

**SINGER**  
**400W28**

MACHINE NO. 400w26

249861	Belt Shifter Slide Rod Collar with 237X
2269	" " " " " Position Pin
237X	" " " " " Set Screw
208159	" " " " Spring
270144	Face Plate
350503X	" " Screw (5)
143030	Feed Bar
270012	" " Center (2)
200394C	" " " Set Screw
235706	" " Oiling Wick
270138	" " " " Holder
270139	" " " " " 270138 with 235706
52266	" " Slide Block
52267	" " " " 52266 with 125060
*125060	" " " " Stud
149370	" Dog
50117E	" " Screw (2)
270013	" Driving Connection
270014	" " " 270013 with 270016
270015	" " " Crank with 200040E
200040E	" " " " Pinch Screw
200545C	" " " Hinge Screw
201522E	" " " Hinge Screw Nut
270016	" " " Needle Bearing
270017	" " Eccentric
270018	" " " Adjusting Disc
270137	" " " " " Spring
270111	" " " " " Collar with 201220C

MACHINE NO. 400w28

201220C	Feed Driving	<b>Eccentric</b>	Adjusting Disc Spring Collar Position Screw
240231	"	"	Friction Gib
200369C	"	"	" " Adjusting Screw
350101AL	"	"	" " " " Set Screw
270020	"	"	Flange with 200333C, 200346C, two each 200369C and 350101AL
200333C	"	"	" Position Screw
200346C	"	"	" Set Screw
270021	"	"	Rock Shaft with two 200394C
270022	"	"	" " Center (2)
350277C	"	"	" " " Set Screw (2)
270013	"		Lifting Connection
270014	"	"	" 270013 with 270016
270015	"	"	" Crank with 200040E
200040E	"	"	" " Pinch Screw
200545C	"	"	" Hinge Screw
201522E	"	"	" " " Nut
270016	"	"	" Needle Bearing
271102	"	"	Eccentric with 200382ALX and 201220C
201220C	"	"	" Position Screw
200382ALX	"	"	" Set Screw
270024	"	"	Rock Shaft with 52267
270022	"	"	" " Center (2)
350277X	"	"	" " " Set Screw (2)
270140	"		Regulating Stud
270026	"	"	" Spring
240245	"	"	" Retaining Spring

MACHINE NO. 401w28

270432	Machine Pulley (2-3/4 in. belt diam.) with 200335C and 200338C
200338C	" " Position Screw
200335C	" " Set Screw
270433	" " (loose) with 200161X
272142	" " " Ball Bearing
200161X	" " " Lubricating Hole Cap Screw
270434	Machine Pulley (loose) complete, Nos. 270432, 270433 and two 272142
270437	" Starting Handle and Brake with 200378C and two 270438
270438	" " " " Brake Friction Plug (leather)
200378C	" " " " " Set Screw
270439	" Stop Device Bracket
200040E	" " " " Screw (2)
270440	" " " Trip Lever
201178X	" " " " " Hinge Screw
270441	" " " " " Spring
270442	" " " " " Rod
200113C	" " " " " Set Screw
270133	Needle Bar with 350445F
270124	" " Bushing (lower)
270261	" " " (upper)
350489AL	" " " " Set Screw
*270053	" " Connecting Link
270054	" " " " 270053 with 270043
270055	" " " " Guide Block
200054E	" " " " " Screw (2)
270143	" " " " Hinge Stud with 222598 and 270161

MACHINE NO. 400w28

222598	Needle Bar Connecting Link Hinge Stud Oil Packing (wick)
200374AL	" " " " " " " Set Screw
270043	" " " " Needle Bearing
270100	" " " " Thrust Washer
270057	" " " " Stud with 202277 and 350622ALX
202277	" " " " Stud Oil Packing (wick)
350622ALX	" " " " Pinch Screw
*270099	" " Crank with two 200374AL
200333C	" " " " Position Screw
200378C	" " " " " " Check Screw
270058	" " Oiling Felt
350445F	" Set Screw
270059	Presser Bar with 176X
270060	" " Bushing
270061	" " Lifter
350442C	" " " " Hinge Screw
270062	" " Lifting Releasing Lever Bracket
270095	" " " " " " " Spring
270063	" " Position Guide with 200196E and 350411C
350411C	" " " " Pinch Screw
270064	" " Spring
350435C	" " " " Screw (pressure regulating)
350499X	" " " " Stud
62527	" Foot Hinge Pin
270405	" " Plate
52390	" " Shank
26231	" " Spring
270406	Presser Foot (spring hinged) complete, Nos. 26231, 52390, 62527 and 270405

MACHINE NO. 400w28

176X	Presser Foot Screw
270927	Rotary Take-up (large)
270161	" " " Position Pin
401D	" " " Screw (2)
271032	" " " Thread Guide
350503X	" " " " " Screw
270146	" " (small) with 270147 and 350418C
270068	" " " Driving Shaft
272144	" " " " " Ball Bearing (2)
270069	" " " " " Connection Belt
270070	" " " " " Driving Pulley with two each 200358C and 270071
200358C	" " " Driving Shaft Driving Pulley Set Screw
270071	" " " Driving Shaft Driving Pulley Spring Flange
270072	" " " Driving Shaft Pulley with two 200382ALX
200382ALX	" " " Driving Shaft Pulley Set Screw
350418C	" " " Set Screw
270147	" " " Thread Cast-Off Pin
270148	" " " Guard
350503X	" " " Screw (2)
270868	Rotating Hook with 143301, 270878 and two 1253AL
270869	" " 270868 with 270874F and four 1053E
270870	" " 270869 with 270872, 270876 and three 1367E
270458	" " 270870 with 270448
270010	" " " Bobbin
270937	" " " " Case
270447	" " " " 270937 with 1380E, 270446 and 350484F

MACHINE NO. 400w28

40393	Rotating Hook Bobbin Case Hinge Nos. 2974, 40392 and 125320
270872	" " " " Holder (chromium plated)
52018	" " " " " Position Bracket
200077D	" " " " " " " Screw
40392	" " " " Latch
125320	" " " " " Lever
2974	" " " " " " Fulcrum Pin
2975	" " " " " Spring
592E	" " " " " Stop Screw
270446	" " " " Tension Spring
350484F	" " " " " " Regulating Screw
1380E	" " " " " " Screw
270448	Rotating Hook Bobbin Case complete, Nos. 592E, 2975, 40393, and 270447
270457	" " " " 270448 with 270872
270031	" " Driving Shaft
272144	" " " " Ball Bearing
270033	" " " " Bushing with 270200
270200	" " " " " Oil Packing (wick)
200346C	" " " " " Set Screw
270407	" " " " Connection Belt Pulley with 202253 270414 and two 200070C
200070C	" " " " Connection Belt Pulley Set Screw
202253	" " " " " " " Spring Flange
276047	" " " " Gear (internal teeth) with 200382ALX and 201220C
201220C	" " " " Gear Position Screw
200382ALX	" " " " " Set Screw
270036	" " " " Oil Lead Wire

MACHINE NO. 400w28

270878	Rotating	Hook	Oil Retaining Washer (felt)
270038	"	"	" Reservoir Cover
270039	"	"	" " Gasket
200041X	"	"	" " Screw (6)
143301	"	"	" Wick (felt)
270879	"	"	" Guard
270876	"	"	Section
1367E	"	"	" Screw
1253AL	"	"	Set Screw
276059	"	"	Shaft
270163	"	"	" Bushing
270880	"	"	" " Oil Packing (wick) (#4227 Navy Condenser Cord, 5/8" long)
200346C	"	"	" " Set Screw
270164	"	"	" End Bearing
201215D	"	"	" " Screw (2)
202423	"	"	" Oil Filter Wick
276061	"	"	" " " Holder
276062	Rotating	Hook Shaft	Oil Filter complete, Nos. 202423 and 276061
350498E	"	"	" " Regulating Screw
276060	Rotating	Hook Shaft	Bushing complete, Nos. 270044, 270163, 270164, 270880, 276059, 276062, 350498E and two 201215D
270044	"	"	" Thrust Washer
270874E	"	"	" Thread Guard
1053E	"	"	" " Screw
2102	Tension	Disc	
270076	"		Releaser (adjustable)
200132E	"	"	Screw



MACHINE NO. 41Cw28

32572 Tension Releasing Disc  
270086 " " Pin  
270951 " Spring  
13710 " " Note: Tension Spring 13710 furnished with  
this machine unless otherwise  
specified on order  
50304C " Stud  
52098 " " 50304C with 1560C  
50305C " " Set Screw  
1560C " Thumb Nut  
270087 Tension c omplete, Nos. 13710, 32572, 52082, 52083, 52098,  
270086 and two 2102  
270096 Thread Guide  
236245 " " (lower)  
263118 " " (on Needle Bar Bushing)  
350503X " " Screw  
270079 " Pull-Off  
200196E " " Set Screw  
270080 " Retainer  
200355X " " Set Screw  
270150 " Severing Finger  
270151 " " " Guard  
350486XC " " " " Hinge Screw  
270156 " " " " " Spring Washer  
200567X " " " Screw  
52082 " Take-up Spring  
52083 " " " Regulator with 50305C  
446C " " " " Set Screw  
12412 Throat Plate (large needle hole)  
691F " " Screw (2)

MACHINE NO. 400w28

270408	Work Carrier
270409	" " Bracket with 200078F, 200113F, 350171C and two 200100D
270410	" " Lead Screw
270411	" " " " Bracket
202004	" " " " " Position Pin (2)
200036X	" " " " " Screw (2)
201318X	" " " " " Oil Plug Screw (end)
241171	" " " " " " " " " " Gasket
350481E	" " " " " " " " " (front)
270412	" " " " " " " " " " Gasket
270413	" " " " " Driving Gear with 201052ALX
201052ALX	" " " " " " " Set Screw
270414	" " " " " Pin for 270407
270415	" " " " " " " 270416
270416	" " " " " Worm with 270415
270417	" " " " " " (intermediate)
270418	" " " " " " " Bushing
200347AL	" " " " " " " " Set Screw
270419	" " " " " " " (intermediate) Thrust Washer
201185D	" " " " " Driving Worm Cap Screw
270451	" " " " " " " Stud
200123D	" " " " " " " " Cap Screw
270452	" " " " " " " " " Washer
248821	" " " " " " Stud Oil Packing (wick)
200347AL	" " " " " " " Set Screw
200383C	" " " " " " " " " Check Screw

MACHINE NO. 100w28

270422 Work Carrier Lead Screw Position Collar with two 200393C (2)  
200393C " " " " " " Set Screw  
270423 " " Operating Gear  
270424 " " " " Bushing  
350171C " " " " " Set Screw  
270425 " " " " Friction Collar with 200394C  
200394C " " " " " " Set Screw  
36006 " " " " " Washer  
270444 " " Position Indicator with 237D  
237D " " " " Set Screw  
200100D " " Screw  
270427 " Guide Wire  
200078F " " " Set Screw

ACCESSORIES

259431 Bobbin Winder  
228476 Screw Driver (Bobbin Case)  
270010 Rotating Hook Bobbin (2)  
135x7 Needles, six, size #18  
270429 Machine Rest Pin  
228493 Oiler 120342 filled with oil  
259477 Screw Driver 5 in. long (moulded handle)  
350482 Machine Bolt (4)  
6055 " " Washer (4)  
270428 " Base (wood), 1-9/16 in. thick, 9-1/2 in. long  
7-1/4 in. wide  
270155 Rotating Hook Oil Reservoir Oil Gauge