

SINGER
132K1,K4

Form K 3708
February, 1929.

LIST OF PARTS

FOR

Nos. 132K1 and 132K4

MACHINES



THE SINGER MANUFACTURING COMPANY

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PARTS COMPLETE

FOR

No. 132K1 MACHINE

(NOTE.—Due to the accuracy required for Gear alignment, Arm cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.)

*97725	Arm	with 15404, 56003, two each 15405 and 91548.	12/32
8582	"	Dowel Pin (2)	
94548	"	Oiler for Front Bearing	
94548	"	" " Back Bearing	
56003	"	Oil Tube with 29599 52045	103
52045	29599	" " " Packing (felt)	
118c	"	Screw (4)	
97755	"	Shaft (horizontal)	
97603	"	" (") Flanged Bushing (back)	
97605	"	" (") " (") Drain Tube	
97604	"	" (") " (") Oil Pad	
446c	"	" (") " (") Set Screw	
97606	"	" (") " (front)	
97607	"	" (") " (") Oil Pad	
50084c	"	" (") " (") Set Screw	
97608	"	" (") Gear with two 50083c	
97609	"	" (") " Case (two pieces) with 121e and 50234d	
50234d	"	" (") " " Plug Screw	
121e	"	" (") " " Screw	
50083c	"	" (") " Set Screw	
97610	"	" (upright)	
97611	"	" (") Bushing (lower)	
575c	"	" (") " (") Set Screw	
97612	"	" (") " (upper)	
575c	"	" (") " (") Set Screw	
— 98437	"	" (") Gear (lower) with SS520c and 50200c	
50200c	"	" (") " (") Position Screw	
SS520c	"	" (") " (") Set Screw	
— 97613	"	" (") " (upper) with SS520c and 50200c	
50200c	"	" (") " (") Position Screw	
SS520c	"	" (") " (") Set Screw	
97615	"	Side Cover	
51224D	24867	" " " Thumb Screw	✓/34
202247	"	Top Cover	
SS505h	"	" " " Screw	
202248	"	" " " Washer	
82403	"	Spool Pin (2)	
97616	"	" " " Bushing	
118c	Arm	Shaft (horizontal) Screw	12/29 9/34

No.	
97617	Balance Wheel, 5 1/4" pulley, with two 434c
97791	" " 5 1/4" " (9" diam.), with two 434c, for Foot Power

NOTE.—Bobbin Winder No. 97793 must be used with Balance Wheel No. 97791.

434c	Balance Wheel Set Screw
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NOTE.—No. 97617 is sent with this machine unless otherwise specified on order.

NOTE.—Due to the accuracy required for Gear alignment, Bed cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.

*97618	Bed
46224	" Oiler (4)
91058	" Slide (front)
97619	" " (") Spring
337d	" " (") Screw
97620	" " (") complete, Nos. 91058, 97619 and two 337d
91057	" " (back)
180f	" " (") Screw (2)

97726	Face Plate
168f	" " Screw (front)
120f	" " " (back)
SS45f	" " " (upper)
97622	" " Thread Guard
1967 9767	" " " Screw

97623	Feed Bar
97624	" " Oil Pad (felt)
220d	" " " (") Screw
313c	" " Screw Centre (2)
1519c	" " " Nut (2)

97625	Feed Dog
SS50c	" " Screw (2)
97626	" Eccentric
97627	" " Adjusting Disc
97628	" " Flange
97629	" " " Coupling with five 50083c
50083c	" " " Screw
213655	" " Friction Spring Washer
SS513e	" " " Screw
1621e	" " " Nut
SS514e	" " Fulcrum Screw
1521e	" " " Nut
97630	" Lifting Rock Shaft
97634	" " " Bushing (front)
436c	" " " (") Set Screw
97635	" " " (back)
436c	" " " (") Set Screw

98484	Face Plate Thread Guard Thread Retainer
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No.	
97631	Feed Lifting Rock Shaft Connecting Rod with 158c
158c	" " " " " " Clamping Screw
97632	" " " " " " Hinge Pin
SS8c	" " " " " " Screw
1518c	" " " " " " Nut
97633	" " " " Crank with two 129c
129c	" " " " " Clamping Screw
166d	" " " " End Screw
19448	" " " " Slide Block
226d	" " " " " Cap Screw
12424	" " " " " Washer
988c	" " " " " Screw Stud
1518c	" " " " " Nut
19449	" " " " " complete, Nos. 226d, 988c, 12424 and 19448

213161	" Regulating Lever with 213657
SS506c	" " Hinge Screw
97771	" " Spring
213657	" " Pin

97636	Feed Rock Shaft
97637	" " Bushing (front)
SS519c	" " " (") Set Screw
97638	" " " (back)
SS519c	" " " (") Set Screw
97766	" " Connecting Rod (front) with 97643 and two 1186c
SS8c	" " " (") Hinge Screw
1518c	" " " (") Nut
97642	" " " (back) with 97643 and two 1186c
SS8c	" " " (") Hinge Screw
1518c	" " " (") Nut
* 97643	" " " Cap
1186e	" " " Screw
97639	" " Crank with two each 129c and 435c
129c	" " " Clamping Screw
97640	" " Rock Shaft
97641	" " " Hinge Pin
435c	" " " Set Screw

85527	Guide
793d	" Thumb Screw (2)

97654	Lifting Presser Bar
97729	" " Bell Crank
1480c	" " " Cap Screw (2)
97730	" " " Connecting Link
1480c	" " " Cap Screw

166d	Feed Rock Shaft End Screw
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8	97804	Slack Thread Regulator
	97805	" "	"	97804 with SS515 and 97690
	97690	" "	"	Bushing
	SS515	" "	"	Clamping Screw

No. 132K1 MACHINE.

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98463	Slack Thread Regulator	<i>obsolete, use 97804</i>
190d	" "	" "	Screw (2)

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1560d	Tension Regulating Thumb Nut
97683	"	Releasing Disc.
97684	"	"	Lever
646d	"	"	"	Hinge Screw
12329	"	"	"	Spring
97799 97686	"	"	"	Pin...
SS483 8850D	"	"	"	Screw Stud
11422 82445	"	"	"	Spring
82446	"	"	"	Washer (felt) (2)
82448	"	"	"	Wheel <i>obsolete</i>

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97756	Thread Guard (side of arm)	
1143c	"	"	"	Set Screw	
97769	"	"	"	Lubricating Cup	
250519	"	"	"	Oil Pad (felt)	
160c	"	"	"	Set Screw	
97772	"	"	"	Thread Guide	
97770	"	"	"	97769 with 160c, 97772 and 250519	
89363	"	"	"	Retaining Disc.	
1110e	"	"	"	Screw Stud	
1560d	"	"	"	Regulating Thumb Nut	
2103	"	"	"	Spring	
97757	"	"	"	Retainer complete, Nos. 1110e, 1560d, 2103 and two 89363	
82450	"	"	"	Thread Eyelet	
SS50f	"	"	"	"	Screw	...	
97687	"	"	"	Take-up Crank	
SS484c	"	"	"	"	Cap Screw	...	
97688	"	"	"	"	Cotter Pin	...	
690c	"	"	"	"	"	Screw...	
97689	"	"	"	"	Lever	...	
97690	"	"	"	"	Bushing...	...	
SS515d	"	"	"	"	"	Clamping Screw	
97691	"	"	"	"	"	Hinge Pin	
97692	"	"	"	"	"	Link	
97693	"	"	"	"	"	"	Hinge Pin
457e	"	"	"	"	"	"	End Screw
430c	"	"	"	"	"	"	Set Screw

97795	Tension Disc (inner)
97796	"	"	"	(outer)
97797	"	"	"	Washer (fibre)
97800	"	"	"	(rotating) and Thread Take-up Spring, complete, Nos. SS536d, 1560d, 11422, 82446, 82525, 97683, 97696, 97698 and 97795 to 97798

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No.	97694	Thread Take-up Lever, complete, Nos. 457e, SS515d and 97689 to 97693
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82525	"	"	"	Spring
97696	"	"	"	Adjusting Sleeve
97798 97697	"	"	"	Lever
97698	"	"	"	Regulator
443c	"	"	"	"	Set Screw	...

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97699	Throat Plate...
180NF	"	"	"	Screw (2)

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97739	Vibrating Presser Bar
97802 97740	"	"	"	"	Cap	...
1180c	"	"	"	"	"	Screw for 97739
207f	"	"	"	"	"	97740
97803 97741	"	"	"	"	"	Cushion
97742	"	"	"	"	"	Spring
225d	"	"	"	"	"	Screw
97743	"	"	"	"	"	Foot
898d	"	"	"	"	"	Screw
1547c	"	"	"	"	"	Nut

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*15404	Trade Mark
15405	"	"	"	Rivet

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Parts Special to No. 132K4 Machine

This machine is the same as No. 132K1 with the following exceptions:

No.	
97744	Lifting Presser Foot
97701	Rotating Hook Bobbin Case Position Bracket
97702	Throat Plate
97754	Vibrating Presser Foot

Accessories

No.	
84118	Machine Button with 84151 and Wood Screw 1 1/4" No. 9 R.H.B. ...
216 x 1	Needles (6)
120342	Oiler
97664	Rotating Hook Bobbin (5)
11831	Screw Driver (Large)
120378	" " (Small)

Bobbin Winder

(Swinging Automatic, Left Hand)

No.								
41894	Base with 449c
894d	" Screw
97745	Bobbin Holder
97746	" " Pin
41896	Frame
41441	" Hinge Pin
449c	" " " Set Screw
125044 4784	" Oil Pad
41897	" Spring
43270	Friction Pulley with 43271, two 448c and ten 15405
43271	" " Ring (leather)
15405	" " Rivet (brass)
448c	" " Set Screw
97747	Spindle
97748	Stop Latch
41446	" " Hinge Pin
2269	" " Pin
97749	Support Bracket
346e	" " Screw
97774	Tension Bracket (SK. 21208)
50073d	" " Screw (2)
2102	" Disc
SS521c	" Screw Stud (SK. 21206)
889c	" " " Set Screw
1560d	" " " Thumb Nut
2103	" Spring
97775	" Thread Guard (SK. 21207)
889c	" " " Set Screw
97776	Tension, complete, Nos. SS521c, 1560d, 2103, 97774, 97775, two each 889c and 2102 (SK. 21209)
41899	Tripping Arm with 176d
176d	" " Clamping Screw
97750	" " Spring
97751	Bobbin Winder , complete, Nos. 346e, 2269, 4784 ¹²⁵⁰⁴⁴ 41441, 41446, 41894, 41896, 41897, 41899, 43270, 97745 to 97748, 97750, 97776, two 50073d and three 894d

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Bobbin Winder

(Swinging Automatic, Left Hand)

**For machines when fitted with Balance Wheel No. 97791
for Foot Power.**

This is the same as Bobbin Winder No. 97751 with the following exceptions:

No.								
97792	Support Bracket
97793	Bobbin Winder , complete, Nos. 346e, 2269, 4784 ¹²⁵⁰⁴⁴ 41441, 41446, 41894, 41896, 41897, 41899, 43270, 97745 to 97748, 97750, 97776, 97792, two 50073d and three 894d

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Thread Unwinder

FOR TWO SPOOLS OF THREAD.

27623	Spool Pin
98489	" Rest	1932
98490	" "	98489 with 1149c and two 27623
225388	" "	Rod
200383c	" "	" Set Screw
1149c	" "	" Set Screw
202490	" "	Stand with 200383c
98491	Thread Guide with 208e
208e	" "	" Set Screw
—	Screw (Wood) $\frac{1}{8}$ " No. 13 (for fixing to table)
98492	Thread Unwinder, complete, Nos. 98490, 98491, 202490, 225388 and three Wood Screws $\frac{1}{8}$ " No. 13
—	three wood screws $\frac{1}{8}$ "

Foot Lifter

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No.							
91296	Foot Lever
91297	" "	Bracket
91298	" "	" Hinge Pin
—	" "	" Screw (Wood) $1\frac{1}{4}$ " No. 15
91299	" "	Nos. 91296 to 91298 and three Wood Screws $1\frac{1}{4}$ " No. 15
97785	" "	Chain, 34" long, with 39575, 39576 and 56864
39576	" "	" Hook (upper)
39575	" "	" " (centre)
56864	" "	" " (lower)
97801	Foot Lever, complete, Nos. 91299 and 97785
97787	Lifting Lever with 448c
97788	" "	Connecting Rod
12416	" "	" " Joint
76d	" "	" " " Hinge Screw
1521e	" "	" " " Lock Nut
694d	" "	" Hinge Screw
97768	" "	Link
100d	" "	" Hinge Screw
97723	" "	Pin
448c	" "	" Set Screw
97767	" "	Spring
97790	Foot Lifter, complete, Nos. 76d, 100d, 694d, 1521e, 12416, 97723, 97767, 97768, 97787, 97788 and 97801

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