

**SINGER**  
**51W101**

MACHINE NO. 51W101

5-27-57

Dept. 40 (Mr. Seeley)

53 (2)

61

70

70-2

83-1

86

88

89

92 Mr. C.R. Odermann

Mr. F. Breul (2)

Mr. R. Carmichael

Mr. A. Philip

Mr. R.W. Hewey  
Mr. H.J. Carter  
Mr. F. Ellison

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\*204920 Arm with 200439C and 204705  
213434 " Base  
204235 " " Position Pin (2)  
200010E " " Screw (3)  
202005 " " " Washer (3)  
204163 " Cap  
200278X " " Screw  
202248 " " " Washer  
10554 " Position Pin (2)  
200963E " Screw (3)  
202005 " " Washer (3)  
213622 " Shaft  
204705 " " Bushing (front)  
200439C " " " Position Screw  
213432 " " Connection with four 200054E (2)  
200054E " " " Screw  
202299 " " Oil Packing (wick) (2)  
\*221203 Bed with 203248, 203249, two each 200362C, 200516E, 200840E  
and 202299  
233939 Bobbin  
203210 " Case Base with 202056, 203211 to 203213 and 203216  
203211 " " " Latch  
\*202056 " " " " Pin  
203212 " " " " Plunger  
203213 " " " " Spring  
203209 " " Cap with 200984C, 203214, 203215 and two 200594E  
203214 " " Tension Spring  
200984C " " " " Regulating Screw

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200594E	Bobbin Case Tension Spring Screw
203215	" " Thread Guide
200594E	" " " " Screw
203216	" " Washer (cloth)
203217	Bobbin Case complete, Nos. 203209 and 203210
208656	Face Plate with 200366X, 200368X, 202087, 202090, 204185, 204281 and two 200397X
200053C	" " Screw (2)
204185	" " Thread Guide
200397X	" " " " Set Screw
208657	Face Plate complete, Nos. 200286F, 200577AL, 201527C, 202088, 204059, 204280, 204933, 204934, 206639 and 208656
213426	Feed Bar
213425	" " 213426 with 200214E, 201525E, and 221508
200214E	" " Hinge Screw
201525E	" " " " Nut
241984	" Dog for 242000 (Formerly Serial 95470)
203609	" " Lever with 200098E
200362C	" " " Adjusting Screw
201524E	" " " " " Check Nut
200263D	" " " Hinge Screw
201528D	" " " " " Nut
221206	" " " Post
221210	" " " " 221206 with 200265E, 201525E, 203609, 203610, 221211, 221212, four each 200054E and 200578X
221209	" " " " Cover (back)
221260	" " " " " (front)
200159F	" " " " " Clamp Screw

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221211	Feed Dog Lever Post Cover (side) with 200362C and 201524E
200583X	" " " " " (back or front) Screw (8)
200578X	" " " " " (side) Screw
200024C	" " " " " Screw (2)
221212	" " " " " Support
200054E	" " " " " " Screw
200008C	" " " " " " " (2)
203637	" " " " " " " Washer (2)
203610	" " " " " Slide Block
200265E	" " " " " " Hinge Screw
201525E	" " " " " " " " Nut
200098E	" " " " " Screw
213428	" " Driving Cam with 200382ALX and 200437C
241985	" " " " Fork Lever with 204195 and 204293 (Formerly Serial 95471)
241986	" " " " " " Connection with 200668C and 201525E (Formerly Serial 95472)
204194	" " " " " " Connection Clamp with 200031C
200031C	" " " " " " " " Pinch Screw
200668C	" " " " " " " " Screw Stud
201525E	" " " " " " " " " " Nut
200002E	" " " " " " " " Hinge screw
201522E	" " " " " " " " " " Nut
*204195	" " " " " " " Shaft
204197	" " " " " " " Collar with 200113F
200113F	" " " " " " " " Set Screw
204293	" " " " " " " Position Pin
204196	" " " " " " " Sleeve (split)
200043C	" " " " " " " " Set Screw

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201524E Feed Driving Cam Fork Lever Shaft Sleeve Set Screw Nut  
241987 Feed Driving Cam Fork Lever complete, Nos. 204194 and  
241985 (Formerly Serial 95473)  
200437C " " " Position Screw  
200382ALX " " " Set Screw  
204294 " " Rock Shaft  
241988 " " " " 204294 with 200002E, 201522E and  
241986 (Formerly Serial 95474)  
202305 " " " " Center (2)  
200043C " " " " " Set Screw (2)  
221508 " " " " Crank with two 200383C  
200383C " " " " " Set screw  
213007 " Lifting Cam with 202126  
204202 " " " Fork with 200027E  
200027E " " " " Pinch Screw  
202126 " " " Position Pin  
200045E " " " Screw  
203305 " " Rock Shaft  
203315 " " " " 203305 with 203238  
202305 " " " " Center (2)  
200043C " " " " " Screw (2)  
202276 " " " " Slide Block  
203238 " " " " " " 202276 with 200243E and  
201531E  
200243E " " " " " Block Hinge Screw  
201531E " " " " " " " Nut  
241989 " Regulating and Reversing Handle (Formerly Serial  
95475)  
241990 " " " Reversing Handle 241989 with 200672C,  
202622, 204210, 204213 and 213691)  
(Formerly Serial 95476)

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241991	Feed Regulating and Reversing Handle complete, Nos. 200291E, 204211, 213433 and 241990 (Formerly Serial 95477)
241992	" " " " Handle Neutral Positioning Spring (Formerly Serial 95478)
200132E	" " " " Handle Neutral Positioning Spring Screw (2)
213691	" " " " Handle Position Pin
204210	" " " " " Shaft
204211	" " " " " " Crank with 200098F
213433	" " " " Reversing Handle Shaft Crank Link
200271E	" " " " " " " " Hinge Screw (lower)
200291E	" " " " " " Handle Shaft Crank " Hinge Screw (upper)
200 98F	" " " " " " Handle Shaft Crank Set Screw
204213	" " " " " " " " Sleeve (split)
200362C	" " " " " " " " Set Screw
202622	" " " " " " " " Washer
200457D	" " " " " " " " Stop Screw
201540E	" " " " " " " " " " Nut
241993	" " " " " " Lever (Formerly Serial 95479)
241994	" " " " " " " Bracket with two each 200457D and 201540E (Formerly Serial 95480)
201495C	" " " " " " Lever Bracket Screw (large)
200036E	" " " " " " " " " (small)
200262X	" " " " " " " Hinge Screw
200672C	" " " " " " " Screw Stud
*203239	Hook (sewing)
203240	" 203239 with 201253F, 201376C and 203379

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203290 Hock and Bobbin Case complete, Nos. 203217 and 203240  
203242 " Bevel Gear, 24 teeth, with two 200383C  
200383C " " " Set Screw  
203242 " " Pinion, 24 teeth, with two 200383C  
200383C " " " Set Screw  
203306 " Counter Shaft  
203244 " " " Collar with two 200393C  
200393C " " " " Set Screw  
203245 " " " Driving Gear, 44 teeth with 200362C  
and 200439C  
213157 " " " " Gear 203245 with 200045E and  
213007  
200439C " " " " Gear Position Screw  
200362C " " " " " Set Screw  
203246 " " " Gear, 22 teeth with two 200383C  
200383C " " " " Set Screw  
202299 " " " Oil Packing (wick)  
200840E " " " " " " Stop Screw  
213624 " Driving Shaft  
203248 " " " Bearing with 202299  
202299 " " " " Oil Packing (wick)  
202126 " " " " Position Pin  
200516E " " " " Screw  
203249 " " " Bushing (eccentric)  
202299 " " " " Oil Packing (wick)  
200362C " " " " Set Screw  
213141 " " " Collar with two 200393C  
200393C " " " " Set Screw  
203379 " Gib  
201376C " " Hinge Screw



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201253F Hook Gib Screw  
203625 " Post  
203638 " " 203625 with 200555X, 202299, 203242, 203254, 203290  
amd 203619  
202299 " " Oil Packing (wick)  
200008C " " Screw (2)  
203637 " " " Washer (2)  
221215 " " Slide  
203619 " Socket  
200555X " " Screw  
203254 " Washer  
240067 Knee Lifter Connection Lever  
200262X " " " " Hinge Screw  
227475 " " " " Lifting Rod with 202302  
202302 " " " " " " Cotter Pin  
208507 " " Lifting Lever  
200262X " " " " Hinge Screw  
237202 Machine Pulley (disc) (belt groove 2-3/4 in. diam.) (rim  
diam. 5-1/4 in.) with 200328C  
and 200335C  
350419X " " Adjusting Screw  
200328C " " Position Screw  
200335C " " Set Screw  
208613 Needle Bar (hollow)  
204247 " " 208613 with 200125ALX, 200175D and 204250  
204911 " " Connecting Link  
200237C " " " " Hinge Screw Stud  
201519E " " " " " " " Nut  
206024 " " " Stud with two 200387C  
200387C " " " " Set Screw

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204913	Needle Bar Frame
241995	" " " Cam Gear (Formerly Serial 95484)
241996	" " " " " Cover (Formerly Serial 95485)
200571D	" " " " " Screw (3)
200062X	" " " " " Stop Screw
234490	" " " Driving Bevel Pinion, 18 teeth, with two 200374C
200374C	" " " " Bevel Pinion Set screw
204919	" " " Pitman with 200741C, 201531E, 204921 and two 200110X
200741C	" " " " Ball Screw
*204921	" " " " " Cap
200110B	" " " " " Screw
201531E	" " " " " Nut
204922	" " " " Connection (adjustable)
204841	" " " " " 204922 with 204923
204926	" " " " " 204841 with 204919, 204924 and two 200110X
204923	" " " " Connection Bearing
200110X	" " " " " Screw
204924	" " " " " Washer
200791E	" " " " " Slide screw
206505	" " " " " Stop
200135C	" " " " " " Screw
225908	" " " " " " Washer
228026	" " " " " Washer
201581X	" " " " " Wing Nut
241997	" " " Regulator with 201809, 202090 and 204928 (Formerly Serial 95486)
201816	" " " " Roller

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201809	Needle Bar Frame Regulator Roller	201816 with 202556
202556	" " " " "	Stud
*204928	" " " " "	Shaft
202574	" " " " "	Collar with 200380C
200380C	" " " " "	" " Set Screw
202090	" " " " "	" Pin
200410C	" " " " "	Screw Center (lower or upper)
201517E	" " " " "	" Nut (lower or upper)
204250	" " " " "	Thread Guide
200175D	" " " " "	Screw
200125ALX	" " " " "	Set Screw
204251	Presser Bar (hollow) with 200074E	
204252	" " " " "	Lifter
200550C	" " " " "	Hinge Screw
208609	" " " " "	Lifting Bracket
204931	" " " " "	208609 with 20 650F and 201525E
204254	" " " " "	Position Guide
200362C	" " " " "	" " " " Set Screw
204327	" " " " "	Packing Washer (felt)
200504E	" " " " "	Screw Bushing (lower)
204255	" " " " "	Spring
200491X	" " " " "	Thumb Screw (pressure regulating)
241998	" " " " "	Foot, 46 needle hole (Formerly Serial 103305)
200074X	" " " " "	Screw
202068	Spool Holder Base	
200575X	" " " " "	Screw
204296	" " " " "	Wire
200079X	" " " " "	Hinge Screw

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204297 Spool Holder complete, Nos. 200079X, 202068 and 204296  
212920 Take-up Cam with 200335C and 200430AL  
241999 " " 212920 with 200237C, 200383C, 201519E and  
204911 (Formerly Serial 95488)  
203172 " " Friction Washer  
200430AL " " Position Screw  
200383C " " " " Check Screw  
200335C " " Set Screw  
204262 " Lever  
206556 " " 204262 with 204263  
204263 " " Bearing with 204264  
204264 " " " Position Pin  
200043F " " " Screw  
201816 " " Roller  
204266 Take-up Lever complete, Nos. 200042F, 201816 and 206556  
244048 Tension Disc  
202090 " " Position Pin  
204933 " Release Lever  
200286F " " " Hinge Screw  
201527E " " " " " Nut  
204934 " " " " " Washer  
200650F " " " Switch Screw Stud  
201525E " " " " " " Nut  
202407 " Spring  
200632X " Stud  
200397X " " Set Screw  
201572X " Thumb Nut  
204271 " Washer

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206639 Tension complete, Nos. 200632X, 201572X, 20 2407, 204271, and  
two 244048

204274 Thread Controller Plate

200577AL " " " Screw

202098 " " Roller

204275 " " " Guard

202084 " " " " Washer

200300C " " " Screw

204276 " " Spring

204333 " " " Guard

200581X " " " " Screw

202087 " " " Stop

202083 " " " Stud with 204925

200366X " " " " Set Screw

204925 " " " " Washer

205987 Thread Controller complete, Nos. 200300C, 200581X, 202084,  
202098, 204274, 204275 and 204333

204280 " " and Spring complete, Nos. 204276 and 205987

202412 " Guide

204459 " Guide

204281 " Retainer Guide Wire

202091 " " Sleeve

202092 " " Spring

204058 " " Stud

200368X " " " Set Screw

204059 Thread Retainer complete, Nos, 202091, 202092 and 204058

242000 Throat Plate, 50 needle hole, for 241984 (Formerly Serial  
95489)

200577AL " " Screw (2)

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ACCESSORIES

202258 Bed Hinge Connection (2)  
200570E " " " Screw (4)  
233939 Bobbin (3)  
259431 " Winder  
228288 Drip Pan  
228856 Feed Reversing Treadle and Pitman complete  
228710 Knee Lifter Rock Lever  
41400 Machine Rest Pin  
130x17 Needles #16 (6)  
120342 Oiler  
228476 Screw Driver (Bobbin Case)  
225498 " Driver  
225554 Wrench