

**SINGER**  
**591V200,V300**

Form U3660(786)  
Part No. 379049-002  
Printed in Japan

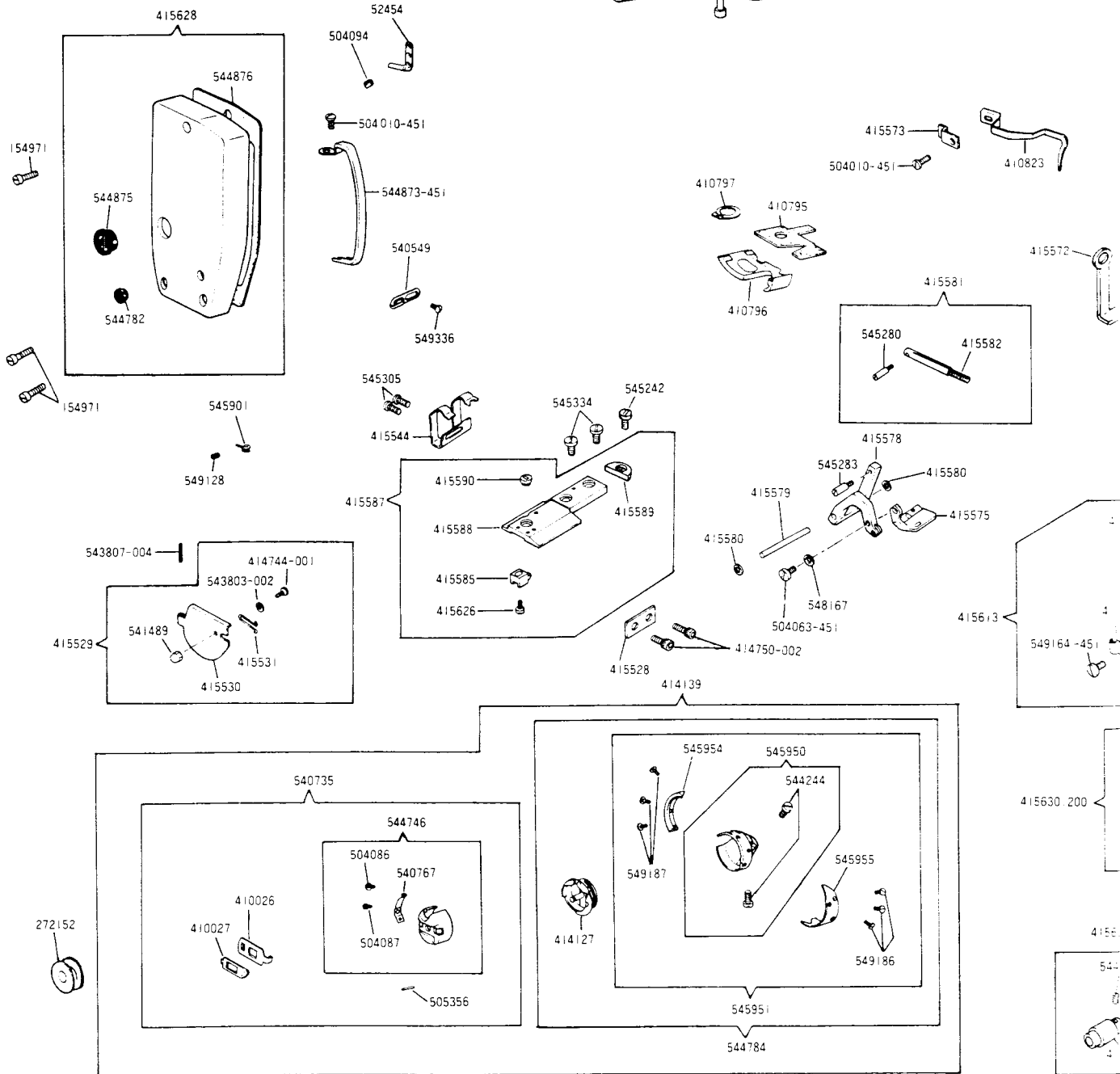
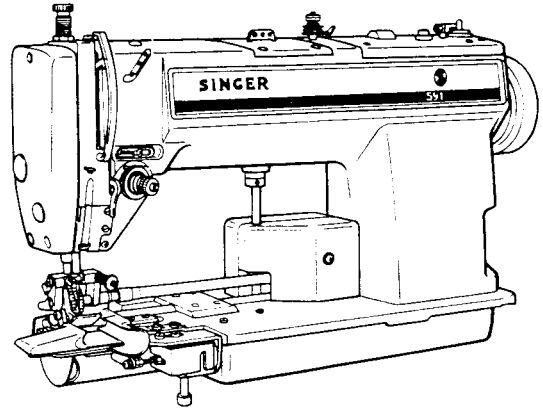
# **MACHINE PARTS CHART** **for** **SINGER\***

**591** v200

**591** v300

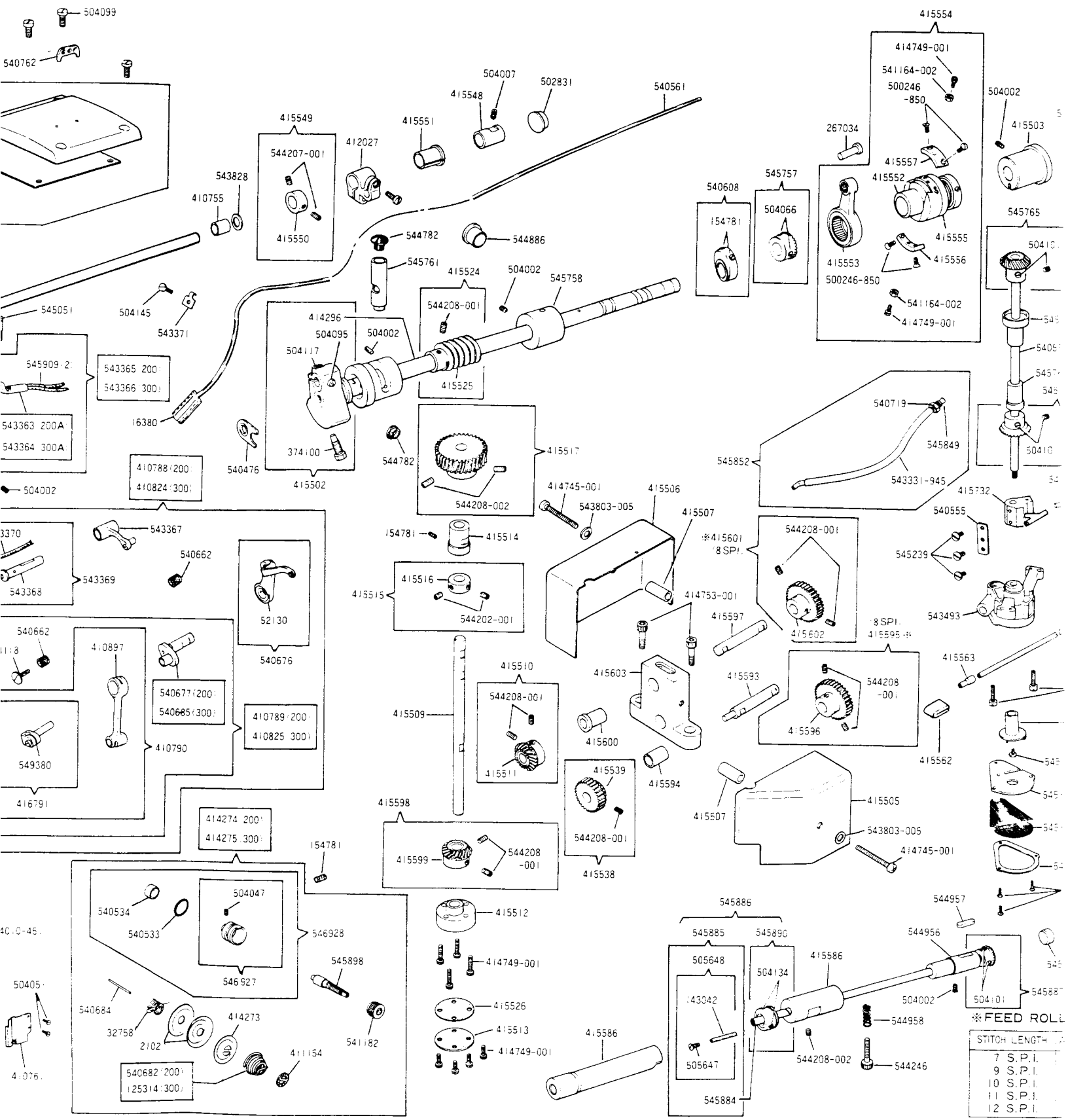
# SINGER\*

## 591 V200/300



with U.T.T. same Hook as 591D. U.T.T.  
is used. i.e. P/N. 544784

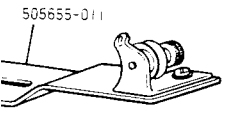
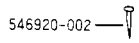
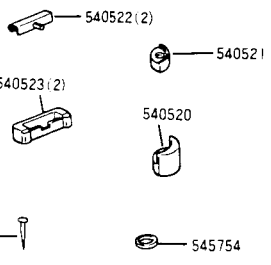
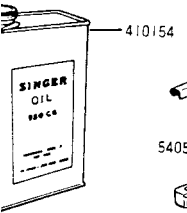
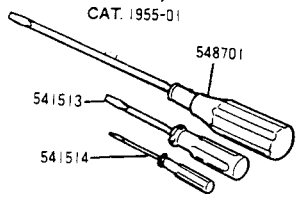




※ FEED ROLL

STITCH LENGTH
7 S.P.I.
9 S.P.I.
10 S.P.I.
11 S.P.I.
12 S.P.I.





414260 FOR TABLE TOP BOBBIN WINDER:  
410769 FOR BUILT-IN BOBBIN WINDER:

