stop buttons located on each side of the gantry as well as on the operator side right and left ends of the table. Pressing any of the Emergency Stop buttons will execute a controlled stop of the gantry before cutting all power to the motors and e-box. To release an Emergency Stop condition, pull out the Stop button hit the ABORT key on the UIT keypad. The table must be re-homed by pressing the ZERO TABLE button before restarting the cutter. Emergency stop mats are also available as an option.



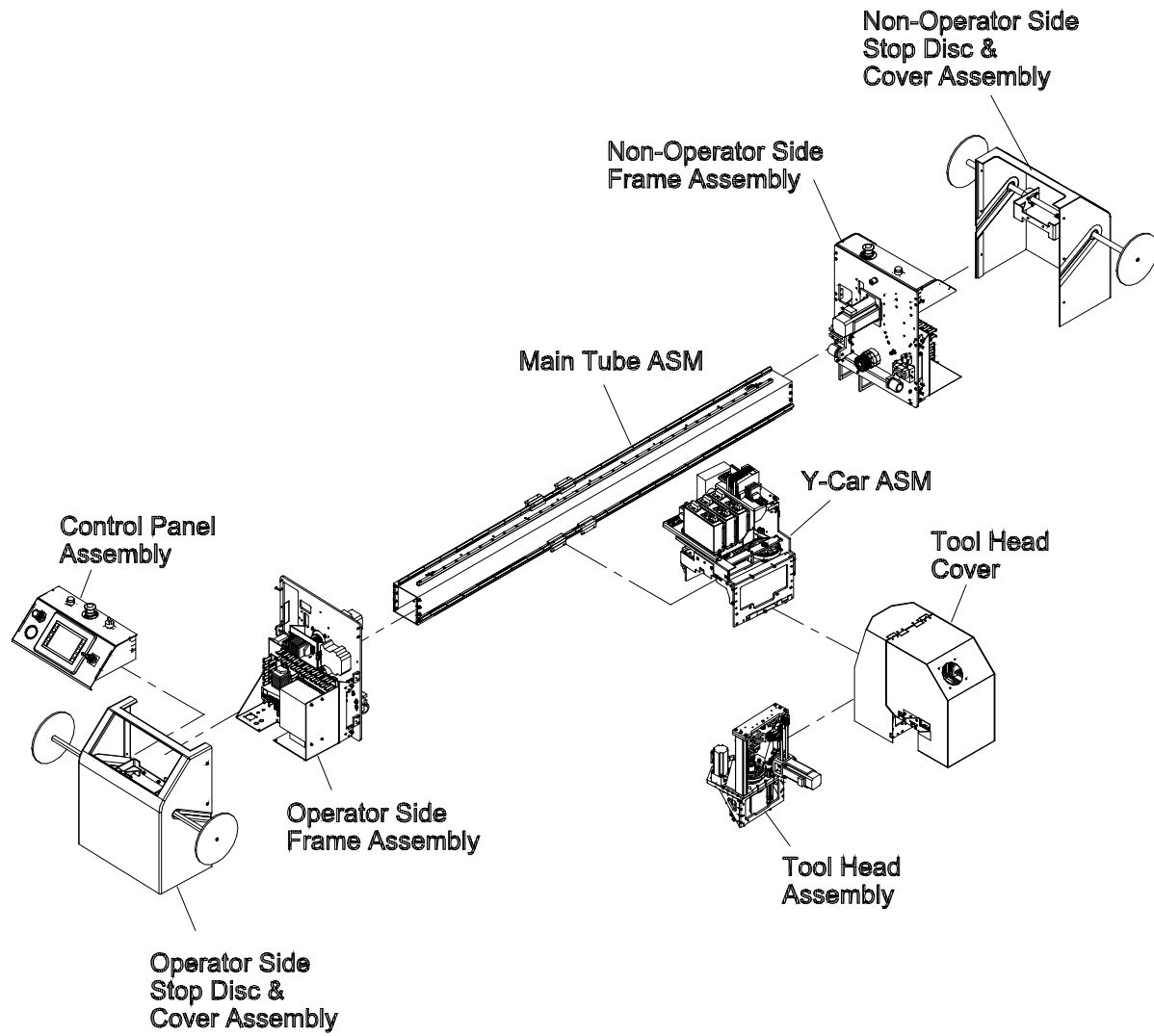
Multi-Ply Cutter Familiarization



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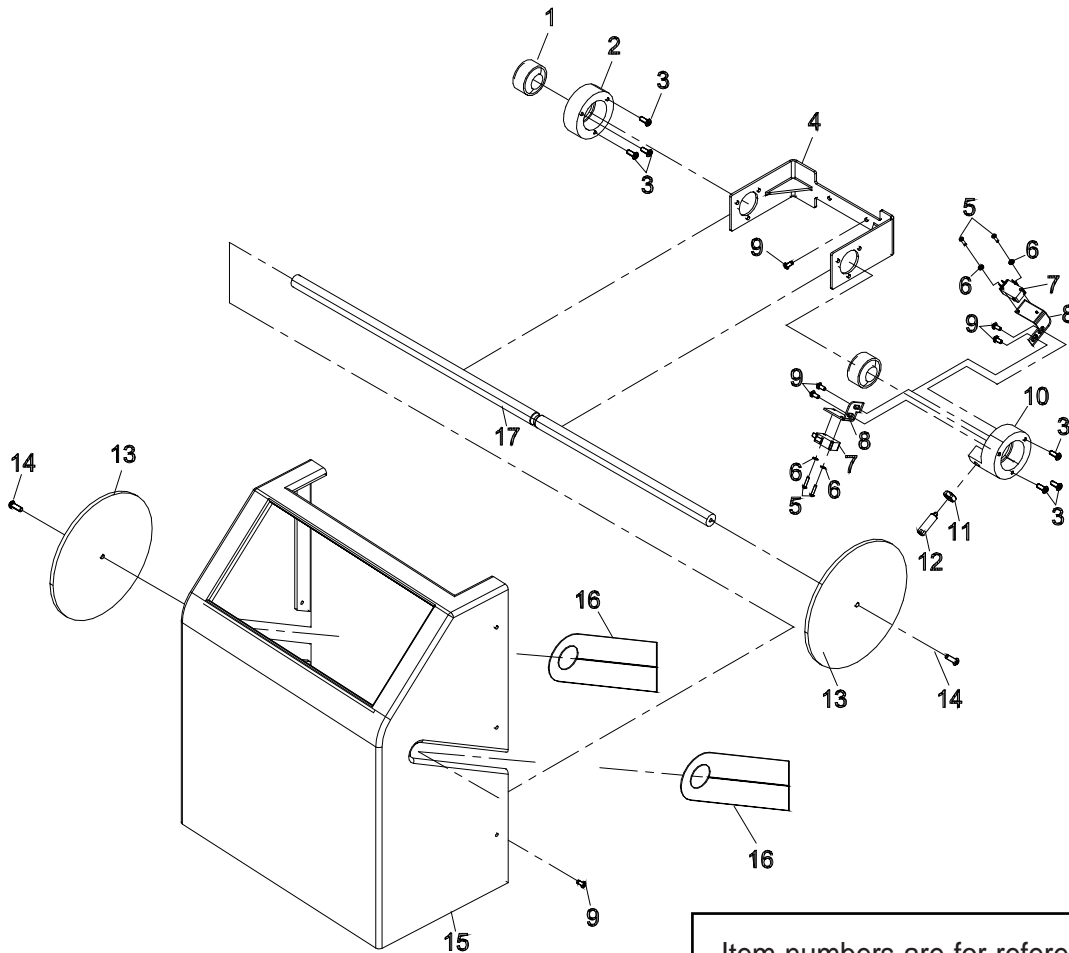
Over a Century of Cutting Expertise

Gantry Assembly, Multi-Ply
68-26264-MS



Operator Side Stop Disc & Cover Assembly

ITEM	PART No.	DESCRIPTION	QTY	ITEM	PART No.	DESCRIPTION	QTY
1	67-26311	Self-Align Bearing	2	9	333-93-6	#8-32 x 3/8" Button Hd. Cap S	12
2	54-26421	Bearing Mount	1	10	54-26422	Bearing & Switch Mount, Stop D	1
3	333-102-8	Scr. Hex. Skt. Btn. #10-32 x 1/2	6	11	206-38	Nut, Jam Hex 3/8-16	1
4	54-27241	Pause Paddle Bracket	1	12	9078-003	Plunger, Spring	1
5	333-81-10	#4-40 UNC x 1/2 Lg. B.H.C.S.	4	13	54-26419	Disk, Stop Disk Assembly	2
6	404-040	Washer, Ext Tooth, #4, .123 I.D	4	14	333-34-12	Scr. Hex. Skt. Btn. 1/4-20 x 3/4	2
7	11-1193	Switch, Limit	2	15	67-26593	Gantry End Cover, Eagle Synqnet	1
8	54-27447	Secondary Pause Switch Bracket	1	16	54-27249	Gantry Cover Gasket	2
				17	54-27240	Pause Paddle Rod	1



Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

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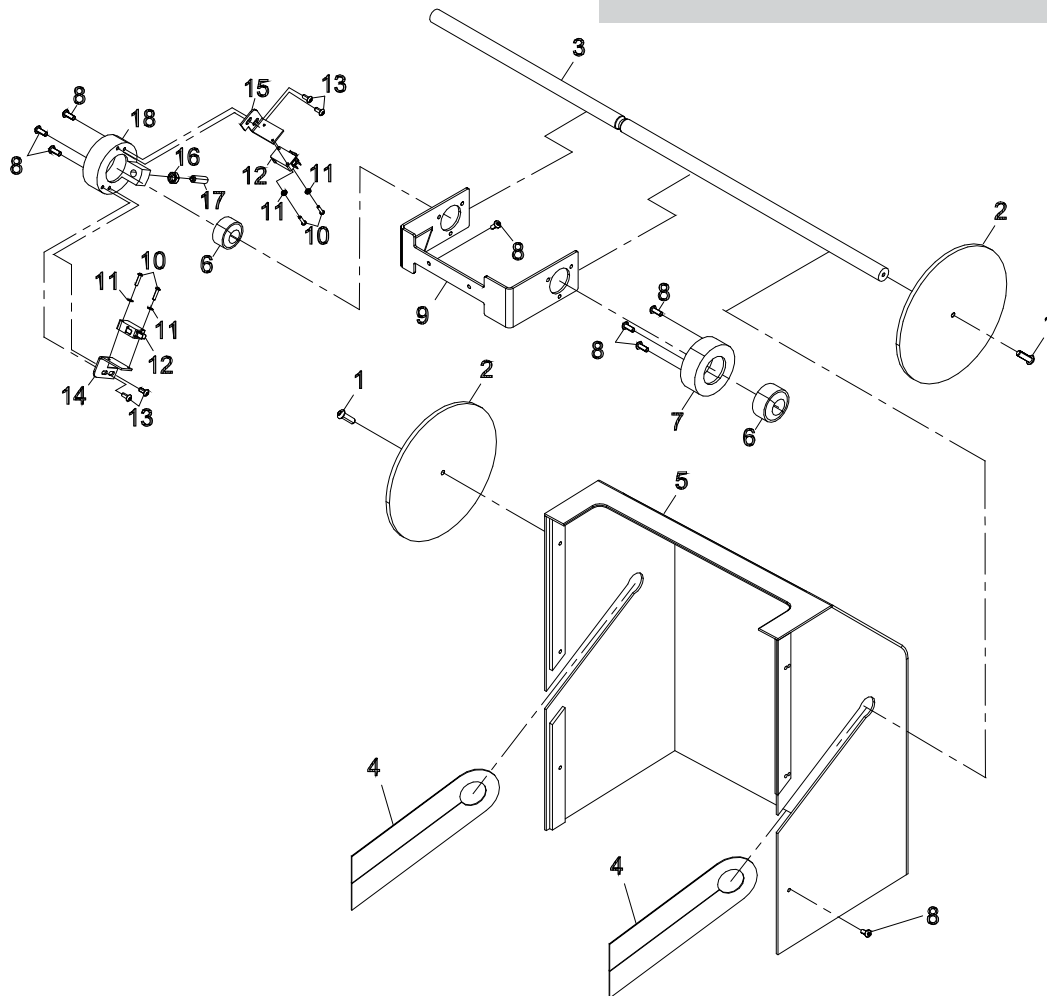
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Non Operator Stop Disc & Side Cover Assembly

ITEM	PART No.	DESCRIPTION	QTY
1	333-34-12	Scr.Hex.Skt.Btn. 1/4-20 x 3/4	2
2	54-26419	Disk, Stop Disk Assembly	2
3	54-27240	Pause Paddle Rod	1
4	54-27249	Gantry Cover Gasket	2
5	67-26593	Gantry End Cover	1

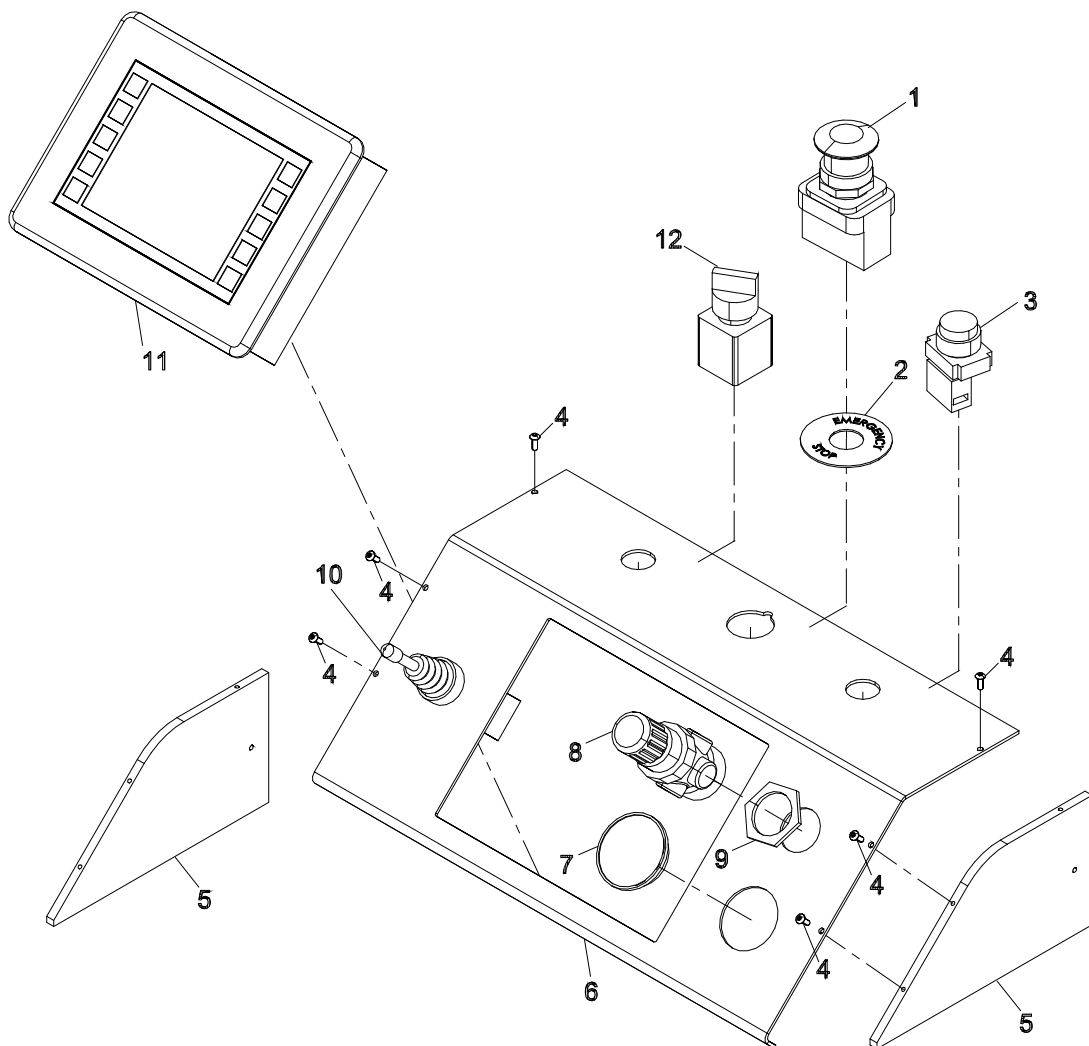
ITEM	PART No.	DESCRIPTION	QTY
6	67-26311	Self-Align Bearing	2
7	54-26421	Bearing Mount, Stop Disk Assm1	1
8	333-102-8	Scr. Hex. Skt.Btn. #10-32 x 1/214	1
9	54-27241	Pause Paddle Bracket	1
10	333-81-10	#4-40 UNC x 1/2 Lg. B.H.C.S.	4
11	404-040	Washer, Ext Tooth, #4, .123 I.D	4
12	11-1193	Switch, Limit	2
13	333-93-6	#8-32 x 3/8" Button Hd. Cap S	4
14	54-26426	Switch Bracket,Stop Disk Assy	1
15	54-27447	Secondary Pause Switch Bracket	1
16	206-38	Nut, Jam Hex 3/8-16	1
17	9078-003	Plunger, Spring	1
18	54-26422	Bearing & Switch Mount,Stop D	1

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.



Control Panel Assembly

ITEM	PART No.	DESCRIPTION	QTY	ITEM	PART No.	DESCRIPTION	QTY
1	31-26012-3	Red Push/Pull Switch	1	8	27-26052	Air Regulator, 0-100 psi	1
2	91-26011	Decal, "Emergency Stop"	1	9	27-26054	Panel Nut For Pressure Guage	1
3	31-26307	Yellow Push Button	1	10	31-12947	Joy Stick, 4 Position, 4 N.O.Co.1	1
4	333-86-6	Scr. Hex. Skt. Btn., #6-32 x 3/8	6	11	31-26441	Touch Screen, Programmed	1
5	54-27239	Uit Brace	2	12	31-26331	Green Selector Switch	1
6	54-27375	Uit Control Panel, Multiply	1				
7	27-26053	Pressure Gauge, 0-100 psi	1				

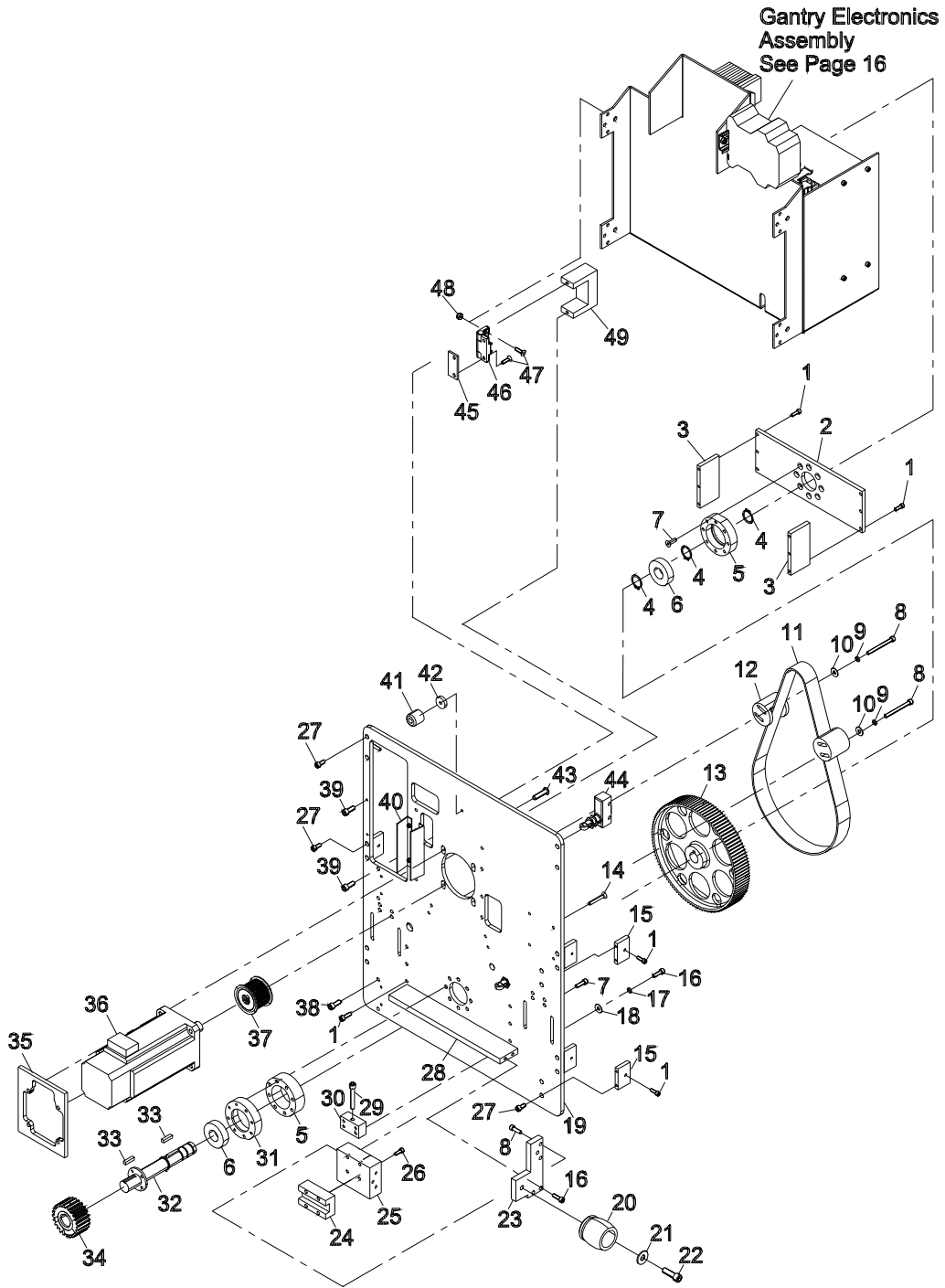


Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

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Operator Side Frame Assembly



ITEM	PART No.	DESCRIPTION	QTY
1	335-93-8	Scr. Skt. Hd. Cap #8-32 x 1/2	14
2	54-D0022-2	X Shaft Support	1
3	54-D0485	X Drive Stand Off	2
4	67-D0216-5	Snap Ring 3/4	4
5	54-D0019	Bearing Housing	2
6	67-12984	Bearing	2
7	332-102-10	Scr. Skt. Flt. Hd. Cp #10-32 x 5/8	8
8		Scr.Socket #10-32 x 2	4
9	402-34	Washer, Lock 1/4	4
10	410-34	Washer, Flat 1/4	4
11	67-02963-2	Belt, Htd 800-5M-25	1
12	54-27612	Belt Guide, X- Axis	2
13	54-D0065	Pulley 112 Tooth	1
14	332-102-20	#10-32 x 1-1/4 Flat Soc Hd Cap	8
15	54-C0306	Cover Clips	6
16	335-102-10	Scr. Skt. Hd. Cap #10-32 x 5/8	26
17	410-010	Washer Flat #10	8
18	402-010	Lock Washer #10	8
19	54-26019-1	Motor Plate	1
20	AD-12619	Bumper Stop	2
21	410-36	Washer, Ft 5/16"	2
22	335-36-16	Scr.Skt.Hd.Cap. 5/16-18 x 1	2
23	54-27207	Bumper Block	2
24	67-26656	Caged Bearing Block Thk Shs 15V	2
25	54-27110	Support, Op-side Bearing	2
26	335-M4-12	Scr. Skt.Hd.Metric M4 x 12mm	8

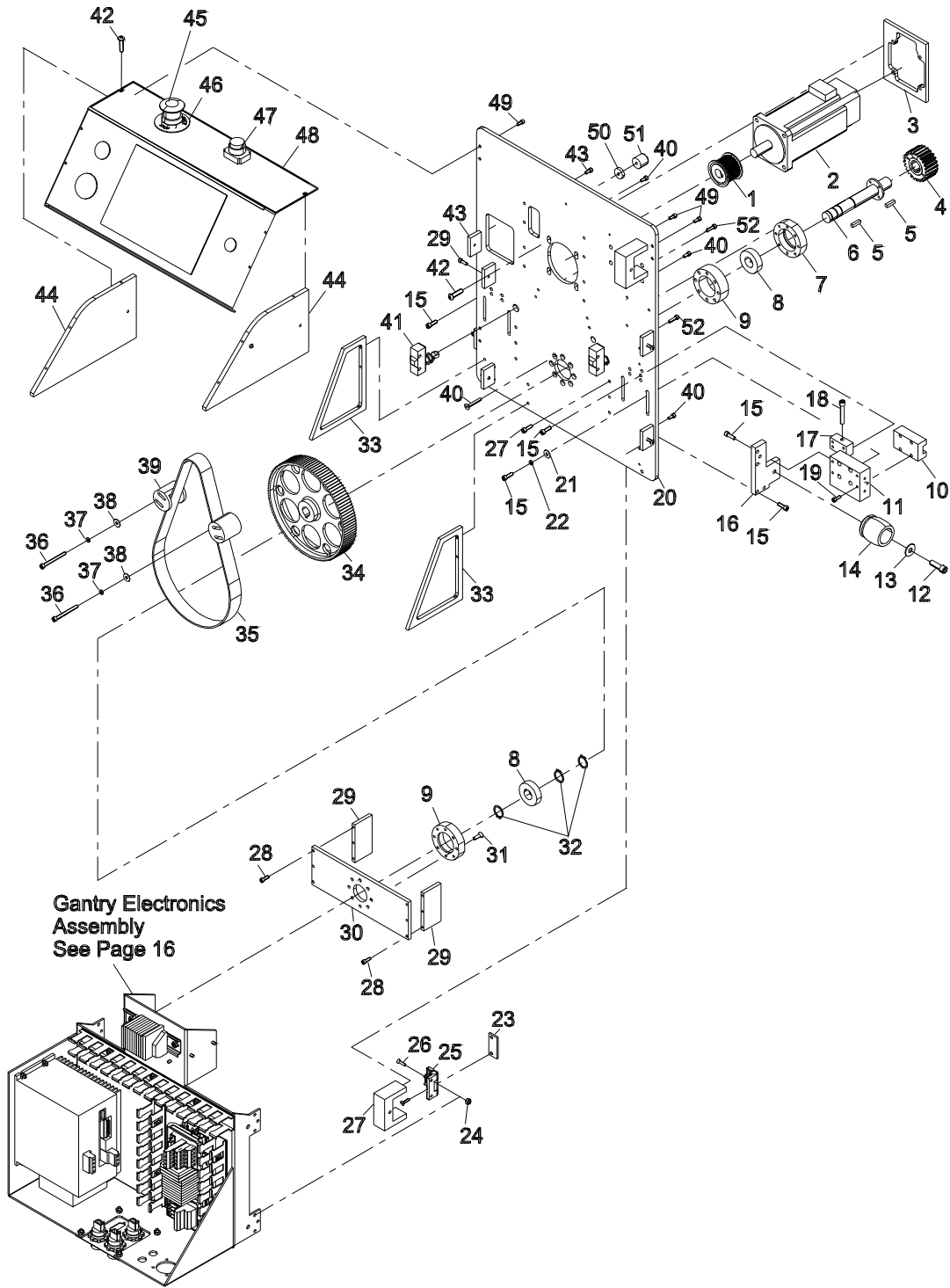
ITEM	PART No.	DESCRIPTION	QTY
27	335-93-6	Scr. Skt. Hd. Cap #8-32 x 3/8	16
28	54-27208	Bumper Connector Block	1
29	335-34-24	Shcs 1/4-28 x 1-1/2	2
30	54-27113	Backlash Adjuster	2
31	54-D0019	Bearing Housing	2
32	54-D0276	Shaft, Driven	1
33	9063-010	Key 3/16 x 3/16 x 0.734	1
34	54-26295	Spur Gear X Axis	1
35	54-26019	Motor Plate	1
36	31-26436	X-Axis Motor	5
37	67-26712	Motor Pulley	1
38	335-102-8	Scr. Skt. Hd. Cap #10-32 x 1/2	2
39	335-86-6	Scr. Skt. Hd. Cap #6-32 x 3/8	4
40	54-26224	E-Chain Funneling Bar	2
41	67-26402	Rubber Bumper	1
42	54-26598	Mount, Shock Absorber	1
43	333-34-16	Scr.Hex.Skt.Btn. 1/4-20 x 1	4
44	31-00922	Switch, Roller, 90-Deg, Spdt	2
45	54-27104	Hinge Spacer Plate	2
46	67-26571	Hinge, Adjustable Friction	2
47	332-93-10	Scr, Cap Flthd. Skt #8-32 x 5/8	8
48	211-93	Nut, ElasticHex Light #8-32	4
49	54-27105	Hinge, Secure Plate	2

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

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Non Operator Side Frame Assembly



ITEM	PART No.	DESCRIPTION	QTY
1	67-26712	Motor Pulley	1
2	31-26436	X-Axis Motor	1
3	54-26019-1	Motor Plate	1
4	54-26295	Spur Gear X-Axis	1
5	9063-010	Key 3/16 x 3/16 x 0.734	1
6	54-D0276	Shaft, Driven	1
7	54-D0019	Bearing Housing	2
8	67-12984	Bearing	1
9	54-LC095	Shim Bearing Housing	1
10	67-26656	Caged Bearing Block	
		Thk shs15V	2
11	54-27110	Spacer, Op-Side Bearing	2
12	335-36-16	Scr.Skt.Hd.Cap. 5/16-18 x 1	2
13	410-36	Washer, Flt 5/16	2
14	AD-12619	Bumper Stop	2
15	335-102-10	Scr.Skt.Hd.Cap. #10-32 x 5/8	26
16	54-27207	Bumper Block	2
17	54-27113	Backlash Adjuster	2
18	335-35-24	1/4-28 x 1-1/2 Socket Head Cap	2
19	335-M4-12	Scr.Skt.Hd.Metric M4 x 12	8
20	54-26019	Motor Plate	1
21	410-010	Washer, Flt #10	8
22	402-010	Washer, Lock #10	8
23	54-27104	Hinge Spacer Plate	2
24	211-93	Nut, Elastic Hex Light #8-32	4
25	67-26571	Hinge, Adjustable Friction	2
26	332-86-10	Scr. Skt. Flt. Hd. #6 -32 x 5/8	8
27	54-27105	Hinge, Secure Plate	2

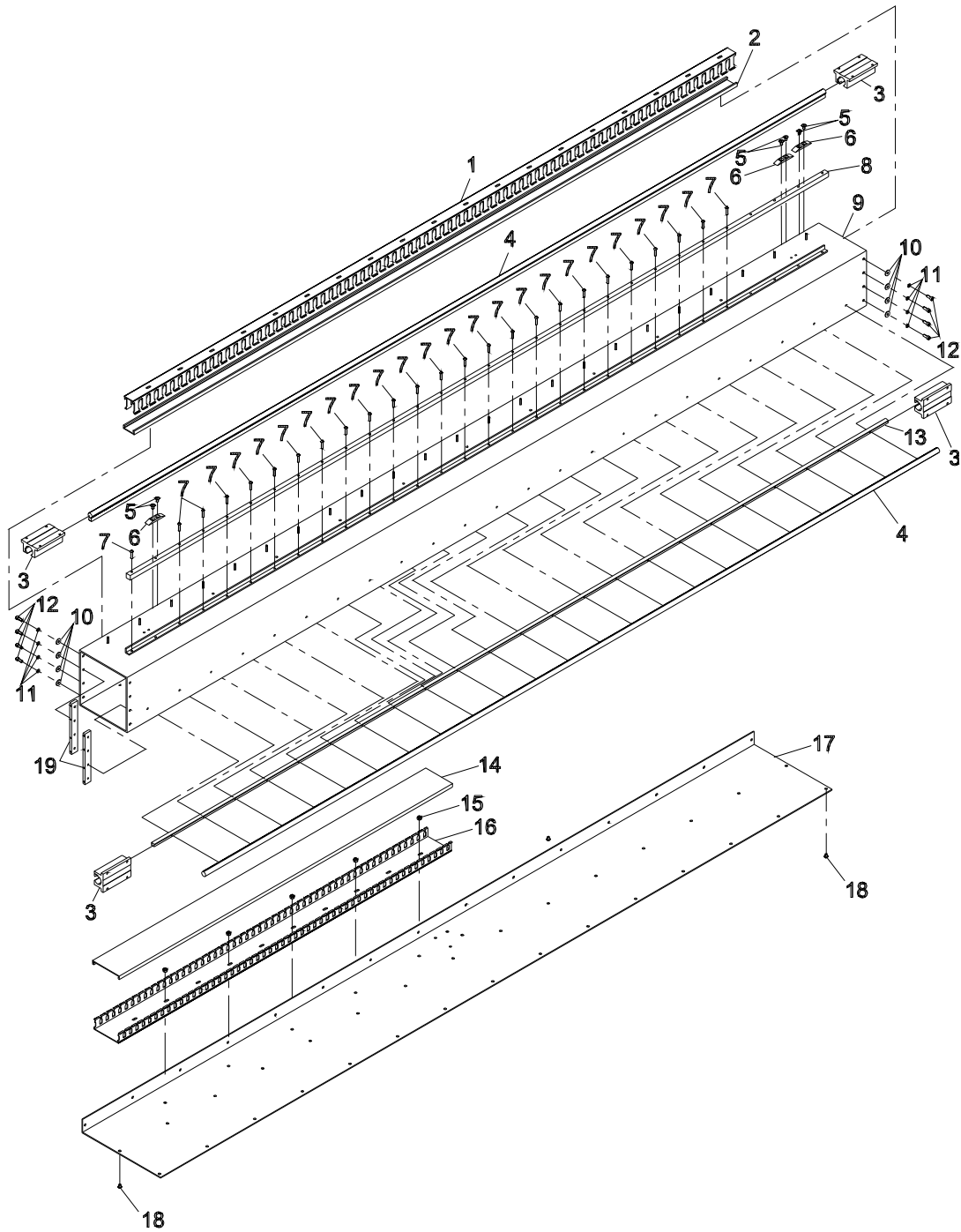
ITEM	PART No.	DESCRIPTION	QTY
28	335-93-8	Scr.Skt.Hd.Cap. #8-32 x 1/2	8
29	54-D0485	X Drive Stand Off	2
30	54-D022-2	Shaft Support	1
31	332-102-10	Scr.Skt.Flt. Hd.Cap #10-32 x 5/8	8
32	67-D0216-5	Snap Ring 3/4	4
33	54-26694	E-Chain Mounting Bracket.	2
34	54-D0065	Pulley 112 Tooth	1
35	67-02963-2	Belt, Htd 800-5M-25	1
36		Scr.Skt.Hd.Cap. #10-32 x 2	4
37	402-34	Washer, Lock 1/4	4
38	410-34	Washer Flt 1/4	4
39	54-27612	Belt Guide, X- Axis	2
40	332-102-20	#10-32 x 1-1/4 Flat soc Hd Cap	8
41	31-00922	Roller Switch	2
42	333-34-16	Shcs 1/4-20 x 1	4
43	54-C0306	Cover Clips	6
44	54-27239	Uit Brace	2
45	31-26012-3	Red Push/Pull Switch	1
46	91-26011	Decal "Emergency Stop"	1
47	31-26307	Yellow Push Button	1
48	54-27242	Cover Panel	1
49	335-93-6	Scr.Skt.Hd.Cap. #8-32 x 3/8	16
50	67-26402	Rubber Bumper	1
51	54-26598	Mount, Shock Absorber	1
52	335-93-8	Shcs #8-32 x 1/2	4

Item numbers are for reference only.
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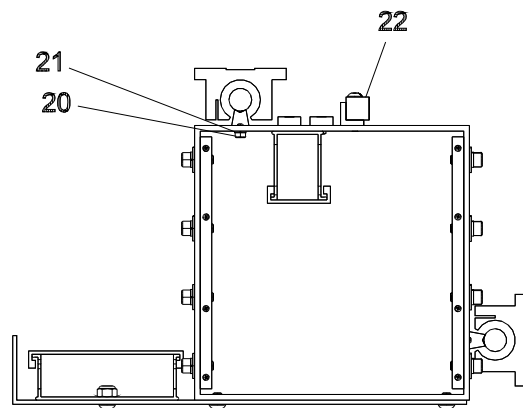
Main Tube ASM
68-26245-MS



ITEM	PART No.	DESCRIPTION	QTY
1	70-26001	Duct, Wiring, 1" x 1.5"	A/R
2	67-02634	Conduit Top 1"	A/R
3	67-26655	Twin Pillow Block (Open), Super 4	
4	67-26386-78	78" MS Pre-Drilled 1/2" Dia. Rail 2	
5	332-102-6	Scr.Skt.Flt.Hd.Cp. #10-32 x 3/8	6
6	54-26807	Cam	3
7	333-93-12	S.S.BHS #8-32 x 3/4" LG	30
8	54-C0411-78	Y Rack Support, 78"	1
9	54-27365-78	Gantry Tube, Multi-Ply	1
10	410-010	Washer, Flt. #10	16
11	402-010	Washer, Lock #10	16
12	335-102-8	Scr.Skt.Hd.Cap #10-32 x 1/2	16
13	67-C0220-	Low Support, 1/2" Rail	2
14	67-26112	Cover, Duct Plastic White 3.0 W	1
15	211-102	Nut, Elastic Hex, Std. Hgt. #10-32	5
16	67-26389	Duct, Wiring, 3" x 1"	1
17	54-27376-78	Belly Pan, 78" Multi-Ply	1
18	333-102-4	Scr, Cap Rd.Hd.Skt10-32X.250	30
19	54-C0305-4	Main Tube Mtg. Insert	4
20	335-86-12	#6-32 x 3/4" Socket Head Cap Screw	46
21	402-060	Washer, Lock #6	46
22	67-26567-78	Steel Rack 20 DP, 20 PA	1

MS- Machine Size

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.



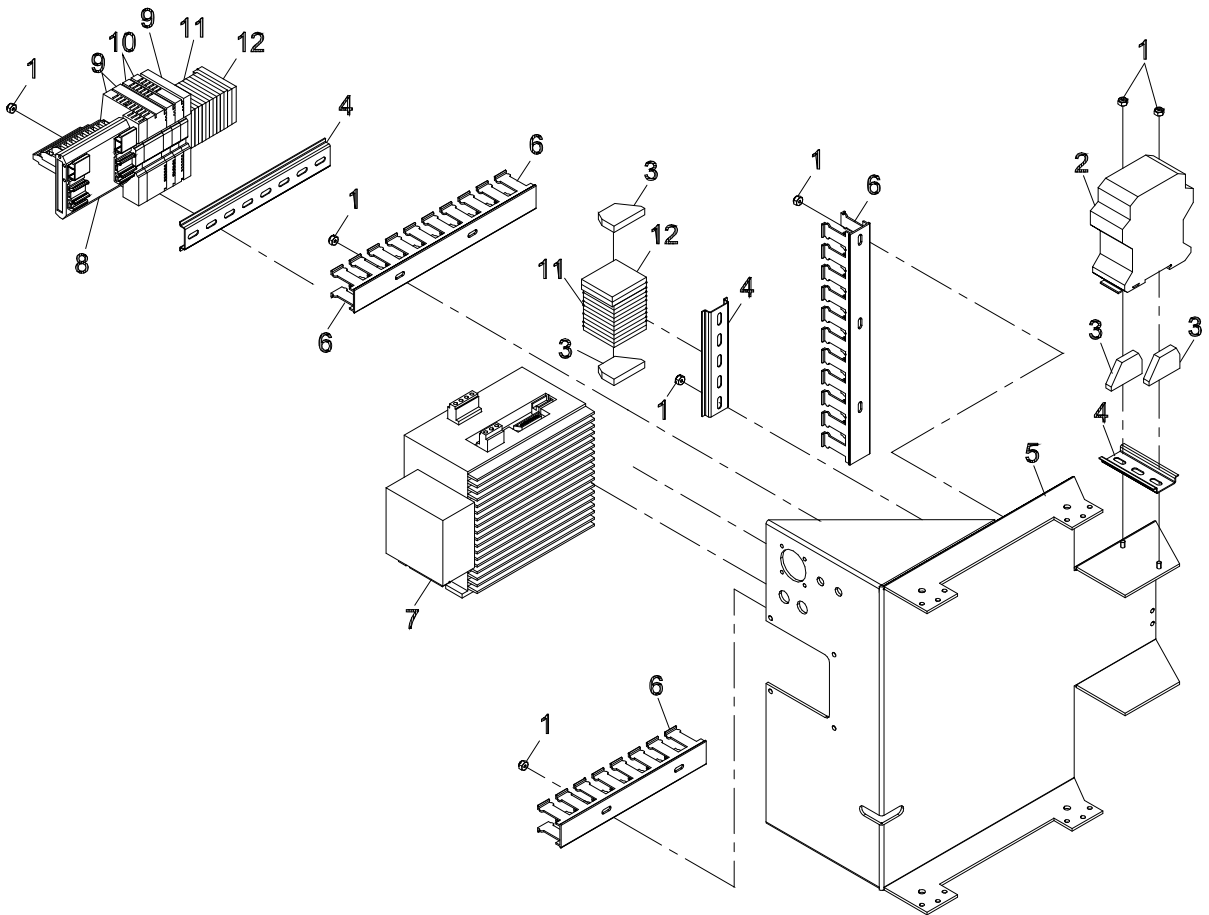
Thick Wall Main Tube Assembly Only

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Gantry Electronics Assembly

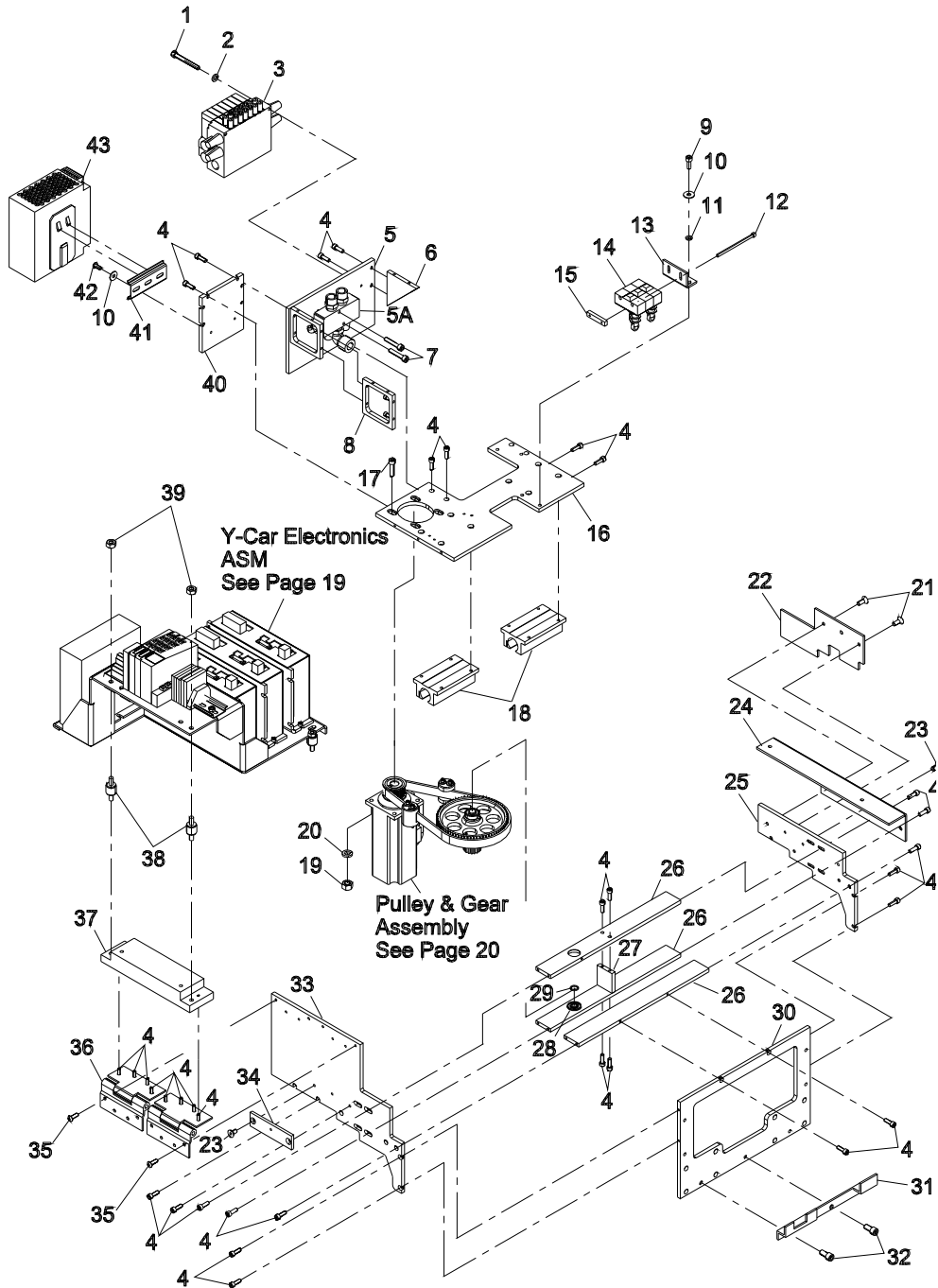
ITEM	PART No.	DESCRIPTION	QTY	ITEM	PART No.	DESCRIPTION	QTY
1	211-93	Nut, Elastic Hex Light #8-32	13	7	31-26377	X Axis Standalone Amp-220Vac	1
2	31-26376	Phoenix 24Vdc 2Amp DinPwr Sup	1	8	31-26361	36 Screw Terminal Block	1
3	31-26414	Terminal end Clamps, Din Mount	4	9	31-26366	Slice I/O Network Adaptor	1
4	31-00739	7" Terminal Mount	3	10	31-26367	Slice 8 Digital Input	2
5	54-27107	Electronic Tray	1	11	31-26384	Terminal Blocks	20
6	70-26001	Duct, Wiring, 1" Wide x 1.5" High	3	12	31-26405	Ground Terminal Block	4



Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

Y-Car ASM, Multi-Ply

68-26266



ITEM	PART No.	DESCRIPTION	QTY
1	335-86-24	#6-32 x 1 1/2" Socket Head Cap	4
2	402-060	Washer, Lock #6	4
3	27-26059	Y-Car Electronics Tray ASM	1
4	335-93-8	Scr. Skt. Hd.Cap #8-32 x 1/2	45
5	54-27405	Air Valve Support Plate	1
5A	27-26056	Mac Valve 4-Way Open-Center	1
6	54-27098	Corner Brace	1
7	335-102-16	Scr. Skt. Hd.Cap #10-32 x 1	2
8	54-27134	Power Supply Bracket	2
9	335-102-8	Scr. Skt. Hd. Cap #10-32 x 1/2	2
10	402-010	Washer, Lock #10	4
11	410-010	Washer Flt #10	2
12	335-86-40	#6-32 UNC x 2.50" LG. SHCS	2
13	54-27095	Limit Switch Bracket	1
14	31-00922	Switch, Roller, 90-Deg, SPDT	3
15	CH-72	Plate, Nut For Micro Switch	1
16	54-27094	Y-Car Main Plate	1
17	335-M5-20	Scr. Skt. Hd.Metric, M5-0.8 X 20	4
18	67-26655	Twin Pillow Block (Open)	2
19	203-M5	Nut, Fin Hex M5-0.8	4
20	402-M5	Washer, Lock M5	4
21	332-102-8	Scr.Skt.Flt.Hd.Cp. #10-32 x 1/2	2
22	54-27460	Right Cover Mounting Plate	1
23	332-102-6	Scr.Skt.Flt.Hd.Cp. #10-32 x 3/8	3
24	54-27103	Shock Support Bracket	1

ITEM	PART No.	DESCRIPTION	QTY
25	54-27091	Legt Gusset	1
26	54-27090	Bearing Plate	2
27	54-26562	Backlash Adjustment Connector	1
28	67-00520	Bearing, .375 ID x .875 OD	2
29	411-38-1	Washer, Fiber 3/8 x 1/2 x 3/64	3
30	54-27092	Tool Head Interface Plate	1
31	54-27100	Tool Head Vertical Support	1
32	335-34-8	Scr. Skt. Hd. Cap 1/4-20 x 1/2	2
33	54-27093	Right Gusset	1
34	54-27459	Left Cover Mount Plate	1
35	333-93-8	Scr. Hex. Skt. Btn. #8-32 x 1/2	8
36	67-26570	Friction Hinge	2
37	54-27406	Hinge Block	1
38	67-26569	Vibration Isolator, Male-Male	4
39	211-93	Nut, Elastic Hex Light #8-32	2
40	54-27135	Power Supply Mount Plate	1
41	31-00739-3	3" Terminal Mount NS-35 2 Mtr	1
42	333-93-6	#8-32 x 3/8" Button Head Cap S	2
43	31-26370	Phoenix 24Vdc 5A DinMount Pwr1	

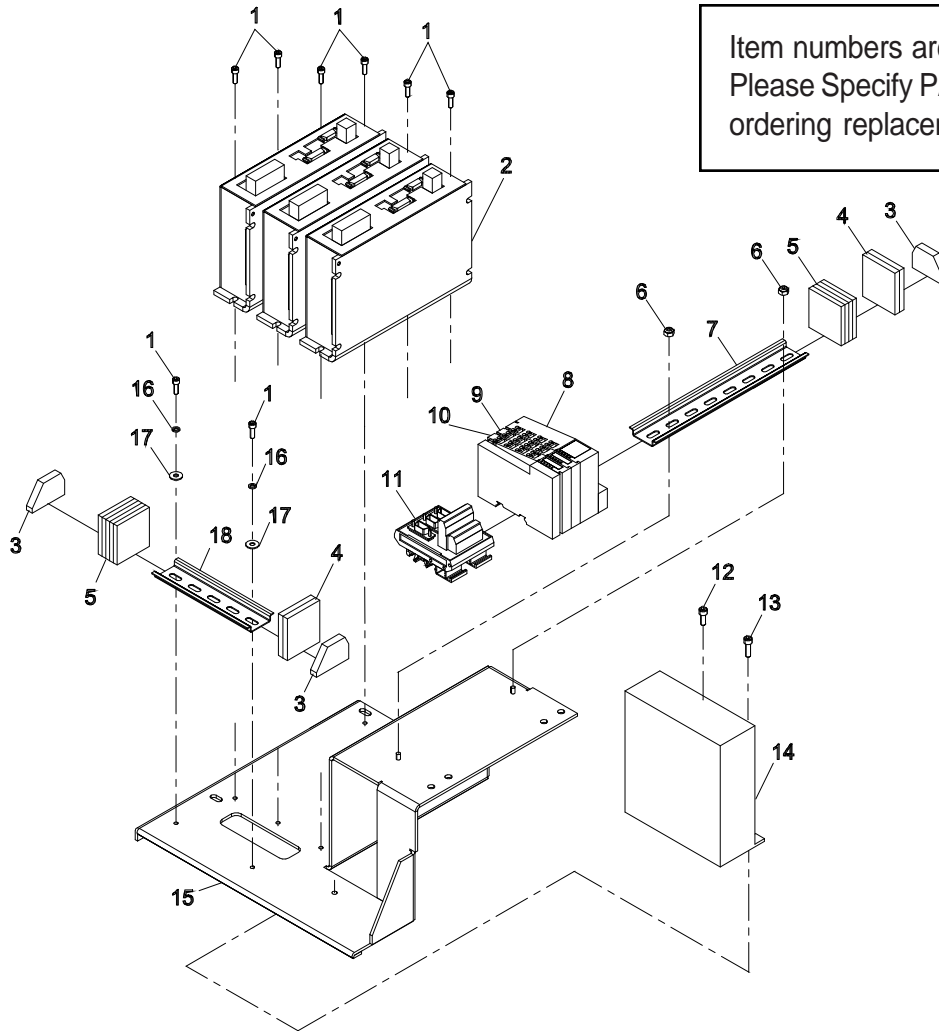
Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

Y-Car Electronics ASM

68-26263

ITEM	PART No.	DESCRIPTION	QTY
1	335-93-8	Scr. Skt. Hd.Cap #8-32 x 1/2	8
2	31-26359-320	Y-CAR Amp Module - 320Vdc	3
3	31-26414	Terminal End Clamps; DIN Mt.	3
4	31-26405	Ground Terminal Block; DIN	4
5	31-26384	Terminal Blocks DIN Rail Mount	9
6	211-93	Nut, Elastic Hex Light #8-32	2
7	31-00739-5	5" Terminal Mount NS-35 2 Mtr	1

ITEM	PART No.	DESCRIPTION	QTY
8	31-26366	Slice I/O Network Adapter Synq	1
9	31-26368	Slice 8 Digital Output (Sinkin)	1
10	31-26367	Slice 8 Digital Input (Sourcin)	1
11	31-26476	Custom Control I/O Block - Syn	1
12	335-102-10	Scr. Skt. Hd. Cap #10-32 x 5/8	1
13	335-102-8	Scr. Skt. Hd. Cap #10-32 x 1/2	1
14	67-26112	Cover,Duct Plastic White 3" W	1
15	54-27097	Electronics Tray,Multi-Ply Y-Car	1
16	410-080	Washer, Flat #8	2
17	402-080	Washer, Lock #8	2
18	31-00739	8" Terminal Mount	1

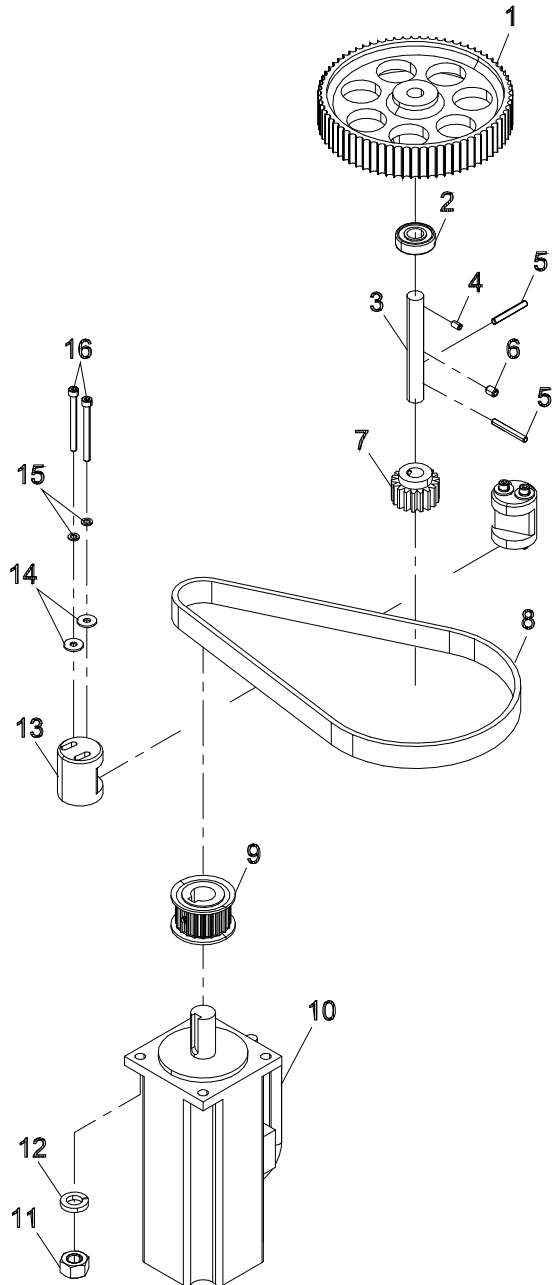


Item numbers are for reference only.
Please Specify PART NUMBER when
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Pulley & Gear Assembly



ITEM	PART No.	DESCRIPTION	QTY
1	54-26560	72 Groove Pulley	1
2	67-00520	Bearing, .375 ID x .875 OD	2
3	54-26563	Drive Shaft	1
4	342-86-4	Scr.Hex.Skt.Set 6-32 x 1/4	2
5	532-4-12	Pin, Dowel 1/8 x 3/4	2
6	342-102-4	Scr. Hex. Skt. Set, #10-32 x 1/4" LG	1
7	54-26566	18 Tooth Spur Gear	1
8	67-26746	Timing Belt, 107 Teeth	1
9	67-26602	Drive Pulley, 20 Teeth	1
10	31-26435	Y/Z Motor w/ Pigtail, 11.25"	1
11	203-M5	Nut, Fin Hex M5-0.8	4
12	402-M5	Washer, Lock M5	4
13	54-27619	Belt Guide, Y-Axis	2
14	410-060	Washer, Flat #6	4
15	402-060	Washer, Lock #6	4
16	335-102-16	Scr. Skt. Hd. Cap #10-32 x 1	2

Item numbers are for reference only.
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ordering replacement parts.

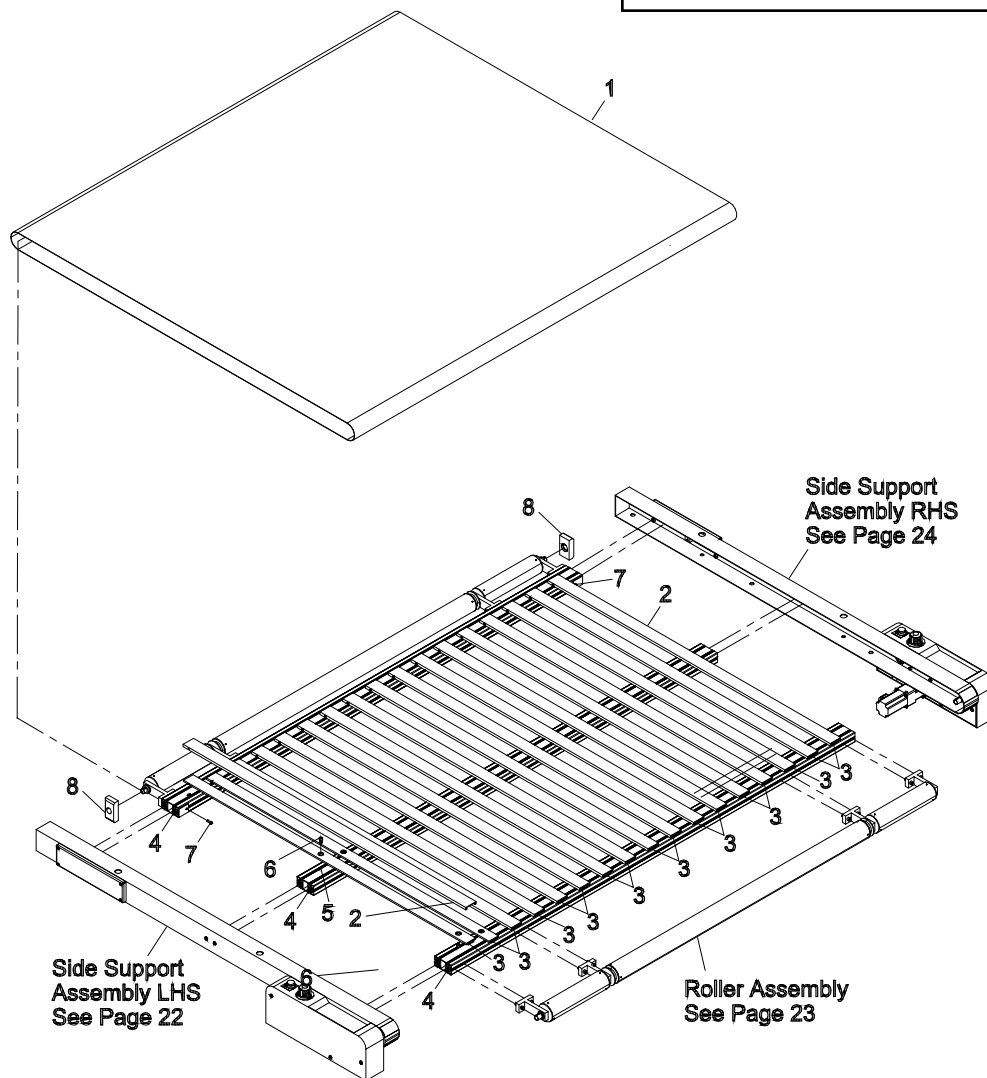
Take Off Conveyor, 78 x 72

68-26340

ITEM	PART No.	DESCRIPTION	QTY
1	67-76640	Conveyor Belt, With Dual V-Guide	1
2	54-27345-61	Uhmw Guide	17
3	54-27344-61	Aluminium Guide Rail	17
4	54-27342-86	Extrusion, Minitec 45mm x 90mm	3
5	65-26035	M8 Square Nut Fixed-M8	50
6	65-26036-16	Shcs M8 x 1.25 x 16mm	34

ITEM	PART No.	DESCRIPTION	QTY
7	335-M6-16	Scr. Skt. Hd. Metric M6 x 16mm	2
8	54-27533	Tension Guide	3

Item numbers are for reference only. Please Specify PART NUMBER when ordering replacement parts.



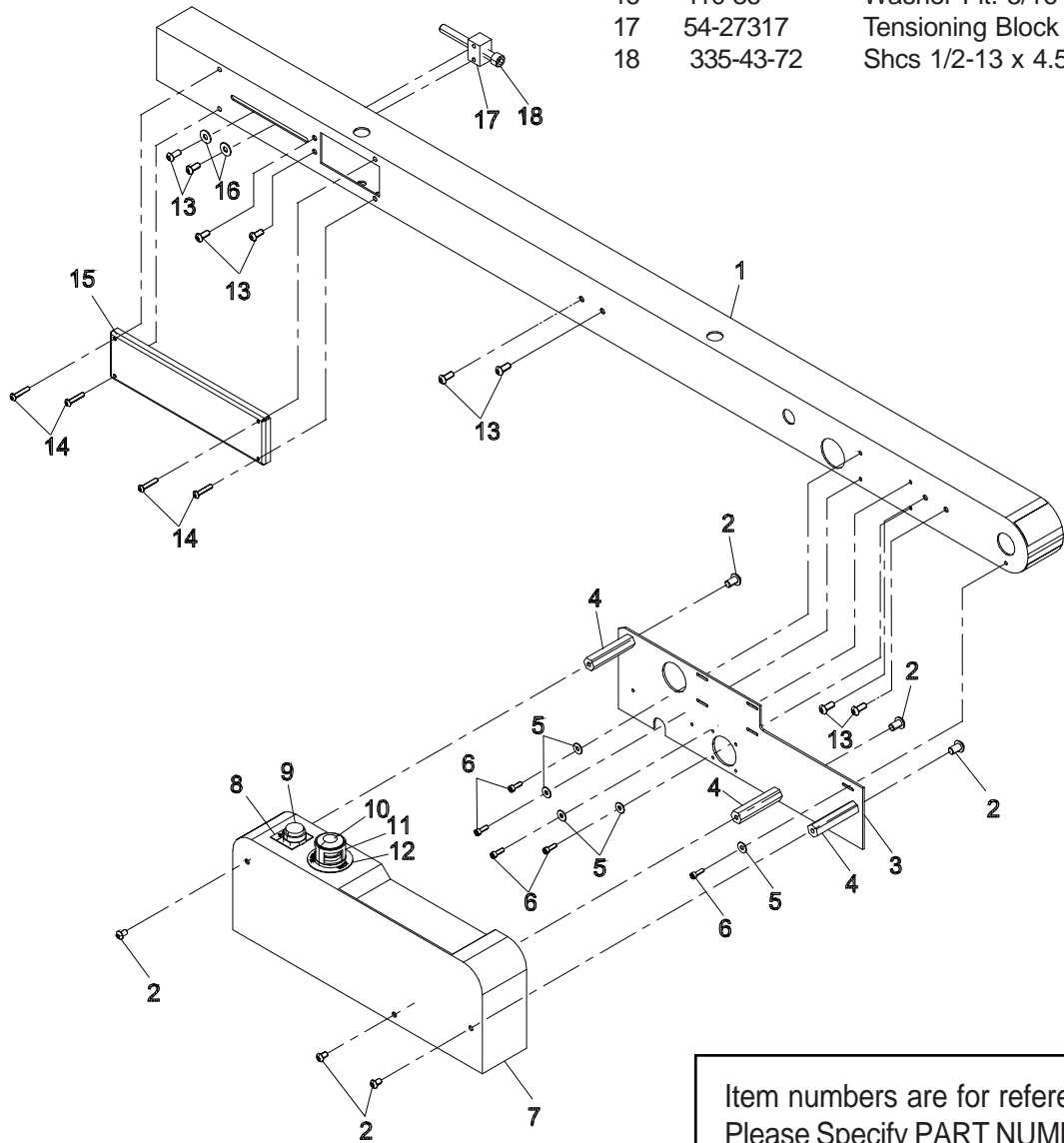
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Side Support Assembly LHS

68-26340

ITEM	PART No.	DESCRIPTION	QTY	ITEM	PART No.	DESCRIPTION	QTY
1	67-76641	Side Support	1	8	79-00011	Name Plate, Jog Metal	2
2	333-37-8	5/16-24 x 1/2 Sbhcs	12	9	31-26012-2	Switch, Black	2
3	54-27355	Plate, Motor Mount	2	10	31-26012-3	Red Push/Pull Switch	2
4	65-26041-56	Hex Spacer	6	11	31-26357	E-Stop Guard, Protective Ring	2
5	410-080	Washer, Flt #8	14	12	91-26011-1	Decal, "Emergency Stop"	2
6	335-93-8	Scr, Skt. Hd. Cap #8-32 x 1/2	10	13	333-36-12	Screw, Button Hd.	16
7	54-27363-M	Cover,Take -Off Conveyor	1	14	333-102-16	Scr. Hex. Skt. Btn #10-32 x 1	8
				15	54-27529	Cover Take-Off, Tension Adjust	1
				16	410-36	Washer Flt. 5/16"	4
				17	54-27317	Tensioning Block	2
				18	335-43-72	Shcs 1/2-13 x 4.5	2



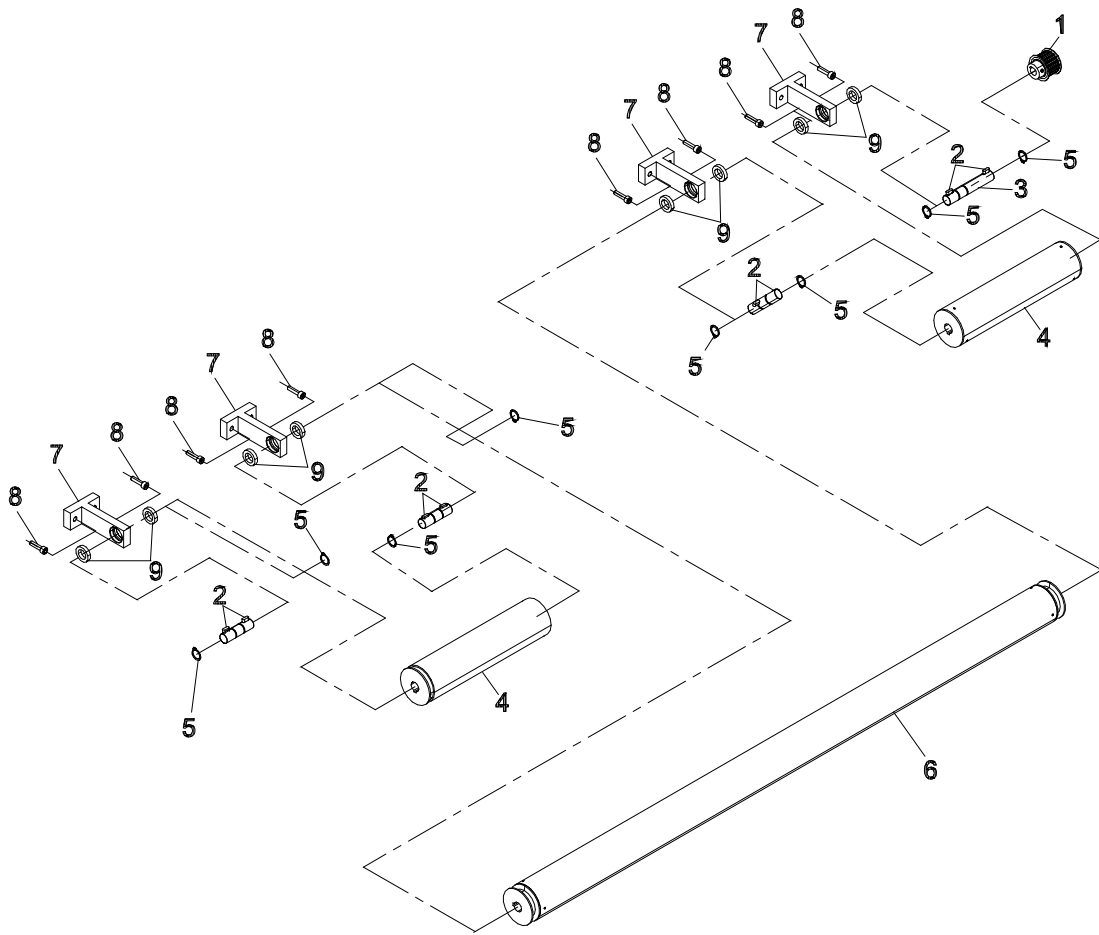
Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

Roller Assembly

68-26340

ITEM	PART No.	DESCRIPTION	QTY
1	67-76643	Pulley, Drive 8P, 18Teeth	1
2	67-26640	Key, 6mm Wide x 6mmDeep x 15mm	13
3	54-27341	Drive Shaft, 20mm With Key	1
4	68-26363-12	3" Roller Assembly	4
5	67-26741	Retaining Ring, External	16
6	68-26364-54	3" Roller Assembly, W/Belt Groove	2
7	54-27338	Bearing Support, 30mm Dual	8
8	65-26036-30	M8 x 1.25 x 30mm Shcs	16
9	67-26645	Bearing	18

Item numbers are for reference only. Please Specify PART NUMBER when ordering replacement parts.



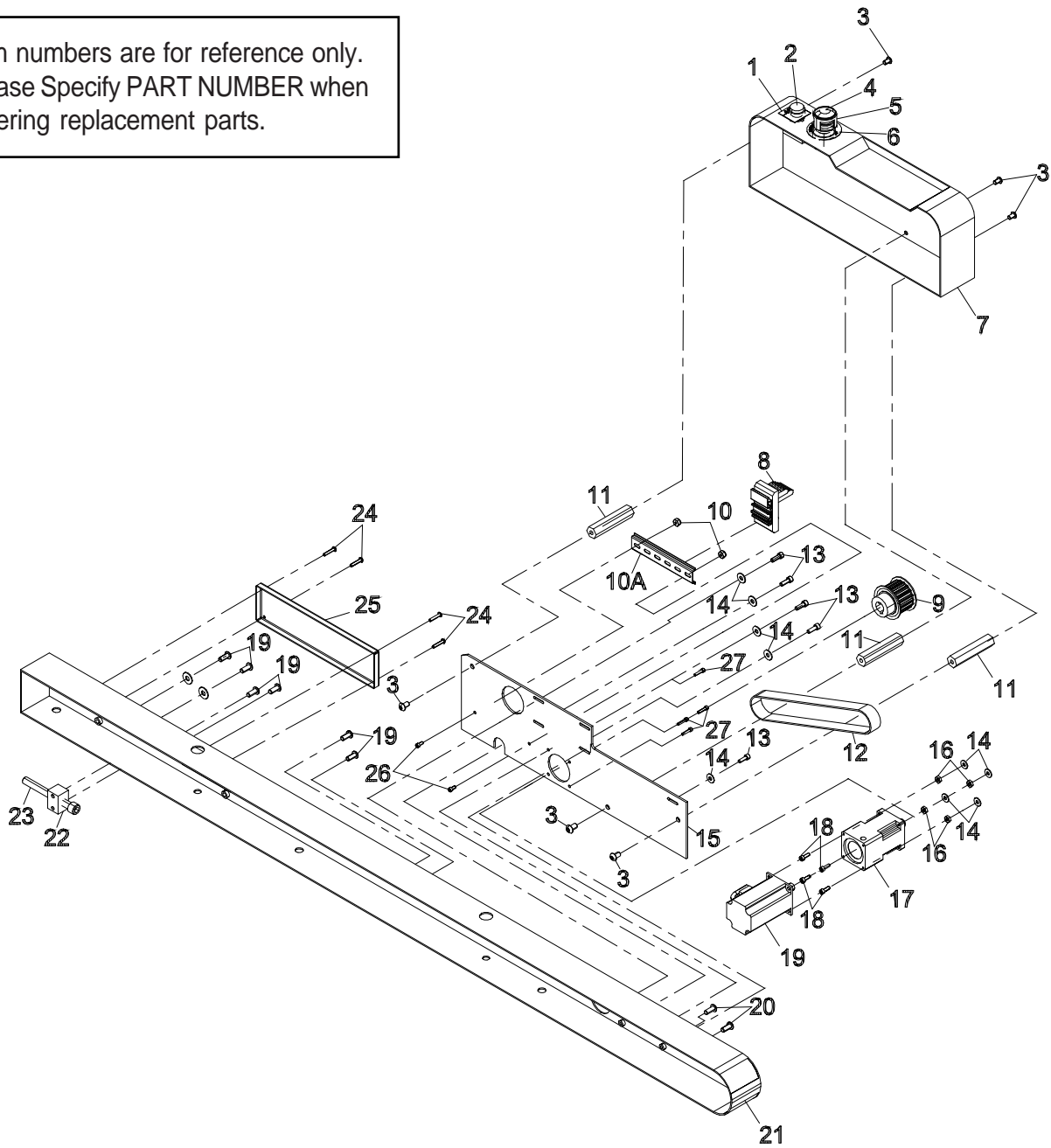
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Side Support Assembly, RHS

68-26340

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.



ITEM	PART No.	DESCRIPTION	QTY
1	79-00011	Name Plate, Jog, Metal	2
2	31-26012-2	Switch, Black	2
3	333-37-8	5/16-24 x 1/2 sbhcs	12
4	31-26012-3	Red Push/Pull Switch	2
5	31-26357	E-Stop Guard, Protective Ring	2
6	91-26011-1	Decal, Emergency Stop	2
7	54-27363	Cover, Take -Off Conveyor	1
8	31-26506	Db9-Male Interface Block-D	1
9	67-26618	Pulley, 18 Groove, 8mm Pitch	1
10	211-93	Nut, Elastic Stop Light #8-32	2
10A	31-00739	8" Terminal Mount Ns-35 2Mtr	2
11	65-26041-56	Hex Spacer	6
12	67-76639	Timing Belt, 8p x 25mm Wide	1
13	335-93-8	Scr, Skt. Hd. Cap #8-32 x 1/2	10
14	410-080	Washer Flat #8	14

ITEM	PART No.	DESCRIPTION	QTY
15	54-27355	Plate, Motor Mount	2
16	202-93	Nut, Mach.Scr.Hex #8-32	4
17	31-26499	Planetary Gear Head	1
18	335-M4-12	Scr, Skt. Hd. Metric M4 x 12mm	4
19	31-26498	Motor	1
20	333-36-12	Screw, Button Hd. 5/16-18 x 0.75	16
21	67-76642	Side Support, Mirror	1
22	54-27317	Tension Block	2
23	335-43-72	Shcs 1/2-13 x 4.5 full Thread	2
24	333-102-16	Scr. Hex. Skt. Btn 10-32 x 1	8
25	54-27529	Cover, Take -Off Tension Adjust	2
26	335-93-6	Scr. Skt. Hd. Cap #8-32 x 3/8	2
27	335-93-12	Scr. Skt. Hd. Cap #8-32 x 3/4	4

Item numbers are for reference only.
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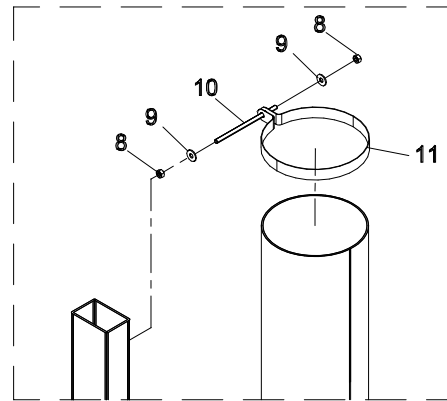
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Vertical Exhaust System, Multi-Ply

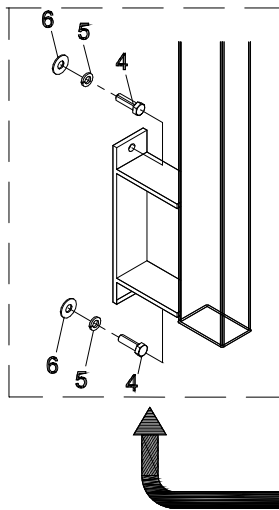
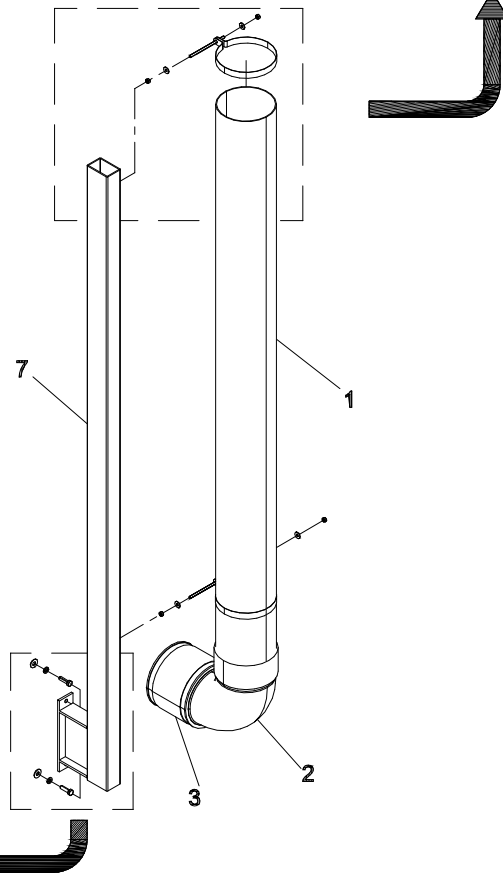
68-26367

ITEM	PART No.	DESCRIPTION	QTY
1	42-26022 x 72	Pipe, 6" Sewer & Drain x 72" Long	1
2	42-26038	6" x 90 Degree Swept Angle	1
3	42-26028	Coupler, 6" Rubber	1
4	331-38-20	Scr. Hex Hd. Cap 3/8-16 x 1 & 1/4	2
5	402-38	Washer Lock 3/8	2
6	410-38	Washer Ft. 3/8	2
7	54-27534	Exhaust Support	1
8	203-34	Nut, Fin. Hex 1/4 - 20	4
9	410-34	Washer Ft. 1/4"	4
10	54-27536-5	1/4-20 Threaded Rod x 5" Long	2
11	54-27535	Exhaust Pipe Clamp	2
*12	9066-001	Polyurethane Foam	3'



* Not Included In Assembly

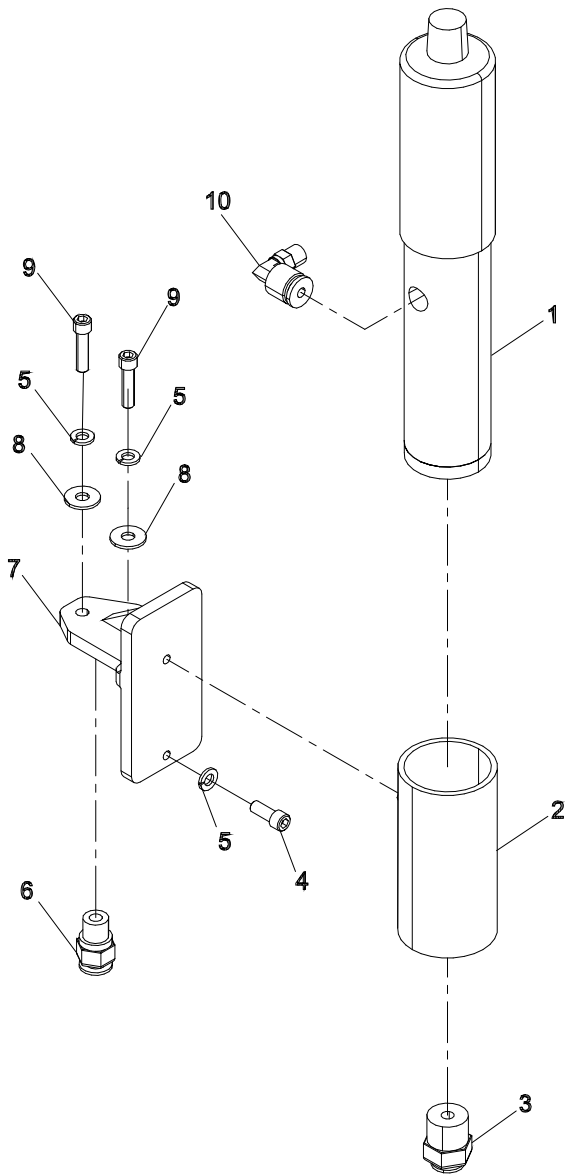
Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.



Cold Air Gun - Assembly, Right

68-26374

ITEM	PART No.	DESCRIPTION	QTY
1	67-26763	Cold Air Gun	1
2	54-27566	Cold Air Gun Sleeve	1
3	100-11-12	Male Conn 3/8" Tube 1/2"Npt	1
4	335-35-10	Screw, Socket 1/4-28 x 5/8	1
5	402-34	Washer Lock 1/4	4
6	100-11-8	Male Conn 3/8" Tube 1/4"Npt	1
7	54-27561	Right Drill Bracket	1
8	410-34	Washer Flt. 1/4	3
9	335-34-16	Scr. Skt. Hd. Cap 1/4-20 x 1	3
10	100-13-6	Male Elbow Swivel 3/8 Tube 1/4	1



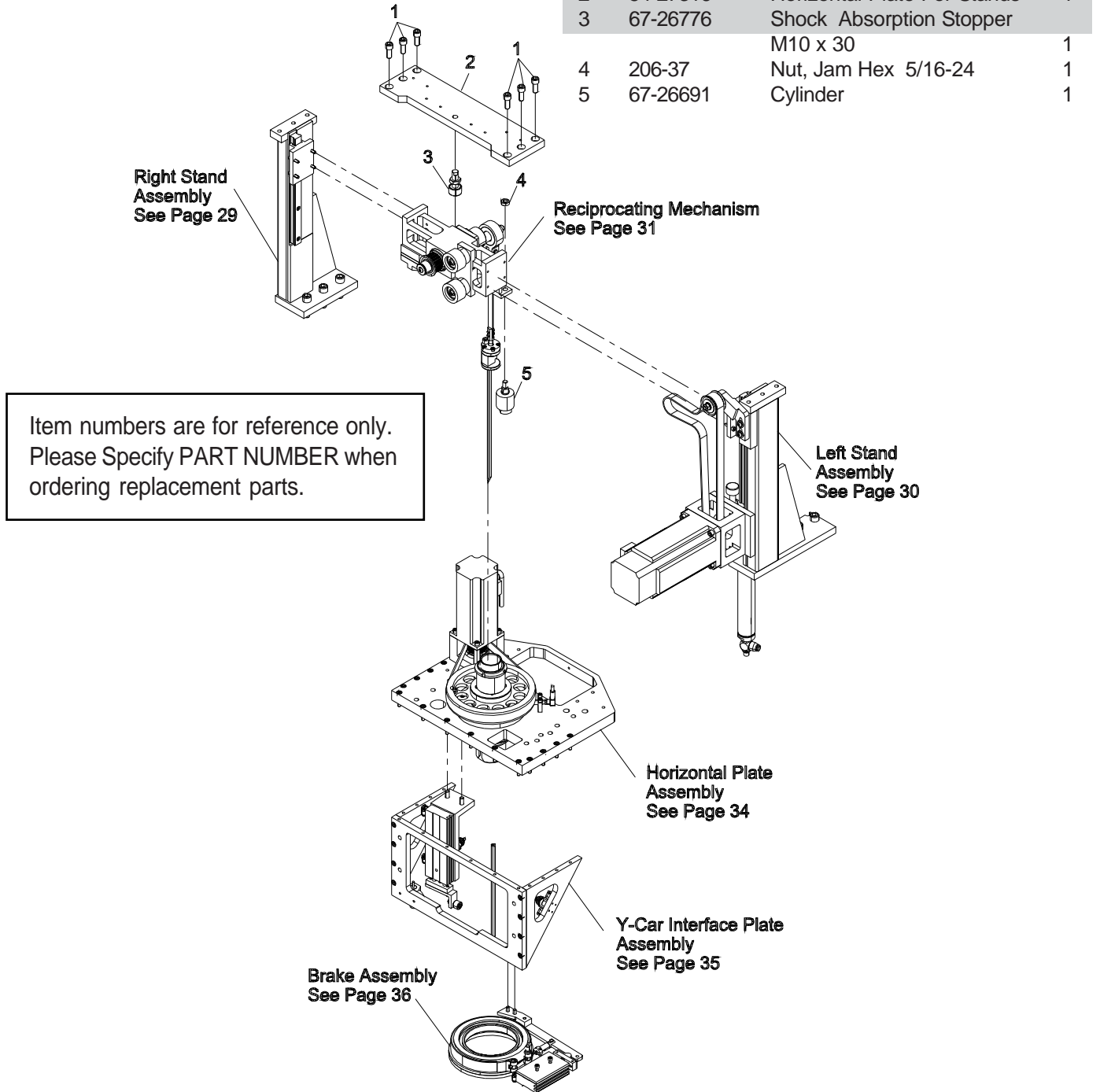
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Please Specify PART NUMBER when
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Multi-Ply Cutter Tool Head
68-26337

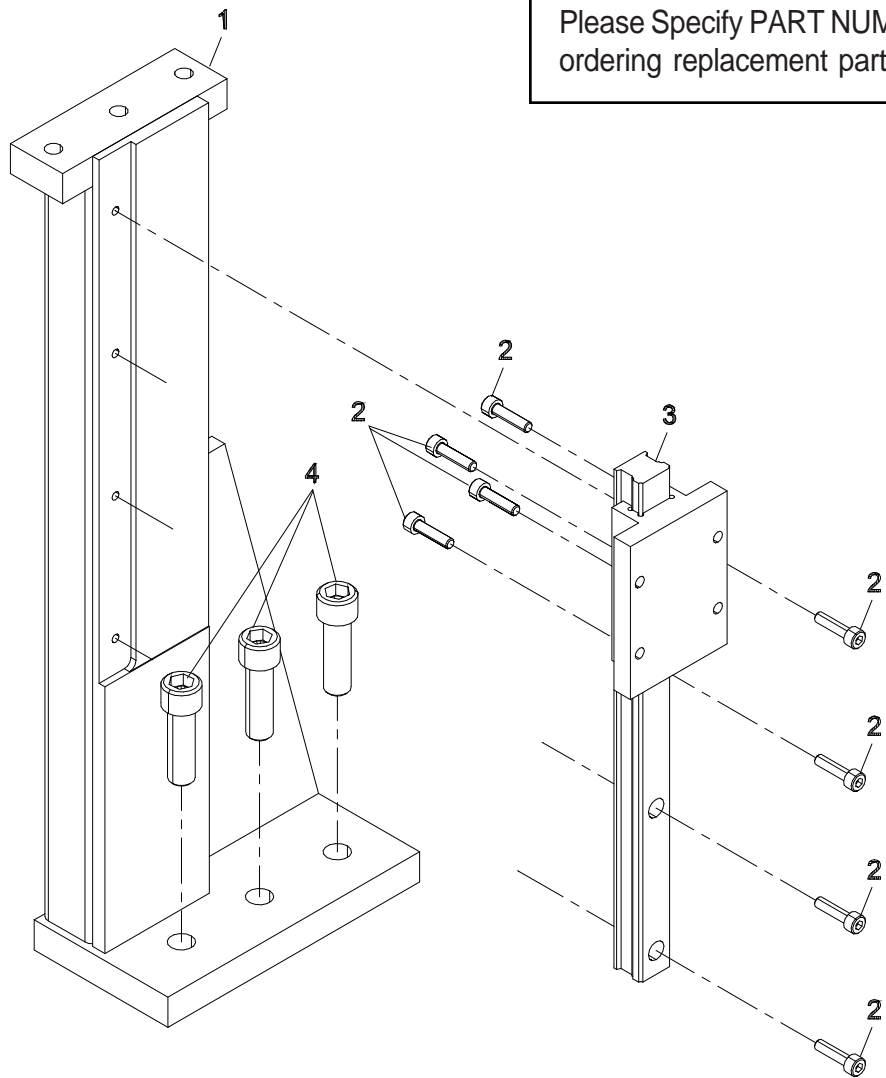
ITEM	PART No.	DESCRIPTION	QTY
1	335-36-12	Scr. Skt. Hd.Cap. 5/16-18 x 3/4 6	
2	54-27316	Horizontal Plate For Stands	1
3	67-26776	Shock Absorption Stopper	
4	206-37	Nut, Jam Hex 5/16-24	1
5	67-26691	Cylinder	1



Right Stand Assembly

ITEM	PART No.	DESCRIPTION	QTY
1	54-27310	Right Stand	1
2	335-M4-16	Scr. Skt. Hd. Metric M4 x 16mm	16
3	67-26669	Thk M Guide Rail & Slide	2
4	335-38-20	Scr. Skt. Hd.Cap 3/8-16 x 1-1/4	7

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.



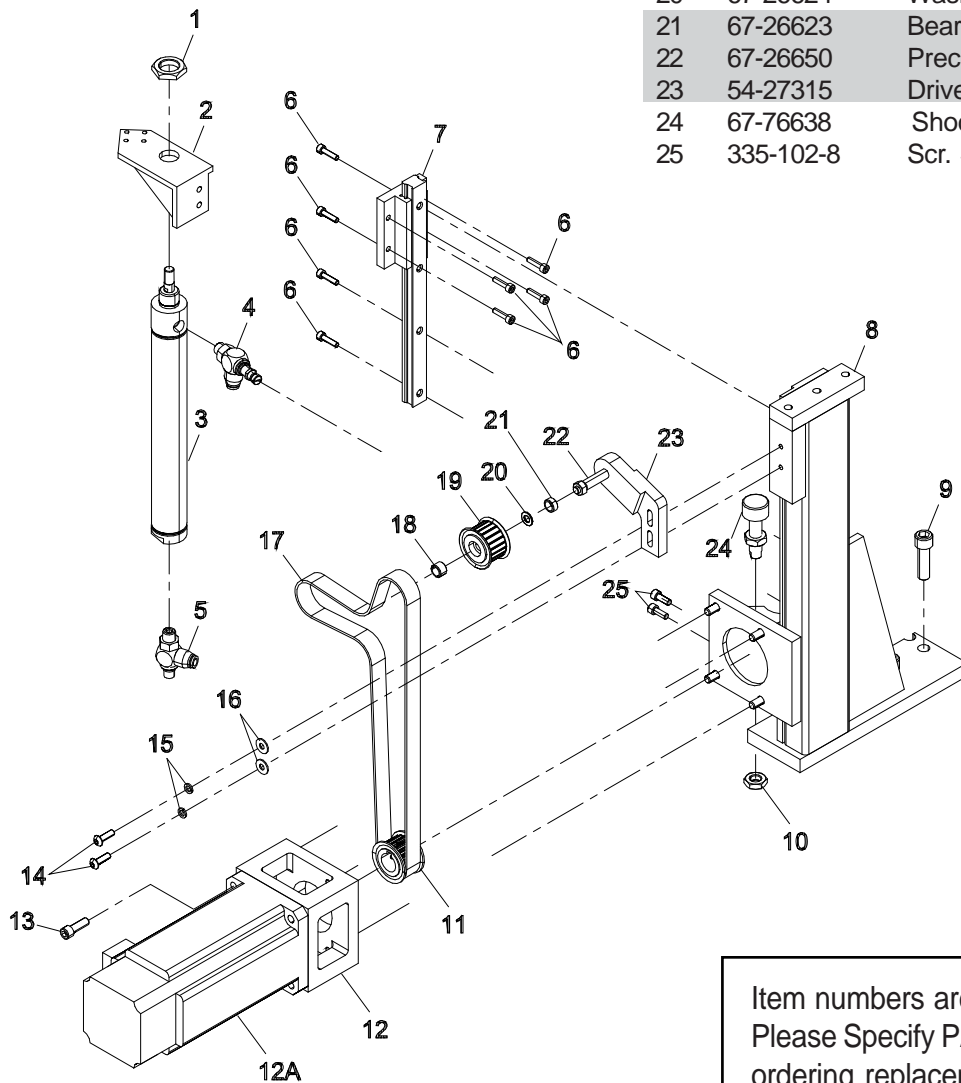
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Left Stand Assembly

ITEM	PART No.	DESCRIPTION	QTY
1	54-26152	5/8-18 Nut, .200 Thick	1
2	67-26617	Bracket	1
3	67-26684	Cylinder	1
4	100-18-36	Flow Control Valve 1/8" Port, 1/4" Tube, Knob	1
5	100-18-37	Flow Control Valve 1/8" Port, 1/4" Tube, Resseced	1
6	335-M4-16	Scr. Skt. Hd. Metric M4 x 16mm	16
7	67-26669	Thk M Guide Rail & Slide	2
8	54-27309	Left Stand	1

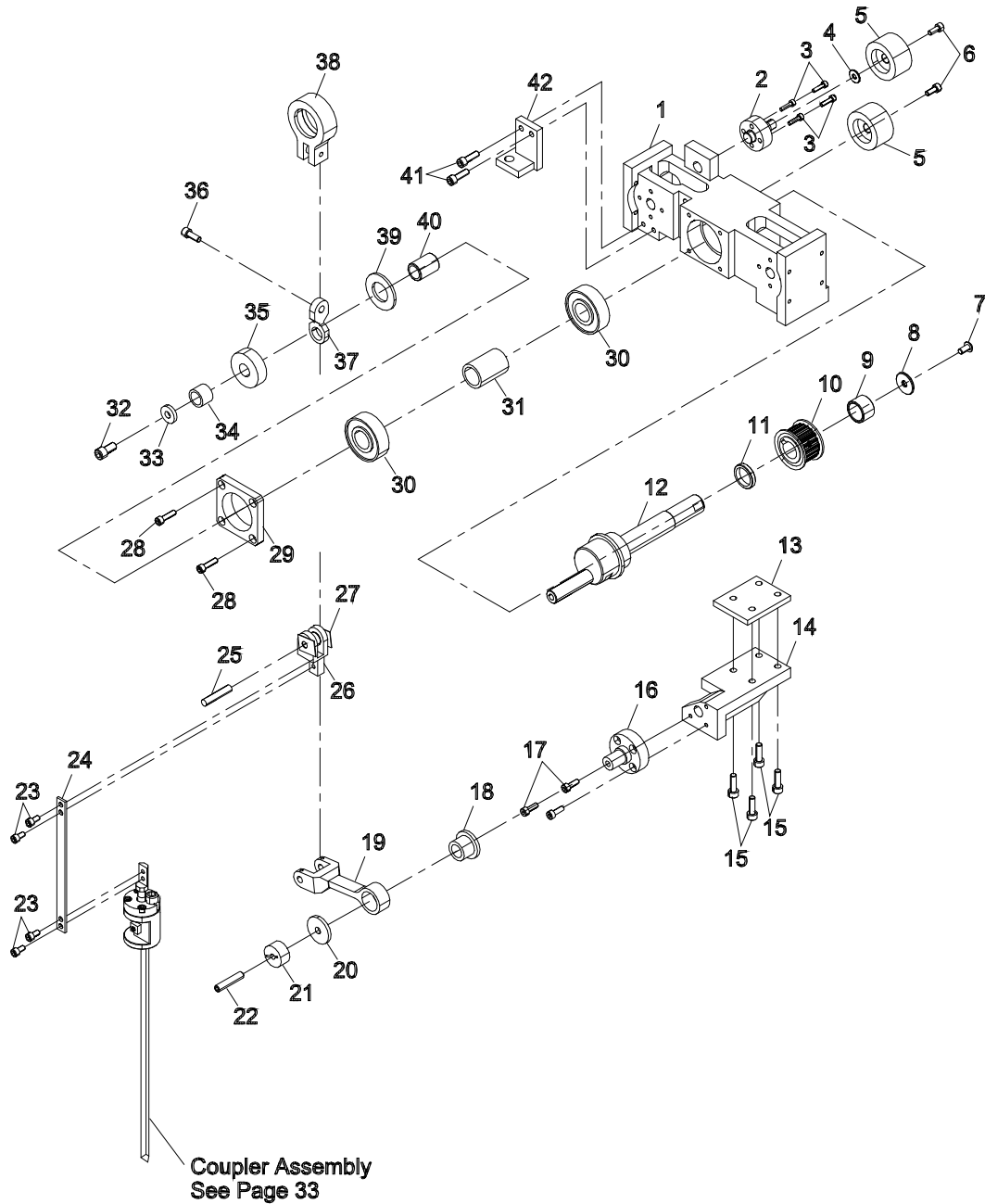
ITEM	PART No.	DESCRIPTION	QTY
9	335-38-20	Scr. Skt. Hd. Cap 3/8-16 x 1-1/4	1
10	206-M10 x 1.5	Nut Hex Jam M10 x 1.5	1
11	67-26652	Pulley	1
12	54-27321	Motor Plate	1
12A	31-26505	Knife Motor Med Ply-5000 Rpm	1
13	335-34-12	Scr. Skt. Hd. Cap 1/4-20 x 3/4	4
14	333-102-10	Scr.Hex.Skt.Btn. #10-32 x 5/8	2
15	402-010	Washer, Lock #10	2
16	410-010	Washer Flt #10	2
17	67-26658	Timing Belt	1
18	67-26622	Bearing Spacer	1
20	67-26624	Washer	1
21	67-26623	Bearing Spacer	1
22	67-26650	Precision Pivot Pin	1
23	54-27315	Drive Belt Tension Bracket	1
24	67-76638	Shock Absorption Stopper	1
25	335-102-8	Scr. Skt. Hd. Cap #10-32 x 1/2	16



Item numbers are for reference only.
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Reciprocating Mechanism

68-26339



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ITEM	PART No.	DESCRIPTION	QTY
1	54-27313	Reciprocating Housing	1
2	67-26670	Cantilever Shafts	2
3	335-M3-12	Scr. Skt. Hd. Metric M3 x 12	8
4	67-26621	Washer	2
5	67-26668	Idler Pulley	2
6	335-M4-10	Scr. Skt. Hd. Metric M4 x 10mm	2
7	333-102-6	Scr.Hex.Skt.Btn. #10-3/2 x 3/8	1
8	67-26626	Washer	1
9	67-26755	Collar Dia 16-20 x 13	1
10	67-26652	Pulley	1
11	67-26625	Washer	1
12	54-27322	Crank Shaft 0.75	1
13	54-27408	Spacer	1
14	67-26672	Angle Plate	1
15	335-M5-16	Scr. Skt. Hd. Metric M5-0.8 x 16	4
16	67-26673	Cantilever Shaft	1
17	335-M4-12	Scr. Skt. Hd. Metric M4 x 12mm	3
18	67-26674	Oil Free Bushing	1
19	54-27354	Supporting Arm	1
20	67-26675	Oil Free Bushing	1
21	67-26667	Shaft Collar	1
22	342-M6-30-6S	Skr, Hex, Skt, Set, M6, 30 mm Lg, cup	1
23	335-94-5	Scr. Skt. Hd. Cap #8-36 x 5/16	4
24	54-27425	Blade Link	1
25	67-26682	Shaft	1
26	54-27409	Lower Arm	1
27	67-26681	Square Shim	2
28	335-93-10	Scr.Skt.Hd.Cap #18-3/2 x 5/8	4
29	54-27403	Bearing Clamp A	1
30	90C6-38	Bearing Ball 625	2

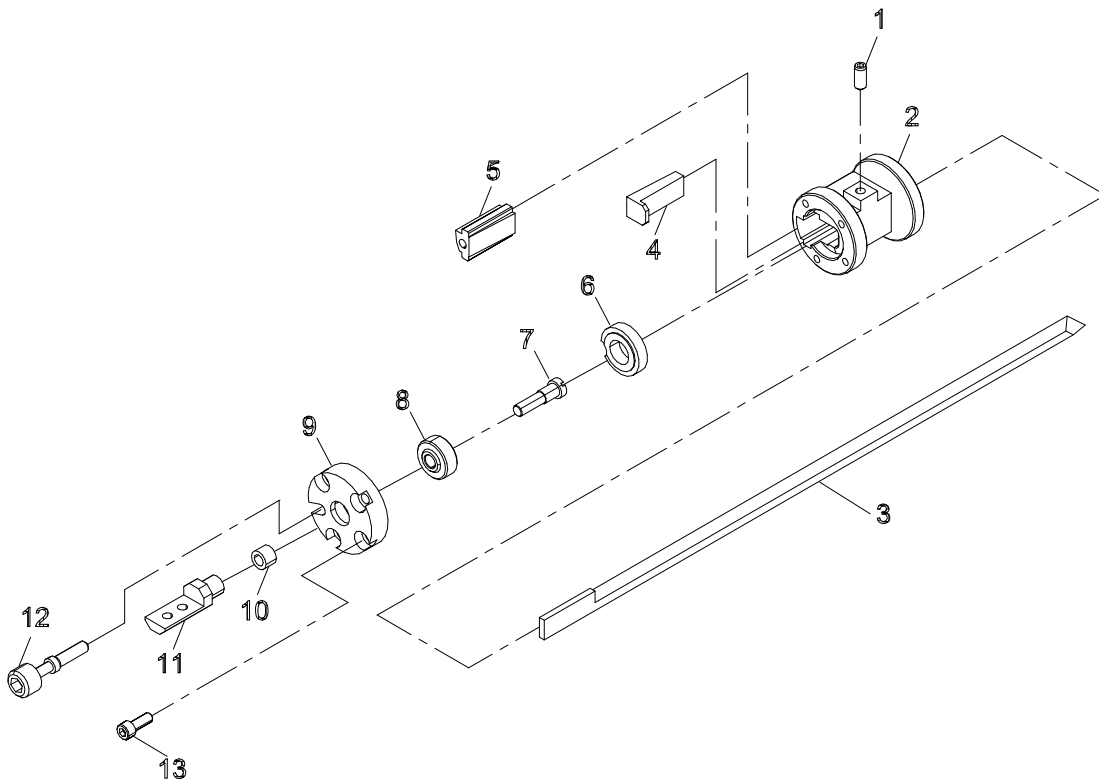
ITEM	PART No.	DESCRIPTION	QTY
31	67-26676	Bearing Spacer	1
32	335-34-8	Scr. Skt. Hd. Cap 1/4-20 x 1/2	1
33	67-26666	Washer	1
34	67-26660	Bearing Spacer	1
35	90C6-46	Bearing Ball	1
36	335-102-8	Scr. Skt. Hd. Cap #10-32 x 1/2	1
37	54-27407	Link	1
38	54-27353	Crank Bearing Housing	1
39	4C1-132	Lock Nut Crank Brng	1
40	67-26659	Bearing Spacer	1
41	335-102-10	Scr. Skt. Hd. Cap #10-32 x 5/8	2
42	54-27410	Lifting Cylinder Bracket	1

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

Coupler Assembly

68-26362

ITEM	PART No.	DESCRIPTION	QTY
1	67-26766	Ball Plunger	1
2	54-27436-1	Coupler Guide, Aluminium	1
3	54-27362	Mpc knife Blade, 8 x 2.35 x 257mm	1
4	54-27449	Wedge	1
5	54-27579	Clamp	1
6	54-27578	Ball Bearing Spacer	1
7	54-27439	Shaft For Spherical Bearung	1
8	67-26703	Spherical Bearing	1
9	54-27575	Bearing Housing	1
10	67-26704	Bearing spacer, 4-7-4.9	1
11	54-27435	Coupler Connector	1
12	54-27576	Adjusting Bolt	1
13	335-86-6	Scr. Skt. Hd. cap #6-32 x 3/8	4

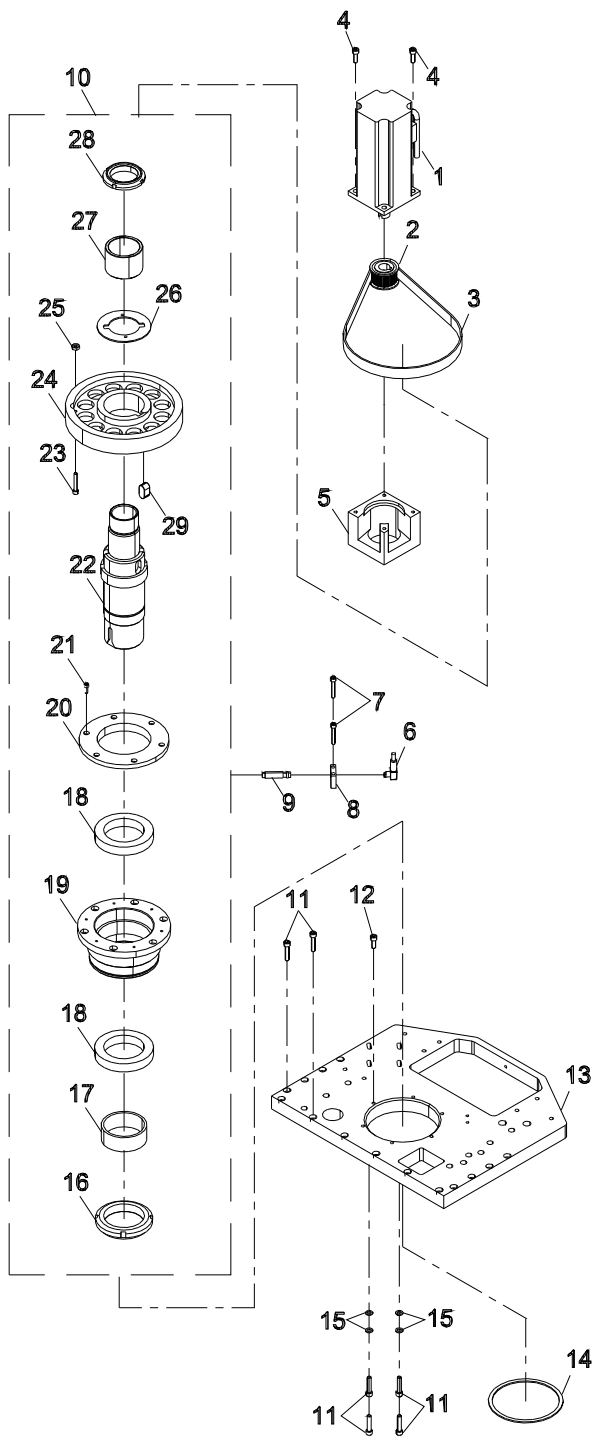


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Horizontal Plate Assembly

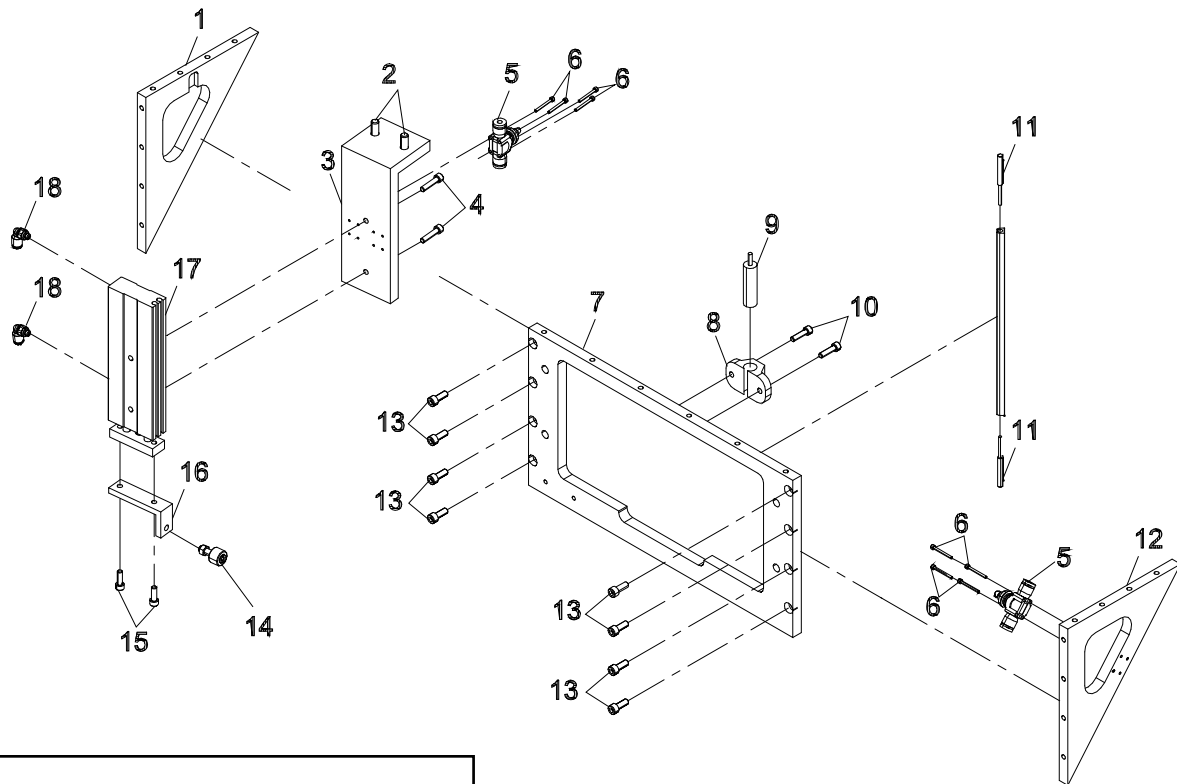


ITEM	PART No.	DESCRIPTION	QTY
1	31-26435	Y/Z Motor W/ PigTail, 11.25"	1
2	67-26602	Drive Pulley, 20 Teeth	1
3	67-26644	Timing Belt	1
4	335-102-9	Shcs #10-32 x 0.5625	4
5	54-27404	Motor Support	1
6	31-03008-1	Cable For Prox Switch	1
7	335-93-16	Scr. Skt. Hd. Cap #8-32 x 1.00	2
8	54-27370	Sensor Bracket	1
9	31-26183	Proxy Switch	1
10	68-26338	Knife Rotating Guide	1
11	335-102-14	Scr. Skt. Hd. Cap #10-32 x 0.875	18
12	335-102-8	Scr. Skt. Hd. Cap #10-32 x 1/2	16
13	54-27312	Horizontal Plate	1
14	67-26714	85mm External Retaining Ring	1
15	413-010	Washer, Flat	4
16	67-26695	Locking Bearing Nut	1
17	67-26740	Collar	1
18	67-26697	Bearing	2
19	54-27305	Bearing Housing	1
20	54-27420	Bearing Cover	1
21	335-86-6	Scr. Skt. Hd. Cap #6-32 x 3/8	6
22	54-27348	Shaft	1
23	335-93-16	Scr. Skt. Hd. Cap#8-32 x 1.00	1
24	54-27306	Timing Pulley	1
25	202-93	Nut, Mach.Scr.Hex #8-32	1
26	54-27568	Disk	1
27	67-26775	SS Collar, 38.5 Dia/46 Dia x 32.5mm	1
28	67-26764	Bearing Nut M35 x 1.5	1
29	602-12-12-12	Key, Flt. Rounded, 0.375 x 0.375 x 0.375	1

Item numbers are for reference only. Please Specify PART NUMBER when ordering replacement parts.

Y-Car Interface Plate Assembly

ITEM	PART No.	DESCRIPTION	QTY	ITEM	PART No.	DESCRIPTION	QTY
1	54-27528	Support Gusset Right	1	11	31-26509	Bimba Sensor	2
2	335-34-10	Scr. Skt. Hd. Cap 1/4-20 x 5/8"	2	12	54-27371	Tool Head Support Gusset	1
3	54-27364	Angle Plate	1	13	335-102-8	Scr.Skt.Hd.Cap #10-32 x 1/2	16
4	335-93-12	Scr. Skt. Hd. Cap #8-32 x 3/4	2	14	67-26646	Cam Follower	1
5	100-18-38	Flow Valve, In Line, 5/32 Tube	3	15	335-34-12	Scr.Skt.Hd.Cap 1/4-20 x 3/4	4
6		B18.3.1M-2 x 0.4 x 20		16	54-27366	Bracket For Cam Follower	1
		Hex Shcs-16NHX	13	17	67-26692	Cylinder	1
7	54-27411	Y-Car Interface Plate	1	18	100-13-13	Elbow Swivel, Tube 5/32, Pipe 10-32	2
8	54-H0403	Mount Laser Pointer	1				
9	81-00002	Laser Diode Pointer	1				
10	335-93-10	Scr.Skt.Hd.Cap 8-32 x 5/8	2				

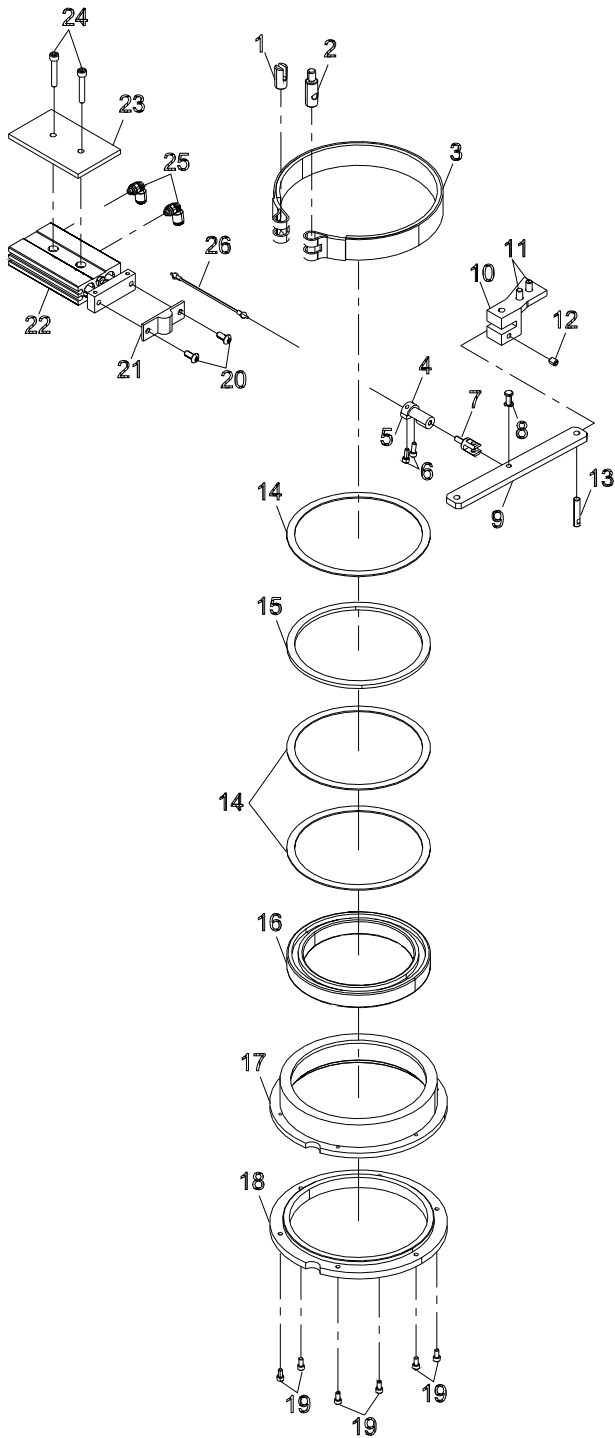


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Please Specify PART NUMBER when
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Brake Assembly
68-26384

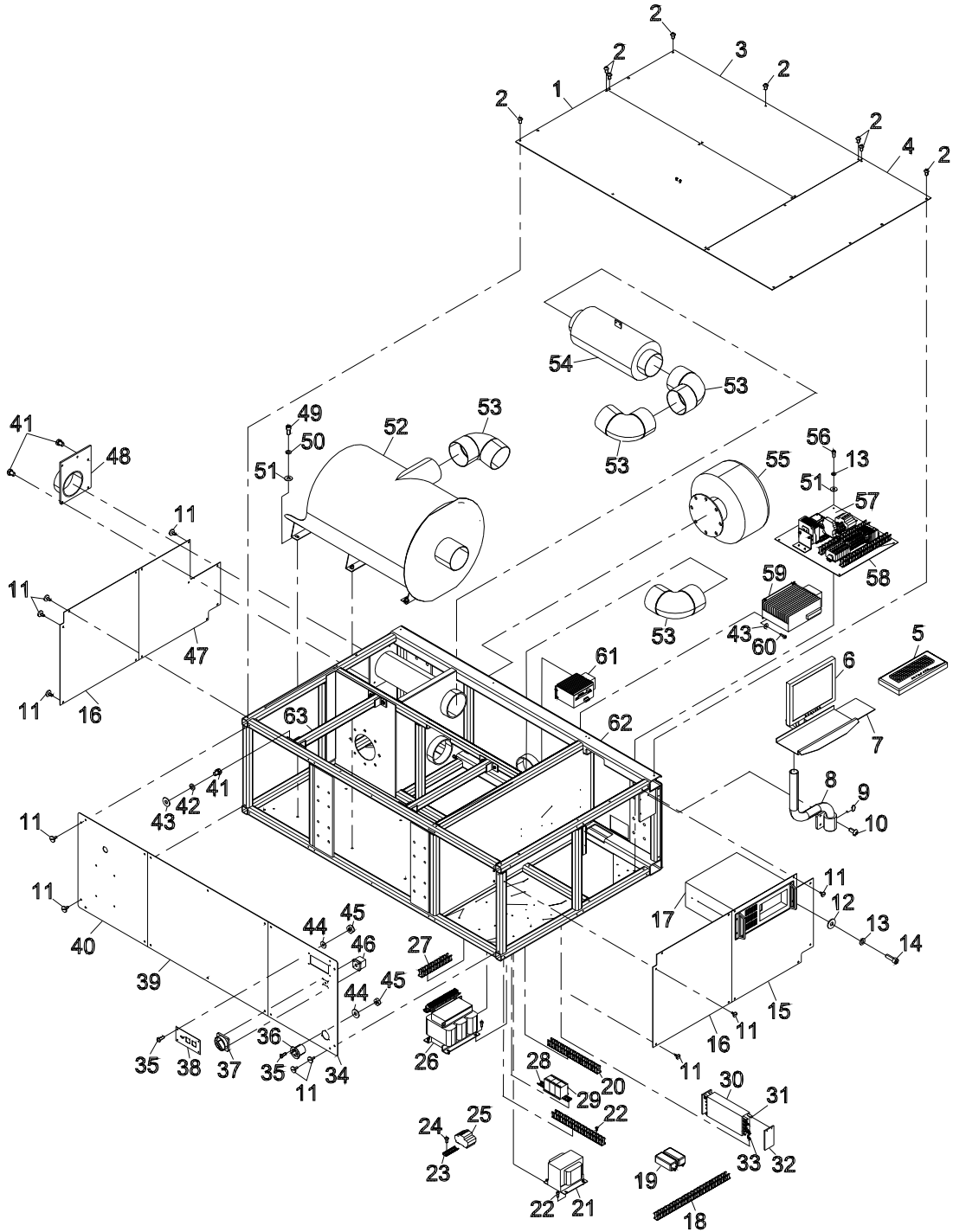


ITEM	PART No.	DESCRIPTION	QTY
1	54-27617	Pin With Groove	1
2	54-27613	Pin For Band Brake	1
3	54-27622	Band Brake	1
4	54-27615	Cable Holder	1
5	54-27616	Clamp	1
6	335-84-5	Shcs #5-40 x 5/16	2
7	67-26785	Link Bar	1
8	67-26783	Flange Pin	1
9	54-27614	Link	1
10	54-27618	Pivot Base	1
11	335-102-8	Scr. Skt. Hd.Cap #10-32 x 1/2	2
12	342-102-4	Scr.Hx.Skt.Set,#10-32 x 1/4"Lg	2
13	67-26784	Hinge Pin	1
14	67-26786	Shim Ring	3
15	67-26787	Preload Spring	1
16	67-26698	Bearing	1
17	54-27625	Housing For Break Bearing	1
18	54-27624	Internal Gear	1
19	335-84-4	Scr. Skt. Hd.Cap #5-40 x 1/4	6
20	333-93-6	#8-32 x 3/8" Button Head Cap Screw	2
21	54-27620	Cam	1
22	67-26694	Bimba Cylinder	1
23	54-27626	Spacer	1
24	335-93-16	Scr. Skt. Hd.Cap #8-32 x 1.00	2
25	100-13-13	Elbow Swivel, Tube 5/32, Pipe 10-32	2
26	67-26782	Cable Assy, Dia 1/16", 3.25"Ln	1

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

Blower Frame Assembly

68-26357-MS



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ITEM	PART No.	DESCRIPTION	QTY
1	54-27502	Blower Top Cover	1
2	333-M6-10	Scr. Sbhcs, Metric M6 x 10	18
3	54-27503	Blower box Cover	1
4	54-27504	Electronics Cover	1
5	11-00868-03	Key Board	1
6	10-26065-2	19" Flat Panel Monitor	1
7	67-26726	Computer Monitor & Key Board	1
8	54-27469	Computer Stand Bracket	1
9	387-34-12	Scr. Thumb. No Shldr. 1/4-20 x 3/4	1
10	333-38-12	Btn. Hd. Sckt. 3/8-16 x 3/4	3
11	67-26736	Pan Head Screw M6 x 16	40
12	410-010	Washer, Flt. #10	4
13	402-34	Washer, Lock 1/4	8
14	335-34-12	Scr.Hex.Skt.Btn. #6-32 x 3/8	4
15	54-27505	Electronics Cover For Computer	1
16	54-27499	Blower Side Cover	2
17	10-26083	Computer Ce Complaint/ Industrial	1
18	70-26001	Duct, Wiring,1"Wide x 1.5"High x 24"Lg	1
19	31-26501	Single Phase Line Filter 25 Amp, 250Vac	1
20	70-26001	Duct, Wiring,1"Wide x 1.5"High x 16.5"Lg	2
21	31-26500	Transformer, Hpi-35 3.5 Kva	1
22	335-36-12	Scr. Skt. Hd. Cap 5/16-18 x 3/4	8
23	31-00739-4	Din Rail, 4"Lg	1
24	333-93-6	Button Head Cap Screw #8-32 x 3/8"	14
25	31-26383	30A 3 Phase Circuit Breaker	2
26	31-26390	Transformer, 3 Ph, Universal	1
27	70-26001	Duct, Wiring,1"Wide x 1.5"High x 10"Lg	1
28	31-00739-10	10" Terminal Mount Ns-35 2Mtr	1
29	31-26298	24 Volt Contactor	3
30	31-26299	Corcom filter, Conveyor	1
31	54-26557	Filter Cover Spacer	4

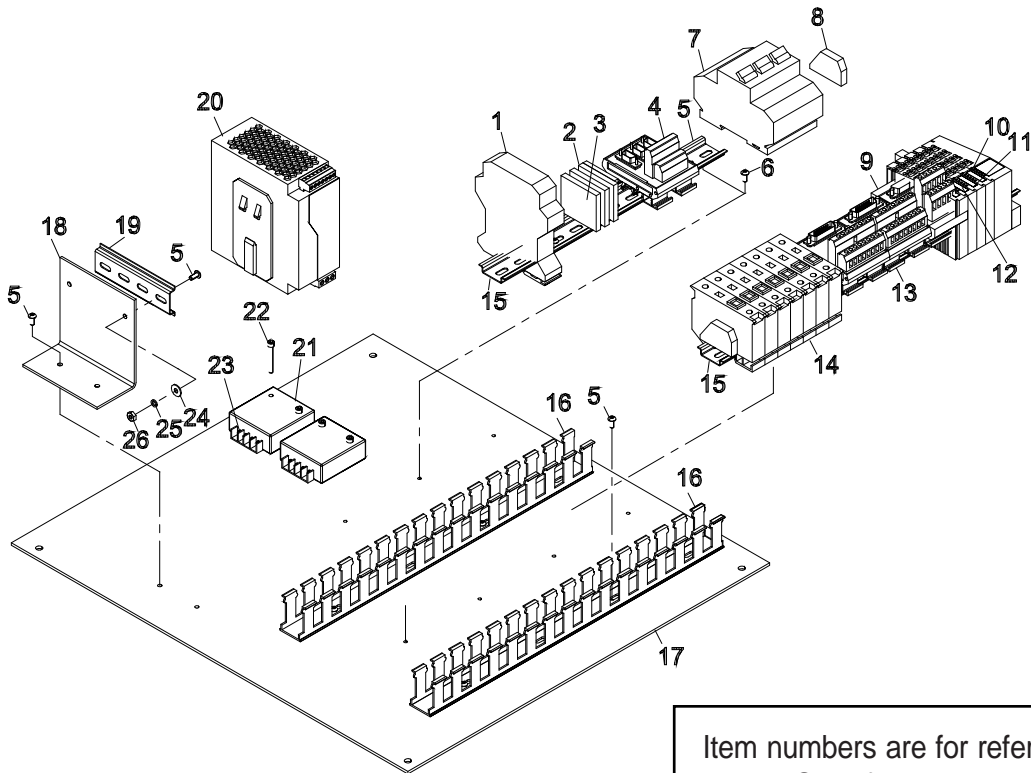
ITEM	PART No.	DESCRIPTION	QTY
32	54-26558	Filter Cover	2
33	67-26383	Fan Mounting Angle	4
34	54-27507	Electronics End Cover	1
35	333-93-8	Scr. Hex. Skt. Btn #8-32 x 1/2	7
36	31-26300-440	4 Wire 3 Phase Flanged Connector	1
37	31-26297	Legend Plate	2
38	54-27413	Bulk Head Plate	1
39	54-27501	Blower End Cover Large	1
40	54-27500	Blower End Cover Small	1
41	331-38-8	Scr. Hex. Hd. Cap 3/8-16 x 1/2	13
42	402-38	Washer Lock 3/8	8
43	410-34	Washer Flt 1/4	8
44	410-38	Washer Flt 3/8	8
45	202-93	Nut, Mach. Scr. Hex #8-32	7
46	31-26296	Disconnect Switch	1
47	54-27498	Filter Cover Plate	1
48	54-27508	Silencer Stack Interface Plate	1
49	335-43-16	Scr.Skt.Hd.Cap 1/2-13 x 1	10
50	402-44	Washer Lock 1/2	10
51	410-44	Washer Flat 1/2	10
52	42-26062	Spencer Blower	1
53	42-26065	Gasketed Elbow, 90 Deg., 6" Sewer	4
54	42-26064	Spencer Silincer	1
55	42-26063	Spencer Inlet Air Filter	1
56	335-34-8	Scr. Skt. Hd. Cap 1/4-20 x 1/2	4
57	65-26041-29	Hex spacer	1
58	31-26592	Electronics Tray Assembly,Mpc	1
59	31-26464	Conveyor Amp Synqnet-230 Vac	1
60	335-102-8	Scr. Skt. Hd. Cap #10-32 x 1/2	4
61	31-26377	X Axis Stand Alone Amp-220Vac	1
62	54-27398	Multiply Blower Frame	1
63	54-27511	Blower Frame Cross Member	2

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

Electronic Tray Assembly

31-26592

ITEM	PART No.	DESCRIPTION	QTY	ITEM	PART No.	DESCRIPTION	QTY
1	31-26381	Safety Monitoring R P	1	13	31-26380	Db15 Interface Terminal Block	2
2	31-26405	Ground Terminal Block; Din Mount	5	14	31-26226	Fuse Block, Single Pole,30Amp	7
3	31-26384	Terminal Blocks Din Rail Mount	1	15	31-00739-16	16" Terminal Mount Ns-35 2Mtr	1
4	31-26476	Custom Control 1/10 Block	1	16	70-26001	Duct, Wiring, 1"Wide x 1.5"High	1
5	31-00739-12	12" Terminal Mount Ns-35 2 Mtr	1	17	54-27506	Electronics Mount Tray	1
6	333-93-6	#8-32 x 3/8" Button Head Cap Screw	12	18	54-27510	Din Rail Bracket	1
7	31-26399	12 Amp 3Ph Din Mount Circuit Breaker	1	19	31-00739-4	Din Rail 4"Lg	1
8	31-26414	Terminal End Clamps; Din Mount	4	20	31-26370	Phoenix 24 Vdc 5A Din Mount Pwr	1
9	31-26373	Db9 Interface terminal Block	1	21	31-26503	Pressure TX Mtr, 0-20 in H2O	1
10	31-26379	Slice Tsio-5001 Contact Output	1	22	335-93-20	Scr. Skt.Hd. Cap 8-32 x 1.25	4
11	31-26369	Slice Analog Output (4-20MA)	1	23	31-26504	Pressure TX Mtr, 0-100 in H2O	1
12	31-26502	Tsio-6006 Analog Input Card	1	24	410-080	Washer Flt #8	2
				25	402-080	Washer Lock #8	2
				26	202-93	Nut, Mach.Scr. Hex #8-32	2



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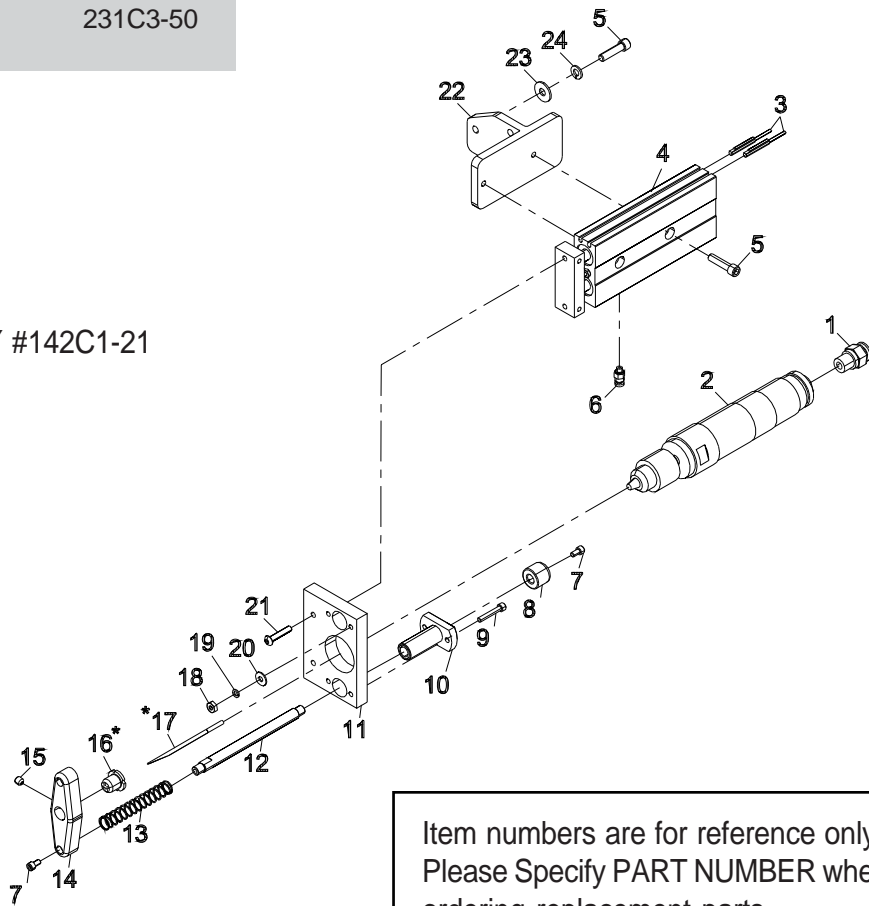
Drill, Left, Pneumatic Assembly 68-26372

ITEM	PART No.	DESCRIPTION	QTY	ITEM	PART No.	DESCRIPTION	QTY
1	100-11-8	Male Conn 3/8" Tube 1/4" Npt	1	13	67-26760	Lee Compression Spring	2
2	67-26756	Desoutter Straight Grip Drill	1	14	54-27564	Drill Presser Foot	1
3	31-26509	Bimba Sensor	2	15	342-34-4	Scr. Hex. Skt. Set 1/4-20 x 1/4	1
4	67-26757	Twin Bore Cylinder 20 x 75 mm	1	16	See Chart	Guide Bushing	1
5	335-34-16	Scr. Skt. Hd. Cap 1/4-20 x 1	5	17	See Chart	1/8" Open End Awl 3-1/2" Act. Length	1
6	151C1-9	One Touch Air Fitting 10-32	2	18	202-93	Nut, Mach. Scr. Hex #8-32	4
7	335-93-5	Scr. Skt. Hd. Cap #8-32 x 5/16	4	19	402-080	Washer Lock #8	4
8	54-27560	Drill Guide Cap	2	20	410-080	Washer Flt #8	4
9	335-93-16	Scr. Skt. Hd. Cap #8-32 x 1	4	21	333-102-16	Scr. Hex. Skt. Btn #10-32 x 1	2
10	67-26758	Flanged Bushing	2	22	54-27562	Left Drill Bracket	1
11	54-27563	Drill Mount Plate	1	23	410-34	Washer Flt 1/4	3
12	67-26759	Precision Linear Shaft	2	24	402-34	Washer Lock 1/4	3

*See Chart

Hole Dia	Guide Bushing	Drill
1/8"	21C13-59	231C3-50

REPLACEMENT CHUCK KEY #142C1-21



Drill, Right, Pneumatic Assembly

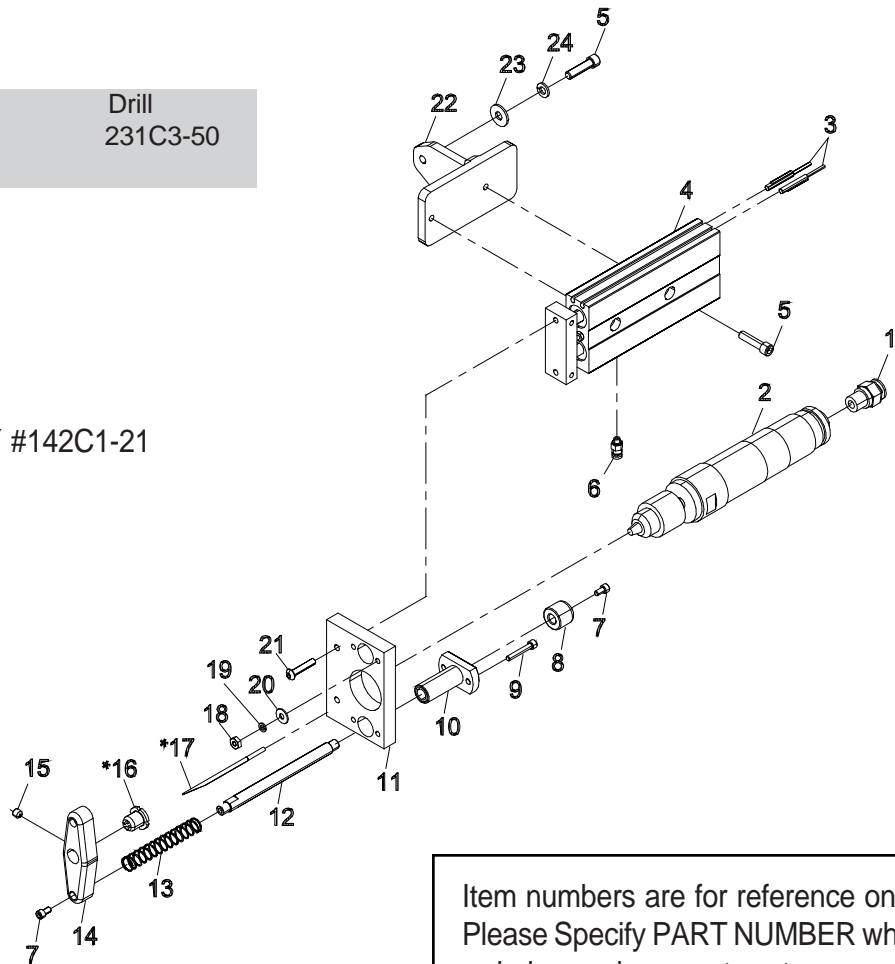
68-26373

ITEM	PART No.	DESCRIPTION	QTY	ITEM	PART No.	DESCRIPTION	QTY
1	100-11-8	Male Conn 3/8" Tube 1/4" Npt	1	13	67-26760	Lee Compression Spring	2
2	67-26756	Desoutter Straight Grip Drill	1	14	54-27564	Drill Presser Foot	1
3	31-26509	Bimba Sensor	2	15	342-34-4	Scr. Hex. Skt. Set 1/4-20 x 1/4	1
4	67-26757	Twin Bore Cylinder	1	16	See Chart	Guide Bushing	1
5	335-34-16	Scr.Skt.Hd.Cap 1/4-20 x 1	5	17	See Chart	1/8" Open End Awl 3-1/2" Act. Length	1
6	151C1-9	One Touch Air Fitting 10-32	2	18	202-93	Nut, Mach. Scr. Hex. #8-32	4
7	335-93-5	Scr.Skt.Hd.Cap #8-32 x 5/16	4	19	402-080	Washer Lock #8	4
8	54-27560	Drill Guide Cap	2	20	410-080	Washer Flt #8	4
9	335-93-16	Scr.Skt.Hd.Cap #8-32 x 1	4	21	333-102-16	Scr. Hex. Skt. Btn. #10-32 x 1	2
10	67-26758	Flanged Bushing	2	22	54-27561	Right Drill Bracket	1
11	54-27563	Drill Mount Plate	1	23	410-34	Washer Flt 1/4	3
12	67-26759	Precision Linear Shaft	2	24	402-34	Washer Lock 1/4	3

*See Chart

Hole Dia	Guide Bushing	Drill
1/8"	21C13-59	231C3-50

REPLACEMENT CHUCK KEY #142C1-21



Item numbers are for reference only. Please Specify PART NUMBER when ordering replacement parts.

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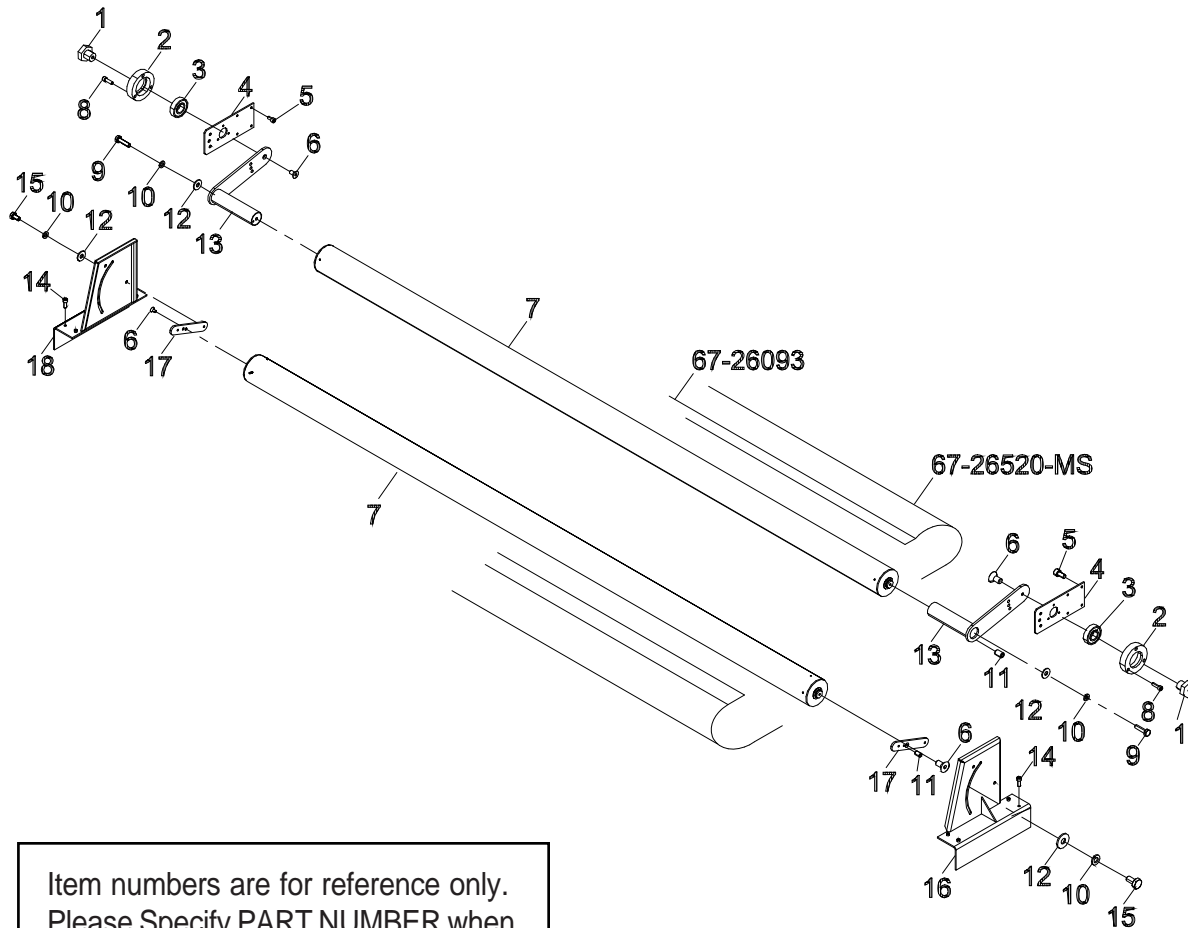
Overlay Resealer, Multi-Ply

68-26368-MS

ITEM	PART No.	DESCRIPTION	QTY
1	54-27547	Roller Stud, Resealer	2
2	CH-2003-1	Bearing Cap, Resealer	2
3	9020-0202	Bearing	2
4	54-27546	Mounting Plate, Resealer	2
5	335-102-6	Scr. Skt. Hd. Cap #10-32 x 3/8	8
6	332-34-8	Scr. Skt. Flt. Hd. Cap 1/4-20 x 1/2	4
7	68-26369-MS	Resealer Tube assembly	2
8	335-102-10	Scr. Skt. Hd. Cap #10-32 x 5/166	
9	331-34-16	Scr. Hex. Hd. Cap 1/4-20 x 1	2

ITEM	PART No.	DESCRIPTION	QTY
10	402-34	Washer Lock 1/4	6
11	344-102-5	#10-32 x 5/16 Shss Cup Tip	2
12	410-34	Flat Washer 1/4	6
13	54-27545	Roller Arm, Resealer	2
14	335-102-8	Scr. Skt. Hd. Cap #10-32 x 1/2	8
15	331-34-8	Scr. Hex. Hd. Cap 1/4-20 x 1/2	4
16	54-27544-1	Side Frame, Left Resealer	1
17	54-27543	Roller Link, Resealer	2
18	54-27544-2	Side Frame, Right Resealer	1

MS-Machine Size



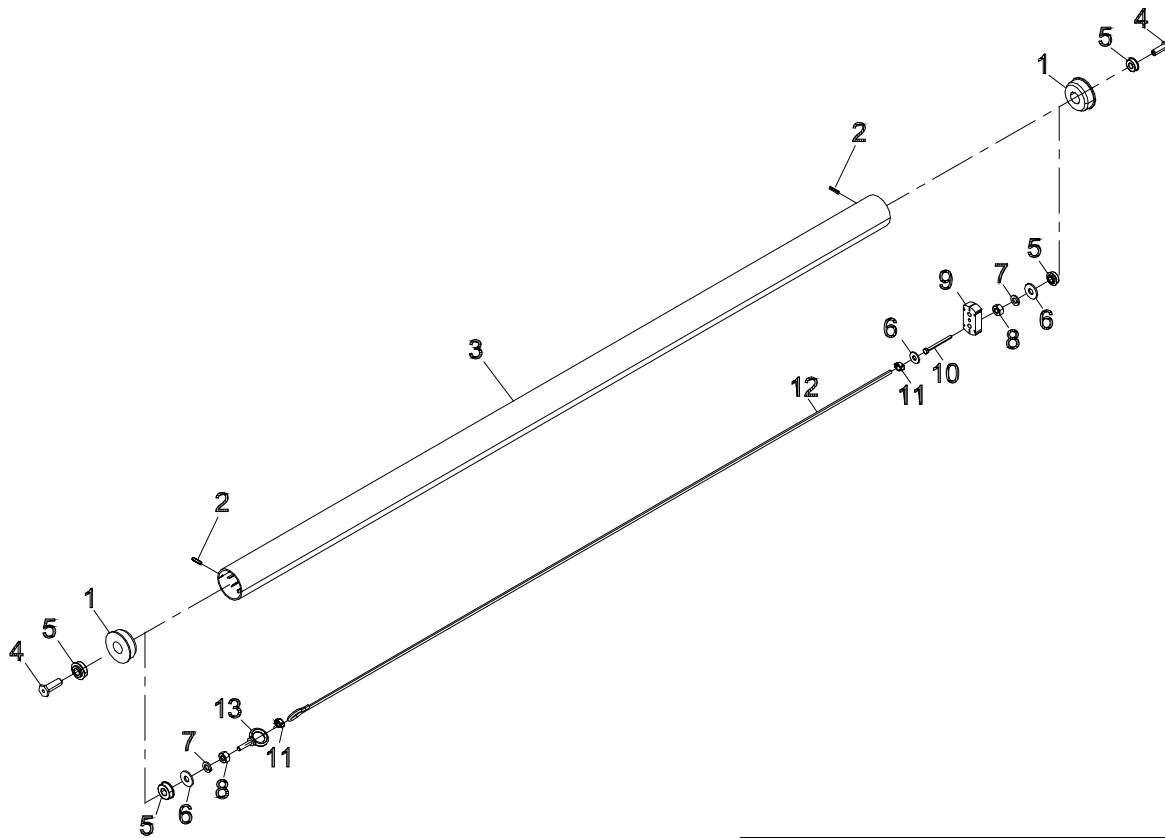
Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

Resealer Tube Assembly, Multi-Ply

68-26369-MS

ITEM	PART No.	DESCRIPTION	QTY	ITEM	PART No.	DESCRIPTION	QTY
1	PM-12968-3	Roller Hub, Resealer	2	7	402-34	Washer Lock 1/4	2
2	503-4-8	Groove Pin 0.125 Dia x 0.5 Lg	6	8	203-34	Nut, Fin Hex 1/4-20	2
3	54-27541-MS	3" Roller Tube, Resealer	1	9	54-27542	Bar, Twisting Lock, Resealer	1
4	SY-12022-1	Stud, Bearing Mount	2	10	331-34-48	Scr. Hex. Hd. Cap 1/4-20 x 3"	1
5	M-52	Bearing	4	11	50C11-50	3/8" Hose Clamp, Atf-iip	2
6	410-34	Washer Flat 1/4	3	12	70-26046-1	Bungee Cord 5/16, Polyester	A/R
				13	65-26046	Eye Bolt 1/4-20	1

A/R- As Required
MS- Machine Size



Item numbers are for reference only.
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ordering replacement parts.

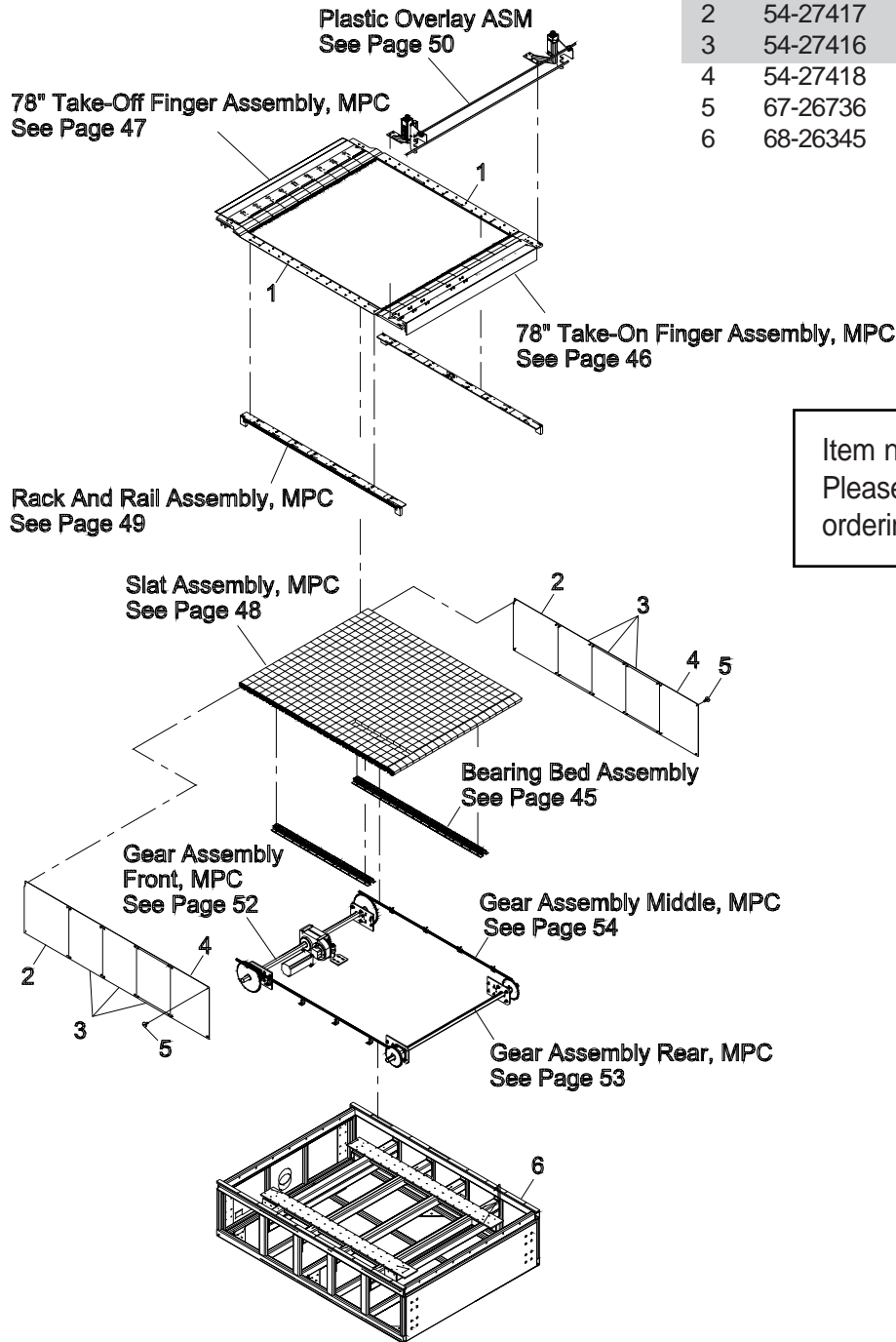
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78" Conveyor Frame Assembly, MPC

68-26356-78

ITEM	PART No.	DESCRIPTION	QTY
1	54-27427	Dress Plate	2
2	54-27417	Panel Cover B, Multiply Frame	2
3	54-27416	Side Panel C, Multiply Frame	6
4	54-27418	Side Panel A, Multiply Frame	2
5	67-26736	Pan Head Screw M6 X 16	40
6	68-26345	Multi-Ply Frame Assy	1

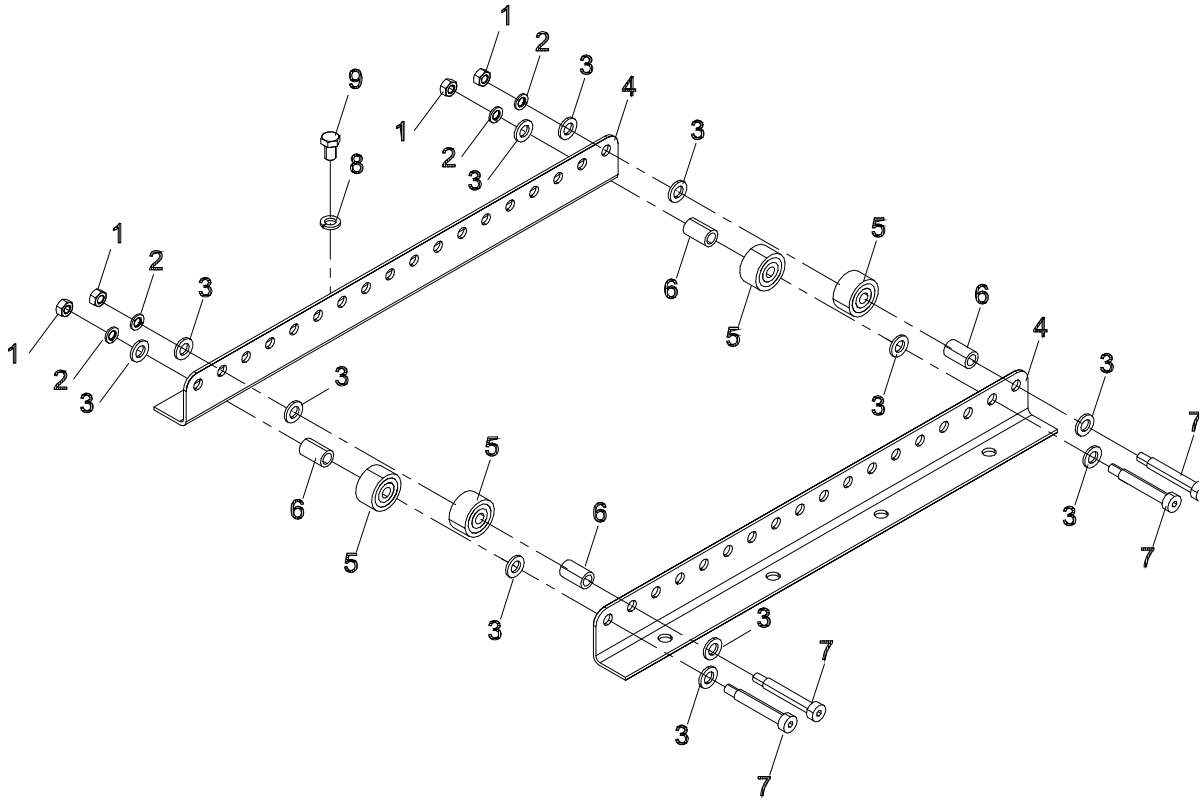


Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

Bearing Bed Assembly

68-26342

ITEM	PART No.	DESCRIPTION	QTY
1	203-M8	Nut, Fin. Hex M8-1.25	18
2	402-M8	Spring Lock Washer, M8	18
3	410-M10	Flat Washer M10	54
4	54-27382	Roller Bed Bracket	2
5	67-26663	Bearing, Bed Roller	18
6	54-27383	Roller Spacer 10mm x 55mm	18
7	67-26664	Shoulder Bolt 10mm x 55mm	18
8	335-102-8	Scr. Skt. Hd. Cap #10 3/8 x 1/2	8
9	410-010	Washer, Flt. #10	8



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ordering replacement parts.

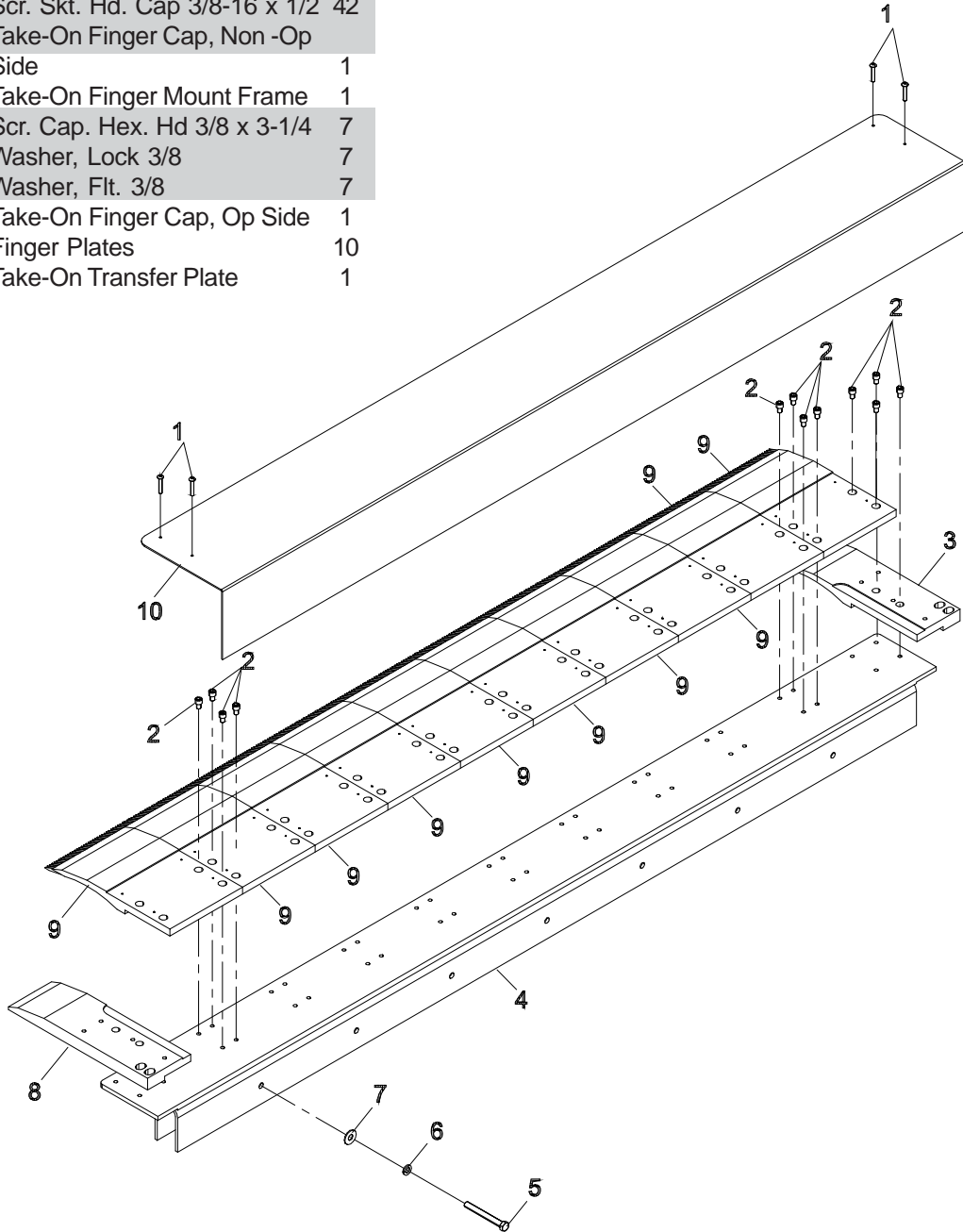
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78" Take-On Finger Assembly, MPC

68-26343

ITEM	PART No.	DESCRIPTION	QTY
1	333-86-12	Scr. Hex. Skt. Btn #6-32 x 3/4	4
2	335-38-8	Scr. Skt. Hd. Cap 3/8-16 x 1/2	42
3	54-27386	Take-On Finger Cap, Non -Op	
		Side	1
4	54-27388	Take-On Finger Mount Frame	1
5	331-38-52	Scr. Cap. Hex. Hd 3/8 x 3-1/4	7
6	402-38	Washer, Lock 3/8	7
7	410-38	Washer, Flt. 3/8	7 </td
8	54-27385	Take-On Finger Cap, Op Side	1
9	54-27384	Finger Plates	10
10	54-27387	Take-On Transfer Plate	1

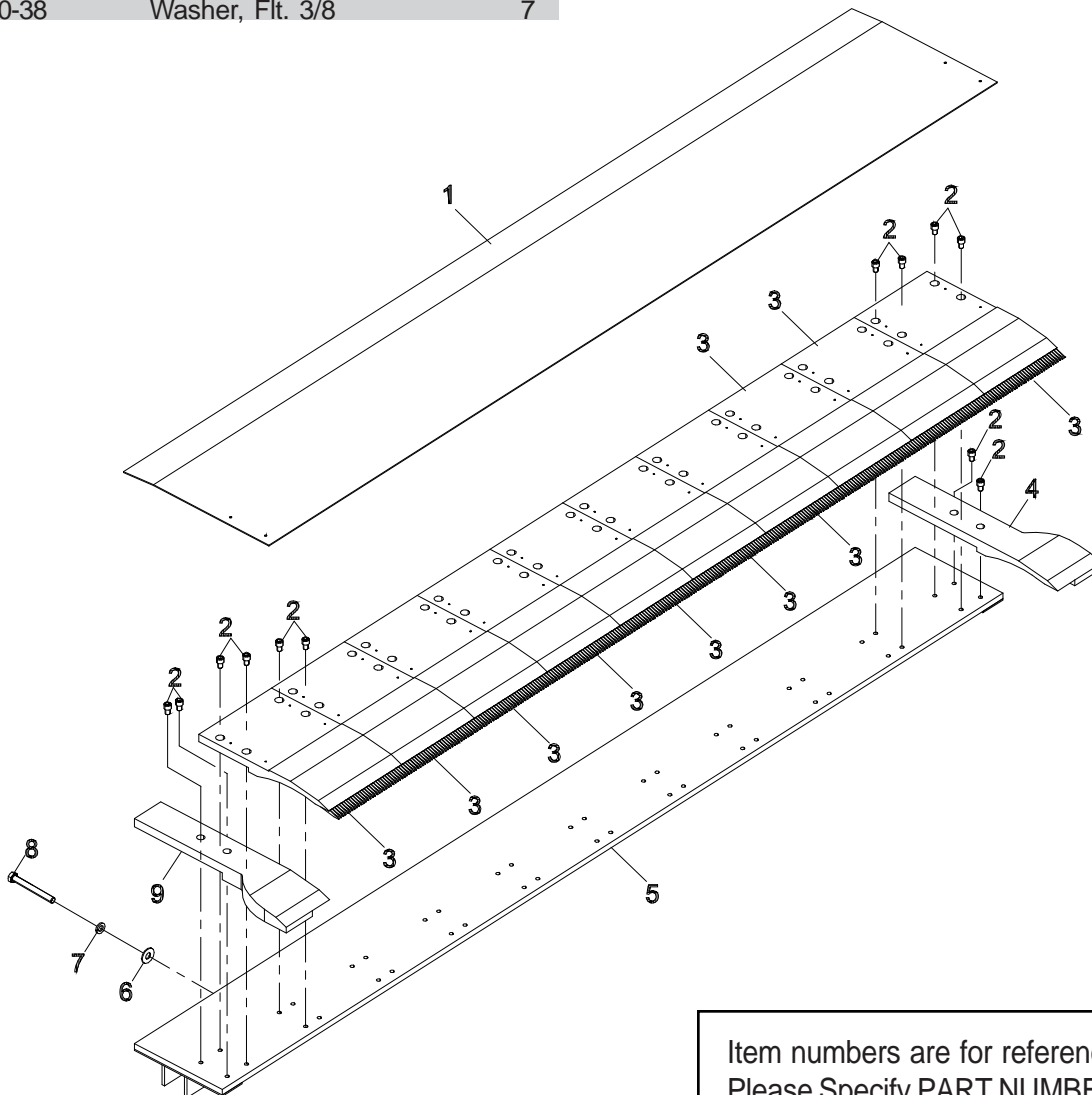


Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

78" Take-Off Finger Assembly, MPC

68-26344

ITEM	PART No.	DESCRIPTION	QTY
1	54-27391	Take-Off Transfer Plate	1
2	335-38-8	Scr. Skt. Hd. Cap 3/8-16 x 1/2	44
3	54-27384	Finger plates	10
4	54-27389	Take-Off Finger Cap, Op Side	1
5	54-27401	Take-Off Finger Mount Plate	1
6	54-27390	Take-Off Finger Cap, Non-Op Side	1
7	331-38-52	Scr. Cap. Hex. Hd 3/8 x 3-1/4	7
8	402-38	Washer, Lock 3/8	7
9	410-38	Washer, Flt. 3/8	7



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Slat Assembly, MPC

68-26358-1

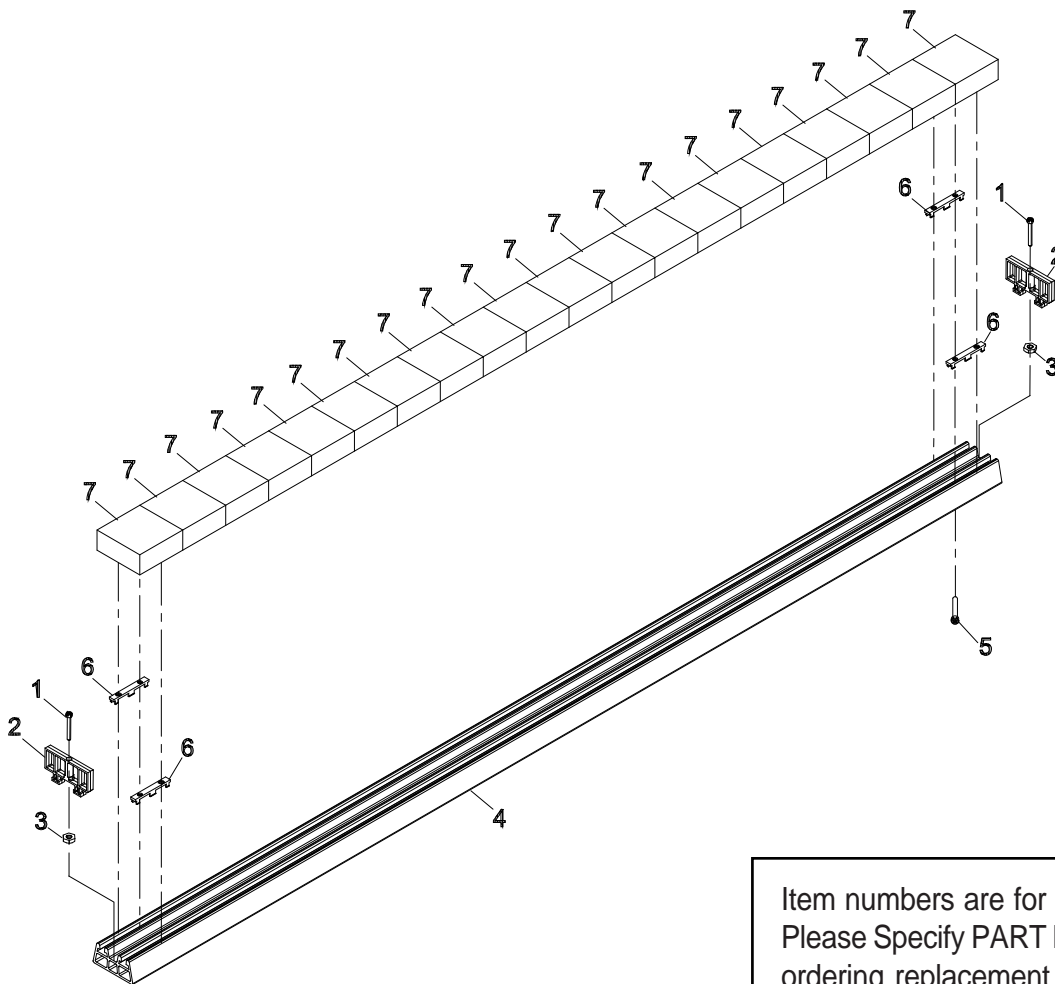
68-26358-1

ITEM	PART No.	DESCRIPTION	QTY
1	335-102-24	Scr. Skt. Hd. Cap #10 3/8 x 1 & 1/2	2
2	54-27463	Bristle End Clamp	2
3	203-102	#10-32 Hex Nut	2
4	54-27308-78	Multiply Extrusion-78"	1
5	335-93-20	Scr. Skt. Hd.Cap. #8-32 x 1-1/4	4
6	54-27118	Bristle Clamp	40
7	67-26561-Blue	Bristle, 4" x 4" Square	20

68-26358-2

68-26358-2

ITEM	PART No.	DESCRIPTION	QTY
1	335-102-24	Scr. Skt. Hd. Cap #10 3/8 x 1 & 1/2	2
2	54-27463	Bristle End Clamp	2
3	203-102	#10-32 Hex Nut	2
4	54-27308-78	Multiply Extrusion-78"	1
5	335-93-20	Scr. Skt. Hd.Cap. #8-32 x 1-1/4	4
6	54-27118	Bristle Clamp	40
7	67-26561-Blue	Bristle, 4" x 4" Square	18
8	67-26561-White	Bristle, 4" x 4" Square	2

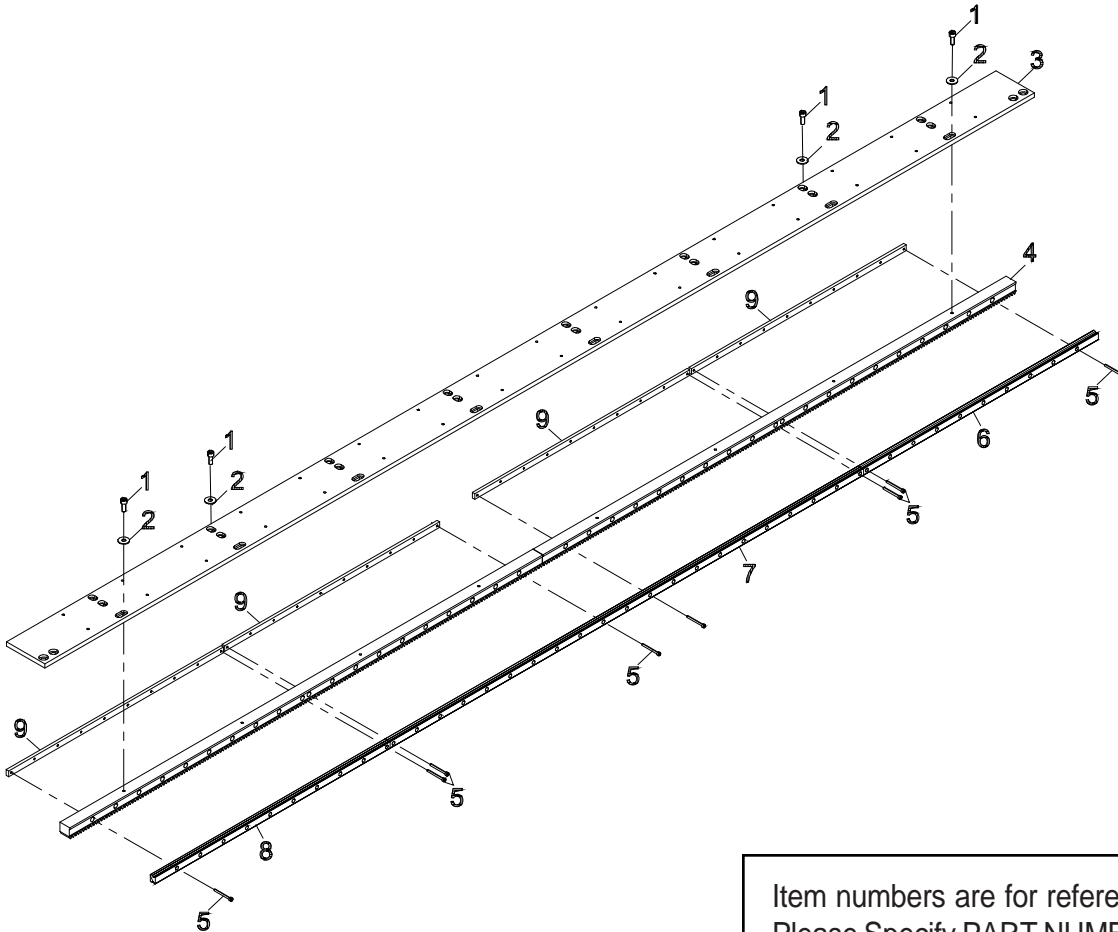


Item numbers are for reference only. Please Specify PART NUMBER when ordering replacement parts.

Rack And Rail Assembly, MPC

68-26256-MS

ITEM	PART No.	DESCRIPTION	QTY
1	335-102-8	Scr. Skt. Hd. Cap #10 3/8 x 1/2	2
2	410-010	Washer, Flt. #10	8
3	54-27082-78	Rack Plate, Mpc	1
4	54-27081-48	Gear Rack, 47.87", Eagle	2
5	332-M4-40	M8 x 1.25 x 20mm, Shcs	41
6	67-26679-604	Rail, Thk Shs, 604mm Length	
		Right Side	1
7	67-26679-	Rail, Thk Shs, (Length-1216.9)	1
8	67-26679-604L	Thk Rail, Length-604 Left Side	1
9	54-27494	Sq. Nut Plate-M4-10 Hole	4

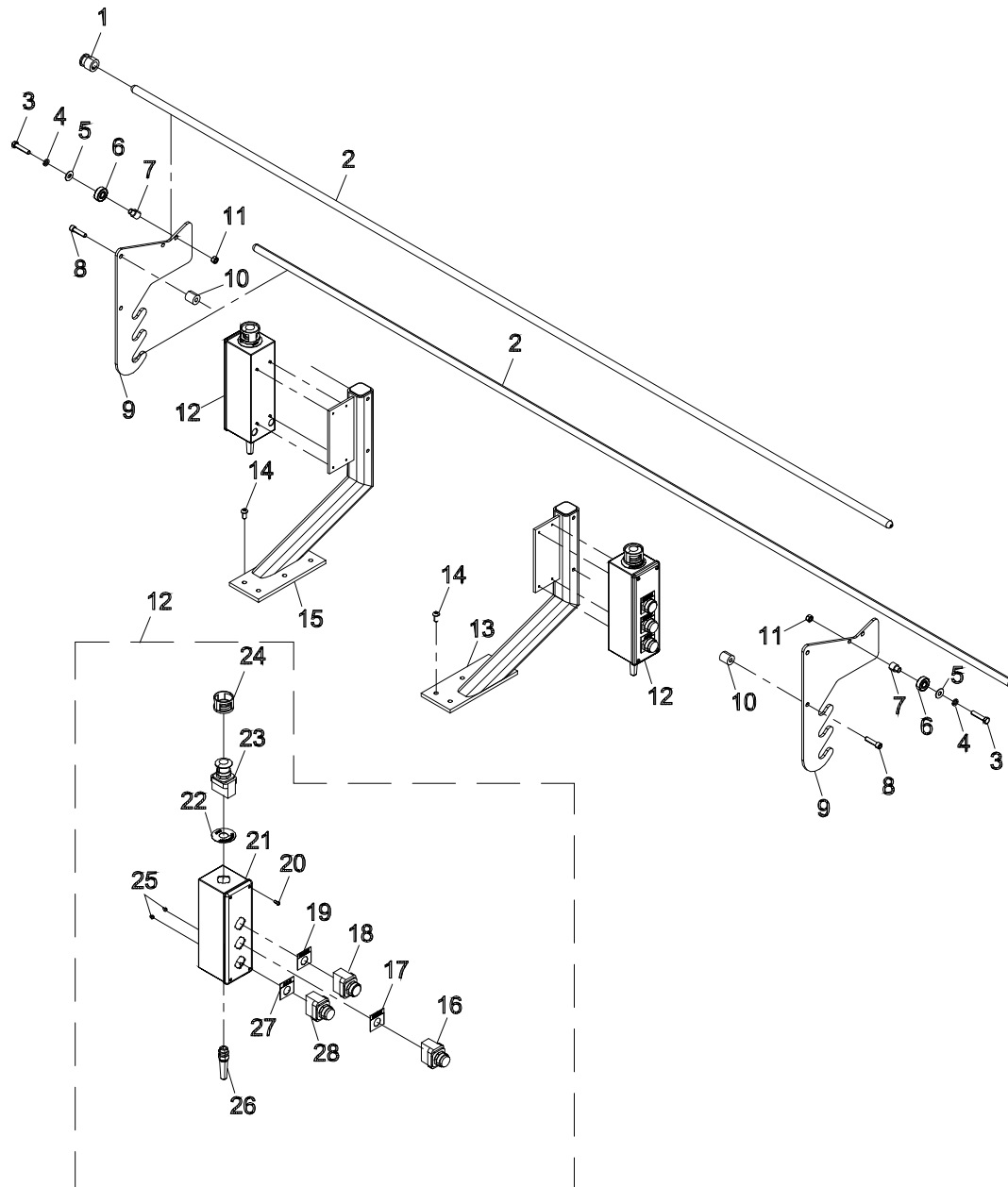


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Plastic Overlay ASM
68-26360-MS



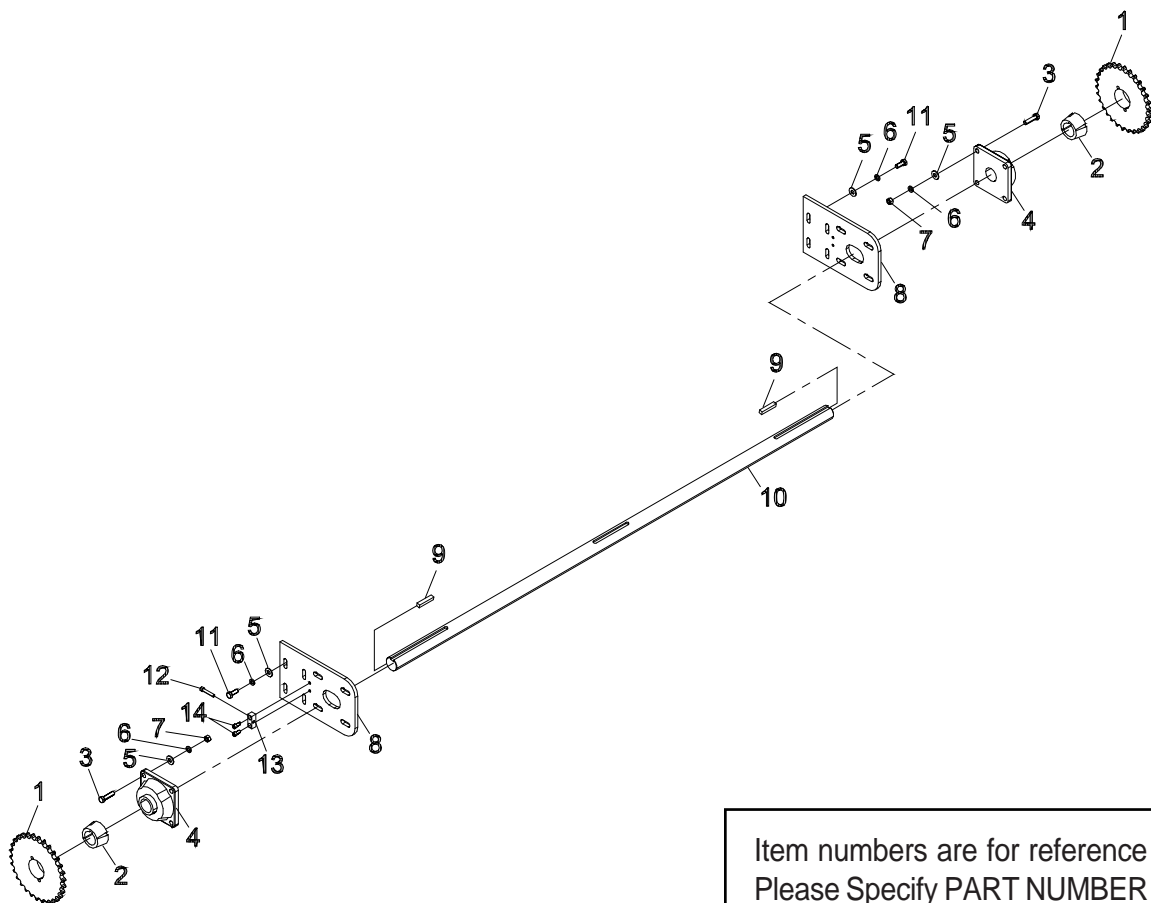
E-Stop/Jog Box Assembly; Take-On End

ITEM	PART No.	DESCRIPTION	QTY
1	Sy-11611	Shifter F-191-3 W/.44 Brg Grv.	1
2	Ch-86A-78	Bar, Rayon 3/4 Dia.-101.5"	2
3	331-38-28	Scr.Hex.Hd.Cap 3/8-16 x 1 & 3/4	4
4	402-38	Washer, Lock 3/8	4
5	410-38	Washer, Flt. 3/8	4
6	9020-0203	Bbdblsheld ID. 5 OD 1.375 W .4375	4
7	Sy-10208	Bushing, Bearing	4
8	335-38-24	Scr.Hex.Hd.Cap 3/8-16 x 1-1/2	4
9	54-27512	Plastic Overlay Roll	2
10	54-27514	1.0 OD x .390 Id X 1.0 LgSpace	4
11	203-38	Nut, Fin. Hex 3/8-16	4
12	31-26488	E-Stop/Jog Box Assy, Take On	2
13	54-27513-L	Plastic Overlay Stand Left	1
14	333-38-12	Bttn. Hd. Sckt. 3/8-16 x 3/4	8
15	54-27513-R	Plastic Overlay Tower Right	1
16	31-26012-5	Switch Green	2
17	79-00010	Nameplate, Start, Metal	1
18	31-26482	Yellow Pb Switch N/C Flush Mt	2
19	79-26000	Nameplate Pause (Metal)	2
20	333-102-8	Scr. Hex. Skt.Btn #10-32 x 1/2	4
21	31-26479	Enclosure, Pushbutton, Deep	2
22	91-26011	Decal, Emergency Stop,30mm	2
23	31-26489	E-Stop Red Mushroom Pb-24Vdc	2
24	31-26357	E-Stop Guard, Protective Ring	2
25	313-102-4	Screw, Rd. Hd. #10-32 x 1/4	8
26	31-26037	Strain Relief Skintop #Pg11	2
27	79-00011	Nameplate, Jog, Metal	2
28	31-26012-2	Switch Black	2

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

Gear Assembly Rear, MPC

ITEM	PART No.	DESCRIPTION	QTY
1	67-26665-45	No. 80-1 Sprocket, 45 Teeth	2
2	67-26678-2	2" Bore Taper Bushing	4
3	331-43-32	Scr. Hex.Hd. Cap 1/2-13 x 2	24
4	67-26685	2" Dia. 4 Bolt Flg. Bearing	4
5	410-44	Washer, Flt. 1/2	32
6	402-44	Washer, Lock 1/2	32
7	203-43	Nut, Fin. Hex. 1/2-13	16
8	54-27440	Bearing Mount Plate	4
9	603-16-16-42	Key Sq 1/2 x 1/2 x 2-5/8 Lg.	4
10	54-27084-78	Conveyor Shaft	2
11	331-43-20	Scr.Hex. Hd.Cap1/2-13 x 1-1/4	24
12	335-38-24	Scr.Skt.Hd.Cap 3/8-16 x 1-1/2	4



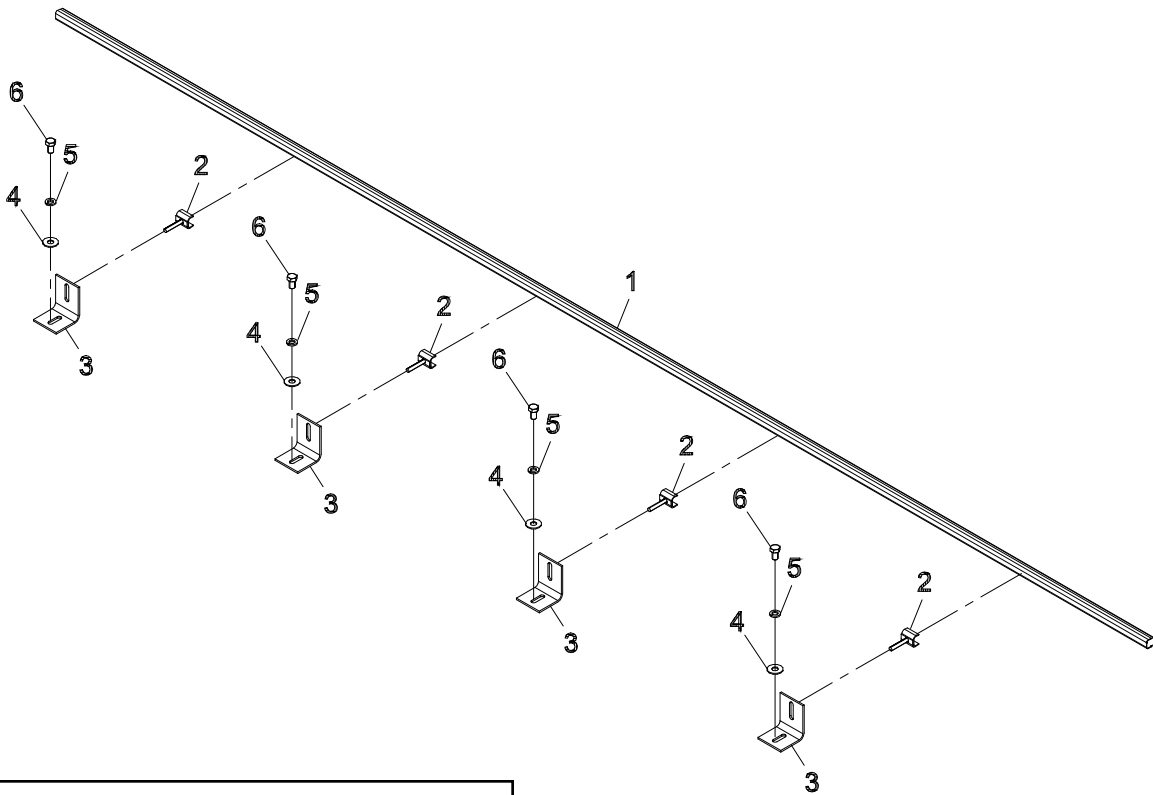
Item numbers are for reference only.
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Gear Assembly Middle, MPC

ITEM	PART No.	DESCRIPTION	QTY
1	67-26706	Uhmw Guide Rail	2
2	67-26707	Guide Rail Clamp	8
3	54-27412	Guide Angle Bracket	8
4	410-38	Washer, Flt. 3/8	8
5	402-38	Washer, Lock 3/8	8
6	335-38-10	Scr.Skt.Hd.Cap 3/8-16 x 5/8	8

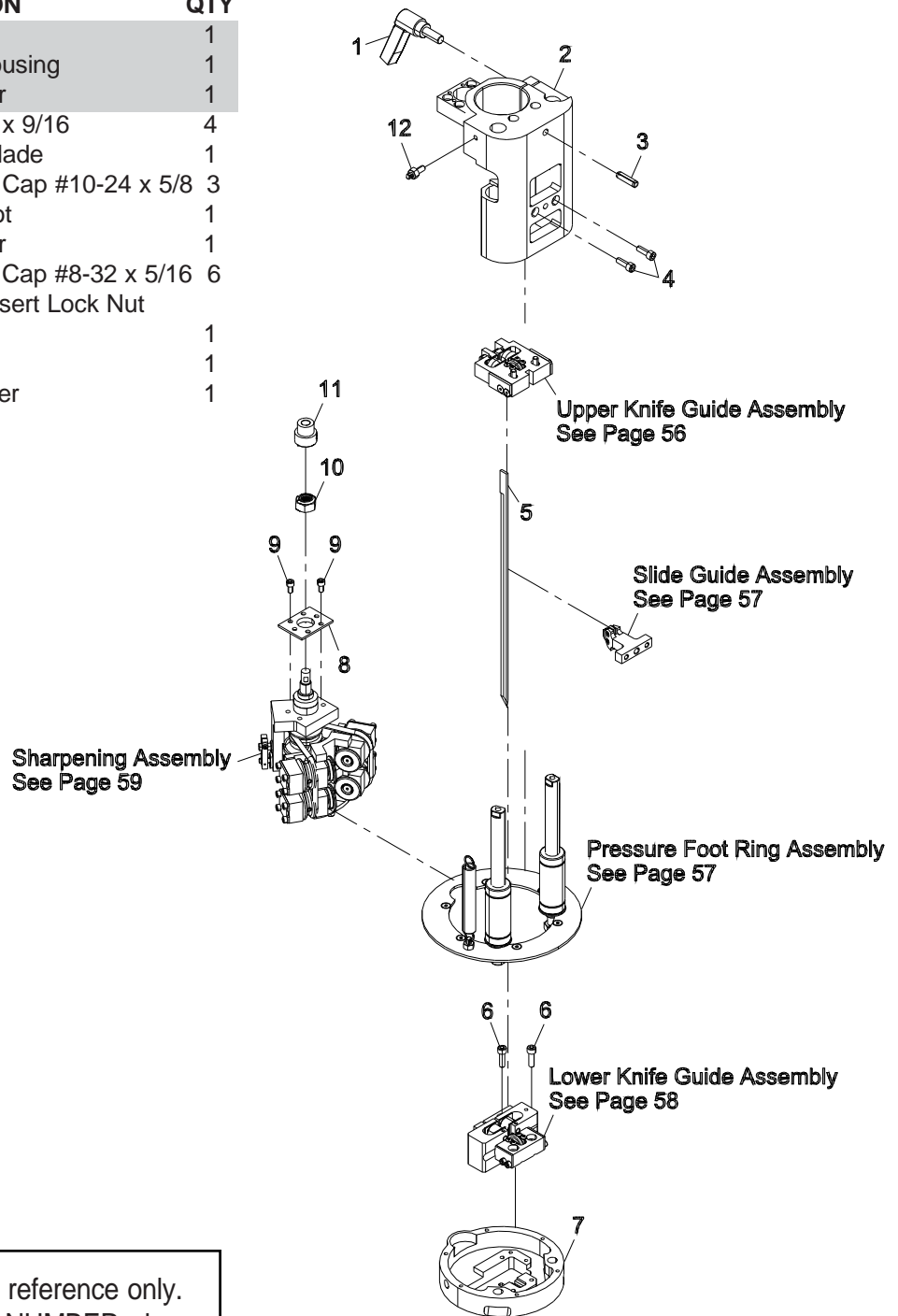


Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

Rotating Tool Head Assembly

68-26336

ITEM	PART No.	DESCRIPTION	QTY
1	67-26731	Clamp Lever	1
2	54-27331	Tool Head Housing	1
3	67-26772	Spring Anchor	1
4	335-102-9	Shcs #10-32 x 9/16	4
5	54-27362	MPC Knife Blade	1
6	335-99-10	Scr. Skt. Hd. Cap #10-24 x 5/8	3
7	54-27358	Pressure Foot	1
8	54-27472	Bearing Cover	1
9	335-93-5	Scr. Skt. Hd. Cap #8-32 x 5/16	6
10	67-26713	Hex Nylon-Insert Lock Nut M10 x 1	1
11	67-26701	Spur Gear	1
12	67-26727	Misumi Spacer	1

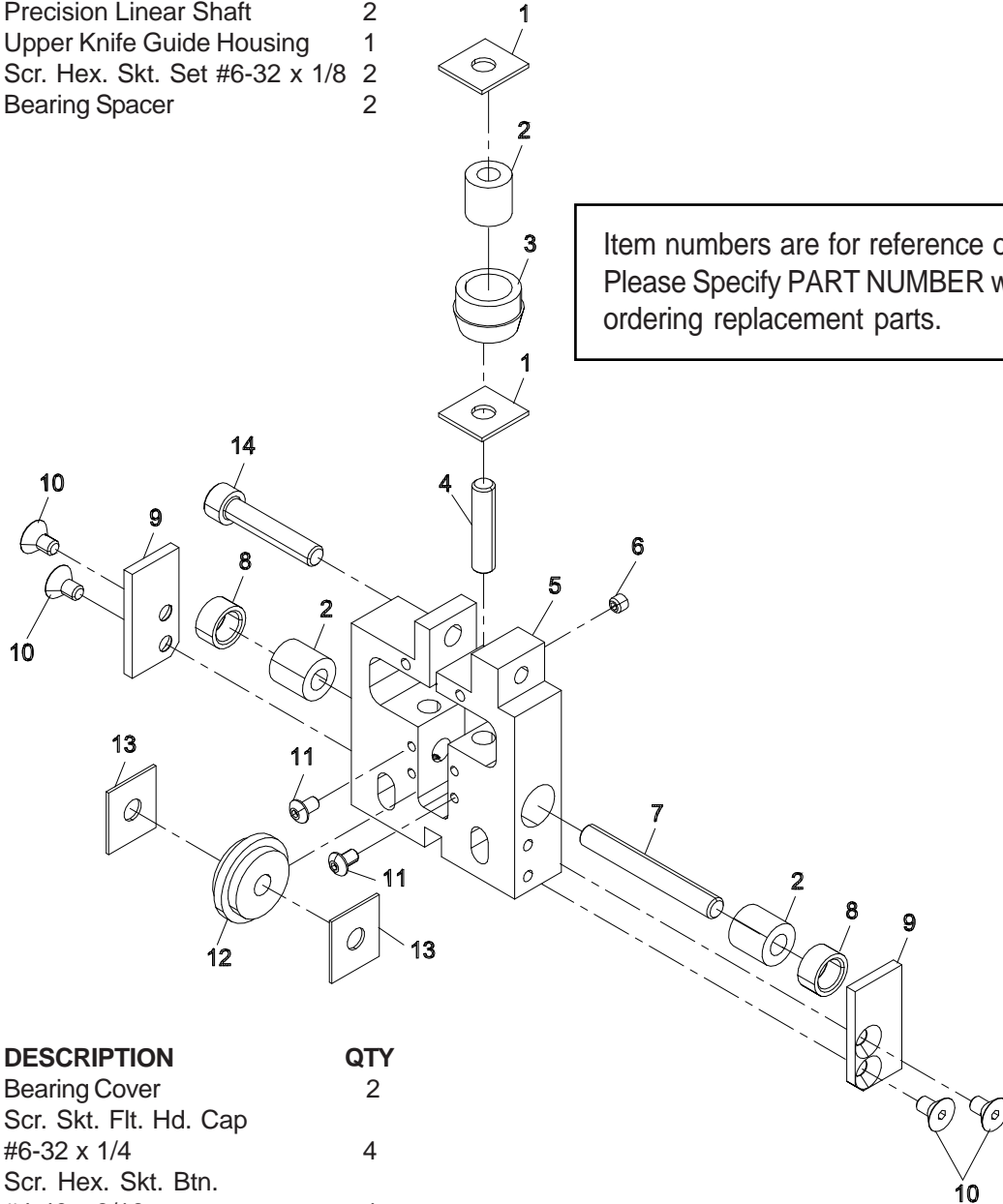


Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

Upper Knife Guide Assembly

68-26352

ITEM	PART No.	DESCRIPTION	QTY
1	54-27446	Back Shim	4
2	67-26730	Needle Roller Bearing	6
3	54-27380	Slide Roller, Smooth	2
4	67-26721	Precision Linear Shaft	2
5	54-27444	Upper Knife Guide Housing	1
6	342-86-2-2	Scr. Hex. Skt. Set #6-32 x 1/8	2
8	67-26742	Bearing Spacer	2

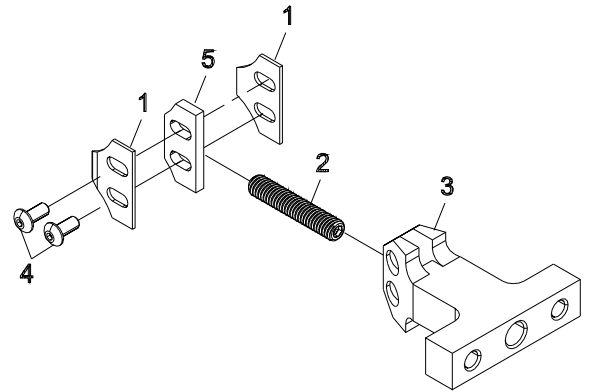


ITEM	PART No.	DESCRIPTION	QTY
9	54-27448	Bearing Cover	2
10	332-86-4	Scr. Skt. Flt. Hd. Cap #6-32 x 1/4	4
11	333-81-3	Scr. Hex. Skt. Btn. #4-40 x 3/16	4
12	54-27381	Back Roller	1
13	54-27402	Back Shim	2
14	335-102-16	Scr. Skt. Hd. Cap #10-32 x 1	1

Slide Guide Assembly

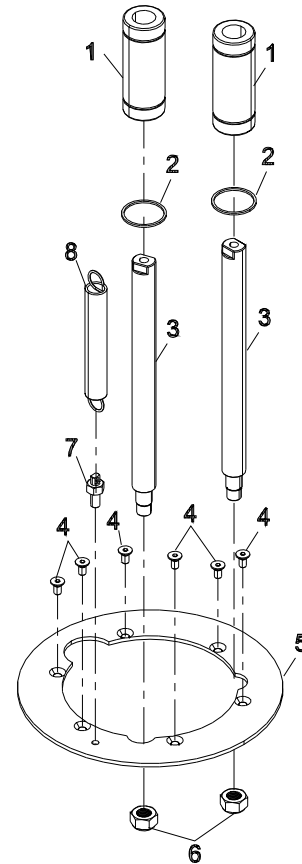
68-26359

ITEM	PART No.	DESCRIPTION	QTY
1	54-27430	Knife Slide	2
2	342-102-16-2	Scr. Hex. Skt. Set #10-32 x 1	1
3	54-27429	Slide Guide Housing	1
4	333-81-4	Scr. Hex. Skt. Btn. #4-40 x 1/4	2
5	54-27434	Side Filler	1



Pressure Foot Ring Assembly

ITEM	PART No.	DESCRIPTION	QTY
1	67-26638	Linear Double Bushing	2
2	67-26641	Ring, Rtn, Internal, Smalley	2
3	67-26636	Precision Linear Shaft	2
4	341-4-8		
5	54-27378	Pressure Foot Ring	1
6	211-M8X1	Lock Nut, Hex, Nylon Insert M8	2
7	67-26728	Misumi, Spacer	1
8	67-26774	Comp. Spring, 5/8 Lgs, 0.24 OD, .02	1



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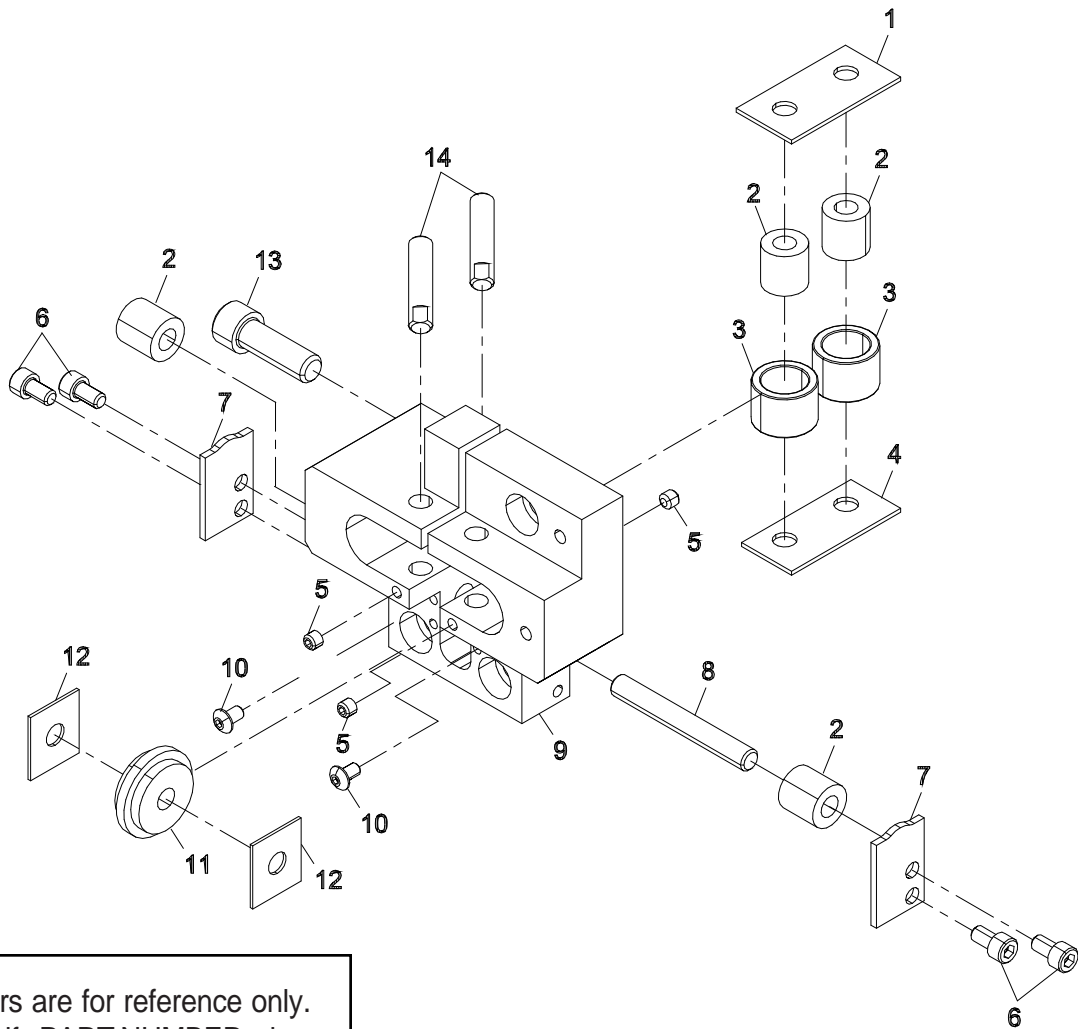
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Lower Knife Guide Assembly

68-26351

ITEM	PART No.	DESCRIPTION	QTY
1	54-27400	Front Shim	2
2	67-26730	Needle Roller Bearing	6
3	54-27380	Slide Roller, Smooth	4
4	54-27399	Back Shim	2
5	342-86-2-2	Scr. Hex. Skt. Set #6-32 x 1/8, Fp	2
6	335-86-4	#6-32 x 1/4" Socket Head Cap	4
7	54-27451	Bearing Cover	2

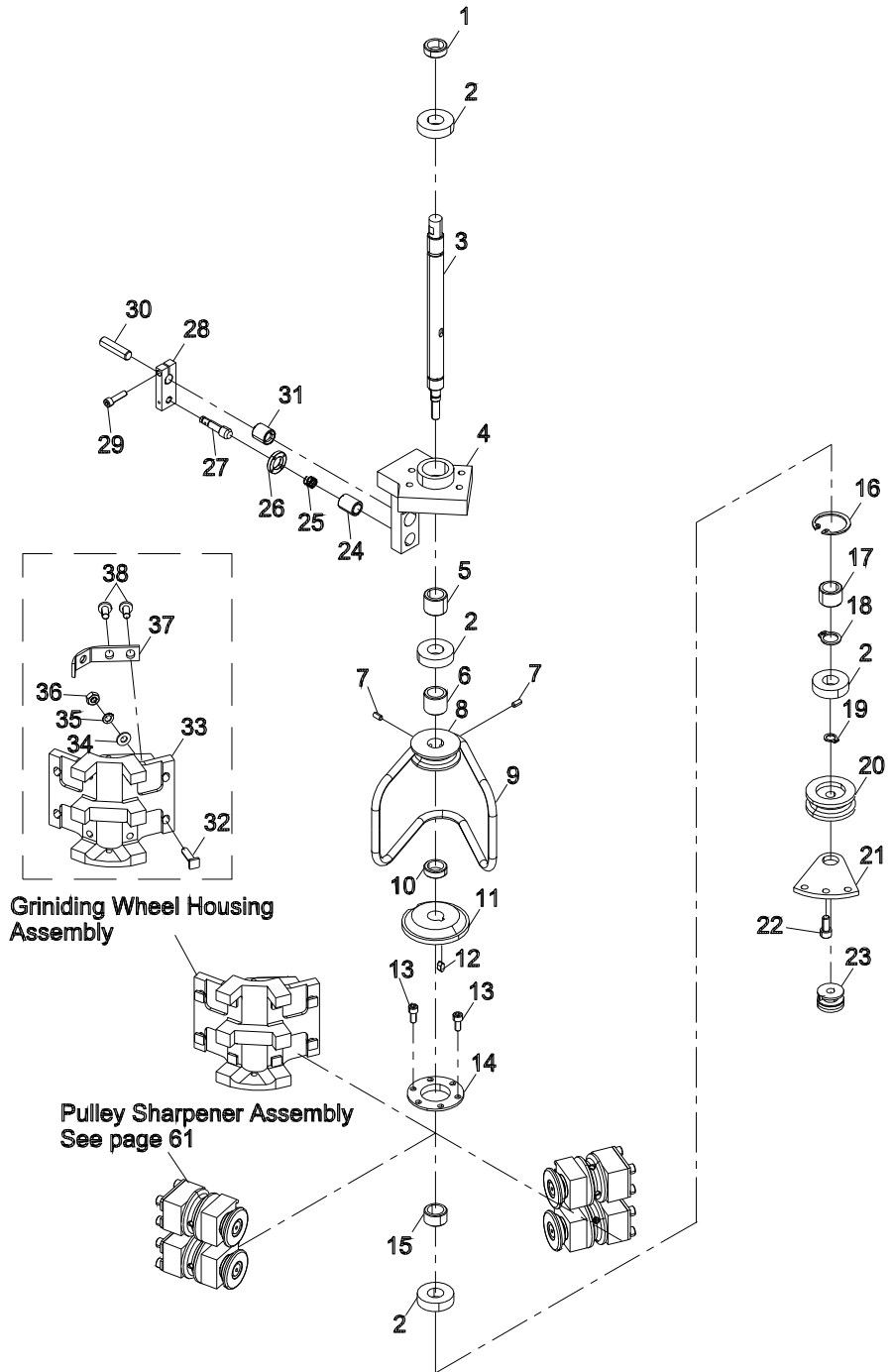
ITEM	PART No.	DESCRIPTION	QTY
8	67-26722	Precision Linear Shaft	1
9	54-27379	Lower Guide Housing	1
10	332-86-4	Scr. Skt. Flt. Hd. Cap #6-32 x 1/4	4
11	54-27381	Back Roller	1
12	54-27402	Back Shim	2
13	335-34-12	Scr. Skt. Hd.Cap #1/4-20 x 3/4	4
14	67-26721	Precision Linear Shaft	4



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Please Specify PART NUMBER when
ordering replacement parts.

Sharpening Assembly

68-26377



ITEM	PART No.	DESCRIPTION	QTY
1	67-26631	Bearing Spacer	1
2	67-26708	Bearing	4
3	54-27423	Rotary Shaft	1
4	54-27332	Centering Mechanism Housing	1
5	67-26632	Bearing Spacer	1
6	67-26727	Misumi Spacer	1
7	342-M3-6-2	Skr, Hex, Skt, Set, M3, 6mm Lg, Flat	2
8	67-26702	Pulley For Round Belt	1
9	67-26743	Round Belt Dia 5mm, 323mm Lg	1
10	67-26728	Misumi Spacer	1
11	54-27627	Cam	1
12	602M-3-3-6	Key Metric, Flt, Rnd, 3mm x 3mm x 6mm	1
13	335-86-5	#6-32 Unc x 5/16" Lg. Shcs	6
14	54-27471	Bearing Cover	1
15	67-26634	Bearing Spacer	1
16	631-22	Ring, Rtn Internal 22mm x 1mm	1
17	67-26635	Bearing Spacer	1
18	67-26715	Retaining Ring	1
19	67-26729	Retaining Ring For Shaft Dia 6	1
20	67-26710	Idler For Round Belt	1
21	54-27330	Bottom Support	1
22	335-93-6	Scr. Skt. Hd. Cap #8-32 x 3/8	1
23	67-26711	Miniature Slip Clutch	1
24	54-27424	Housing For Spindle	1

ITEM	PART No.	DESCRIPTION	QTY
25	67-26774	Comp. Spring 5/8 Lgs, 0.24 OD, .02	1
26	54-27426	Round Nut	1
27	54-27377	Spindle	1
28	54-27422	Connection Plate	1
29	335-84-8	Scr. Skt. Hd. Cap #5-40 x 1/2	1
30	67-26662	Precision Linear Shaft	1
31	67-26661	Oil Free Bushing	1
32	54-27492	T-Slot Bolt	8
33	54-27329	Grinding Wheel Housing	1
34	67-26720	Plain Washer	8
35	67-26719	Conical Spring Washer	8
36	202-M4	Nut, Mach. Scr. Hex. M4	8
37	54-27450	Guide	1
38	67-26717	Hex. Skt. Extra Low Head Cap	2

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

Pulley Sharpener Assembly

ITEM	PART No.	DESCRIPTION	QTY
1	54-27328	Bushing	2
2	67-26718	Shaft Seal	2
3	54-27458	Seal Housing	1
4	54-27337	Front Brg Hsg W/ Bottom Groove	1
5	67-26725	Self Aligning Ball Bearing	2
6	67-26716	Shaft Seal	1
7	54-27325	Grinding Wheel Shaft	1
8	67-26720	Plain Washer	2
9	67-26719	Conical Spring Washer	2

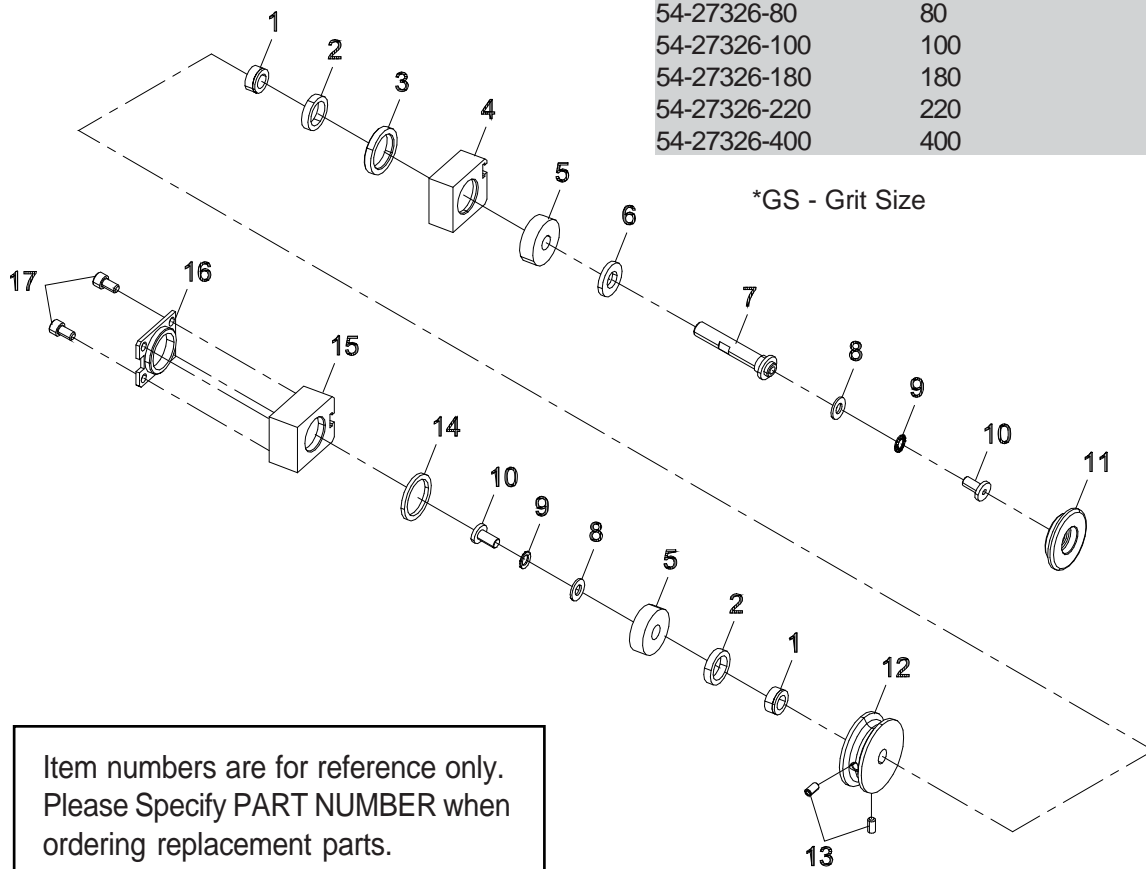
ITEM	PART No.	DESCRIPTION	QTY
10	67-26717	Hex Socket Extra Low Head Cap	2
11	54-27326-GS*	Sharpening Wheel, 25mm Dia	1
12	67-26709	Pulley For Round Belt	1
13	342-M3-6-2	Skr, Hex, Skt, Set, M3, 6mm Lg, Flat	2
14	67-26724	Bearing Preload Spring	1
15	54-27334	Bearing Housing Rear	1
16	54-27464	Bearing Cover	1
17	335-86-4	#6-32 x 1/4" Socket Head Cap Screw	4

* See Table

54-27326-GS* Table

PART No.	Grit Size
54-27326-60	60
54-27326-80	80
54-27326-100	100
54-27326-180	180
54-27326-220	220
54-27326-400	400

*GS - Grit Size



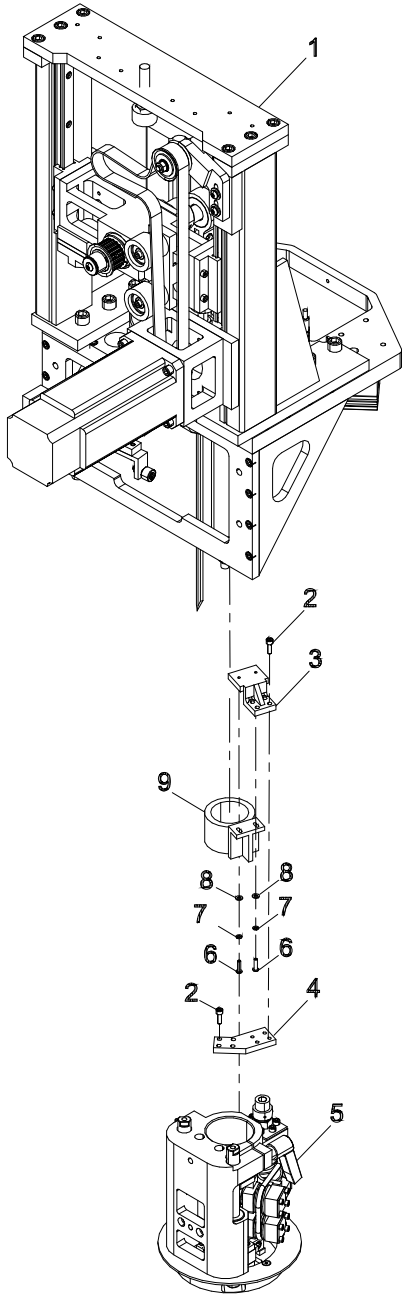
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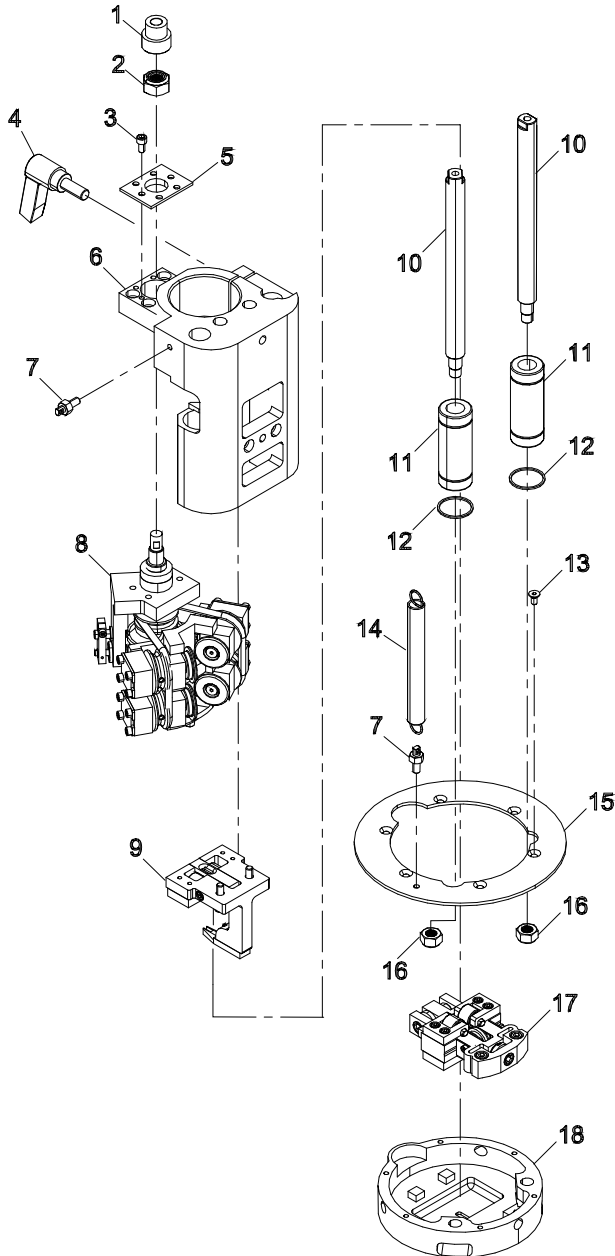
Rotating Tool Assembly Intellicut
96-26122

ITEM	PART No.	DESCRIPTION	QTY
1	68-26337	Tool Head Assy	1
2	335-93-8	Scr. Skt. Hd. Cap #8-32 x 1/2	8
3	54-27569	Terminal Bracket	1
4	54-27580	Plate	1
5	68-26336-INT	Rotating Tool Assy, Intellicut	1
6	333-83-8	Scr, Hex. Sct. Btn #5-40 x 1/2	2
7	402-050	Washer, Lock #5	2
8	401-050	Flat Washer Narrow #5	2
9	67-26765	Slip Ring Assy, 1.502 Bore	1



Item numbers are for reference only.
 Please Specify PART NUMBER when
 ordering replacement parts.

Rotating Tool Assembly, Intellicut 68-26336-INT



ITEM	PART No.	DESCRIPTION	QTY
1	67-26701	Spur Gear	1
2	67-26713	Hex Nylon-Insert Lock Nut M10 x 1	1
3	335-93-5	Scr. Skt. Hd. Cap #8-32 x 5/16	6
4	67-26731	Clamp Lever	1
5	54-27472	Bearing Cover	1
6	54-27331	Tool Head Housing	1
7	67-26772	Spring Anchor	2
8	68-26377	Sharpening Assy	1
9	68-26376	Upper Knife Guide Assembly	1
10	67-26636	Precision Linear Shaft	2
11	67-26638	Linear Double Bushing	2
12	67-26641	Ring, Rtn, Internal, Smalley	2
13	341-4-8	B18.35M-4 x 0.7 x 8 Socket	6
14	67-26773	Extension Spring Od 7/16, Dia0.048, 2.5Lgs	1
15	54-27358-1	Pressure Foot Modified for Intellicut	1
16	211-M8x1	Lock Nut, Hex, Nylon Insert M8	2
17	68-26375	Lower Knife Guide Assy, Intellicut	2
18	54-27358	Pressure Foot Ring	1

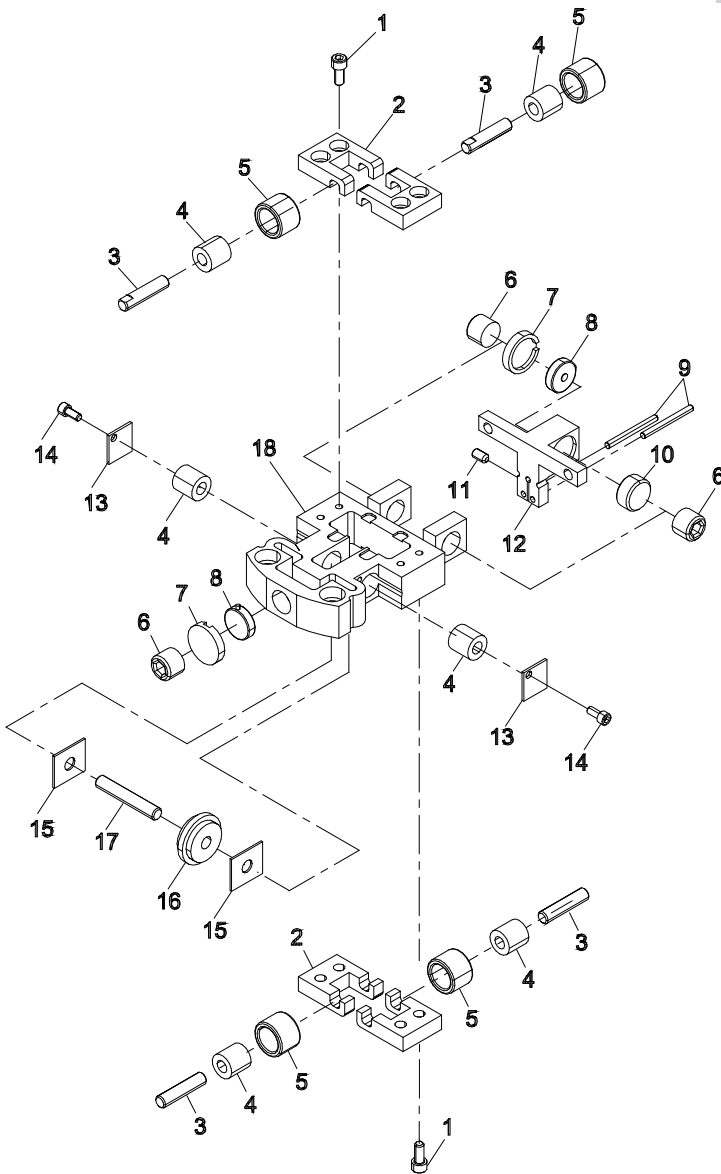
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Lower Knife Guide Assembly, Intellicut
68-26375

ITEM	PART No.	DESCRIPTION	QTY
1	335-86-5	Shcs #6-32 x 0.3125	8
2	54-27573	Guide Lock, Intellicut Sensor	4
3	67-26721	Precision Linear Shaft	4
4	67-26730	Needle Roller Bearing	6
5	54-27380-1	Slide Roller, Smooth	4
6	27-h0409	Plug, Socket Head, 1/8" Npt	3
7	54-27571	Sensor Cap, Intellicut Guide	2
8	31-26606	Load Cell, Model13(100lbs)	2
9	532-3-16	Pin, Dowel(3/32 x 1)	2
10	54-27574	Guide Stop, Intellicut Sensor	1
11	342-86-4	Scr. Hex. Skt. Set 6-32 x 1/4	1
12	54-27572	Knife Pressure Slide, Intellicut	1
13	54-27570	Bearing Cap, Intellicut Guide	2
14	335-81-4	Scr, Skt. Hd. Cap #4-40 x 1/4	2
15	54-27402	Back shim	2
16	54-27381	Back Roller	1
17	67-26722-1	Precision Linear Shaft, 30mm	1
18	54-27379-1	Lower Guide, Intellicut Sensor	1

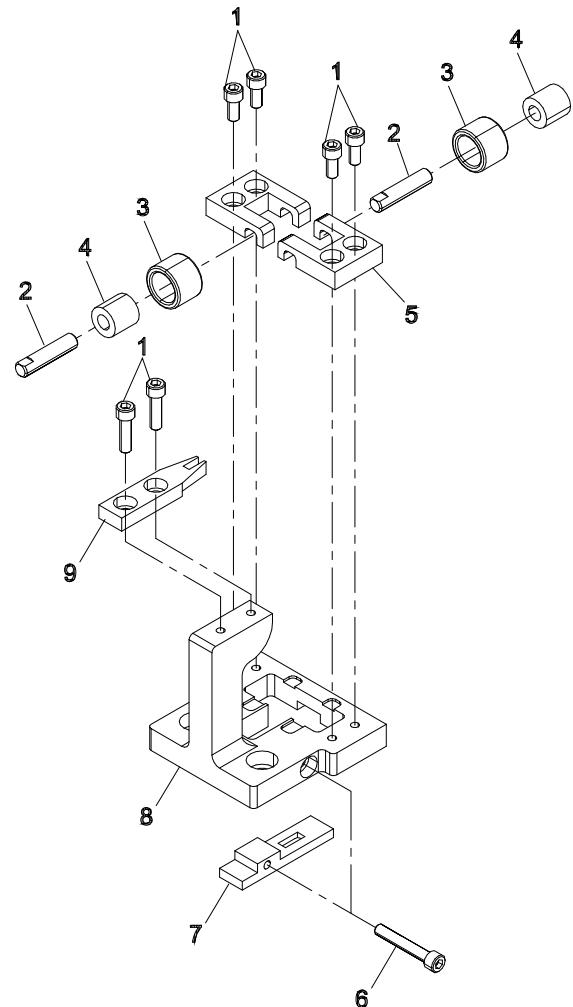


Item numbers are for reference only.
 Please Specify PART NUMBER when
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Upper Knife Guide Assembly, Multi-Ply

68-26376

ITEM	PART No.	DESCRIPTION	QTY
1	335-86-5	#6-32 Unc x 5/16 Lg. Shcs	4
2	67-26721	Precision Linear Shaft	2
3	54-27458	Seal Housing	1
4	54-27337	Front Brg Hsg W/ Bottom Groove	1
5	67-26725	Self Aligning Ball Bearing	2
6	67-26716	Shaft Seal	1
7	54-27325	Grinding Wheel Shaft	1
8	67-26720	Plain Washer	2
9	67-26719	Conical Spring Washer	2



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Technical Data
EASTMAN® Multi-Ply Cutter

Multi-Ply Cutter

Maximum Gantry Speed*
 Medium Speed Conveyor Speed*
 High Speed Conveyor Speed*
 Maximum Table Length
 Cut Accuracy*
 Eagle Gantry Weight
 Eagle Gantry Operating Voltage
 Blower Operating Voltage
 Power Requirement (Eagle Gantry)
 (Blowers)
 Minimum Operating Pressure
 Volume of Air Service

Machine Size	Working Width	Conveyor Width	Overall Machine Width

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