

July 2, 1951

Department #54

HISTORICAL COPY  
DO NOT REMOVE

---

FOR AGENTS ONLY

List of Parts Complete

for

Machine No. 109-722

ALS:LR

July 2, 1951

Department #54

List of Parts Complete

for

Machine No. 109-722

No.	Name
*133116	Arm, upper and lower (solid) with 948E, 15404, 133126 and two 15405
57202	Arm Oil Tube for oiling 64267
11119	" " " with 52045 for oiling 133101
56003	" " " " 52045 for oiling 133028
52045	2 " " " Packing (braided cotton)
127905	" Rock Shaft
127906	" " " 127905 with 64253, 64254 and 127772
42365	" " " Back Bearing Oil Pad (felt)
64386	" " " Bushing (back)
446 C	" " " " " Set Screw
64388	" " " " (intermediate)
423 C	" " " " " Set Screw
52045	2 " " " " Set Screw
64253	" " " Collar with two 624C
624 C	" " " " Set Screw
64254	" " " Crank (back) with four 1149C
1149 C	" " " " " Set Screw
127772	" " " " (front) with 448C
18154	" " " " " Bearing Oil Pad (felt)

127838	Arm Rock Shaft Crank (front) Pin
448 C	" " " " " Set Screw
54105	" " " Flanged Bushing
52045	" " " " " Oil Pad (felt)
453 C	" " " " " Set Screw
133252	" Rotary Shaft with 51015C and 57824
133253	" " " 133252 with 64366 and 127783
133120	" " " Bushing (front)
51321 C	" " " " " Set Screw
57781	" " " " (intermediate) with 49093 and 64805
49093	Arm Rotary Shaft Bushing (intermediate) Oil Pad (braided cotton) long
64805	Arm Rotary Shaft Bushing (intermediate) Oil Pad (braided cotton) short
832 C	Arm Rotary Shaft Bushing (intermediate) Set Screw
54450	" " " Collar with two 1258C
1258 C	" " " " Set Screw
61441	" " " Flanged Bushing with 49093 and 64805
49093	" " " " " Oil Pad (braided cotton) long
64805	Arm Rotary Shaft Flanged Bushing Oil Pad (braided cotton) short
159 F	Arm Rotary Shaft Flanged Bushing Screw
57824	" " " Oil Pad (felt)
127885	" " " " Tube with 64508
64508	" " " " " Oil Pad (braided cotton)
144 D	" " " Screw
15196	" Side Cover
190 J	" " " Thumb Screw
127829	Balance Wheel (single belt groove) 3 5/16 in. pulley with two 51283C

51283 C	Balance Wheel Set Screw
127888	Cloth Plate with three 57404
57404	" " Oil Tube
57364	" " Slide
57365	Cloth Plate Slide complete, Nos. 57364, two 52683 and four 725J
52683	Cloth Plate Slide Spring
57334	" " " " Bracket
193 E	" " " " " Screw
725 J	" " " " Screw
127889	Cloth Plate complete for general work, Nos. 57365, 127888, two 57334 and four 193E
898 F	Cloth Plate Screw (large)
1011 F	" " " (small)
127882	" " Support Bracket with 29627, 50524C, 51250C and two 1520E
51250 C	Cloth Plate Support Bracket Adjusting Screw (bottom)
50524 C	" " " " " " (top)
1520 E	" " " " " " Nut
29627	" " " " Dowel Pin'
146 E	" " " " Screw
64267	Crank Connecting Rod with two 896E and 1057E
64366	" " " 64267 with 50069C
50069 C	" " " Ball Screw Stud (upper)
1516 E	" " " " " " " Nut
64268	" " " " " " " Washer
896 E	" " " Cap (lower) Screw
1057 E	" " " " (upper) Screw
57288	" " " Oil Case with 57290, 57291 and four each 185E and 448C

57290	Crank Connecting Rod Oil Case Cap
57291	" " " " " " Packing (felt)
185 E	" " " " " " Screw
448 C	" " " " " " Set Screw
61226	Face Plate
46111	" " Pin
51224 W	" " Thumb Screw
61018	Feed Bar with two 624C
61459	" " 61018 with 127744
57225	" " Hinge Pin
624 C	" " " " Set Screw
133062	" Dog, 17 teeth (13 teeth to the inch) for 133063
57293	" " Packing .005 in. thick
57294	" " " .012 in. thick
57321	" " " .021 in. thick
1255 C	" " Screw
*57227	" Eccentric
*61020	" " Body
51061 C	" " " Set Screw
217 E	" " Set Screw
7071	" " " " Washer
57228	Feed Eccentric (adjustable) complete, Nos. 217E, 7071, 50653C, 57227, 61020 and two 51061C
130324	Feed Eccentric Connection with 127851 and 130328
130325	" " " 130324 with 57228 and 127788
130328	" " " Oil Cup
127851	" " " " " Oil Pad (braided cotton)
127744	Feed Lifting Connection
127730	" " Eccentric with 457C
457 C	" " " Set Screw
50653 C	" Regulating Screw
127509	" Rocking Frame with four 624C

127788	Feed Rocking Frame Bar
624 C	" " " " Set Screw
57234	" " " Hinge Pin
57235	" " " " " Bushing
449 C	" " " " " " Set Screw
624 C	" " " " " Set Screw
127950	Looper
61384	" Carrier with seven 50379F
133271	" " Rock Shaft with 177C
133272	" " " " 133271 with 61361
127790	" " " " Connection with two 171E and four 1057E
133273	Looper Carrier Rock Shaft Connection 127790 with 133274
133274	" " " " " Ball Stud
177 C	" " " " " " " Set Screw
171 E	" " " " " Cap (lower) Screw
1057 E	" " " " " " (upper) Screw
61361	" " " " Hinge Pin (eccentric)
61031	" " " " " " Bushing
1299 C	" " " " " " " Set Screw
61189	" " " " " " Handle
133122	Looper Carrier Rock Shaft Hinge Pin Handle complete, Nos. 1094F, 61189, 61190 and 133124
61190	Looper Carrier Rock Shaft Hinge Pin Handle Body with 1299C and two 453C
1299 C	Looper Carrier Rock Shaft Hinge Pin Handle Body Position Screw
453 C	Looper Carrier Rock Shaft Hinge Pin Handle Body Set Screw
453 C	Looper Carrier Rock Shaft Hinge Pin Handle Set Screw

133123	Looper Carrier Rock Shaft Hinge Pin Lock Stud (hollow)
133124	" " " " " " " " Plate
1094 F	" " " " " " " " "
	Screw
133125	Looper Carrier Rock Shaft Hinge Pin Lock Stud Spring
717 C	" " " " " " Position Screw
1650 E	" " " " " " " Nut
50073 D	" " Screw
127597	" Driving Shaft with two 61039
127783	" " " 127597 with 127730
133126	" " " Bracket
948 E	" " " " Screw
133127	" " " Bushing
51322 C	" " " " Set Screw
133128	" " " Hole Plug
46200	" " " Oil Pad (felt) for oiling 127597
12147	" " " " " " " " 61361
	and 127597
2117	Looper Driving Shaft Pin
61039	" " " Plug
51015 C	" " " Set Screw
133275	" Protector Stud
453 C	" " " Set Screw
50379 F	" Set Screw
57244	Needle Bar (hollow)
61387	" " 57244 with 133183, for 3 9/16 in. to 4 7/16 in., gauges
133185	Needle Bar 57244 with 133184, for 4 1/2 in. to 5 1/2 in. gauges
38456	Needle Bar Bushing (lower)
1133 E	" " " " Set Screw
61042	" " " (upper)

1133 E	Needle Bar Bushing (upper) Set Screw
133101	" " Connecting Link with 133088
133144	" " " " 133101 with 57940 and 133112
57940	" " " " Hinge Stud
1520 E	" " " " " " Nut
133088	" " " " Oil Pad (wick)
133112	" " " Stud with 50379F and two 187E
187 E	" " " " Clamping Screw
133183	" Clamp with seven 735F, for 61387
133184	" " " " " " 133185
57449	" " Guide
57450	" " " Bracket (left)
158 J	" " " " " Screw
57378	" " " " (right)
158 J	" " " " " Screw
57379	" " " " Holder
1193 J	" " " " " Screw
914 F	" " " Screw
127953	" " (lower) Support
127954	" " (lower) Support
127955	" " (upper) Support
51278 J	" " Support Clamping Screw
1654 J	" " " " " Nut
9525	" " " " " Washer
127956	Needle Clamp Support (adjustable) complete, Nos. 1654J, 9525, 51278J, 127954 and 127955
127957	Needle Clamp Support (adjustable) complete, Nos. 1654J, 9525, 51278J, 127953 and 127955
220 J	Needle Clamp Support Screw
57320	" Guard with 50239F
57381	" " Bar



57943		<b>Needle Guard Bar Bracket (left) with 440C</b>
177 C	" " " "	" Screw
57944	" " " "	(right) with 440C
177 C	" " " "	" Screw
57382	" " " "	Holder
29627	" " " "	" Dowel Pin
50154 D	" " " "	" Screw
440 C	" " " "	Set Screw
50239 F	" " " "	Set Screw
735 F	" " " "	Set Screw
57255		<b>Presser Bar</b>
61046	" " " "	Bushing (lower)
1133 E	" " " "	" Set Screw
38456	" " " "	(upper)
1133 E	" " " "	" Set Screw
127836	" " " "	Guide
61049	" " " "	Connecting Stud with 453C
453 C	" " " "	" Set Screw
57383	" " " "	Lifter
57258	" " " "	Hinge Pin
447 C	" " " "	" Set Screw
1872	" " " "	Roller and Stud
194 D	" " " "	Stop Screw
61047	" " " "	Lifting Bracket with 460C and 1872
127840	" " " "	Lever
61075	" " " "	Connecting Stud
460 C	" " " "	" Set Screw
61167	" " " "	Extension

162 J	Presser Bar Lifting Lever Extension Screw
802 D	" " " " Hinge Screw
57978	" " " " Spring
38467	" " Spring (flat)
38468	" " " Stud
Ser. 42461	" Foot
176 J	" " Screw
574 W	Pressure Regulating Thumb Screw
1539 W	" " " " Lock Nut
133097	Slack Thread (upper) Controller Body for 133098
127961	" " " " Spring
127739	" " " " " Collar
211 J	" " " " " " Screw
133098	Slack Thread (upper) Controller complete, Nos. 211J, 127739, 127961 and 133098
211 J	Slack Thread (upper) Controller Screw
127968	" " Regulator
127758	" " " Holder with 624C
61281	" " " " Crank with 187E and 1963
187 E	" " " " " Clamping Screw
1963	" " " " " Roller and Stud
624 C	" " " " " Set Screw
2102	Tension (under thread) Disc
51570 C	" " " Regulating Thumb Nut
50326 C	" " " Screw Stud
59539	" " " " " 50326C with 51570C
59534	" " " Spring
59537	" " " " Bushing (large)

59538	Tension (under thread)	Spring Bushing (small)
131696	"	" " " Thread Guide
2102	"	(upper thread) Disc
51370 C	"	" " " Regulating Thumb Nut
50326 C	"	" " " Screw Stud
59539	"	" " " " " 50326C with 51570C
59535	"	" " " Spring
59537	"	" " " " Bushing (large)
59538	"	" " " " " (small)
131696	"	" " " Thread Guide
127976	"	Plate with 439D
439 D	"	" " Position Stud
57285	"	" " Spring
665 E	"	" " " Screw
32572	"	Releasing Disc
57266	"	" " Lever
61164	"	" " " Connection
1094 F	"	" " " " Screw
788 D	"	" " " Hinge Screw
127977	"	" " Pin (large)
133066	"	" " " (small)
127983	"	" " Plate
691 F	"	" " " Screw
127811	Thread (under)	Eyelet (back) with 127812
691 F	"	" " " " Screw
127812	"	" " " " Thread Guide
127985	"	" " " (front)
127936	"	" " " " Post
127988	"	" " " " " 127986 with 203J and

127985

448 C	Thread (under) Eyelet (front) Post Set Screw (left)
430 C	" " " " " " " (right)
203 J	" " " " Set Screw
61103	" " Protector
397 F	" " " Screw
127989	" " Take-up
127990	" " " Driving Crank with 1454E
1454 E	" " " " Clamping Screw
1131 C	" " " " Hinge Screw
1520 E	" " " " " " Nut
127991	" " " Eccentric with two 446C
127992	" " " " Connection with 50240E, 127851, 127994, 127995 and two 127848
127993	Thread (under) Take-up Eccentric Connection 127992 with 127991
127848	Thread (under) Take-up Eccentric Connection Oil Cup
127994	" " " " " " "
	Oil Pad (back) braided cotton
127851	Thread (under) Take-up Eccentric Connection Oil Cup Oil Pad (front) braided cotton
50240 E	Thread (under) Take-up Eccentric Connection Oil Cup Oil Plug Screw
127995	Thread (under) Take-up Eccentric Connection Oil Cup Oil Plug Screw Washer (leather)
446 C	Thread (under) Take-up Eccentric Set Screw
127996	" " " Eyelet (left)
203 E	" " " " " Set Screw
127997	" " " " (right)
203 E	" " " " " Set Screw
127998	" " " Packing (.015 in. thick)
127999	" " " " (.025 in. thick)
128000	" " " " (.060 in. thick)
190 J	" " " Screw

133001	Thread (under) Take-up Shaft
133002	" " " " Bracket with two 203E
133003	Thread (under) Take-up Shaft Bracket complete, Nos. 127990, 133001, 133002 and 133004
575 E	Thread (under) Take-up Shaft Bracket Screw (left)
129 E	" " " " " " (right)
133004	" " " " Collar with two 460C
460 C	" " " " " Screw
133010	" (upper) Eyelet (back)
	Note: No. 133010 is only furnished when Thread Nipper is required.
127775	Thread (upper) Eyelet (back) Hole Plug
178 J	" " " " Set Screw
133016	" " " (front)
	Note: No. 133016 is only furnished when Thread Nipper is not required.
203 J	Thread (upper) Eyelet (front) Screw
133017	" " Nipper Body
131039	" " " " Hole Plug
50554 C	" " " " Set Screw
68130	" " " Disc (inside)
68131	" " " " " Washer (fiber)
133018	" " " " (outside)
1698 C	" " " " " Nut
34099	" " " " " Washer
68133	" " " Roller
68134	" " " " Hinge Pin
133022	" " " Spacing Collar
133023	" " " Stud
133024	Thread (upper) Nipper Stud complete, Nos. 68133, 68134 and 133023
13218	Thread (upper) Nipper Stud Spring
133028	Thread (upper) Nipper complete, Nos. 1698C, 13218, 34099, 68130, 68131, 133017, 133022, 133024

133029	Thread (upper) Nipper Thread Guide
207 J	" " " " " Screw
133030	" " Oil Cup
133031	" " " " 133030 with 133032

Note: No. 133028 is not regular fitting of Machine,  
if desired it must be so stated on order.

133032	Thread (upper) Oil Cup Oil Pad (felt)
50004 W	" " " " Screw
133038	" " Take-up
50379 C	" " " " Set Screw

133063	Throat Plate for 133062
891 F	" " Screw

*15404	Trade Mark
15405	" " Rivet