

SINGER
180W201

Form 3169w
(259)
Printed in U.S.A.

LIST OF PARTS
SINGER SEWING MACHINE**
180w201

THE SINGER MANUFACTURING COMPANY

**A Trademark of THE SINGER MANUFACTURING COMPANY

INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the PART number in the FIRST column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case) must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

| | |
|-----|---|
| AL | Heat Treated for Toughness. |
| ALX | Heat Treated for Toughness and Black Oxide. |
| C | Hardened only. |
| D | Polished only. |
| E | Soft, Not polished. |
| F | Hardened and Polished. |
| X | Black Oxide, for Iron and Steel. |
| XC | Hardened and Black Oxide, for Iron and Steel. |

These letters MUST BE USED when they appear in the list and AFTER the number, as in the list.

In this series:

1 to 1500, 200001 to 201500 and 350001 to 351500 are Screw Numbers.
1501 to 1800, 201501 to 201800 and 351501 to 351800 are Nut Numbers.
1801 to 2000, 201801 to 202000 and 351801 to 352000 are Roller Numbers.
2001 to 50000 and 202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are NOT TO BE USED in ordering. These Plates are in Form 20500, Illustrations of Parts.

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

LIST OF PARTS COMPLETE
 FOR
 MACHINE NO. 180w201
 SINGLE NEEDLE. LONG ARM.
 DROP FEED. LOCK STITCH.
 POST MACHINE
 MAXIMUM LENGTH OF STITCH 4-1/2 TO THE INCH.
 LINK TYPE TAKE-UP LEVER.
 FOR HARNESS AND GENERAL STITCHING ON
 LEATHER WORK REQUIRING HEAVY THREAD.
 MACHINE HAS CAPACITY TO HANDLE THREAD
 UP TO 10-6 CORD.

| No. | Plate | Name |
|---------|-------|---|
| *264251 | ----- | Arm |
| 264002 | ----- | Arm Base |
| 204235 | 19317 | Arm Base Position Pin (2) |
| 200004E | 19317 | Arm Base Screw (3) |
| 202005 | 19317 | Arm Base Screw Washer (3) |
| 202247 | 19301 | Arm Cap |
| 200278X | 19301 | Arm Cap Screw |
| 202248 | 19301 | Arm Cap Screw Washer |
| 204235 | 19317 | Arm Position Pin (2) |
| 200004E | 19317 | Arm Screw (3) |
| 202005 | 19317 | Arm Screw Washer (3) |
| 264252 | 19301 | Arm Shaft |
| 264253 | 19301 | Arm Shaft 264252 with 264278 |
| 237748 | 19301 | Arm Shaft Bushing (back) with 202260 |
| 202260 | 19301 | Arm Shaft Bushing (back) Oil Packing (wick) |
| 200071E | 19301 | Arm Shaft Bushing (back) Screw (3) |
| 207080 | 19301 | Arm Shaft Bushing (front) with 202244 |
| 202244 | 19301 | Arm Shaft Bushing (front) Oil Packing (wick) |
| 200502X | 19301 | Arm Shaft Bushing (front) Oil Packing Thumb Screw |
| 350532E | 19301 | Arm Shaft Bushing (front) Set Screw |
| 264123 | 19301 | Arm Shaft Connection Belt (reinforced neoprene) |
| 240361 | 19301 | Arm Shaft Connection Belt Pulley with 200327C, 200388C, 200425C and two 202253 |
| 200425C | 19301 | Arm Shaft Connection Belt Pulley Position Screw |
| 200388C | 19301 | Arm Shaft Connection Belt Pulley Position Screw Check Screw |
| 200327C | 19301 | Arm Shaft Connection Belt Pulley Set Screw |

PARTS FOR MACHINE NO.180w201

| No. | Plate | Name |
|---------|-------|--|
| 202253 | 19301 | Arm Shaft Connection Belt Pulley Spring Flange |
| 264254 | 19313 | Arm Shaft Connection Belt Timing Collar with 200113F |
| 200113F | 19313 | Arm Shaft Connection Belt Timing Collar Set Screw |
| 224139 | 19313 | Arm Shaft Connection Belt Timing Plate |
| 200164X | 19313 | Arm Shaft Connection Belt Timing Plate Screw (2) |
| *264255 | ----- | Bed with 54897 |
| 54897 | 19317 | Bed Oil Cup |
| 233939 | 19308 | Bobbin |
| 264203 | 19308 | Bobbin Case Base (eccentric) with 202056, 203211 to 203213 and 203216 |
| 203211 | 19308 | Bobbin Case Base Latch |
| *202056 | ----- | Bobbin Case Base Latch Pin |
| 203212 | 19308 | Bobbin Case Base Latch Plunger |
| 203213 | 19308 | Bobbin Case Base Latch Spring |
| 264256 | 19308 | Bobbin Case Cap with 200984C, 203215, 203377, 241674, 241675, two each 200594E and 350405C |
| 241674 | 19308 | Bobbin Case Oiling Felt |
| 241675 | 19308 | Bobbin Case Oiling Felt Retainer |
| 350405C | 19308 | Bobbin Case Oiling Felt Retainer Screw |
| 203377 | 19308 | Bobbin Case Tension Spring |
| 200984C | 19308 | Bobbin Case Tension Spring Regulating Screw |
| 200594E | 19308 | Bobbin Case Tension Spring Screw |
| 203215 | 19308 | Bobbin Case Thread Guide |
| 200594E | 19308 | Bobbin Case Thread Guide Screw |
| 203216 | 19308 | Bobbin Case Washer (cloth) |
| 264257 | 19308 | Bobbin Case complete, Nos. 264203 and 264256 |
| 264258 | 19303 | Face Plate |
| 202135 | 19303 | Face Plate Position Pin |
| 200462X | 19303 | Face Plate Thumb Screw |
| 264404 | 19312 | Feed Bar |
| 264405 | 19312 | Feed Bar 264404 with 200040AL, 225837 and 267273 |
| 350393C | 19312 | Feed Bar Hinge Screw (driving) |
| 201518E | 19312 | Feed Bar Hinge Screw Nut |
| 264291 | 19318 | Feed Dog, for 264298 |
| 264031 | 17255 | Feed Dog Lever |
| 200362C | 17255 | Feed Dog Lever Adjusting Screw |
| 201524E | 17255 | Feed Dog Lever Adjusting Screw Nut |
| 200263D | 17255 | Feed Dog Lever Hinge Screw |
| 201528D | 17255 | Feed Dog Lever Hinge Screw Nut |
| 264411 | 17255 | Feed Dog Lever Post |
| 264412 | 17255 | Feed Dog Lever Post 264411 with 200098F, 200943F, 201525E, 221212, 264031, 264035, 264413, four each 200054E and 200578X |
| 264413 | 17255 | Feed Dog Lever Post Cover (side) with 200362C and 201524E |
| 200578X | 17255 | Feed Dog Lever Post Cover (side) Screw |
| 200024C | 17255 | Feed Dog Lever Post Screw (2) |

PARTS FOR MACHINE NO. 180w201

| No. | Plate | Name |
|-----------|-------|--|
| 203637 | 17255 | Feed Dog Lever Post Screw Washer (2) |
| 221212 | 17255 | Feed Dog Lever Post Support |
| 200054E | 17255 | Feed Dog Lever Post Support Screw |
| 200008C | 17255 | Feed Dog Lever Post Support Screw (2) |
| 203637 | 17255 | Feed Dog Lever Post Support Screw Washer (2) |
| 264035 | 17255 | Feed Dog Lever Slide Block |
| 200943F | 17255 | Feed Dog Lever Slide Block Hinge Screw |
| 201525E | 17255 | Feed Dog Lever Slide Block Hinge Screw Nut |
| 200098F | 17255 | Feed Dog Screw |
| 240225 | 19313 | Feed Driving Connection with 240226 and 240227 |
| 201181C | 19313 | Feed Driving Connection Hinge Screw |
| 201518E | 19313 | Feed Driving Connection Hinge Screw Nut |
| 240226 | 19313 | Feed Driving Connection Oiling Felt |
| 240227 | 19313 | Feed Driving Connection Oiling Felt Retaining Wire |
| 240554 | 19313 | Feed Driving Eccentric |
| 240555 | 19313 | Feed Driving Eccentric Adjusting Disc |
| 248415 | 19313 | Feed Driving Eccentric Adjusting Disc Spring |
| 248416 | 19313 | Feed Driving Eccentric Adjusting Disc Spring Collar with two 200382ALX |
| 200382ALX | 19313 | Feed Driving Eccentric Adjusting Disc Spring Collar Set Screw |
| 240231 | 19313 | Feed Driving Eccentric Friction Gib |
| 350578XC | 19313 | Feed Driving Eccentric Friction Gib Adjusting Screw |
| 350562XC | 19313 | Feed Driving Eccentric Friction Gib Adjusting Screw Set Screw |
| 240565 | 19313 | Feed Driving Flange with 200333C, 200346C, two each 350562XC and 350578XC |
| 200333C | 19313 | Feed Driving Flange Position Screw |
| 200346C | 19313 | Feed Driving Flange Set Screw |
| 248502 | 19312 | Feed Driving Rock Shaft |
| 264259 | 19312 | Feed Driving Rock Shaft 248502 with 201518E, 264405 and 350393C |
| 240228 | 19312 | Feed Driving Rock Shaft Crank with 200019E |
| 200019E | 19312 | Feed Driving Rock Shaft Crank Pinch Screw |
| 202625 | 19312 | Feed Driving Rock Shaft Stop Collar with two 200383C (2) |
| 200383C | 19312 | Feed Driving Rock Shaft Stop Collar Set Screw |
| 248449 | 19301 | Feed Indicating Disc with 200958C |
| 200958C | 19301 | Feed Indicating Disc Set Screw |
| 264260 | 19313 | Feed Lifting Cam with 201220ALX |
| 267273 | 19312 | Feed Lifting Cam Fork with 200173D and 223655 |
| 200040AL | 19312 | Feed Lifting Cam Fork Screw |
| 225837 | 19312 | Feed Lifting Cam Fork Screw Washer |
| 223655 | 19312 | Feed Lifting Cam Oiling Felt |
| 200173D | 19312 | Feed Lifting Cam Oiling Felt Screw |
| 201220ALX | 19313 | Feed Lifting Cam Set Screw |
| 264261 | 19313 | Feed Regulating Stud |
| 248423 | 19313 | Feed Regulating Stud Cotter Pin |
| 265045 | 19313 | Feed Regulating Stud Socket |

PARTS FOR MACHINE NO. 180w201

| No. | Plate | Name |
|---------|-------|---|
| 248425 | 19313 | Feed Regulating Stud Spring |
| 264262 | 19313 | Feed Regulating Stud complete, Nos. 248423, 248425, 264261 and 265045 |
| 264263 | 19317 | Foot Lifter Lifting Lever |
| 264264 | 19317 | Foot Lifter Lifting Lever 264263 with 200101D, 264284 and 350086C |
| 200242X | 19317 | Foot Lifter Lifting Lever Hinge Screw |
| 233390 | 19317 | Foot Lifter Lifting Lever Hinge Screw Washer |
| 227561 | 19317 | Foot Lifter Lifting Lever Spring |
| 241683 | 19317 | Foot Lifter Lifting Lever Stop Finger |
| 201522E | 19301 | Foot Lifter Lifting Lever Stop Finger Nut |
| *264243 | ----- | Hook (sewing) |
| 264244 | 19308 | Hook 264243 with 201253F, 201376E, 264246, 264247 and two 201409F |
| 264265 | 19308 | Hook and Bobbin Case complete, Nos. 264244 and 264257 |
| 223867 | 19313 | Hook Driving Gear (spiral) with 200362C and 201222C |
| 201222C | 19313 | Hook Driving Gear Position Screw |
| 200362C | 19313 | Hook Driving Gear Set Screw |
| 264266 | 19313 | Hook Driving Shaft |
| 224111 | 19313 | Hook Driving Shaft Bushing (back) with 202244 |
| 202244 | 19313 | Hook Driving Shaft Bushing (back) Oil Packing (wick) |
| 200327C | 19313 | Hook Driving Shaft Bushing (back) Set Screw |
| 264038 | 19313 | Hook Driving Shaft Bushing (center) |
| 200335C | 19313 | Hook Driving Shaft Bushing (center) Set Screw |
| 264039 | 19313 | Hook Driving Shaft Bushing (front) |
| 200327C | 19313 | Hook Driving Shaft Bushing (front) Set Screw |
| 224112 | 19313 | Hook Driving Shaft Connection Belt Pulley with 202253 and two 201254C |
| 201254C | 19313 | Hook Driving Shaft Connection Belt Pulley Set Screw |
| 202253 | 19313 | Hook Driving Shaft Connection Belt Pulley Spring Flange |
| 264246 | 19308 | Hook Gib |
| 201376C | 19308 | Hook Gib Hinge Screw |
| 201253F | 19308 | Hook Gib Screw |
| 264247 | 19308 | Hook Needle Guard |
| 201409F | 19308 | Hook Needle Guard Screw |
| 264267 | 19309 | Hook Post |
| 264268 | 19309 | Hook Post 264267 with 200555X, 203244, 264265 and 264270 to 264272 |
| 264292 | 19309 | Hook Post 264268 with 221209, 241507, 264269 and eight 200583X |
| 200159F | 19309 | Hook Post Clamping Screw |
| 221209 | 19309 | Hook Post Cover Plate (back) |
| 241507 | 19309 | Hook Post Cover Plate (front) |
| 200583X | 19309 | Hook Post Cover Plate Screw |
| 200008C | 19309 | Hook Post Screw (2) |
| 203637 | 19309 | Hook Post Screw Washer (2) |

PARTS FOR MACHINE NO. 180w201

| No. | Plate | Name |
|-----------|-------|---|
| 264269 | 19309 | Hook Post Slide |
| 264270 | 19309 | Hook Socket |
| 203244 | 19309 | Hook Socket Collar with two 200393C |
| 200393C | 19309 | Hook Socket Collar Set Screw |
| 264271 | 19309 | Hook Socket Gear with two 200382ALX |
| 264272 | 19309 | Hook Socket Gear Anchor with 200038C |
| 200038C | 19309 | Hook Socket Gear Anchor Pinch Screw |
| 200382ALX | 19309 | Hook Socket Gear Set Screw |
| 200555X | 19309 | Hook Socket Screw |
| 264162 | 19301 | Machine Pulley (disc) "V" belt groove (outside diam. of belt groove 4.518 in.) (rim diam. 6-3/8 in.) with 201346C and 350107C |
| 350419X | 19301 | Machine Pulley Adjusting Screw |
| 350107C | 19301 | Machine Pulley Position Screw |
| 201346C | 19301 | Machine Pulley Set Screw |
| 208613 | 19304 | Needle Bar |
| 264293 | 19304 | Needle Bar 208613 with 200125ALX, 200590X and 264294 |
| 264273 | 19304 | Needle Bar Bushing (lower) |
| 200352AL | 19304 | Needle Bar Bushing (lower) Set Screw |
| 264274 | 19304 | Needle Bar Bushing (upper) |
| 201418C | 19304 | Needle Bar Bushing (upper) Set Screw |
| 264275 | 19304 | Needle Bar Connecting Link |
| 264276 | 19304 | Needle Bar Connecting Link Stud with 264277 |
| 264277 | 19304 | Needle Bar Connecting Link Stud Oil Packing (wick) |
| 200374AL | 19301 | Needle Bar Connecting Link Stud Set Screw |
| 200388C | 19301 | Needle Bar Connecting Link Stud Set Screw |
| 264714 | 19304 | Needle Bar Connecting Stud with 200072C and 202330 |
| 202330 | 19304 | Needle Bar Connecting Stud Oil Packing (wick) |
| 200072C | 19304 | Needle Bar Connecting Stud Pinch Screw |
| 264278 | 19301 | Needle Bar Crank with 200335C, 200374AL, 200425C and two 200388C |
| 203172 | 19301 | Needle Bar Crank Friction Washer |
| 200425C | 19301 | Needle Bar Crank Position Screw |
| 200388C | 19301 | Needle Bar Crank Position Screw Check Screw |
| 200335C | 19301 | Needle Bar Crank Set Screw |
| 264294 | 19304 | Needle Bar Thread Guide |
| 200590X | 19304 | Needle Bar Thread Guide Screw |
| 200125ALX | 19304 | Needle Set Screw |
| 264279 | 19306 | Presser Bar Bushing (lower) |
| 207072 | 19306 | Presser Bar Bushing (upper) |
| 200352AL | 19306 | Presser Bar Bushing Set Screw (2) |
| 264525 | 19306 | Presser Bar Lifter |
| 200653C | 19306 | Presser Bar Lifter Hinge Screw |
| 264280 | 19306 | Presser Bar Lifting Bracket with 200086ALX |
| 200086ALX | 19306 | Presser Bar Lifting Bracket Pinch Screw |
| 235901 | 19306 | Presser Bar Position Guide with 200054E |
| 200054E | 19306 | Presser Bar Position Guide Pinch Screw |
| 265060 | 19317 | Presser Bar Spring (auxiliary) |

PARTS FOR MACHINE NO. 180w201

| No. | Plate | Name |
|-----------|-------|--|
| 207965 | 19317 | Presser Bar Spring (flat) |
| 210949 | 19306 | Presser Bar Spring Bracket with 200086ALX |
| 200086ALX | 19306 | Presser Bar Spring Bracket Pinch Screw |
| 201410F | 19317 | Presser Bar Spring Regulating Screw |
| 200224X | 19317 | Presser Bar Spring Support Screw |
| 225004 | 19317 | Presser Bar Spring Support Screw Washer |
| 351839 | 19306 | Roller Presser, 1-1/4 in. diam., 3/16 in. face (fine) with 1528X, 1766C, 50553C and twenty-four 16232 |
| 241916 | 19306 | Roller Presser Arm |
| 233807 | 19306 | Roller Presser Arm Bracket |
| 235088 | 19306 | Roller Presser Arm Bracket Position Collar with 200362C |
| 200117F | 19306 | Roller Presser Arm Bracket Position Collar Position Screw |
| 200362C | 19306 | Roller Presser Arm Bracket Position Collar Set Screw |
| 202558 | 19306 | Roller Presser Arm Bracket Spring |
| 202559 | 19306 | Roller Presser Arm Bracket Spring Stop |
| 200141F | 19306 | Roller Presser Arm Bracket Spring Stop Screw |
| 200096D | 19306 | Roller Presser Arm Screw |
| 16232 | 19306 | Roller Presser Ball, 3/32 in. diameter |
| 1766C | 19306 | Roller Presser Ball Cone |
| 204732 | 19306 | Roller Presser Bar |
| 50553C | 19306 | Roller Presser Hinge Screw |
| 1528X | 19306 | Roller Presser Hinge Screw Nut |
| 241917 | 19306 | Roller Presser Pawl |
| 241918 | 19306 | Roller Presser Pawl Spring |
| 241922 | 19306 | Roller Presser (no back) complete, Nos. 241916 to 241918 and 351839 |
| 264295 | 19306 | Roller Presser and Bar complete, Nos. 200096D, 200117F, 202558, 202559, 204732, 233807, 235088, 241922 and two 200141F |
| 264281 | 19304 | Take-up Lever |
| 264299 | 19304 | Take-up Lever Hinge Stud |
| 200389C | 19304 | Take-up Lever Hinge Stud Set Screw |
| 264282 | 19304 | Take-up Lever Rocker Arm with 200389C |
| 202400 | 19304 | Take-up Lever Rocker Arm Hinge Stud with 202423 |
| 202423 | 19304 | Take-up Lever Rocker Arm Hinge Stud Oil Packing (wick) |
| 200383C | 19304 | Take-up Lever Rocker Arm Hinge Stud Set Screw |
| 264296 | 19315 | Tension Bracket with 202108, 264231 and 350518C |
| 200159F | 19315 | Tension Bracket Screw |
| 264231 | 19315 | Tension Bracket Thread Guide Pin |
| 264297 | 19315 | Tension Bracket complete, Nos. 1560F, 32572, 200978X, 201572X, 223438, 223703, 223704, 223706, 264235, 264289, 264296, 350519C, two 264283 and three 200309E |
| 264283 | 19315 | Tension Disc |

PARTS FOR MACHINE NO.180w201

| No. | Plate | Name |
|-----------|-------|---|
| 264284 | 19317 | Tension Release Adjusting Plate |
| 200101D | 19317 | Tension Release Adjusting Plate Clamp Screw |
| 350086C | 19317 | Tension Release Adjusting Plate Hinge Screw |
| 223703 | 19315 | Tension Release Lever |
| 264285 | 19306 | Tension Release Lever Rod |
| 200309E | 19315 | Tension Release Lever Screw |
| 264286 | 19317 | Tension Release Operating Lever |
| 264287 | 19317 | Tension Release Operating Lever Bracket |
| 200089X | 19317 | Tension Release Operating Lever Bracket Screw (2) |
| 264288 | 19317 | Tension Release Operating Lever Connection with two 248423 |
| 248423 | 19317 | Tension Release Operating Lever Connection Cotter Pin |
| 264289 | 19315 | Tension Release Operating Lever (hand) |
| 202108 | 19315 | Tension Release Operating Lever (hand) Guide Pin |
| 200309E | 19315 | Tension Release Operating Lever (hand) Screw |
| 350086C | 19317 | Tension Release Operating Lever Hinge Screw |
| 223704 | 19315 | Tension Release Plunger |
| 32572 | 19315 | Tension Release Washer |
| 223438 | 19315 | Tension Spring |
| 350518C | 19315 | Tension Stud |
| 1560F | 19315 | Tension Thumb Nut |
| 223706 | 19315 | Thread Controller Disc |
| 200978X | 19315 | Thread Controller Disc Screw |
| 264235 | 19315 | Thread Controller Spring |
| 241360 | 19315 | Thread Controller Spring Stop |
| 200132E | 19315 | Thread Controller Spring Stop Screw |
| 350519C | 19315 | Thread Controller Stud with 204925 |
| 200061ALX | 19315 | Thread Controller Stud Set Screw |
| 201572X | 19315 | Thread Controller Stud Thumb Nut |
| 204925 | 19315 | Thread Controller Stud Washer |
| 202412 | 19301 | Thread Guide (top of Arm) |
| 234232 | 19315 | Thread Guide |
| 200113F | 19315 | Thread Guide Screw |
| 202101 | 19315 | Thread Guide Screw Washer |
| 241765 | 19303 | Thread Lubricating Oil Pad (felt) |
| 241766 | 19303 | Thread Lubricating Oil Pad Holder |
| 241767 | 19303 | Thread Lubricating Oil Pad Holder Bracket |
| 200142F | 19303 | Thread Lubricating Oil Pad Holder Bracket Screw |
| 200142F | 19303 | Thread Lubricating Oil Pad Holder Screw |
| 241768 | 19303 | Thread Lubricator |
| 241769 | 19303 | Thread Lubricator Bracket |
| 266106 | 19303 | Thread Lubricator Bracket Washer |
| 201737 | 19303 | Thread Lubricator Nut |
| 241771 | 19303 | Thread Lubricator Oil Tube |
| 201738 | 19303 | Thread Lubricator Oil Tube Connection Nut |
| 350432XC | 19303 | Thread Lubricator Screw |
| 201650X | 19303 | Thread Lubricator Screw Nut |

PARTS FOR MACHINE NO. 180w201

| No. | Plate | Name |
|----------|-------|---|
| 214838 | 19303 | Thread Lubricator Screw Washer |
| 241773 | 19303 | Thread Lubricator complete, Nos. 201737, 201738, 241765 to 241769, 241771, 266106 and four 200142F |
| 264290 | 19315 | Thread Retainer |
| 200366X | 19315 | Thread Retainer Set Screw |
| 264298 | 19318 | Throat Plate, 35 elongated needle hole, for needle sizes 24 and 25, for 264291 |
| 200577AL | 19318 | Throat Plate Screw (2) |

ACCESSORIES

| No. | Plate | Name |
|---------|-------|---|
| 202258 | 19317 | Bed Hinge Connection (2) |
| 200570E | 19317 | Bed Hinge Connection Screw (4) |
| 233939 | 19308 | Bobbin (2) |
| 224121 | 16644 | Drip Pan, 20 in. long, with four 3/4 in. wire nails |
| 41400 | 19320 | Machine Rest Pin (wood) |
| 128x42 | ----- | Needles, six, size 25 |
| 120342 | 19320 | Oiler (copper plated) with 120343 |
| 120343 | 19320 | Oiler Spout, 3-1/2 in. long |
| 4822 | 19320 | Roller Presser Hinge Screw Nut Wrench |
| 11831 | 19320 | Screw Driver (5 in. blade) (Machine, large) |
| 225498 | 19320 | Screw Driver (7-1/4 in. long) |
| 228476 | 19320 | Screw Driver (Bobbin Case) |
| 225554 | 19320 | Wrench (steel) |

BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

FOR "V" BELT DRIVE

| | | |
|---------|-------|--|
| 259428 | 17853 | Bobbin Winder Brake (leather) |
| 259429 | 17853 | Bobbin Winder Brake Clamp |
| 200113F | 17853 | Bobbin Winder Brake Clamp Screw |
| 225453 | 17853 | Bobbin Winder Frame with 244071 and 259660 |
| 225454 | 17853 | Bobbin Winder Frame Hinge Pin |
| 244071 | 17853 | Bobbin Winder Frame Oil Packing (wick) |
| 259660 | 17853 | Bobbin Winder Frame Oil Well Washer |
| 225455 | 17853 | Bobbin Winder Frame Spring |
| 225456 | 17853 | Bobbin Winder Frame Spring Plunger |
| 259461 | 17853 | Bobbin Winder Pulley with 200380C |
| 200380C | 17853 | Bobbin Winder Pulley Set Screw |
| 225381 | 17853 | Bobbin Winder Spindle |
| 225444 | 17853 | Bobbin Winder Stop Latch |
| 200056E | 17853 | Bobbin Winder Stop Latch Screw |
| 225458 | 17853 | Bobbin Winder Stop Latch Thumb Lever |

ACCESSORIES

| No. | Plate | Name |
|---------|-------|--|
| 225459 | 17853 | Bobbin Winder Stop Latch Thumb Lever Hinge Stud |
| 225459 | 17853 | Bobbin Winder Stop Latch Thumb Lever Joint Stud |
| 202478 | 17853 | Bobbin Winder Stop Latch Trip Lever |
| 200299X | 17853 | Bobbin Winder Stop Latch Trip Lever Hinge Screw |
| 225461 | 17853 | Bobbin Winder Tension Bracket with 201499X |
| 200082D | 17853 | Bobbin Winder Tension Bracket Screw |
| 228026 | 17853 | Bobbin Winder Tension Bracket Screw Washer |
| 2102 | 17853 | Bobbin Winder Tension Disc |
| 13710 | 17853 | Bobbin Winder Tension Spring |
| 201499X | 17853 | Bobbin Winder Tension Stud |
| 201572X | 17853 | Bobbin Winder Tension Stud Thumb Nut |
| 225462 | 17853 | Bobbin Winder Tension Bracket complete, Nos. 13710, 201572X, 225461 and two 2102 |
| 259662 | 17853 | Bobbin Winder and Tension Bracket Base |
| 259462 | 17853 | Universal Bobbin Winder complete, Nos. 200056E, 200082D, 200113F, 200299X, 202478, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428, 259429, 259461, 259662, two each 225459 and wood screws 3/4 in., No. 12, R.H.B. |

Note: Bobbin Winder 259462 is furnished with this Machine unless Bobbin Winder 259431 is specified on order.

FOOT LIFTER TREADLE

FOR FASTENING TO FLOOR

| | | |
|---------|-------|---|
| 227779 | 19321 | Foot Lifter Lever Chain, 48 in. long, with two 202784 |
| 202784 | 19321 | Foot Lifter Lever Chain Hook |
| 228835 | 19321 | Foot Lifter Treadle |
| 228836 | 19321 | Foot Lifter Treadle 228835 with 2718R, 14373 and 50581R |
| 228677 | 19321 | Foot Lifter Treadle Bracket with 200358C |
| 228681 | 19321 | Foot Lifter Treadle Bracket 228677 with two wood screws 1 in., No. 14, F.H.B. |
| 14373 | 19321 | Foot Lifter Treadle Extension |
| 50581R | 19321 | Foot Lifter Treadle Extension Screw |
| 2718R | 19321 | Foot Lifter Treadle Extension Screw Washer |
| 228837 | 19321 | Foot Lifter Treadle Shaft |
| 200358C | 19321 | Foot Lifter Treadle Shaft Set Screw |
| 228839 | 19321 | Foot Lifter Treadle (for fastening to floor) complete, Nos. 227779, 228836, 228837 and two 228681 |

(Other Foot Lifter Parts are listed with Parts of Machine Head)

ACCESSORIES

THREAD UNWINDER

(FOR TWO SPOOLS)

| No. | Plate | Name |
|---------|-------|--|
| 228764 | 13537 | Thread Unwinder Spool Pin |
| 228766 | 13537 | Thread Unwinder Spool Rest with 201254C |
| 150203 | 13537 | Thread Unwinder Spool Rest Cushion (felt) |
| 228767 | 13537 | Thread Unwinder Spool Rest Rod |
| 201254C | 13537 | Thread Unwinder Spool Rest Set Screw |
| 228768 | 13537 | Thread Unwinder Spool Stand |
| 228769 | 13537 | Thread Unwinder Thread Guide |
| 228770 | 13537 | Thread Unwinder Thread Guide Holder |
| 228774 | 13537 | Thread Unwinder Thread Guide Rod |
| 228776 | 13537 | Thread Unwinder (for two spools) complete, Nos. 228766 to 228768, 228770, 228774, two each 150203, 228764, 228769 and three wood screws 7/8 in., No. 12 |

FEED DOGS

264291 19318 Feed Dog, for 264298

ROLLER PRESSER AND BAR COMPLETES

264295 19306 Roller Presser and Bar complete, Nos. 200096D,
200117F, 202558, 202559, 204732, 233807, 235088,
241922 and two 200141F

THROAT PLATES

264298 19318 Throat Plate, 35 elongated needle hole, for needle
sizes 24 and 25, for 264291

MISCELLANEOUS PARTS

USED IN CONJUNCTION WITH THREAD UNWINDER

USED IN CONJUNCTION WITH THREAD UNWINDER

| No. | Plate | Name |
|--------|-------|---|
| 60913 | 13537 | Thread Unwinder Spool Weight with 60914 |
| 60914 | 13537 | Thread Unwinder Spool Weight Center Pin |
| 27739 | 13537 | Thread Unwinder Thread Cone (wood) |
| 225390 | 13537 | Thread Unwinder Thread Cone Holder |