

**SINGER**  
**331K Fittings**

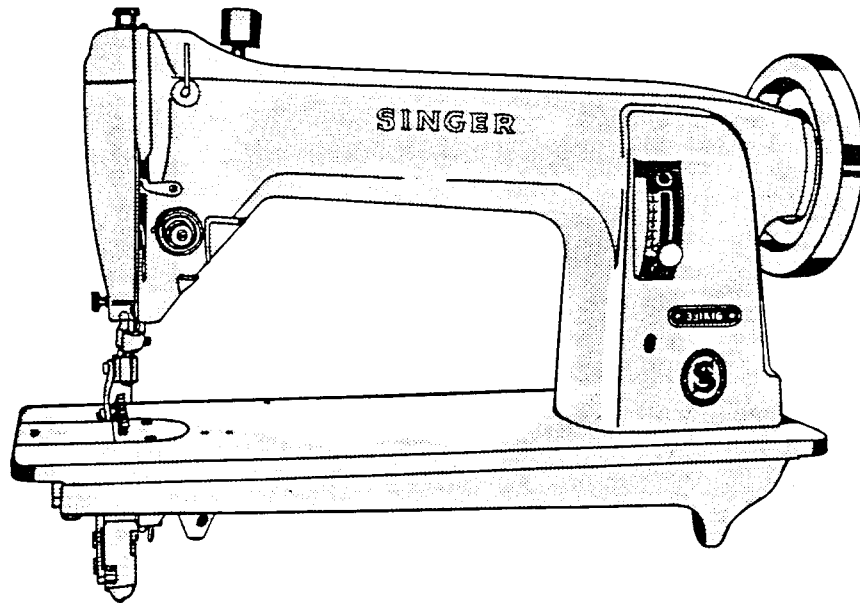
**SINGER**  
INDUSTRIAL PRODUCTS

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(1)

APPLICATION and FITTINGS GUIDE

**FITTINGS GUIDE**  
for  
**SINGER\***  
**331K**  
Machines



33IKI & 33IK3 MACHINES

*The sets of fittings listed below, including Standard Fittings, are applicable to both machines.*

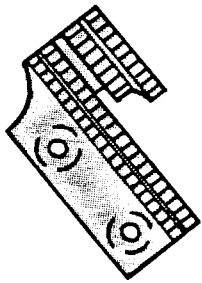
APPLICATION	FEED DOG	PRESSER FOOT	THROAT PLATE
1. General Cloth Work	* 26603	161066	26606
2. General Cloth Work	+ 44252	161066	44256
3. General Cloth Work	26603	12143	26606
4. General Cloth Work	26603	161066	26605
5. General Cloth Work	12481	161066	12482
6. General Cloth Work	143366	161066	270326
7. General Cloth Work	20158	161066	19418
8. For Shirt Work	142057	161066	147158 (For Chaining-off)
9. For Tailoring Work	44136	161066	44137

\* 33IKI MACHINE STANDARD FITTINGS

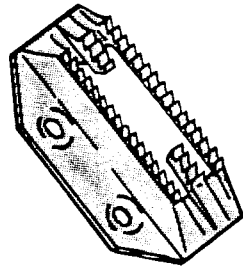
+ 33IK3 MACHINE STANDARD FITTINGS

NOTE: For descriptions of Fittings refer to list on Pages 10 and 11.

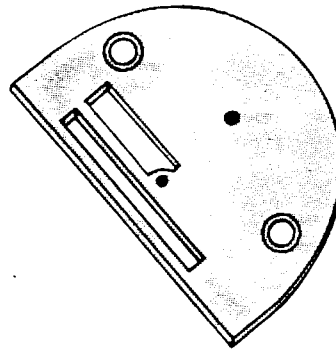
For details, call your Industrial Sales Office, or write The Singer Company, Industrial Products Division, 30 Rockefeller Plaza, New York, N. Y. 10020.



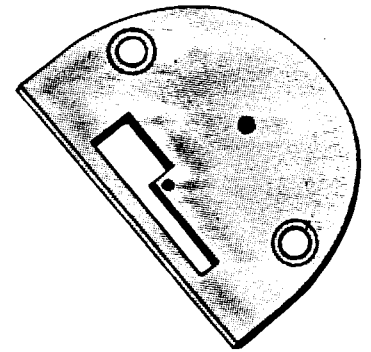
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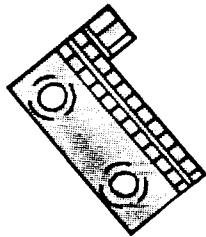
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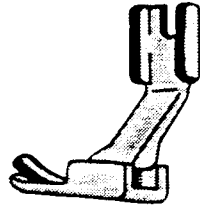
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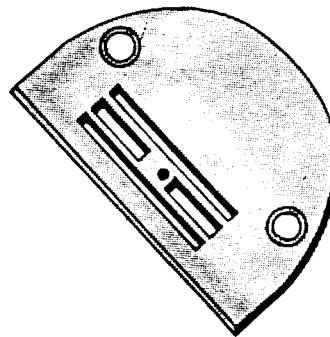
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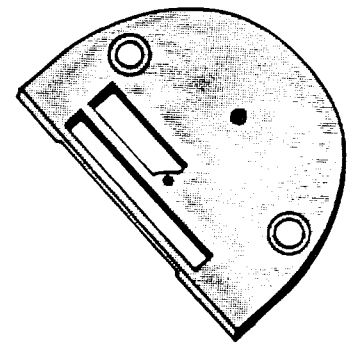
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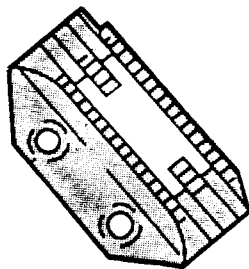
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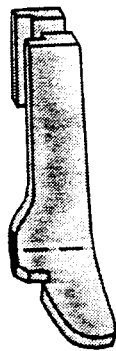
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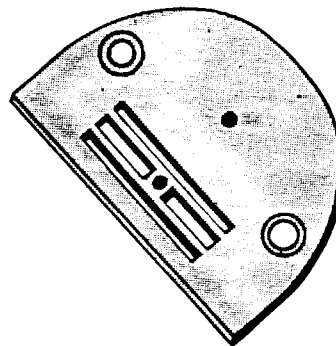
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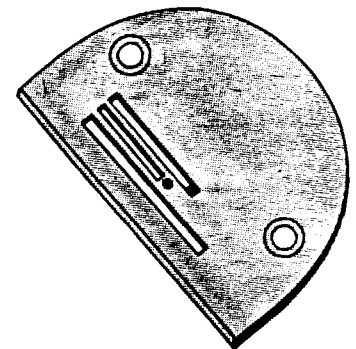
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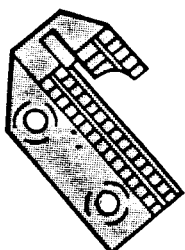
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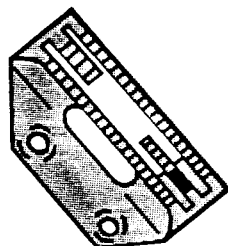
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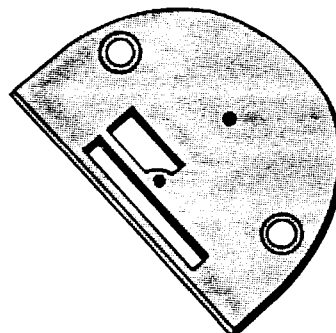
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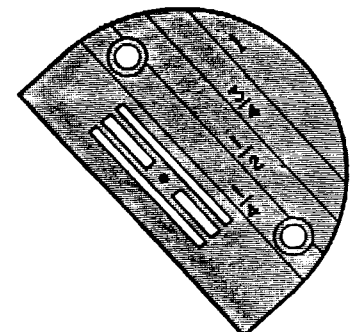
44136



142057



44137



147158

NOTE: The illustrations of parts included in this Guide are representational and are not necessarily to scale.

33IK2 AND 33IK24 MACHINES

*The sets of fittings listed below, including standard Fittings, are applicable to both machines.*

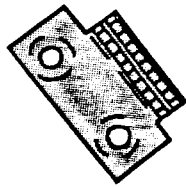
	APPLICATION	FEED DOG	ROLLER PRESSER	THROAT PLATE
1.	General Leather Work	* 12436	16580	12438
2.	Medium-Heavy Leather Work	12436	24904	12438
3.	Light-Medium Leather Work	12436	24905	12438
4.	Medium-Heavy Leather Work	12436	16579	12438
5.	Light-Medium Leather Work	12436	16582	12438
6.	Light-Medium Leather Work	12436	= 331031-997	12438
7.	Light-Medium Leather Work	+ 12436	98797-501	12438
8.	Medium-Heavy Leather Work	12436	16581	12438
9.	Light-Medium Leather Work	12436	98798-501	12438
10.	Medium-Heavy Leather Work	12436	98797-502	12438
11.	Medium-Heavy Leather Work	12436	98798-502	12438
12.	Light-Medium Leather Work	12436	98799-501	12438
13.	Medium-Heavy Leather Work	12436	127272	12438
14.	Medium-Heavy Leather Work	12436	98799-502	12438

FITTINGS SPECIAL TO 33IK2 MACHINE

		FEED DOG	PRESSER FOOT	THROAT PLATE
15.	Light Leather Work	12436	19165	12438
16.	Light Leather Work	12436	161066	12438

\* 33IK2 MACHINE STANDARD FITTINGS  
 + 33IK24 MACHINE STANDARD FITTINGS  
 = ORDER FROM MILAN

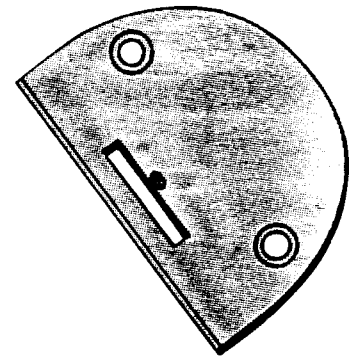
NOTE: For descriptions of Fittings refer to list on Pages 10 and 11.



12436



16580



12438



24904



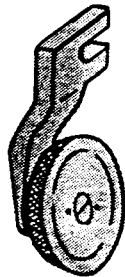
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16579



16582



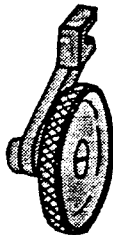
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98797-501



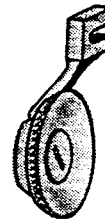
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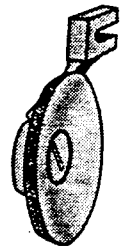
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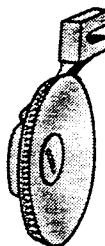
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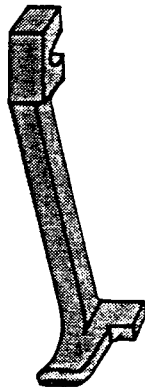
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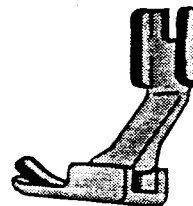
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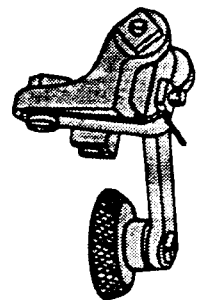
98799-502



19165



161066



127272

NOTE: The illustrations of parts included in this Guide are representational and are not necessarily to scale.

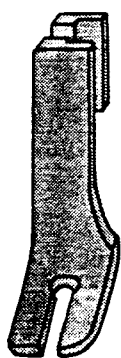
33IK4 MACHINE

APPLICATION	FEED DOG	PRESSER FOOT	THROAT PLATE
1. Tailoring Work General	* 20304	12144	44256
2. Cloth Work General	20304	161066	12414
3. Cloth Work	20304	161066	44256
4. Tailoring Work General	20304	52427	12414
5. Cloth Work General	20304	19336	12414
6. Cloth Work	20304	12142	12414
7. Tailoring Work General	44136	12144	44137
8. Cloth Work General	12481	161066	12482
9. Cloth Work General	20304	19336	44256
10. Cloth Work General	12481	12142	12412
11. Cloth Work General	12481	19336	19418
12. Cloth Work General	20158	161066	19418
13. Cloth Work General	20158	161066	12482
14. Cloth Work General	12481	161066	20120
15. Cloth Work General	12481	12142	12482
16. Cloth Work	143366	161066	270326
17. For Shirt Work	142057	161066	147158 (For Chaining-off)

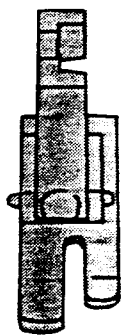
33IK5 MACHINE

APPLICATION	FEED DOG	LIFTING PRESSER FOOT	VIBRATING PRESSER FOOT	THROAT PLATE
18. Light Leather Work	+ 12481	44269	19370	12482
19. Light Leather Work	12481	19364	19370	12482
	* 33IK4 MACHINE	STANDARD FITTINGS		
	+ 33IK5 MACHINE	STANDARD FITTINGS		

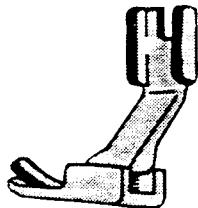
NOTE: For descriptions of Fittings refer to list on Pages 10 and 11.



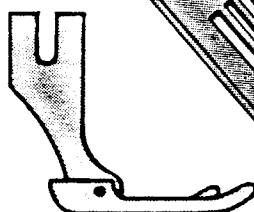
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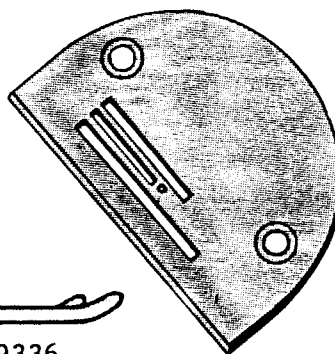
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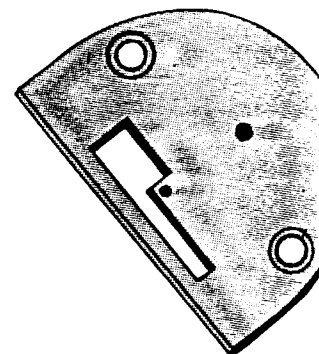
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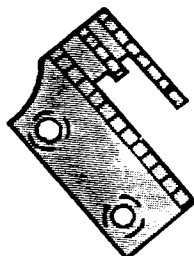
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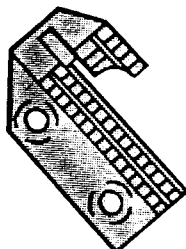
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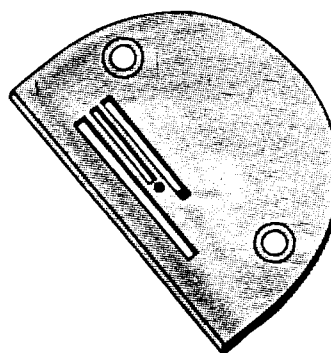
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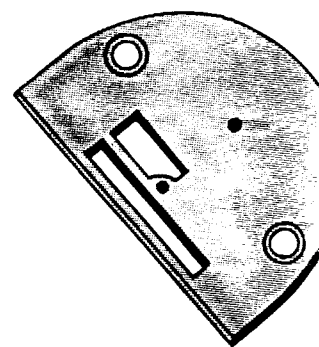
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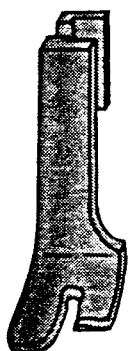
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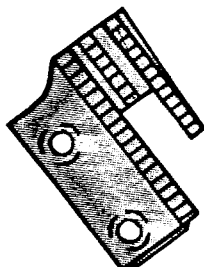
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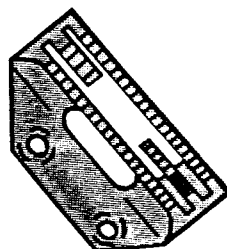
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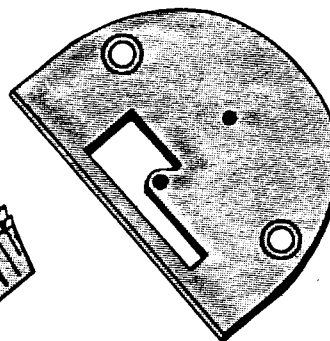
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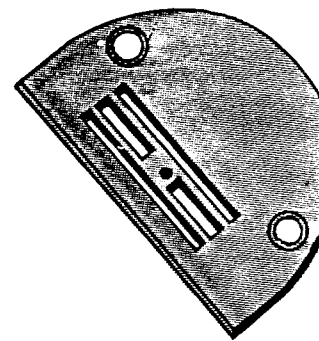
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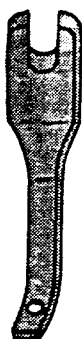
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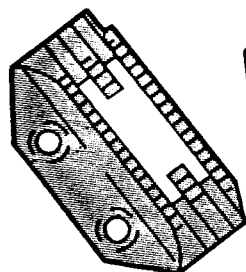
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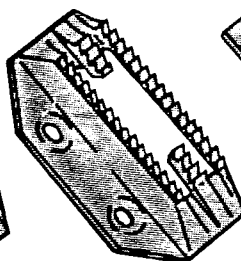
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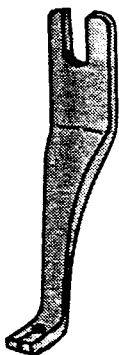
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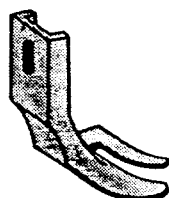
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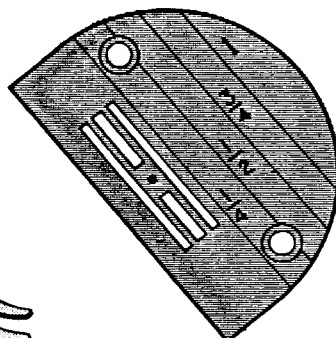
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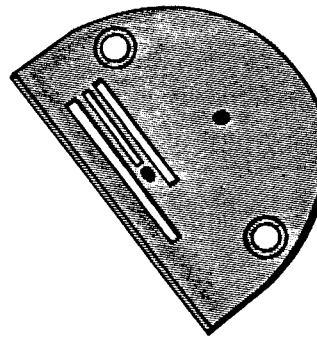
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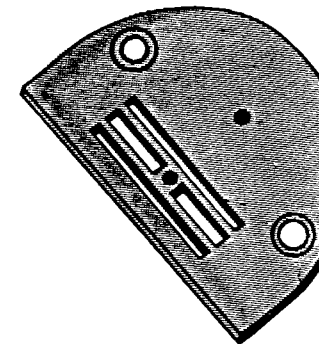
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147158



20120



19418

NOTE: The illustrations of parts included in this Guide are representational and are not necessarily to scale.



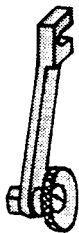
33IK6 & 33IKI6 MACHINES

	APPLICATION	FEED WHEEL	ROLLER PRESSER	THROAT PLATE
1.	General Light Leather Work	* 2258	16580	20263
2.	Light Leather Work	2258	24905	20263
3.	Light Leather Work	2258	16582	20263
4.	Light Leather Work	2258	331031-997	20263
5.	Light Leather Work	2258	98797-501	20263
6.	Light Leather Work	2258	98799-501	20263
7.	Light Leather Work	2258	16582	20262
8.	Light Leather Work	2258	16580	20264
9.	Light Leather Work	2258	16580	20165
10.	Light-Medium Leather Work	15022	24904	20263
11.	Light-Medium Leather Work	15022	16579	20263
12.	Light-Medium Leather Work	15022	16581	20263
13.	Light-Medium Leather Work	15022	98797-502	20263
14.	Light-Medium Leather Work	15022	98798-502	20263
15.	Light-Medium Leather Work	15022	98799-502	20263
16.	Light-Medium Leather Work	15022	16579	20262
17.	Light-Medium Leather Work	15022	16579	20264
18.	Light-Medium Leather Work	15022	16579	20165
		FEED WHEEL	PRESSER FOOT	THROAT PLATE
19.	Light Leather Work	2258	19165	20263
20.	Light Leather Work	2258	20114	20263
21.	Light Leather Work	2258	161066	20263

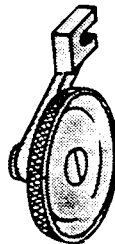
\* 33IK6 & 33IKI6 STANDARD FITTINGS



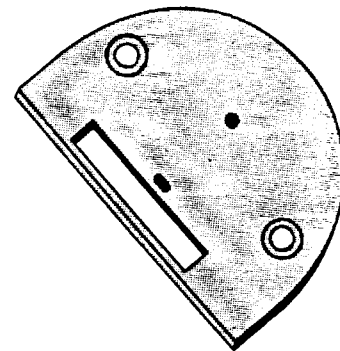
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24905



16582



20263



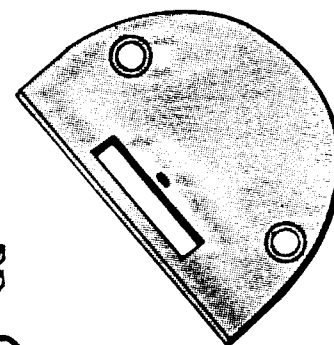
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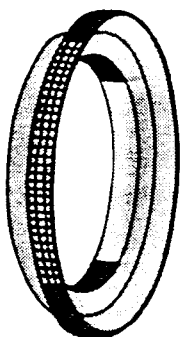
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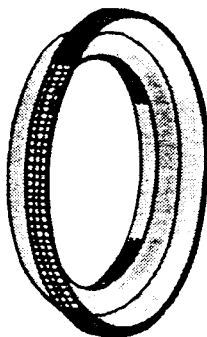
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20262



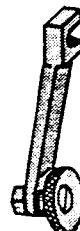
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2258



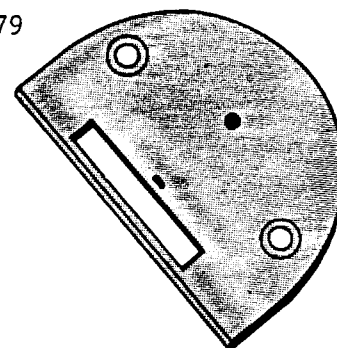
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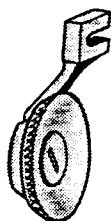
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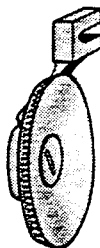
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20264



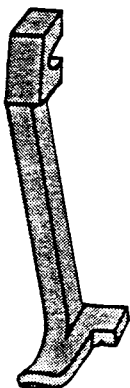
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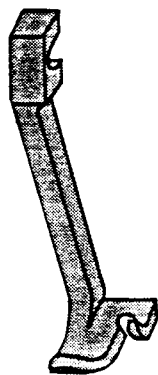
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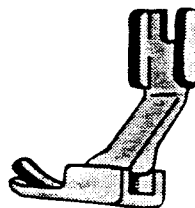
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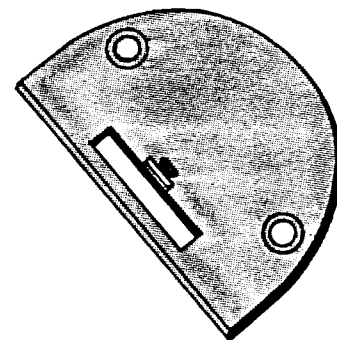
19165



20114



161066



20165

NOTE: The illustrations of parts included in this Guide are representational and are not necessarily to scale.

NUMERICAL LIST AND DESCRIPTIONS

FEED DOGS

<u>PART NUMBER</u>	<u>MACHINE</u>	<u>DESCRIPTION</u>
12436	331K2, 331K24	Feed Dog, 11 Teeth (18 teeth to the inch)
12481	331K1, 331K3 331K4, 331K5	Feed Dog, 18 Teeth (16 teeth to the inch)
20158	331K1, 331K3, 331K4	Feed Dog, 17 Teeth (16 teeth to the inch)
20304	331K4	Feed Dog, Reversible, 13 Teeth (12 teeth to the inch)
26603	331K1, 331K3	Feed Dog, 20 Teeth (16 teeth to the inch)
44136	331K1, 331K3	Feed Dog, 15 Teeth (16 teeth to the inch)
44252	331K1, 331K3	Feed Dog, 12 Teeth (12 teeth to the inch)
142057	331K1, 331K3, 331K4	Feed Dog, 21 Teeth (22 teeth to the inch)
143366	331K1, 331K3, 331K4	Feed Dog, 16 Teeth (16 teeth to the inch)

FEED WHEELS

<u>PART NUMBER</u>	<u>MACHINE</u>	<u>DESCRIPTION</u>
2258	331K6, 331K16	Feed Wheel (fine)
15022	331K6, 331K16	Feed Wheel (coarse)

PRESSER FEET

<u>PART NUMBER</u>	<u>MACHINE</u>	<u>DESCRIPTION</u>
12142	331K4	Presser Foot for General Cloth Work
12143	331K1, 331K3	Presser Foot for General Cloth Work
12144	331K4	Presser Foot for Tailoring Work
19165	331K2, 331K6, 331K16	Presser Foot for Light Leather Work
19336	331K4	Presser Foot (hinged) Complete for General Cloth Work
19364	331K5	Lifting Presser Foot for Cloth, Light Leather and Materials of Uneven Thickness
20114	331K6, 331K16	Presser Foot for Light Leather Work
44269	331K5	Lifting Presser Foot for Light Leather Work
52427	331K4	Presser Foot (spring hinged) Complete, for Tailoring Work
161066	331K1, 331K2 331K3, 331K4 331K6, 331K16	Presser Foot (spring hinged) Complete, for General Cloth Work and Light Leather Work

NUMERICAL LIST AND DESCRIPTIONS

ROLLER PRESSERS

<u>PART NUMBER</u>	<u>MACHINE</u>	<u>DESCRIPTION</u>
16579	331K2, 331K6, 331K16, 331K24	Roller Presser $\frac{7}{8}$ " Coarse Roller Complete
16580	331K2, 331K6, 331K16, 331K24	Roller Presser $\frac{7}{8}$ " Fine Roller Complete
16581	331K2, 331K6, 331K16, 331K24	Roller Presser $1\frac{1}{4}$ " Coarse Roller Complete
16582	331K2, 331K6, 331K16, 331K24	Roller Presser $1\frac{1}{4}$ " Fine Roller Complete
24904	331K2, 331K6, 331K16, 331K24	Roller Presser 9/16" Coarse Roller Complete
24905	331K2, 331K6, 331K16, 331K24	Roller Presser 9/16" Fine Roller Complete
98797-501	331K2, 331K6, 331K16, 331K24	Roller Presser $\frac{7}{8}$ " Fine Roller Complete
98797-502	331K2, 331K6, 331K16, 331K24	Roller Presser $\frac{7}{8}$ " Coarse Roller Complete
98798-501	331K2, 331K24	Roller Presser 1" Fine Roller Complete
98798-502	331K2, 331K6, 331K16, 331K24	Roller Presser 1" Coarse Roller Complete
98799-501	331K2, 331K6, 331K16, 331K24	Roller Presser $1\frac{1}{4}$ " Fine Roller Complete
98799-502	331K2, 331K6, 331K16, 331K24	Roller Presser $1\frac{1}{4}$ " Coarse Roller Complete
127272	331K2, 331K24	Roller Presser $1\frac{1}{4}$ " Coarse Roller $11/64$ " Face Coarse Knurl
331031-997	331K2, 331K24	Roller Presser $1\frac{1}{8}$ " Fine Roller Complete

THROAT PLATES

<u>PART NUMBER</u>	<u>MACHINE</u>	<u>DESCRIPTION</u>
12412	331K4	Throat Plate (large needle hole)
12414	331K4	Throat Plate (large needle hole)
12422	331K4	Throat Plate (small needle hole)
12438	331K2, 331K24	Throat Plate (large oblong needle hole)
12482	331K1, 331K3, 331K4, 331K5	Throat Plate (large needle hole)
20165	331K6, 331K16	Throat Plate (small oblong needle hole) Raised at Needle Hole for Top Stitching
20262	331K6, 331K16	Throat Plate (large oblong needle hole)
20263	331K6, 331K16	Throat Plate (medium oblong needle hole)
20264	331K6, 331K16	Throat Plate (small oblong needle hole)
26605	331K1, 331K3	Throat Plate (large needle hole)
26606	331K1, 331K3	Throat Plate (small needle hole)
44137	331K1, 331K3, 331K4	Throat Plate (large needle hole)
44256	331K4	Throat Plate (large needle hole)
147158	331K1, 331K3, 331K4	Throat Plate (small needle hole)
270326	331K1, 331K3, 331K4	Throat Plate (large needle hole)