

**SINGER**  
**212G339,G639**

Parts List Description Only

Teileliste ohne Abbildung

212 G 339  
639

## 1.1 Sewing Machine Casting - Maschinengehäuse

Ref.No.	Part Number	Description	
1	0-200 004-850	Screw (Fillister Head) (4)	Linsenschraube
2	0-202 005-000	Wascher (4)	Scheibe
3	0-204 235-000	Tapered Pin (2)	Kegelstift
4	0-228 485-000	Drive Screw (2)	Kerbstift
5	0-512 008-000	Washer	Scheibe
6	0-267 388-000	Tube	Rohr
7	0-603 291-000	Grounding Symbol	Schutzerdungszeichen
8	0-228 485-000	Drive Screw (2)	Kerbstift
9	0-244 747-000	Bushing	Buchse
10	0-200 341-850	Set Screw	Gewindestift
11	0-204 329-000	Oil Pad	Ölfilz
12	0-267 160-000	Oil Pad	Ölfilz
13	0-514 043-000	Bushing (2)	Buchse
14	0-240 174-000	Bushing (2)	Buchse
15	0-508 486-000	Presser Bar Bushing	Stoffdrückerstangenbuchse
16	0-200 352-000	Set Screw	Gewindestift
17	0-241 352-000	Bushing	Buchse
18	0-514 123-000	Face Plate cpl. (Ref.No.19)	Kopdeckel kpl.
19	0-508 283-000	Face Plate Plug	Verschlusskappe
20	0-500 464-850	Screw w/Shoulder (Fillister Head) For 212G339 Machines only	Linsenzylinderschraube mit Ansatz Nur für 212G339
21	0-512 096-000	Spring Washer (2) For 212G339 Machines only	Federscheibe Nur für 212G339
22	0-500 463-850	Thumb Nut For 212G339 Machines only	Kordelschraube Nur für 212G339
23	0-514 158-000	Take-up Lever Guard	Fadengeberhebelschutz
24	0-201 341-850	Screw (Cyl. Head) (2)	Zylinderschraube
25	0-267 220-000	Oil Guard	Ölschutz
26	0-200 126-850	Screw (Fillister Head)	Linsenschraube
27	0-514 122-000	Arm Cover cpl. (Ref.No.28-31)	Armdeckel kpl.

Ref. No.	Part Number	Description	
28	0-270 026-000	Pressure Spring	Druckfeder
29	0-508 271-000	Arm Cover	Armdeckel
30	0-512 002-000	Safety Washer	Sicherungsscheibe
31	0-514 121-000	Stud	Bolzen
32	0-271 017-000	Thread Guide (2)	Fadenführung
33	0-201 525-805	Hexagon Nut (2)	Sechskantmutter
34	0-508 393-000	Oil Tube	Ölrohr
35	0-508 394-000	Oil Tube (Ref. No. 36-37)	Ölrohr
36	0-502 603-000	Oil Tube Wick	Öldocht
37	0-508 393-000	Oil Tube	Ölrohr
38	0-200 047-850	Screw (Fillister Head) (6) For 212G339 Machines only	Linsenschraube Nur für 212G339
39	0-508 265-000	Arm Cover (Front) For 212G339 Machines only	Armdeckel vorn Nur für 212G339
40	0-514 101-000	Arm Cover (Front) cpl. For 212G639 Machines only	Armdeckel vorn, kpl. Nur für 212G639
41	0-514 428-000	Arm Cover (Front) (Ref. No. 42)	Armdeckel vorn
42	0-508 265-000	Arm Cover (Front)	Armdeckel vorn
43	0-603 292-000	Stipping Clamp	Kabelband
44	0-350 563-805	Screw (Fillister Head)	Linsenschraube
45	0-267 316-000	Thread Guide	Fadenführung
46	0-200 582-850	Screw, countersunk (Fillister Head) (6) For 212G339 Machines only	Linsensenkschraube Nur für 212G339
47	0-255 168-000	Oiler (2) (Self-closing ball spout)	Kugelöler
48	0-244 730-000	Bushing (2)	Buchse
49	0-202 254-000	Oil Wick (4) For 212G339 Machines only	Öldocht Nur für 212G339
50	0-243 744-000	Gasket (2)	Dichtung
51	0-350 366-819	Screw (Cylinder Head) (2)	Zylinderschraube
52	0-267 195-000	Journal Stud	Lagerzapfen
53	0-263 093-000	Oil Wick	Öldocht
54	0-267 196-000	Journal Stud	Lagerzapfen
55	0-223 847	Oil Wick	Öldocht

Ref.No.	Part Number	Description	
56	0-350 440-819	Screw	Schraube
57	0-267 033-000	Washer	Scheibe
58	0-223 811-000	Stopping Pin	Anschlagstift
59	0-223 812-000	Pressure Spring	Druckfeder
60	0-267 245-000	Regulating Stud	Regulierbolzen
61	0-270 026-000	Pressure Spring	Druckfeder
62	0-240 245-000	Clamping Spring (2) For 212G339 Machines only	Klemmfeder Nur für 212G339
63	0-603 292-000	Stripping Clamp For 212G639 Machines only	Kabelband Nur für 212G639
64	0-500 379-850	Stud (2) For 212G639 Machines only	Bolzen Nur für 212G639
65	0-500 380-850	Stud For 212G639 Machines only	Bolzen Nur für 212G639
66	0-200 047-850	Screw (Fillister Head) (8) For 212G639 Machines only	Linsenschraube Nur für 212G639
67	0-202 254-000	Oil Wick (4) For 212G639 Machines only	Öldocht Nur für 212G639

1.3 Needle Bar and Take-up Mechanism - Nadel- und Fadengeberantrieb

Ref.No.	Part Number	Description	
1	0-514 499-000	Arm Shaft w/Crank (Ref. No. 2, 4-5, 9, 11-12)	Armwelle m. Kurbeltrieb kpl.
2	0-202 399-000	Connecting Stud (Ref.No. 3)	Kreuzkopf
3	0-244 071-000	Oil Wick	Öldocht
4	0-202 552-000	Needle Bar Link	Nadelstangengelenk
5	0-208 552-000	Connecting Stud (Ref.No. 6-7)	Verbindungszapfen
6	0-200 086-833	Screw (Fillister Head)	Linsenschraube
7	0-202 333-000	Crank Pin (Ref.No. 8)	Kurbelzapfen
8	0-202 299-000	Oil Wick	Öldocht
9	0-267 239-000	Hinge Pin (Ref. No. 10)	Scharnierbolzen
10	0-235 706-000	Wick	Docht
11	0-514 154-000	Take-up Lever	Fadengeberhebel
12	0-514 159-000	Arm Shaft cpl. (Ref.No. 13-15, 17-19)	Armwelle kpl.
13	0-200 374-833	Set Screw	Gewindestift
14	0-200 388-850	Set Screw	Gewindestift
15	0-267 221-000	Crank Pin (Ref. No. 16)	Kurbelzapfen
16	0-267 466-000	Oil Wick	Öldocht
17	0-200 333-833	Set Screw	Gewindestift
18	0-200 378-850	Set Screw	Gewindestift
19	0-267 158-000	Arm Shaft	Armwelle
20	0-267 224-000	Washer	Scheibe
21	0-267 162-000	Belt Pulley (Ref.No. 22-24)	Gurtrad
22	0-200 363-833	Set Screw	Gewindestift
23	0-202 253-000	Spring Flange (2)	Federring
24	0-350 492-830	Set Screw	Gewindestift
25	0-267 161-000	Belt	Gurt
26	0-514 314-000	Machine Pulley (Ref.No. 27-29)	Handrad
27	0-141 566-833	Set Screw	Gewindestift
28	0-141 567-833	Set Screw w/Shoulder	Gewindestift mit Ansatz
29	0-272 142-000	Ball Bearing	Rillenkugellager
30	0-200 383-850	Set Screw	Gewindestift

1.4 Presser Bar Mechanism - Stoffdrückeinrichtung

Ref.No.	Part Number	Description	
1	0-208 566-000	Presser Bar (Ref. No.2)	Stoffdrückerstange
2	0-200 074-850	Screw w/Shoulder (Fillister Head)	Linsenschraube mit Ansatz
3	0-508 268-000	Actuating Lever (Ref.No. 4)	Auslösehebel
4	0-051 369-850	Screw (Fillister Head)	Linsenschraube
5	0-508 487-000	Spring Guide (Ref.No. 6)	Federführung kpl.
6	0-200 086-833	Screw (Fillister Head)	Linsenschraube
7	0-508 488-000	Guide	Führung
8	0-500 267-850	Screw (Fillister Head)	Linsenschraube
9	0-508 291-000	Presser Bar Spring	Stoffdrückerstangenfeder
10	0-200 948-850	Screw w/Shoulder (Fillister Head)	Linsenschraube mit Ansatz
11	0-350 581-819	Shoulder Stud	Schaftschraube mit Ansatz
12	0-264 525-000	Actuating Lever	Auslösehebel
13	0-200 653-850	Shoulder Stud	Schaftschraube

1.5 Thread Tension; Tension Releasing Device - Fadenspanner, Spannungsauslösung

Ref.No.	Part Number	Description	
1	0-515 716-000	Tension Bracket cpl. (Ref.No. 2-7, 10-16)	Fadenspannung kpl.
2	0-200 309-805	Screw w/Shoulder (Cylinder Head) (2)	Zylinderschraube mit Ansatz
3	0-201 572-850	Tension Thumb Nut (3)	Rändelmutter
4	0-204 271-000	Tension Release Washer (2)	Spannungsscheibe
5	0-204 925-000	Washer	Unterlegscheibe
6	0-223 438-000	Tension Spring (2)	Kegelfeder
7	0-223 702-000	Tension Bracket (Ref.No. 8-9)	Spannungsträger
8	0-201 224-850	Tension Stud (2)	Fadenspannungsbolzen
9	0-236 060-000	Tension Disc Position Pin (2)	Zylinderstift
10	0-223 703-000	Tension Release Lever	Auslösehebel
11	0-223 704-000	Tension Release Plunger	Auslösestift
12	0-223 706-000	Thread Controller Disc	Anzugsscheibe
13	0-224 048-000	Tension Disc (4)	Spannscheibe
14	0-267 315-000	Thread Controller Spring Stop	Anschlag
15	0-267 368-000	Thread Controller Spring	Fadenanzugsfeder
16	0-350 588-819	Screw (Fillister Head)	Linsenschraube
17	0-200 337-850	Set Screw	Gewindestift
18	0-267 265-000	Screw (Cylinder Head)	Zylinderstift
19	0-508 272-000	Bracket (Ref.No. 20-22)	Träger
20	0-000 080-850	Screw	Schraube
21	0-508 275-000	Bracket	Träger
22	0-508 277-000	Actuating Lever	Auslösehebel
23	0-000 175-850	Screw (Fillister Head) (2)	Linsenschraube
24	0-267 288-000	Thread Retainer	Fadenrückhalter
25	0-200 159-850	Screw (Fillister Head)	Linsenschraube



1.7 Needle Feed Mechanism - Nadelschubeinrichtung

Ref.No.	Part Number	Description	
1	0-201 978-000	Needle Bar Rock Frame Rock Shaft (Ref.No.2-3, 5)	Nadeltransportwelle kpl.
2	0-200 387-833	Set Screw	Gewindestift
3	0-202 667-000	Crank Shaft (Ref.No. 4)	Schaukelwelle
4	0-503 019-000	Tapered Pin	Kegelstift
5	0-210 920-000	Groove Key (Ref.No. 6-7)	Nutenstein
6	0-201 141-803	Stud	Bolzen
7	0-202 668-000	Slide Block	Gleitstein
8	0-514 430-000	Needle Bar Frame (Ref.No.9)	Nadelstangenschwinge
9	0-514 077-000	Needle Bar Frame	Nadelstangenschwinge
10	0-210 910-000	Hinge Pin (Ref.No. 10)	Scharnierbolzen
11	0-202 277-000	Oil Wick	Öldocht
12	0-200 347-833	Set Screw	Gewindestift
13	0-514 044-000	Bracket	Winkel
14	0-514 052-000	Needle Feed Connecting cpl. (Ref.No. 15-16, 18-22)	Nadeltransportver- bindung kpl.
15	0-001 662-895	Hexagon Nut (2)	Sechskantmutter
16	0-223 693-000	Needle Bar Rock Frame Rock Shaft Connection (Ref.No. 17)	Verbindungsstange
17	0-202 277-000	Oil Wick	Öldocht
18	0-500 242-850	Screw w/Shoulder (Cylinder Head)	Zylinderschraube mit Ansatz
19	0-500 273-850	Screw	Schraube
20	0-500 787-808	Nut	Mutter
21	0-503 236-000	Thrust Washer	Anlaufscheibe
22	0-514 045-000	Crank cpl. (Ref.No. 23)	Kurbel kpl.
23	0-500 242-850	Screw (Fillister Head)	Linsenschraube

1.8 Feeding Mechanism (upper) - Stoffschiebeeinrichtung (unten)

Ref.No.	Part Number	Description	
1	0-508 273-000	Lifting Eccentric (Ref.No. 2-5, 7)	Lüfterexzenter
2	0-268 064-000	Feed Driving Eccentric	Exzenter
3	0-268 065-000	Eccentric Disc	Exzenterscheibe
4	0-268 066-000	Pressure Spring	Druckfeder
5	0-268 067-000	Collar (Ref.No. 6)	Stelling
6	0-200 382-833	Set Screw (2)	Gewindestift
7	0-508 254-000	Flange (Ref.No. 8-13)	Flansch
8	0-241 763-000	Feed Driving Eccentric Friction Plate Set Screw Packing (Brass) (2)	Druckscheibe
9	0-263 567-000	Feed Driving Eccentric Friction Plate	Führungsplatte
10	0-350 477-850	Set Screw (2)	Gewindestift
11	0-500 321-869	Set Screw with Hexagon Socket (4)	Gewindestift mit Innensechskant
12	0-500 394-850	Screw (Fillister Head) (2)	Linsenschraube
13	0-508 293-000	Flange	Flansch
14	0-508 255-000	Connecting Rod	Zugstange
15	0-508 281-000	Lifter Connection (Ref.No. 16-20)	Lüfterverbindung
16	0-202 277-000	Oil Wick	Öldocht
17	0-240 183-000	Presser Bar	Presserstange
18	0-240 184-000	Vibrating Presser Bar Connecting Link	Verbindungsgelenk
19	0-240 205-000	Lifting Bell Crank	Winkelhebel
20	0-508 260-000	Connecting Rod	Zugstange
21	0-500 280-850	Screw (Cylinder Head)	Zylinderschraube
22	0-514 111-000	Vibrating Presser Bar Extension	Führungsstange
23	0-350 299-850	Thumb Screw	Kordelschraube
24	0-240 188-000	Pressure Spring	Druckfeder
25	0-508 264-000	Lifting Rock Shaft cpl. (Ref.No. 26-28)	Fußlüfterwelle kpl.
26	0-001 664-850	Hexagon Nut	Sechskantmutter

Ref.No.	Part Number	Description	
27	0-500 281-850	Pivot Screw	Zapfenschraube
28	0-508 298-000	Lifting Rock Shaft	Fußlüfterwelle
29	0-514 099-000	Crank cpl. (Ref.No. 30-31)	Kurbel kpl.
30	0-200 029-850	Screw (Fillister Head)	Linsenschraube
31	0-244 071-000	Oil Wick	Öldocht

1.9 Feeding Mechanism (lower) - Stoffschiebeeinrichtung (unten)

Ref.No.	Part Number	Description	
1	0-267 182-000	Feed Lifting Eccentric (Ref.No.2)	Hubexzenter
2	0-201 220-833	Set Screw	Gewindestift
3	0-514 383-000	Feed Driving Rock Shaft with Feed Bar (Ref.No. 4-5, 7, 17-18) For 212G339 Machines only	Schubwelle mit Transporteurträger  Nur für 212G339
4	0-201 518-805	Hexagon Nut	Sechskantmutter
5	0-244 707-000	Rock Frame cpl.(Ref.No.6)	Antriebsschwinge kpl.
6	0-200 036-850	Screw (Fillister Head) (2)	Linsenschraube
7	0-267 274-000	Feed Bar (Ref.No.8-11,14)	Transporteurträger
8	0-200 040-833	Screw (Fillister Head)	Linsenschraube
9	0-201 535-850	Hexagon Nut	Sechskantmutter
10	0-225 837-000	Washer	Unterlegscheibe
11	0-248 406-000	Feed Bar (Ref.No.12-13)	Transporteurträger
12	0-200 336-805	Screw	Schraube
13	0-201 535-850	Hexagon Nut	Sechskantmutter
14	0-267 273-000	Feed Lifting Eccentric Fork (Ref.No. 15-16)	Transporteurträger- gabel
15	0-200 173-850	Screw (Fillister Head)	Linsenschraube
16	0-223 655-000	Oiling Felt	Ölfilz
17	0-350 393-850	Screw	Schraube
18	0-515 724-000	Feed Driving Rock Shaft cpl. (Ref.No. 19-20)	Schubwelle kpl.
19	0-508 302-000	Spring Dowel Sleeve	Spannhülse schwer
20	0-508 308-001	Feed Driving Rock Shaft	Schubwelle
21	0-515 726-000	Feed Driving Rock Shaft with Feed Bar (Ref.No. 4,7,17,22) For 212G639 Machines only	Schubwelle mit Transporteurträger  Nur für 212G639
22	0-223 650-000	Feed Driving Rock Shaft	Schubwelle
23	0-508 327-000	Collar (2) (Ref.No. 24-25)	Stelling

Ref.No.	Part Number	Description	
24	0-000 454-833	Set Screw (2)	Gewindestift
25	0-508 328-000	Collar	Stellring
26	0-515 727-000	Driving Crank (Ref.No. 27) For 212G639 Machines only	Antriebskurbel kpl. Nur für 212G639
27	0-200 378-850	Set Screw	Gewindestift
28	0-508 302-000	Spring Dowel Sleeve (Ref.No. 29) For 212G639 Machines only	Spannhülse, schwer Nur für 212G639
29	0-603 308-000	Push Button Switch	Drucktaster mit Verbindungskabel

1.11      Stitch Regulating Mechanism (lower) - Stichverstellung (unten)

Ref.No.	Part Number	Description	
1	0-267 414-000	Feed Reversing Lever (Ref.No. 2 - 3 )	Schalthebel
2	0-200 274-850	Screw w/Shoulder (Cylinder Head)	Zylinderschraube mit Ansatz
3	0-201 829-000	Feed Reversing Lever Guide Roller	Führungsrolle
4	0-201 829-000	Feed Reversing Lever Guide Roller	Führungsrolle
5	0-200 274-850	Screw w/Shoulder (Cylinder Head)	Zylinderschraube mit Ansatz
6	0-240 574-000	Feed Reversing Lever Guide Roller Position Plate	Einstellplatte
7	0-000 691-833	Screw, countersunk (Fillister Head) (3) For 212G339 Machines only	Linsensenkschraube Nur für 212G339
8	0-276 160-000	Feed Reversing Lever Handle	Handgriff
9	0-200 575-850	Screw, countersunk	Senkschraube
10	0-201 529-819	Hexagon Nut	Sechskantmutter
11	0-267 418-000	Feed Reversing Shaft Bracket (Ref.No. 12) For 212G339 Machines only	Lagerbock Nur für 212G339
12	0-200 364-830	Set Screw	Gewindestift
13	0-200 019-850	Screw (Fillister Head)	Linsenschraube
14	0-200 029-850	Screw (Fillister Head)	Linsenschraube
15	0-512 062-000	Tapered Pin (2)	Kegelstift
16	0-508 354-000	Feed Reversing Shaft (Ref.No.17-18)	Umschaltwelle
17	0-200 047-850	Screw (Fillister Head)	Linsenschraube
18	0-267 417-000	Feed Reversing Shaft (Ref.No. 19)	Umschaltwelle
19	0-512 121-000	Pin	Spiral-Spannstift
20	0-267 416-000	Feed Reversing Lever Spring Collar (Ref.No. 21)	Federhaltering
21	0-200 382-833	Set Screw (2)	Gewindestift
22	0-267 415-000	Leg Spring	Biegefeder
23	0-267 419-000	Driving Stud	Antriebszapfen
24	0-200 247-850	Screw w/Shoulder (Fillister Head)	Linsenschraube mit Ansatz

Ref.No.	Part Number	Description	
25	0-514 466-000	Reverse Feed (Ref.No. 26-27, 29-30, 33, 35, 37, 39-40, 44)	Rückwärtsgelenkgruppe
26	0-201 531-805	Nut	Mutter
27	0-240 589-000	Crank (Ref. No. 28)	Kurbel
28	0-200 029-850	Screw (Fillister Head)	Linsenschraube
29	0-267 406-000	Feed Driving Eccentric Connection Link	Verbindungsglied
30	0-267 830-001	Crank (Ref.No. 31-32)	Kurbel
31	0-200 040-833	Screw (Fillister Head)	Linsenschraube
32	0-200 386-833	Set Screw	Gewindestift
33	0-276 165-000	Feed Reversing Shaft Crank Link ( Ref.No. 34)	Kurbelglied
34	0-200 394-850	Set Screw	Gewindestift
35	0-276 171-000	Hinge Pin (Ref.No. 36)	Scharnierbolzen
36	0-244 071-000	Oil Wick	Öldocht
37	0-276 173-000	Feed Reversing Mechanism Support Link (Ref.No. 38)	Halteglied
38	0-200 386-833	Set Screw	Gewindestift
39	0-350 507-850	Screw w/Shoulder (Fillister Head)	Linsenschraube mit Ansatz
40	0-508 341-000	Hinge Pin (Ref.No. 41-43)	Scharnierbolzen
41	0-276 046-000	Wick	Do cht
42	0-508 342-000	Hinge Pin	Scharnierbolzen
43	0-514 092-000	Hinge Pin	Scharnierbolzen
44	0-508 499-000	Connecting Rod cpl. (Ref.No. 45)	Verbindungsstange kpl.
45	0-268 063-000	Needle Bar	Nadellager
46	0-276 174-000	Stud	Zapfen
47	0-514 053-000	Feed Driving Eccentric cpl. (Ref. No. 48, 54-57)	Schubexzenter kpl.
48	0-267 180-000	Flange (Ref.No. 49-53)	Flansch

Ref.No.	Part Number	Description	
49	0-241 763-000	Feed Driving Eccentric Friction Plate Set Screw Packing (Brass) (2)	Druckscheibe
50	0-263 567-000	Feed Driving Eccentric Friction Plate	Führungsplatte
51	0-350 467-830	Screw (Fillister Head) (2)	Linsenschraube
52	0-350 477-850	Set Screw (2)	Gewindestift
53	0-500 394-850	Screw (Fillister Head) (2)	Linsenschraube
54	0-268 064-000	Feed Driving Eccentric	Exzenter
55	0-268 065-000	Feed Driving Eccentric Adjusting Disc	Exzenterscheibe
56	0-268 066-000	Pressure Spring	Druckfeder
57	0-268 067-000	Collar (Ref. No. 58)	Stellring
58	0-200 382-833	Set Screw (2)	Gewindestift



1.12 Hook and Hook Drive - Greifer und Greiferantrieb

Ref.No.	Part Number	Description	
1	0-244 714-000	Hook Driving Shaft Ball Bearing (Ref.No. 2-3)	Wellenlager
2	0-244 713-000	Ball Bearing	Rillenkugellager
3	0-267 190-000	Collar (Ref.No. 4-5)	Stelling
4	0-200 382-833	Set Screw	Gewindestift
5	0-201 220-833	Set Screw	Gewindestift
6	0-267 063-000	Retaining Washer	Haltering
7	0-200 580-819	Screw, countersunk (3)	Linsensenkschraube
8	0-267 189-000	Hook Driving Shaft	Greiferantriebswelle
9	0-267 188-000	Hook Driving Gear (Spiral) (Ref.No. 10-11)	Zahnrad
10	0-200 382-833	Set Screw	Gewindestift
11	0-201 220-833	Set Screw	Gewindestift
12	0-514 450-000	Safety Clutch cpl. (Ref.No. 13-18, 20-22)	Überlastungskupplung kp
13	0-201 222-803	Set Screw (2)	Gewindestift
14	0-242 287-000	Packing (3)	Druckstück
15	0-244 763-000	Retaining Ring	Sicherungsring
16	0-244 764-000	Ball (3)	Kugel
17	0-350 612-850	Set Screw (3)	Gewindestift
18	0-514 451-000	Belt Pulley (Ref.No.19)	Zahnriemenscheibe
19	0-202 253-000	Spring Flange	Federring
20	0-514 452-000	Safety Clutch Over Load Pulley	Kupplungsrad
21	0-514 453-000	Clutch Disc	Kupplungsscheibe
22	0-514 454-000	Pressure Spring (3)	Druckfeder
23	0-244 759-000	Retain Clutch (Ref.No.24-25, 27, 30-32) For 212G339 Machines only	Stichkupplung Nur für 212G339
24	0-001 266-833	Set Screw (3)	Gewindestift
25	0-244 760-000	Belt Pulley (Ref.No.26)	Gurtrad
26	0-202 253-000	Spring Flange	Federring

Ref. No.	Part Number	Description	
27	0-244 761-000	Clutch Ring (Ref. No. 28-29)	Kupplungsrad
28	0-001 258-833	Set Screw (3)	Gewindestift
29	0-140 197-833	Set Screw (2)	Gewindestift
30	0-244 762-000	Pressure Spring (3)	Druckfeder
31	0-244 763-000	Retaining Ring	Sicherungsring
32	0-244 764-000	Ball (3)	Kugel
33	0-514 175-000	Hook Saddle ( right) cpl. (Ref. No. 34-45, 47, 49-53, 55-56, 65, 68-70) For 212G339 Machines only	Greiferbock rechts, kpl.  Nur für 212G339
34	0-200 061-833	Screw (Fillister Head) (8)	Linsenschraube
35	0-200 089-850	Screw (Fillister Head) (2)	Linsenschraube
36	0-200 135-850	Screw (Cylinder Head)	Zylinderschraube
37	0-200 374-833	Set Screw	Gewindestift
38	0-200 378-850	Set Screw	Gewindestift
39	0-200 388-850	Set Screw	Gewindestift
40	0-244 084-000	Washer	Scheibe
41	0-244 704-000	Bobbin Case Opener Driving Cam Shaft	Antriebswelle
42	0-267 053-000	Ball Bearing	Rillenkugellager
43	0-267 200-000	Hook Saddle Oil Reservoir (right)	Grundplatte rechts
44	0-267 212-000	Oil Reservoir Gasket	Öldichtung
45	0-267 365-000	Bobbin Case Opener Driving Cam Shaft Gear (Spiral) (Ref. No. 46)	Zahnrad
46	0-350 595-869	Set Screw with Hexagon Socket (2)	Gewindestift mit Innensechskant
47	0-267 366-000	Hook Driving Pinion (Spiral) (Ref. No. 48)	Zahnrad
48	0-350 595-869	Set Screw with Hexagon Socket (2)	Gewindestift mit Innensechskant
49	0-350 564-805	Screw	Schraube
50	0-500 246-850	Screw, countersunk (Fillister Head) (4)	Linsensenkschraube

Ref.No.	Part Number	Description	
51	0-514 152-000	Bobbin Case Opener Crank	Öffnerkurbel
52	0-514 156-000	Hinge Pin	Scharnierbolzen
53	0-514 157-000	Hook Shaft cpl. (Ref.No. 54)	Greiferwelle kpl.
54	0-508 156-000	Cylinder Pin	Zylinderstift
55	0-514 162-000	Spacer	Distanzring
56	0-514 164-000	Hook Saddle (right) cpl. (Ref.No. 57-63)	Greiferbockgehäuse rechts, kpl.
57	0-200 185-850	Screw (Fillister Head)	Linsenschraube
58	0-267 370-000	Bushing	Buchse
59	0-267 371-000	Bushing	Buchse
60	0-512 727-000	Oil Wick	Öldocht
61	0-514 165-000	Foam Cushion	Schaumpolster
62	0-514 166-000	Hook Shaft Bushing	Greiferwellenbuchse
63	0-514 215-000	Oil Gauge Sleeve (Ref.No. 64)	Ölmuffe
64	0-267 277-000	Oil Strainer	Ölsieb
65	0-514 168-000	Oil Gauge cpl. (Ref.No. 66-67)	Ölmeßstab kpl.
66	0-271 808-000	Oil Gauge Seal	Dichtring
67	0-512 077-000	Cylinder Drive Screw	Zylinderkerbstift
68	0-514 171-000	Cover Plate (right)	Abdeckplatte rechts
69	0-514 173-000	Retainer (2)	Haltekloben
70	0-514 213-000	Bobbin Case Opener Link	Öffnergelenk
71	0-514 176-000	Hook Saddle (left) cpl. (Ref.No. 72-82, 84, 86-90, 93, 102, 105-107) For 212G339 Machines only	Greiferbockgehäuse kpl. links Nur für 212G339
72	0-200 061-833	Screw (Fillister Head) (3)	Linsenschraube
73	0-200 089-850	Screw (Fillister Head) (2)	Linsenschraube
74	0-200 135-850	Screw (Cylinder Head)	Zylinderschraube
75	0-200 143-850	Screw (Fillister Head)	Linsenschraube
76	0-200 378-850	Set Screw	Gewindestift
77	0-244 084-000	Washer	Scheibe
78	0-244 704-000	Bobbin Case Opener Driving Cam Shaft	Antriebswelle

Ref.No.	Part Number	Description	
79	0-267 053-000	Ball Bearing	Rillenkugellager
80	0-267 199-000	Hook Saddle Oil Reservoir, left	Grundplatte, links
81	0-267 212-000	Oil Reservoir Gasket	Öldichtung
82	0-267 365-000	Bobbin Case Opener Driving Cam Shaft Gear (Spiral) (Ref.No. 83)	Zahnrad
83	0-350 595-869	Set Screw with Hexagon Socket (2)	Gewindestift mit Innensechskant
84	0-267 366-000	Hook Driving Pinion (Spiral) (Ref.No. 85)	Zahnrad
85	0-350 595-869	Set Screw with Hexagon Socket (2)	Gewindestift mit Innensechskant
86	0-350 564-805	Screw	Schraube
87	0-500 246-850	Screw, countersunk (4)	Linsensenkschraube
88	0-514 152-000	Bobbin Case Opener Crank	Öffnerkurbel
89	0-514 155-000	Joint Bearing	Gelenklager
90	0-514 157-000	Hook Shaft cpl. (Ref.No.91)	Greiferwelle kpl.
91	0-508 156-000	Cylinder Pin	Zylinderstift
92	0-514 162-000	Spacer	Distanzring
93	0-514 167-000	Hook Saddle (left) cpl. (Ref. No. 94-100)	Greiferbockgehäuse kpl. links
94	0-200 185-850	Screw (Fillister Head)	Linsenschraube
95	0-267 370-000	Bushing	Buchse
96	0-267 371-000	Bushing	Buchse
97	0-512 727-000	Oil Wick	Öldocht
98	0-514 165-000	Foam Cushion	Schaumpolster
99	0-514 166-000	Hook Shaft Bushing	Greiferwellenbuchse
100	0-514 215-000	Oil Gauge Sleeve cpl. (Ref.No. 101)	Ölmuffe kpl.
101	0-267 277-000	Oil Strainer	Ölsieb
102	0-514 168-000	Oil Gauge cpl. (Ref.No.103-104)	Ölmeßstab kpl.
103	0-271 808-000	Oil Gauge Seal	Dichtring
104	0-512 077-000	Cylinder Drive Screw	Zylinderkerbstift
105	0-514 172-000	Cover Plate,(left)	Abdeckplatte links
106	0-514 173-000	Retainer (2)	Haltekloben
107	0-514 320-000	Bobbin Case Opener Link	Öffnergelenk

Ref. No.	Part Number	Description	
108	0-514 346-000	Hook Saddle (right) cpl. (Ref.No. 109-122, 124, 126-131, 133-135, 137-138, 147, 150-154, 156-157) For 212G639 Machines only	Greiferbock rechts, kpl.  Nur für 212G639
109	0-200 022-850	Screw (Fillister Head)	Linsenschraube
110	0-200 026-850	Screw w/Shoulder (Fillister Head) (2)	Linsenschraube mit Ansa
111	0-200 061-833	Screw (Fillister Head) (2)	Linsenschraube
112	0-200 089-850	Screw (Fillister Head) (2)	Linsenschraube
113	0-200 135-850	Screw (Cylinder Head) (2)	Zylinderschraube
114	0-200 374-833	Set Screw	Gewindestift
115	0-200 378-850	Set Screw	Gewindestift
116	0-200 388-850	Set Screw	Gewindestift
117	0-244 084-000	Washer	Scheibe
118	0-244 704-000	Bobbin Case Opener Driving Cam Shaft	Antriebswelle
119	0-267 053-000	Ball Bearing	Rillenkugellager
120	0-267 200-000	Hook Saddle Oil Reservoir (right)	Grundplatte rechts
121	0-267 212-000	Oil Reservoir Gasket	Öldichtung
122	0-267 365-000	Bobbin Case Opener Driving Cam Shaft Gear (Spiral) (Ref.No. 123)	Zahnrad
123	0-350 595-869	Set Screw with Hexagon Socket (2)	Gewindestift mit Innensechskant
124	0-267 366-000	Hook Driving Pinion (Spiral). (Ref.No. 125)	Zahnrad
125	0-350 595-869	Set Screw with Hexagon Socket (2)	Gewindestift mit Innensechskant
126	0-350 564-805	Screw	Schraube
127	0-500 190-819	Screw (Cylinder Head)	Zylinderschraube
128	0-500 246-850	Screw, countersunk (4) (Fillister Head)	Linsensenkschraube
129	0-511 547-850	Screw (Cylinder Head)	Zylinderschraube
130	0-512 008-000	Washer	Scheibe

Ref.No.	Part Number	Description	
131	0-512 525-000	Cam (Ref.No. 132)	Kurve
132	0-511 507-869	Screw (Cylinder Head)	Zylinderschraube
133	0-514 152-000	Bobbin Case Opener Crank	Öffnerkurbel
134	0-514 156-000	Hinge Pin	Scharnierbolzen
135	0-514 157-000	Hook Shaft cpl. (Ref.No. 136)	Greiferwelle kpl.
136	0-508 156-000	Cylinder Pin	Zylinderstift
137	0-514 162-000	Spacer	Distanzring
138	0-514 164-000	Hook Saddle (right) cpl. (Ref.No. 139-145)	Greiferbockgehäuse rechts, kpl.
139	0-200 185-850	Screw (Fillister Head)	Linsenschraube
140	0-267 370-000	Bushing	Buchse
141	0-267 371-000	Bushing	Buchse
142	0-512 727-000	Oil Wick	Öldocht
143	0-514 165-000	Foam Cushion	Schaumpolster
144	0-514 166-000	Hook Shaft Bushing	Greiferwellenbuchse
145	0-514 215-000	Oil Gauge Sleeve (Ref.No.146)	Ölmuffe
146	0-267 277-000	Oil Strainer	Ölsieb
147	0-514 168-000	Oil Gauge cpl. (Ref.No.148-149)	Ölmeßstab kpl.
148	0-271 808-000	Oil Gauge Seal	Dichtring
149	0-512 077-000	Cylinder Drive Screw	Zylinderkerbstift
150	0-514 171-000	Cover Plate (right)	Abdeckplatte rechts
151	0-514 173-000	Retainer (2)	Haltekloben
152	0-514 213-000	Bobbin Case Opener Link	Öffnergelenk
153	0-514 305-000	Thread Puller Bracket (right)	Fadenzieherträger rechts
154	0-514 308-000	Mounting Plate (right) cpl. (Ref.No. 155)	Platte rechts, kpl.
155	0-512 015-000	Cylinder Pin	Zylinderstift
156	0-514 313-000	Bracket Plate (right)	Trägerplatte rechts
157	0-514 317-000	Bracket (right)	Winkel rechts
158	0-514 347-000	Hook Saddle (left) cpl. (Ref.No. 159-171, 173, 175-180, 182-184, 186-187, 196, 199-203, 205) For 212G639 Machines only	Greiferbock kpl. , links Nur für 212G639

Ref.No.	Part Number	Description	
159	0-200 022-850	Screw ( Fillister Head) (2)	Linsenschraube
160	0-200 026-850	Screw w/Shoulder (Fillister Head) (2)	Linsenschraube mit Ansatz
161	0-200 061-833	Screw (Fillister Head) (4)	Linsenschraube
162	0-200 089-850	Screw (Fillister Head)(2)	Linsenschraube
163	0-200 135-850	Screw (Cylinder Head) (2)	Zylinderschraube
164	0-200 143-850	Screw (Fillister Head)	Linsenschraube
165	0-200 378-850	Set Screw	Gewindestift
166	0-244 084-000	Washer	Scheibe
167	0-244 704-000	Bobbin Case Opener Driving Cam Shaft	Antriebswelle
168	0-267 053-000	Ball Bearing	Rillenkugellager
169	0-267 199-000	Hook Saddle Oil Reservoir (left)	Grundplatte links
170	0-267 212-000	Oil Reservoir Gasket	Öldichtung
171	0-267 365-000	Bobbin Case Opener Driving Cam Shaft Gear (Spiral) (Ref.No. 173)	Zahnrad
172	0-350 595-869	Set Screw with Hexagon Socket (2)	Gewindestift mit Innensechskant
173	0-267 366-000	Hook Driving Pinion (Spiral) (Ref.No. 174)	Zahnrad
174	0-350 595-869	Set Screw with Hexagon Socekt (2)	Gewindestift mit Innensechskant
175	0-350 564-805	Screw	Schraube
176	0-500 190-819	Screw (Cylinder Head)	Zylinderschraube
177	0-500 246-850	Screw, countersunk (Fillister Head) (4)	Linsensenkschraube
178	0-511 547-850	Screw (Cylinder Head)	Zylinderschraube
179	0-512 008-000	Washer	Scheibe
180	0-512 525-000	Cam (Ref.No. 181)	Kurve
181	0-511 507-869	Screw ( Cylinder Head)	Zylinderschraube
182	0-514 152-000	Bobbin Case Opener Crank	Öffnerkurbel
183	0-514 155-000	Joint Bearing	Gelenklager

Ref. No.	Part Number	Description	
184	0-514 157-000	Hook Shaft cpl. (Ref.No.185)	Greiferwelle kpl.
185	0-508 156-000	Cylinder Pin	Zylinderstift
186	0-514 162-000	Spacer	Distanzring
187	0-514 167-000	Hook Saddle (left) cpl. (Ref.No. 188-194)	Greiferbockgehäuse kpl. links
188	0-200 185-850	Screw (Fillister Head)	Linsenschraube
189	0-267 370-000	Bushing	Buchse
190	0-267 371-000	Bushing	Buchse
191	0-512 727-000	Oil Wick	Öldocht
192	0-514 165-000	Foam Cushion	Schaumpolster
193	0-514 166-000	Hook Shaft Bushing	Greiferwellenbuchse
194	0-514 215-000	Oil Gauge Sleeve (Ref.No. 195)	Ölnuffe
195	0-267 277-000	Oil Strainer	Ölsieb
196	0-514 168-000	Oil Gauge (Ref.No. 197-198)	Ölmeßstab
197	0-271 808-000	Oil Gauge Seal	Dichtung
198	0-512 077-000	Cylinder Drive Screw	Zylinderkerbstift
199	0-514 172-000	Cover Plate (left)	Abdeckplatte links
200	0-514 173-000	Retainer (2)	Haltekloben
201	0-514 306-000	Thread Puller Bracket (left)	Fadenzieherträger links
202	0-514 310-000	Bracket Plate (left) cpl.	Trägerplatte links kpl.
203	0-514 312-000	Plate (left) cpl. (Ref.No. 204)	Platte links kpl.
204	0-512 015-000	Cylinder Pin	Zylinderstift
205	0-514 318-000	Bracket (left)	Winkel links
206	0-514 320-000	Bobbin Case Opener Link	Öffnergelenk
207	0-514 153-000	Bobbin Case Opener (2)	Öffnerfinger
208	0-508 485-833	Screw (Fillister Head)(2)	Linsenzylinderschraube
209	0-514 200-000	Hook and Bobbin Case cpl. (2) (Ref.No. 210-211, 219)	Greifer kpl.
210	0-514 170-000	Spacer (2)	Distanzscheibe
211	0-514 236-000	Hook and Bobbin Case Base cpl. (Ref.No. 212-213, 216-218)	Greifer mit Träger kpl.
212	0-500 477-803	Screw, countersunk with Dog, (Fillister Head) (3)	Linsensenkschraube mit Zapfen
213	0-514 239-000	Bobbin Case Base (Ref.No. 214-215)	Spulenkapselfträger



Ref. No.	Part Number	Description	
214	0-514 296-000	Pressure Spring	Druckfeder
215	0-514 350-000	Cylinder Pin	Zylinderstift
216	0-518 341-000	Hook Body	Greiferkörper
217	0-518 344-000	Hook Needle Guard	Nadelschutzblech
218	0-518 439-000	Hook Gib	Greiferbahndeckel
219	0-514 241-000	Bobbin Case (Ref. No. 220-222)	Spulenkapsel
220	0-200 594-805	Screw, countersunk (Fillister Head)	Linsensenkschraube
221	0-200 984-830	Screw, countersunk (Fillister Head)	Linsensenkschraube
222	0-512 600-000	Bobbin Case Tension Spring	Spannungsfeder
223	0-267 140-000	Hook Saddle Pinch Sleeve (2)	Klemmbuchse
224	0-267 139-000	Bushing (2)	Buchse
225	0-200 001-850	Screw (Fillister Head) (2)	Linsenschraube
226	0-200 006-850	Screw (Fillister Head) (2)	Linsenschraube
227	0-225 585-000	Washer (2)	Unterlegscheibe
228	0-514 201-000	Bobbin	Spule
229	0-514 163-000	Screw cpl. (2)(Ref. No. 230-231)	Schraube kpl.
230	0-500 472-805	Screw	Schraube
231	0-502 516-000	Oil Wick	Öldocht

1.13 Lubricating System - Schmiereinrichtung

Ref. No.	Part Number	Description	
1	0-244 734-000	Thread Lubricator Oil Pad Holder (Ref.No. 2-5)	Filzhalter
2	0-200 143-850	Screw (Fillister Head) (2)	Linsenschraube
3	0-241 765-000	Thread Lubricator Oil Pad	Filz
4	0-244 744-000	Thread Lubricator Plate	Ölfilzhalter
5	0-263 554-000	Thread Lubricator Oil Pad Holder	Polsterlager
6	0-514 182-000	Oil Reservoir cpl.	Ölbehälter mit Bolzen
7	0-514 071-000	Oil Pipe	Ölschlauch
8	0-514 073-000	Spring	Feder
9	0-511 506-869	Screw (Cylinder Head) (2)	Zylinderschraube
10	0-514 076-000	Pressure Spring	Druckfeder
11	0-500 421-850	Screw (Cylinder Head)	Zylinderschraube
12	0-514 118-000	Oil Tube (Ref.No. 13)	Ölrohr
13	0-267 322-000	Oil Wick	Öldocht
14	0-267 410-000	Oil Tube (Ref.No. 15)	Ölrohr
15	0-267 411-000	Oil Wick	Öldocht
16	0-267 412-000	Oil Tube (Ref. No. 17)	Ölrohr
17	0-267 413-000	Oil Wick	Öldocht
18	0-267 421-000	Oil Tube (Ref.No. 19)	Ölrohr
19	0-267 422-000	Oil Wick	Öldocht
20	0-514 060-000	Oil Tube (Ref.No. 21)	Ölrohr
21	0-514 061-000	Oil Wick	Öldocht
22	0-267 408-000	Oil Tube (Ref.No. 23)	Ölrohr
23	0-267 409-000	Oil Wick	Öldocht
24	0-514 117-000	Bed Oil Tube Clamp	Ölrohrklammer
25	0-508 282-000	Oiling Felt	Ölfilz
26	0-267 293-000	Feed Driving Eccentric Connection Oil Tube Support	Ölhalter
27	0-500 415-850	Screw (Cylinder Head)	Zylinderschraube

1.14 Fittings (Standard) - Nähwerkzeuge (Standard)

Ref. No.	Part Number	Description	
1	0-224 144-000	Attachement Slide Plate (Ref.No. 2-3)	Schieberplatte
2	0-213 479-000	Clamping Slide Spring	Klemmschieberfeder
3	0-236 061-000	Clamping Slide	Klemmschieber
4	0-200 386-833	Set Screw	Gewindestift
5	0-514 057-000	Bed Silde (Back)	Grundplattenschieber
6	0-200 106-833	Screw (Cylinder Head) (2)	Zylinderschraube
7	0-200 161-833	Screw (Fillister Head)	Linsenschraube
8	0-003 305-161	Needle (2)	Nadel

1.15 Knee Lifting Device - Knielüftereinrichtung

Ref. No.	Part Number	Description	
1	0-514 055-000	Knee Lifter Rock Lever Bracket cpl. (Ref. No. 2-4)	Knielüfterhebel kpl.
2	0-000 225-850	Screw (Fillister Head) (2)	Linsenschraube
3	0-514 047-000	Knee Lifter Rock Lever	Knielüfterhebel
4	0-514 048-000	Leaf Spring	Blattfeder
5	0-267 289-000	Retaining Spring	Biegefeder
6	0-350 464-819	Screw w/Shoulder (Fillister Head)	Linsenschraube mit Ansatz
7	0-240 067-000	Connecting Lever	Verbindungshebel
8	0-200 262-850	Screw w/Shoulder (Fillister Head)	Linsenschraube mit Ansatz
9	0-240 564-000	Knee Lifter Rock Lever Rod	Lüfterstange
10	0-227 227-000	Collar	Stellring

1.16 Underbed Thread Trimmer - Ober- und Unterfadenschneideeinrichtung

Ref.No.	Part Number	Description	
		For 212G639 Machines only	Nur für 212G639
1	0-514 316-000	Shaft (2)	Welle
2	0-511 555-850	Screw (Cylinder Head) (4)	Zylinderschraube
3	0-514 003-000	Thread Puller Drive Link (2)	Gelenk
4	0-507 563-000	Safety Washer (2)	Sicherungsscheibe
5	0-514 307-000	Thread Puller	Fadenzieher
6	0-514 034-000	Collar cpl. (2) (Ref.No. 7)	Stelling kpl.
7	0-511 508-869	Screw (Cylinder Head)	Zylinderschraube
8	0-514 038-000	Thread Trimming Knife Retaining Ring Plate	Messerträger
9	0-514 343-000	Thread Trimming Knife	Messer
10	0-512 516-000	Link (2)	Lasche
11	0-512 008-000	Washer (4)	Scheibe
12	0-511 501-869	Screw (Cylinder Head) (4)	Zylinderschraube
13	0-500 413-850	Screw w/Shoulder (Cylinder Head) (2)	Zylinderschraube mit Ansatz
14	0-514 035-000	Thread Trimming Knife Guide Spacer Block	Distanzstück
15	0-514 319-000	Thread Trimming Knife Guide	Messerführung
16	0-511 551-869	Screw (Cylinder Head) (2)	Zylinderschraube
17	0-512 513-000	Drive Crank (3) (Ref.No. 18)	Klemmkurbel
18	0-511 505-869	Screw (Cylinder Head)	Zylinderschraube
19	0-514 013-000	Crank (Ref.No. 20)	Kurbel
20	0-511 505-869	Screw (Cylinder Head)	Zylinderschraube
21	0-512 502-000	Bushing (2)	Hülse
22	0-512 503-000	Sleeve	Hülse
23	0-514 324-000	Mounting Plate cpl. (Ref.No. 24-36, 38-39, 41-44, 51, 53-58)	Bodenplatte kpl.
24	0-500 180-805	Set Screw	Gewindestift
25	0-500 486-819	Set Screw	Gewindestift
26	0-500 763-805	Nut	Mutter

Ref. No.	Part Number	Description	
27	0-507 063-000	Safety Washer	Sicherungsscheibe
28	0-511 502-869	Screw (Cylinder Head) (2)	Zylinderschraube
29	0-511 503-869	Screw (Cylinder Head)	Zylinderschraube
30	0-511 508-869	Screw (Cylinder Head) (2)	Zylinderschraube
31	0-511 539-850	Screw, countersunk (2)	Senkschraube
32	0-511 901-868	Hexagon Nut	Sechskantmutter
33	0-511 904-868	Hexagon Nut	Sechskantmutter
34	0-512 008-000	Washer (2)	Scheibe
35	0-512 011-000	Washer (2)	Scheibe
36	0-512 012-000	Collar (2) (Ref. No. 37)	Stellring
37	0-511 553-850	Set Screw	Gewindestift
38	0-512 013-000	Spring Dowel Sleeve (2)	Spannhülse leicht
39	0-512 513-000	Drive Crank (Ref. No. 40)	Klemmkurbel
40	0-511 505-869	Screw (Cylinder Head)	Zylinderschraube
41	0-512 611-000	Bottom Plate	Bodenplatte
42	0-512 612-000	Leg Spring	Biegefeder
43	0-512 621-000	Bushing	Buchse
44	0-514 005-000	Lock Handle cpl. (Ref. No. 45-46, 48-49)	Sperrklinke kpl.
45	0-500 393-850	Screw	Schraube
46	0-514 006-000	Drive Crank cpl. (Ref. No. 47)	Klemmkurbel kpl.
47	0-511 515-869	Screw (Cylinder Head)	Zylinderschraube
48	0-514 007-000	Leg Spring	Biegefeder
49	0-514 008-000	Latch cpl. (Ref. No. 50)	Klinke kpl.
50	0-511 522-000	Cylinder Pin	Zylinderstift
51	0-514 013-000	Crank cpl. (Ref. No. 52)	Kurbel kpl.
52	0-511 505-869	Screw (Cylinder Head)	Zylinderschraube
53	0-514 020-000	Shaft	Welle
54	0-514 021-000	Bracket	Winkel
55	0-514 022-000	Connecting Link	Lasche

Ref.No.	Part Number	Description	
56	0-514 093-000	Actuating Lever	Schwenkhebel
57	0-603 205-000	Thread Puller Actuating Lever Drive Solenoid	Hubmagnet
58	0-603 208-000	Thread Trimming Knife Actuating Solenoid	Hubmagnet
59	0-500 376-850	Screw (Cylinder Head) (3)	Zylinderschraube
60	0-512 613-000	Connecting Rod	Zugstange
61	0-514 322-000	Drive Crank (Ref.No. 62)	Klemmkurbel links
62	0-511 505-869	Screw (Cylinder Head)	Zylinderschraube
63	0-514 300-000	Link	Lasche
64	0-512 606-000	Control Cam cpl. (Ref.No.65)	Nocken kpl.
65	0-511 502-869	Screw (Cylinder Head) (2)	Zylinderschraube
66	0-603 207-000	Electric Terminal	Klemmleiste
67	0-512 604-000	Washer (2)	Scheibe
68	0-511 504-833	Screw (Cylinder Head) (2)	Zylinderschraube
69	0-511 507-833	Screw (Cylinder Head) (2)	Zylinderschraube
70	0-603 259-000	Cable Harness (Ref.No.71-73)	Kabelform
71	0-603 207-000	Electric Terminal	Klemmleiste
72	0-603 210-000	Plug	Stecker
73	0-603 221-000	Micro Switch	Mikroschalter
74	0-603 276-000	Insulator Tubing	Isolierschlauch
75	0-512 559-000	Bracket	Winkel
76	0-511 512-869	Screw (Cylinder Head) (2)	Zylinderschraube
77	0-603 221-000	Micro Switch	Mikroschalter
78	0-511 513-869	Screw (Cylinder Head)(2)	Zylinderschraube
79	0-512 560-000	Control Cam (Ref.No. 30)	Nocken
80	0-511 553-850	Set Screw	Gewindestift
81	0-603 223-000	Cable Clamp (2)	Kabelschelle
82	0-603 213-000	Cable Clamp	Kabelschelle
83	0-603 216-000	Insulator Tubing	Isolierschlauch

Ref.No.	Part Number	Description	
84	0-514 311-000	Angle Lever (left)	Winkelhebel links
85	0-514 303-000	Angle Lever (right)	Winkelhebel rechts
86	0-514 037-000	Thread Trimming Knife Retaining Plate	Messerträger
87	0-514 342-000	Thread Trimming Knife (left)	Messer links
88	0-514 036-000	Thread Trimming Knife Guide Spacer Block	Distanzstück
89	0-514 299-000	Thread Trimming Knife Guide	Messerführung
90	0-511 552-869	Screw (Cylinder Head) (2)	Zylinderschraube
91	0-514 323-000	Drive Crank (right) (Ref.No.92)	Klemmkurbel rechts
92	0-511 505-869	Screw (Cylinder Head)	Zylinderschraube
93	0-514 058-000	Shaft	Welle
94	0-514 012-000	Leg Spring	Biegefeder
95	0-512 553-000	Crank cpl. (Ref.No. 96)	Kurbel kpl.
96	0-511 505-869	Screw (Cylinder Head)	Zylinderschraube
97	0-512 010-000	Washer	Scheibe
98	0-514 010-000	Collar cpl. (Ref.No. 99)	Stellring kpl.
99	0-511 510-869	Set Screw (2)	Gewindestift
100	0-514 059-000	Connecting Rod (2)	Zugstange
101	0-511 508-869	Screw (Cylinder Head)(2)	Zylinderschraube
102	0-512 012-000	Collar (3)	Stellring
103	0-511 553-850	Set Screw	Gewindestift
104	0-507 063-000	Safety Washer (17)	Sicherungsscheibe
105	0-512 014-000	Washer (4)	Scheibe



1.60      Collective List - Sammeliste

<u>Ref.No.</u>	<u>Part Number</u>	<u>Description</u>	
1	0-200 585-850	Screw, countersunk (6) (Fillister Head)	Linsensenkschraube
2	0-240 245-000	Clamping Spring (2)	Klemmfeder
3	0-000 691-833	Screw, countersunk (3) (Fillister Head)	Linsensenkschraube

2. Accessories - Zubehör

Ref.No.	Part Number	Description	
1	0-003 305-016	Needle Pack (2) (Ref.No. 2)	Nadelpäckchen
2	0-003 305-161	Needle (5)	Nadel
3	0-120 440-000	Screw Driver	Schraubenzieher
4	0-503 780-000	Universal Bobbin Winder for "V" Belt Drives	Universalspuler
5	0-503 929-000	Knee Lifter Base	Sockel
6	0-503 933-000	Drip Pan	Schmutzwanne
7	0-514 201-000	Bobbin (4)	Spule
8	0-514 287-000	Knee Lifter Rock Lever cpl. (Ref. No. 9-10, 12-13, 15)	Knielüfter kpl.
9	0-228 318-000	Knee Lifter Rock Lever Knee Plate Arm	Kniearm
10	0-228 364-000	Knee Lifter Rock Lever Knee Plate (Ref.No. 10)	Knieschuh kpl.
11	0-350 231-850	Square Head Screw	Vierkantschraube
12	0-228 365-000	Knee Lifter Rock Lever Rod	Hubstange
13	0-228 370-000	Shaft (Ref.No. 14)	Welle
14	0-200 530-000	Square Head Screw	Vierkantschraube
15	0-228 751-000	Knee Lifter Rock Lever Bracket (Ref.No. 16-20, 23)	Knielüfterhebel
16	0-228 363-000	Pin	Stift
17	0-228 367-000	Stop Stud	Rastbolzen
18	0-228 336-000	Pressure Spring	Druckfeder
19	0-228 455-000	Spring	Feder
20	0-228 707-000	Bracket cpl. (Ref.No. 21-22)	Träger kpl.
21	0-200 347-833	Set Screw	Gewindestift
22	0-511 591-819	Wood Screw (3)	Holzschraube
23	0-228 752-00	Knee Lifter Rock Lever Bracket (Ref.No. 24)	Knielüfterhebel
24	0-350 231-850	Square Head Screw (2)	Vierkantschraube
25	0-517 527-000	Thread Unwinder (Ref.No. 26-36, 39-42)	Garnrollenständer

Ref.No.	Part Number	Description	
27	0-263 471-000	Retaining Ring	Seegerring
28	0-511 591-819	Wood Screw (3)	Holzschraube
29	0-511 908-850	Hexagon Nut	Sechskantmutter
30	0-512 093-000	Washer (2)	Scheibe
31	0-512 094-000	Socket	Verschraubung
32	0-517 528-000	Thread Unwinder Spool Stand	Fuß
33	0-517 529-000	Thread Unwinder Spool Rest Rod (2)	Rohr für Garnrollenstände
34	0-517 530-000	Connection (2)	Muffe
35	0-517 531-000	Covering Plug	Schutzkappe
36	0-517 532-000	Bracket cpl. (Ref.No. 37-38)	Träger kpl.
37	0-511 584-850	Screw (Cylinder Head)	Zylinderschraube
38	0-511 901-833	Hexagon Nut	Sechskantmutter
39	0-517 533-000	Plate (3)	Teller
40	0-517 534-000	Cushion	Polster
41	0-517 535-000	Holder (3)	Klemmstück
42	0-517 536-000	Thread Guide cpl. (Ref.No. 43-45)	Fadenführung kpl.
43	0-511 584-850	Screw (Cylinder Head)	Zylinderschraube
44	0-511 901-833	Hexagon Nut	Sechskantmutter
45	0-517 537-000	Thread Guide Bushing (3)	Fadenführungsbuchse
46	6-000 015-700	Accessory Pack (Ref.No. 47-55) For 212G339 Machines only	Beipack Nur für 212G339
47	0-041 400-000	Machine Rest Pin (Wood)	Oberteilstücke
48	0-200 570-850	Screw, countersunk (4)	Senkschraube
49	0-202 258-000	Bed Hinge Connection (2)	Scharnier
50	0-228 476-000	Screw Driver	Schraubenzieher
51	0-350 708-000	Screw Nail (7)	Nagelschraube
52	0-511 604-805	Wood Screw (2)	Holzschraube
53	0-512 021-000	Spring Washer	Federring
54	0-517 708-000	Oiler cpl. with Spout and Oil	Ölflasche

Ref.No.	Part Number	Description	
55	0-603 271-000	Machine Grounding Wire	Erdungsleitung
56	6-000 016-700	Accessory Pack (Ref.No. 57-59, 64)	Beipack
57	0-001 485-850	Screw (Fillister Head)	Linsenschraube
58	0-503 646-000	Hexagon Wrench	Stiftschlüssel
59	0-508 210-000	Needle Operating Rod Roller cpl. (Ref.No. 60-62)	Rollenhalter kpl.
60	0-224 411-000	Needle Operating Rod Roller	Rolle
61	0-500 491-850	Hinge Screw	Zapfenschraube
62	0-508 209-000	Needle Operating Rod Roller (Ref.No. 63)	Halter
63	0-200 113-850	Screw (Fillister Head)	Linsenschraube
64	0-511 606-805	Wood Screw, countersunk (3)	Senkholzschraube
65	6-000 022-700	Accessory Pack (Ref.No. 66-70) For 212G639 Machines only	Beipack Nur für 212G639
66	0-041 564-000	Machine Rest Pin (Wood)	Oberteilstütze
67	0-228 476-000	Screw Driver	Schraubenzieher
68	0-350 708-000	Screw Nail (5)	Halbrund-Nagelschraube
69	0-503 669-000	Hexagon Wrench	Stiftschlüssel
70	0-503 714-000	Hexagon Wrench	Stiftschlüssel
71	0-511 604-805	Screw Nail (2)	Halbrund-Holzschraube
72	0-512 016-000	Hexagon Wrench	Stiftschlüssel
73	0-512 017-000	Hexagon Wrench	Stiftschlüssel
74	0-512 021-000	Spring Washer	Federring
75	0-517 708-000	Oiler cpl. with Spout and Oil	Ölflasche
76	0-603 271-000	Machine Grounding Wire	Erdungsleitung

### 3. List of Standard Fittings - Auswahlliste Standard-Fittings\*

Ref.No.	Part Number	Description	
1	0-237 178-008	Lifting Presser Foot For 212G339 Machines only	Presserfuß Nur für 212G339
2	0-237 181-000	Needle Bar and Holder (Ref.No. 3)  For 212G339 Machines only	Nadelstange mit Kloben  Nur für 212G339
3	0-200 141-833	Screw (Fillister Head) (2)	Linsenschraube
4	0-517 753-008	Vibrating Presser Foot cpl. (Ref.No. 5) For 212G339 Machines only	Stoffschiebefuß kpl.  Nur für 212G339
5	0-200 086-833	Screw (Fillister Head)	Linsenschraube
6	0-503 721-008	Throat Plate For 212G339 Machines only	Stichplatte Nur für 212G339
7	0-223 629-008	Feed Dog For 212G339 Machines only	Transporteur Nur für 212G339
8	0-514 056-000	Bed Slide For 212G339 Machines only	Grundplattenschieber Nur für 212G339
9	0-237 178-010	Lifting Presser Foot	Presserfuß
10	0-237 181-010	Needle Bar and Holder (Ref.No. 11)	Nadelstange mit Kloben
11	0-200 141-833	Screw (Fillister Head) (2)	Linsenschraube
12	0-517 753-010	Vibrating Presser Foot cpl. (Ref.No. 13)	Stoffschiebefuß kpl.
13	0-200 086-833	Screw (Fillister Head)	Linsenschraube
14	0-503 721-010	Throat Plate	Stichplatte
15	0-223 629-010	Feed Dog	Transporteur
16	0-514 056-000	Bed Slide	Grundplattenschieber
17	0-223 178-012	Lifting Presser Foot	Presserfuß
18	0-237 181-012	Needle Bar and Holder (Ref.No. 19)	Nadelstange mit Kloben
19	0-200 141-833	Screw (Fillister Head) (2)	Linsenschraube
20	0-517 753-012	Vibrating Presser Foot cpl. (Ref.No. 21)	Stoffschiebefuß kpl.
21	0-200 086-833	Screw (Fillister Head)	Linsenschraube
22	0-503 895-012	Throat Plate	Stichplatte
23	0-223 629-012	Feed Dog	Transporteur

Ref.No.	Part Number	Description	
24	0-514 056-000	Bed Slide	Grundplattenschieber
25	0-237 178-014	Lifting Presser Foot	Presserfuß
26	0-237 181-014	Needle Bar and Holder (Ref.No. 27)	Nadelstange mit Kloben
27	0-200 141-833	Screw (Fillister Head) (2)	Linsenschraube
28	0-517 753-014	Vibrating Presser Foot cpl. (Ref.No. 29)	Stoffschiebefuß
29	0-200 086-833	Screw (Fillister Head)	Linsenschraube
30	0-503 895-014	Throat Plate	Stichplatte
31	0-223 629-014	Feed Dog	Transporteur
32	0-514 056-000	Bed Slide	Grundplattenschieber
33	0-237 178-016	Lifting Presser Foot	Presserfuß
34	0-237 181-016	Needle Bar and Holder (Ref.No. 35)	Nadelstange mit Kloben
35	0-200 141-833	Screw (Fillister Head)	Linsenschraube
36	0-517 753-016	Vibrating Presser Foot cpl. (Ref.No. 37)	Stoffschiebefuß kpl.
37	0-200 086-833	Screw (Fillister Head)	Linsenschraube
38	0-503 721-016	Throat Plate	Stichplatte
39	0-223 628-016	Feed Dog	Transporteur
40	0-514 056-000	Bed Slide	Grundplattenschieber
41	0-237 178-018	Lifting Presser Foot	Presserfuß
42	0-237 181-018	Needle Bar and Holder (Ref.No. 43)	Nadelstange mit Kloben
43	0-200 141-833	Screw (Fillister Head) (2)	Linsenschraube
44	0-517 753-018	Vibrating Presser Foot cpl. (Ref.No. 45)	Stoffschiebefuß kpl.
45	0-200 086-833	Screw (Fillister Head)	Linsenschraube
46	0-503 721-018	Throat Plate	Stichplatte
47	0-223 628-018	Feed Dog	Transporteur
48	0-514 056-000	Bed Slide	Grundplattenschieber
49	0-237 178-000	Lifting Presser Foot	Presserfuß
50	0-237 181-020	Needle Bar and Holder (Ref.No. 51)	Nadelstange mit Kloben
51	0-200 141-833	Screw (Fillister Head) (2)	Linsenschraube

Ref.No.	Part Number	Description	
52	0-517 753-020	Vibrating Presser Foot cpl. (Ref.No. 53)	Stoffschiefefuß kpl.
53	0-200 086-833	Screw (Fillister Head)	Linsenschraube
54	0-503 721-020	Throat Plate	Stichplatte
55	0-223 628-020	Feed Dog	Transporteur
56	0-514 056-000	Bed Slide	Grundplattenschieber
57	0-237 178-022	Lifting Presser Foot	Presserfuß
58	0-237 181-022	Needle Bar and Holder (Ref.No. 59)	Nadelstange mit Kloben
59	0-200 141-833	Screw (Fillister Head) (2)	Linsenschraube
60	0-517 753-022	Vibrating Presser Foot cpl. (Ref.No. 61)	Stoffschiefefuß kpl.
61	0-200 086-833	Screw (Fillister Head)	Linsenschraube
62	0-503 721-022	Throat Plate	Stichplatte
63	0-223 628-022	Feed Dog	Transporteur
64	0-514 056-000	Bed Slide	Grundplattenschieber
65	0-237 179-024	Lifting Presser Foot	Presserfuß
66	0-237 181-024	Needle Bar and Holder (Ref.No. 67)	Nadelstange mit Kloben
67	0-200 141-833	Screw (Fillister Head) (2)	Linsenschraube
68	0-517 754-024	Vibrating Presser Foot cpl. (Ref.No. 69)	Stoffschiefefuß kpl.
69	0-200 086-833	Screw (Fillister Head)	Linsenschraube
70	0-503 721-024	Throat Plate	Stichplatte
71	0-223 628-024	Feed Dog	Transporteur
72	0-514 056-000	Bed Slide	Grundplattenschieber
73	0-237 179-026	Lifting Presser Foot	Presserfuß
74	0-237 181-026	Needle Bar and Holder (Ref.No. 75)	Nadelstange mit Kloben
75	0-200 141-833	Screw (Fillister Head) (2)	Linsenschraube
76	0-517 754-026	Vibrating Presser Foot cpl. (Ref.No. 77)	Stoffschiefefuß kpl.
77	0-200 086-833	Screw (Fillister Head)	Linsenschraube
78	0-503 721-026	Throat Plate	Stichplatte
79	0-223 628-026	Feed Dog	Transporteur
80	0-514 056-000	Bed Slide	Grundplattenschieber

Ref.No	Part Number	Description	
81	0-237 179-028	Lifting Presser Foot	Presserfuß
82	0-237 181-028	Needle Bar and Holder (Ref.No. 83)	Nadelstange mit Kloben
83	0-200 141-833	Screw (Fillister Head) (2)	Linsenschraube
84	0-517 754-028	Vibrating Presser Foot cpl. (Ref.No. 85)	Stoffschiebefuß kpl.
85	0-200 086-833	Screw (Fillister Head)	Linsenschraube
86	0-503 721-028	Throat Plate	Stichplatte
87	0-223 632-028	Feed Dog	Transporteur
88	0-514 056-000	Bed Slide	Grundplattenschieber
89	0-237 179-032	Lifting Presser Foot	Presserfuß
90	0-237 181-032	Needle Bar and Holder (Ref.No. 91)	Nadelstange mit Kloben
91	0-200 141-833	Screw (Fillister Head) (2)	Linsenschraube
92	0-517 754-032	Vibrating Presser Foot cpl. (Ref.No. 93)	Stoffschiebefuß kpl.
93	0-200 086-833	Screw (Fillister Head)	Linsenschraube
94	0-503 721-032	Throat Plate	Stichplatte
95	0-223 632-032	Feed Dog	Transporteur
96	0-514 056-000	Bed Slide	Grundplattenschieber
97	0-237 179-036	Lifting Presser Foot For 212G339 Machines only	Presserfuß Nur für 212G339
98	0-237 181-036	Needle Bar and Holder (Ref.No. 99) For 212G339 Machines only	Nadelstange mit Kloben Nur für 212G339
99	0-200 141-833	Screw (Fillister Head) (2)	Linsenschraube
100	0-517 754-036	Vibrating Presser Foot cpl. (Ref.No. 101) For 212G339 Machines only	Stoffschiebefuß kpl. Nur für 212G339
101	0-200 086-833	Screw (Fillister Head)	Linsenschraube
102	0-503 721-036	Throat Plate For 212G339 Machines only	Stichplatte Nur für 212G339
103	0-223 632-036	Feed Dog For 212G339 Machines only	Transporteur Nur für 212G339
104	0-514 066-000	Bed Slide For 212G339 Machines only	Grundplattenschieber Nur für 212G339



Ref.No.	Part Number	Description	
105	0-237 179-040	Lifting Presser Foot For 212G339 Machines only	Presserfuß Nur für 212G339
106	0-237 181-040	Needle Bar and Holder (Ref.No. 107) For 212G339 Machines only	Nadelstange mit Kloben Nur für 212G339
107	0-200 141-833	Screw (Fillister Head) (2)	Linsenschraube
108	0-517 754-040	Vibrating Presser Foot cpl. (Ref. No. 109) For 212G339 Machines only	Stoffschiebefuß kpl. Nur für 212G339
109	0-200 086-833	Screw (Fillister Head)	Linsenschraube
110	0-503 721-040	Throat Plate For 212G339 Machines only	Stichplatte Nur für 212G339
111	0-223 632-040	Feed Dog For 212C339 Machines only	Transporteur Nur für 212 C339
112	0-514 066-000	Bed Slide For 212G339 Machines only	Grundplattenschieber Nur für 212G339
113	0-237 179-048	Lifting Presser Foot For 212G339 Machines only	Presserfuß Nur für 212G339
114	0-237 182-048	Needle Bar and Holder (Ref.No. 115) For 212G339 Machines only	Nadelstange mit Kloben Nur für 212G339
115	0-200 141-833	Screw (Fillister Head) (2)	Linsenschraube
116	0-517 754-048	Vibrating Presser Foot cpl. (Ref. No. 117) For 212G339 Machines only	Stoffschiebefuß kpl. Nur für 212G339
117	0-200 086-833	Screw (Fillister Head)	Linsenschraube
118	0-503 721-048	Throat Plate For 212G339 Machines only	Stichplatte Nur für 212G339
119	0-223 632-048	Feed Dog For 212G339 Machines only	Transporteur Nur für 212G339
120	0-514 066-000	Bed Slide For 212G339 Machines only	Grundplattenschieber Nur für 212G339
121	0-237 180-056	Lifting Presser Foot For 212G339 Machines only	Presserfuß Nur für 212G339
122	0-237 182-056	Needle Bar and Holder (Ref.No. 123) For 212G339 Machines only	Nadelstange mit Kloben Nur für 212G339

Ref.No.	Part Number	Description	
123	0-200 141-833	Screw (Fillister Head) (2)	Linsenschraube
124	0-517 754-056	Vibrating Presser Foot cpl. (Ref.No. 125) For 212G339 Machines only	Stoffschiebefuß kpl.  Nur für 212G339
125	0-200 086-833	Screw (Fillister Head)	Linsenschraube
126	0-503 721-056	Throat Plate For 212G339 Machines only	Stichplatte Nur für 212G339
127	0-223 632-056	Feed Dog For 212G339 Machines only	Transporteur Nur für 212G339
128	0-514 066-000	Bed Slide For 212G339 Machines only	Grundplattenschieber Nur für 212G339
129	0-237 180-100	Lifting Presser Foot For 212G339 Machines only	Presserfuß Nur für 212G339
130	0-237 182-100	Needle Bar and Holder (Ref.No. 131) For 212G339 Machines only	Nadelstange mit Kloben  Nur für 212G339
131	0-200 141-833	Screw (Fillister Head) (2)	Linsenschraube
132	0-517 754-100	Vibrating Presser Foot cpl. (Ref. No. 132)  For 212 G339 Machines only	Stoffschiebefuß kpl.  Nur für 212 G339
133	0-200 086-833	Screw (Fillister Head)	Linsenschraube
134	0-503 721-100	Throat Plate For 212G339 Machines only	Stichplatte Nur für 212G339
135	0-223 635-100	Feed Dog For 212G339 Machines only	Transporteur Nur für 212G339
136	0-514 066-000	Bed Slide For 212G339 Machines only	Grundplattenschieber Nur für 212G339

#### 4. Special Accessories - Sonderzubehör

Ref. No.	Part Number	Description	
1	0-503 677-000	Belt Guard	Riemenschutz
2	0-514 384-000	Thread Pre-Tension (Ref. No. 3-8)	Fadenvorspanner
3	0-002 102-000	Tension Disc (2)	Spannungsscheibe
4	0-032 830-000	Washer	Scheibe
5	0-051 775-850	Hexagon Nut	Sechskantmutter
6	0-201 572-850	Thumb Nut (2)	Rändelmutter
7	0-272 219-000	Tapered Spring	Kegelfeder
8	0-514 385-000	Angle	Winkel
9	0-795 595-003	Synchronizer "B" For 212G639 Machines only	Synchronisator "B" Nur für 212G639

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0-200 585-850	32	0-208 552-000	5
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0-201 224-850	7	0-223 628-022	38
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